

#### CUSTOMER APPROVAL SHEET

| Company Name |             |
|--------------|-------------|
| MODEL        | A070VW08 V2 |
| CUSTOMER     | Title :     |
| APPROVED     | Name :      |

| APPROVAL F | OR SPECIFICATIONS | ONLY (Spec. Ver. | 0.4) |
|------------|-------------------|------------------|------|
|------------|-------------------|------------------|------|

- APPROVAL FOR SPECIFICATIONS AND ES SAMPLE (Spec. Ver.0.4)
- APPROVAL FOR SPECIFICATIONS AND CS SAMPLE (Spec. Ver. 0.4)
- CUSTOMER REMARK:

AUO PM: Ting Chang

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### Product Specification

7" COLOR TFT-LCD MODULE

MODEL NAME: A070VW08 V2

Model Name: A070VW08 V2

Planned Lifetime: From 2010/Jul To 2012/Dec Phase-out Control: From 2012/Jul To 2012/Dec

EOL Schedule: 2012/Dec

< > > Preliminary Specification

< >Final Specification

Note: The content of this specification is subject to change.

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#### Record of Revision

|         |             |      | Record of Revision                               |
|---------|-------------|------|--|
| Version | Revise Date | Page | Content  |
| 0.0     | 2010/03/26  | All  | First Draft.                                     |
| 0.1     | 2010/06/04  | All  | Second Draft( Revised EE characteristics)        |
| 0.2     | 2010/06/25  | 10   | Revised gamma characteristics                    |
| 0.3     | 2010/12/20  | P.6  | TFT LCD Panel Pin Assignment                     |
| 0.4     | 2011/06/20  | P.2  | Planned Lifetime/Phase-out Control/ EOL Schedule |
|         |             |      |  |
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#### A. General Information

This product is for car after-market. digital photo frame and other suitable application.

| NO. | Item                        | Unit | Specification              | Remark |
|-----|-----------------------------|------|----------------------------|--------|
| 1   | Screen Size                 | inch | 7(Diagonal)                |        |
| 2   | Display Resolution          | dot  | 800(H)×480RGB(V)           |        |
| 3   | Overall Dimension           | mm   | 165(H) × 104(V) × 5.1(T)   | Note 1 |
| 4   | Active Area                 | mm   | 152.40(H)×91.44(V)         |        |
| 5   | Pixel Pitch                 | mm   | 0.1905(H)×0.1905(V)        |        |
| 6   | Color Configuration         |      | Tri-Gate                   | Note 2 |
| 7   | Color Depth                 |      | 16.7M Colors               | Note 3 |
| 8   | NTSC Ratio                  | %    | 50                         |        |
| 9   | Display Mode                |      | Normally White             |        |
| 10  | Panel surface Treatment     | 00   | Anti-Glare, 3H             |        |
| 11  | Weight                      | g    | 160                        |        |
| 12  | Panel Power Consumption     | W    | 0.19                       | Note 4 |
| 13  | Backlight Power Consumption | W    | 2.3                        |        |
|     | Viewing direction           |      | 6 o'clock (gray inversion) |        |

Note 1: Not include blacklight cable and FPC. Refer next page to get further information.

Note 2: Below figure shows dot stripe arrangement.



Note 3: The full color display depends on 24-bit data signal (pin 33~40, 42~49, 51~58)

Note 4: Please refer to Electrical Characteristics chapter.

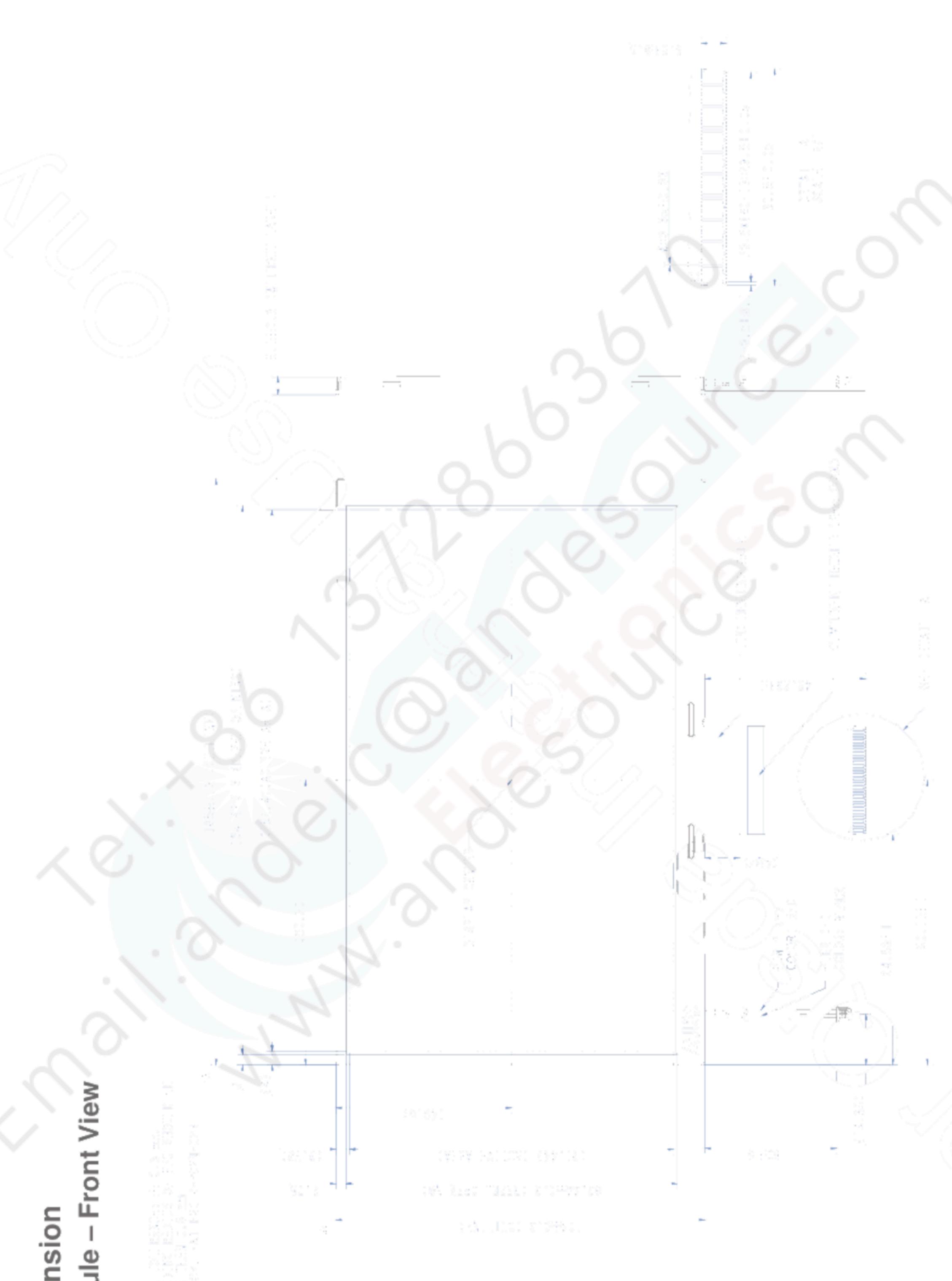


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## nsion Outline Dime

# TFT-LCD Modu



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#### C. Electrical Specifications

#### 1. TFT LCD Panel Pin Assignment

Recommended connector:

| Pin No. | Symbol  | I/O | Description                                       | Remark |
|---------|---------|-----|---|--------|
| 1       | VCOM    | I   | Common electrode driving voltage                  |        |
| 2       | VGL     | Р   | Negative power supply voltage for Gate driver     |        |
| 3       | VGH     | Р   | Positive power supply voltage for Gate driver     |        |
| 4       | VGH     | Р   | Positive power supply voltage for Gate driver     |        |
| 5       | VDPA    | Р   | Positive Supply voltage for analog power          |        |
| 6       | VDNA    | Р   | Negative Supply voltage for analog power          |        |
| 7       | GND     | Р   | Ground for digital circuit                        |        |
| 8       | DRV_BLU | 0   | OUTPUT_PWM_SIGNAL output via an output buffer     |        |
| 9       | CABC_EN | ı   | CABC function enable (active high)                |        |
| 10      | UD      | Р   | Up / Down Select                                  | Note2  |
| 11      | RL      | 0   | Right / Left Select                               | Note2  |
| 12      | GRB     | 1   | Global reset pin (active low: reset when GRB='L') | Note1  |
| 13      | V10     | 4   | Gamma correction voltage reference                |        |
| 14      | V9      | Y   | Gamma correction voltage reference                |        |
| 15      | V8      | 1   | Gamma correction voltage reference                |        |
| 16      | V7      |     | Gamma correction voltage reference                |        |
| 17      | V6      |     | Gamma correction voltage reference                |        |
| 18      | V5      | I   | Gamma correction voltage reference                |        |
| 19      | V4      |     | Gamma correction voltage reference                |        |
| 20      | V3      |     | Gamma correction voltage reference                |        |
| 21      | V2      |     | Gamma correction voltage reference                |        |
| 22      | V1      | 14  | Gamma correction voltage reference                |        |
| 23      | VDDIO   | Р   | Supply voltage for digital circuit                |        |
| 24      | VDDIO   | Р   | Supply voltage for digital circuit                |        |
| 25      | CS      | ı   | Chip select (Low active) of SPI                   |        |
| 26      | SDA     | I/O | Data input/output of SPI                          |        |
| 27      | SCL     | ı   | Clock input of SPI                                |        |
| 28      | GND     | Р   | Ground for digital circuit                        |        |
| 29      | DCLK    | I   | Data clock Input                                  |        |
| 30      | GND     | Р   | Ground for digital circuit                        |        |
| 31      | DE      | I   | Data enable Input                                 |        |
| 32      | GND     | Р   | Ground for digital circuit                        |        |



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| 33 | DB7  | I   | Blue data input (MSB)            |   |
|----|------|-----|----------------------------------|---|
| 34 | DB6  | I   | Blue data input                  |   |
| 35 | DB5  | I   | Blue data input                  |   |
| 36 | DB4  | I   | Blue data input                  |   |
| 37 | DB3  | I   | Blue data input                  |   |
| 38 | DB2  | I   | Blue data input                  |   |
| 39 | DB1  | ı   | Blue data input                  | ( |
| 40 | DB0  | I   | Blue data input (LSB)            |   |
| 41 | GND  | Р   | Ground for digital circuit       |   |
| 42 | DG7  | ı   | Green data input (MSB)           |   |
| 43 | DG6  | I   | Green data input                 |   |
| 44 | DG5  | I   | Green data input                 |   |
| 45 | DG4  | I   | Green data input                 |   |
| 46 | DG3  | I   | Green data input                 |   |
| 47 | DG2  | I   | Green data input                 |   |
| 48 | DG1  | ı   | Green data input                 |   |
| 49 | DG0  | 1   | Green data input (LSB)           |   |
| 50 | GND  | Р   | Ground for digital circuit       |   |
| 51 | DR7  | \m  | Red data input (MSB)             |   |
| 52 | DR6  | T   | Red data input                   |   |
| 53 | DR5  |     | Red data input                   |   |
| 54 | DR4  | 1   | Red data input                   |   |
| 55 | DR3  |     | Red data input                   |   |
| 56 | DR2  | I   | Red data input                   |   |
| 57 | DR1  |     | Red data input                   |   |
| 58 | DR0  | 1   | Red data input (LSB)             |   |
| 59 | GND  | Р   | Ground for digital circuit       |   |
| 60 | VCOM | 147 | Common electrode driving voltage |   |

I: Input; P: Power

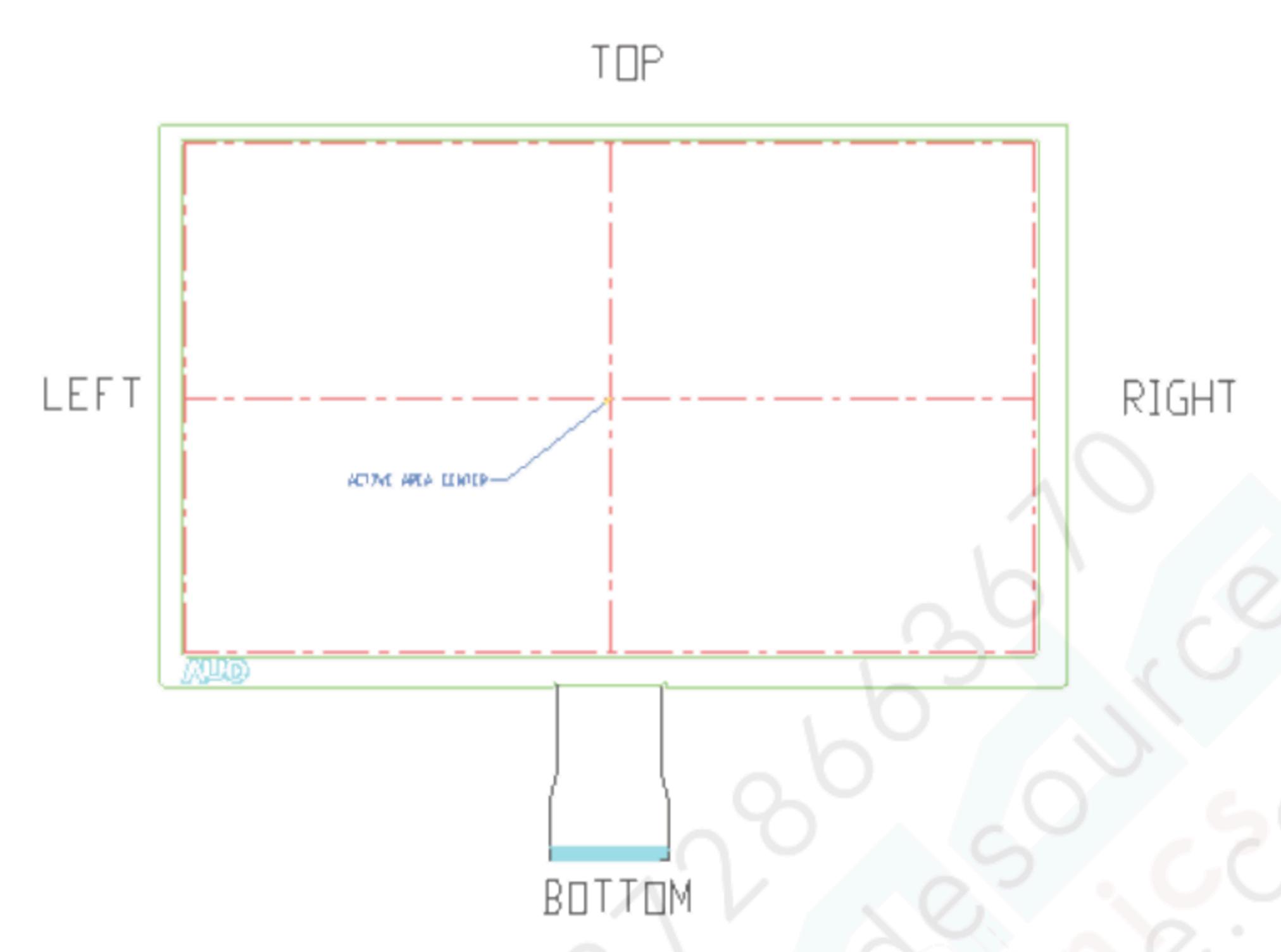
Note1: Global reset, normally pulled high. Suggest to connecting with an RC (R=10K ohm, C=1uF) reset circuit for stability. Normally pull high.

Note2:

| U/D | Direction         | L/R | Direction         |
|-----|-------------------|-----|-------------------|
| Н   | $D \rightarrow U$ | Н   | $R \rightarrow L$ |
| L   | U→ D              | L   | $L \rightarrow R$ |



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#### 2. Backlight Pin Assignment

Recommended connector: E&T H201K-P020N-02B

| Color | Symbol | I/O | Description | Remark |
|-------|--------|-----|-------------|--------|
| RED   | VLED   | Р   | LED anode   |        |
| BLACK | VLED   | Р   | LED cathode |        |

#### 3. Absolute Maximum Ratings

| Item                  | Symbol    | Condition | Min.     | Max.      | Unit | Remark |
|-----------------------|-----------|-----------|----------|-----------|------|--------|
| Power voltage         | VDDIO     | GND=0     | -0.5     | 5         | V    |        |
|                       | VDPA      | GND=0     | -0.5     | 5.9       | V    |        |
|                       | VDNA      | GND=0     | -5.9     | 0.5       | V    |        |
|                       | VGH - VGL | GND=0     | -        | 32        | V    |        |
|                       | Vi        | GND=0     | -0.3     | VDDIO+0.3 | V    | Note 1 |
| Input signal valtage  | VCOM      | GND=0     | -3.5     | 0         |      |        |
| Input signal voltage  | V1~V5     | GND=0     | 0        | VDPA-0.2  |      |        |
|                       | V6~V10    | GND=0     | VDNA+0.2 | 0         |      |        |
| Operating Temperature | Тора      |           |          |           | °C   |        |
| Storage temperature   | Tstg      |           |          |           | °C   |        |

Note 1:De, Digital Data

Note 2:Functional operation should be restricted under ambient temperature (25℃).

Note 3:Maximum ratings are those values beyond which damages to the device may occur. Functional operation should be restricted to the limits in the Electrical Characteristics chapter.

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#### 4. Electrical DC Characteristics

a. (VCC = +3.3V, VDPA=5V,NDNA=-5V, AGND=GND=0V, TOPR = -10 ℃ to +60 ℃)

| Item           |         | Symbol | Min.      | Тур.  | Max.      | Unit | Remark                                |
|----------------|---------|--------|-----------|-------|-----------|------|---------------------------------------|
|                |         | VCC    | 3.0       | 3.3   | 3.6       | V    | Digital power                         |
| Power Voltage  |         | VDPA   | 4.5       | 5     | 5.5       | V    | Analog Power                          |
|                |         | VDNA   | -5.5      | -5    | -4.5      | V    | Analog Power                          |
|                |         | VGH    | 13.3      | 14    | 14.7      | V    | Positive power supply for gate driver |
|                |         | VGL    | -14.7     | -14   | -13.3     | ٧    | Negative power supply for gate driver |
| Input          | H Level | VIH    | VDDIOx0.7 |       | VDDIO     | V    | Note 1                                |
| Signal Voltage | L Level | VIL    | GND       | 2     | 0.3xVDDIO | V    | Note                                  |
|                |         | VCOM   | -2.77     | -2.27 | -1.77     | V    |                                       |
|                |         | V1     |           | 4.21  |           |      |                                       |
|                |         | V2     |           | 2.84  |           |      |                                       |
|                |         | V3     |           | 2.36  |           |      | Detail Gamma voltage please           |
| Gamma refe     | erence  | V4     |           | 1.96  |           |      | refer to page 26                      |
| voltage        |         | V5     |           | 0.98  |           | V    | Note 2                                |
|                |         | V6     |           | -1    |           |      |                                       |
|                |         | V7     |           | -2.01 |           |      |                                       |
|                |         |        |           | -2.42 |           |      |                                       |
|                |         | V9     |           | -2.92 |           |      |                                       |
|                |         | V10    |           | -4.33 |           |      |                                       |

Note 1: DE, Digigal Data

Note 2: VDPA > V1 > V2 > V3 > V4 > V5 > V6 > V7 > V8 > V9 > V10 > VDNA



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#### b. Current Consumption (AGND=GND=0V)

| Parameter              | Symbol            | Condition | Min. | Тур.  | Max.  | Unit | Remark |
|------------------------|-------------------|-----------|------|-------|-------|------|--------|
| Input current for VCC  | I <sub>VDD</sub>  | VCC=3.3V  | _    | 6.23  | 9     | mA   | Note 1 |
| Inpur current for VDPA | I <sub>VDPA</sub> | VDPA=5V   | -    | 5.42  | 12.9  | mA   | Note 1 |
| Input current for VDNA | I <sub>VDNA</sub> | VDNA=-5V  | _    | -5.44 | -13.4 | mA   | Note 1 |
| Inpur current for VGH  | I <sub>VGH</sub>  | VGH=14V   | _    | 3.88  | 5     | mA   | Note 1 |
| Inpur current for VGL  | l <sub>vGL</sub>  | VGL= -14V | 0    | -3.94 | -5    | mA   | Note 1 |
| Inpur current for VCOM | I <sub>VCOM</sub> | VCOM=TBD  |      | 6.23  | 9     | mA   | Note 1 |

Note 1: The test pattern use the following pattern.

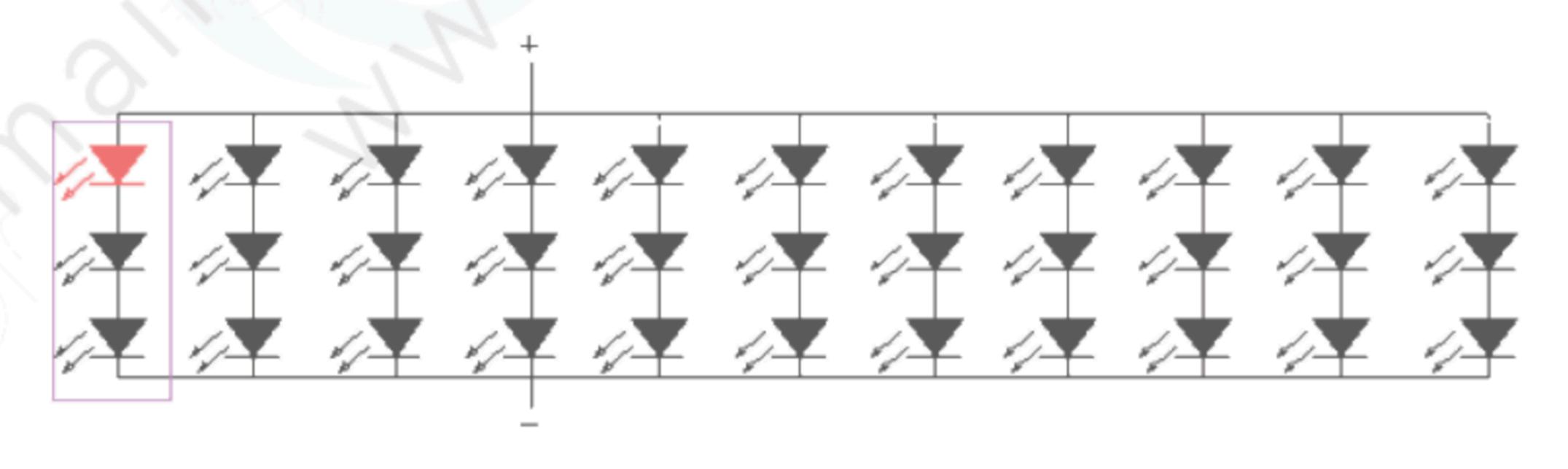


#### c. Backlight Driving Conditions

The backlight (LED module, Note 1) is suggested to drive by constant current 220mA.

| Parameter             | Symbol          | Min.   | Тур.  | Max.  | Unit | Remark                |
|-----------------------|-----------------|--------|-------|-------|------|-----------------------|
| LED light bar Voltage | VL              | 8.85   | 9.75  | 10.35 | V    | I <sub>F</sub> =220mA |
| Power Consumption     | P <sub>BL</sub> | 1.947  | 2.112 | 2.277 | W    | Note 1                |
| LED Life Time         | L               | 10,000 |       |       | Hr   | Note 2, 3             |

Note 1: The LED driving condition is defined for LED module (33LED). The voltage range will be 8.85V to 10.35V based on suggested driving current set as 220mA.



Note 2: Define "LED Lifetime": brightness is decreased to 50% of the initial value. LED Lifetime is restricted under normal condition, ambient temperature = 25°C and LED lightbar current = 220mA.

Note 3: If it uses larger LED lightbar voltage/ current more than 10.35V/220mA, it maybe decreases the LED lifetime.



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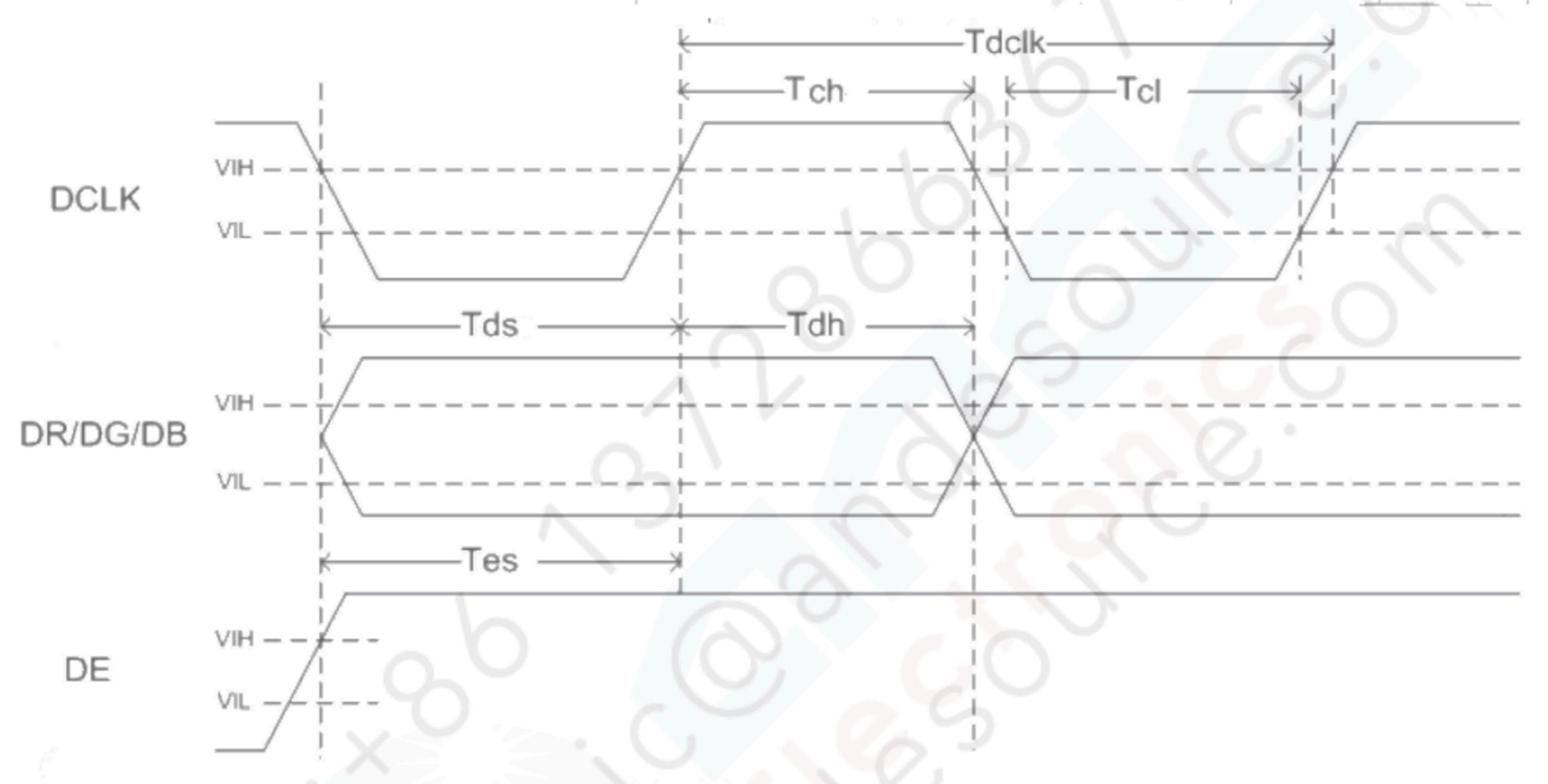
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#### 5. Electrical AC Characteristics

#### a. Signal AC Characteristics

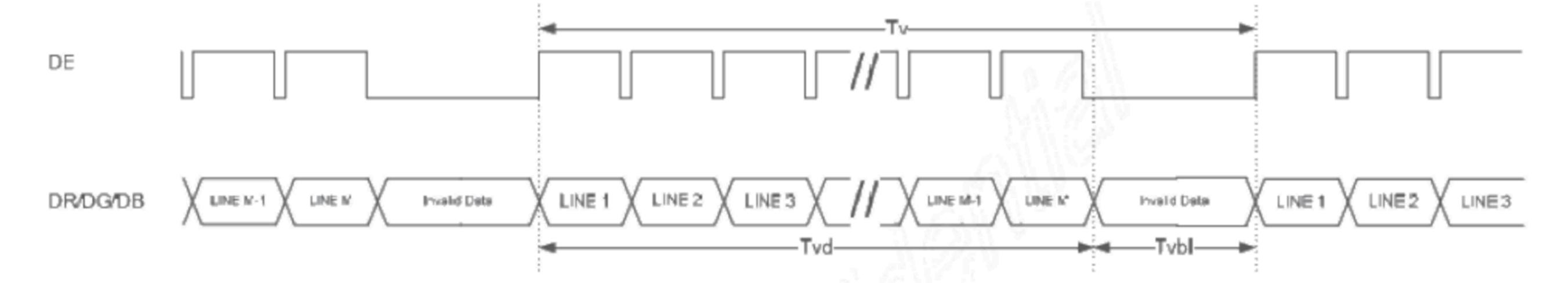
| PARAMETER               | SYMBOL | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|-------------------------|--------|------------|------|------|------|------|
| Clock High time         | Tch    |            | 8    | -    | -    | ns   |
| Clock Low time          | Tcl    |            | 8    | -    | _    | ns   |
| Data setup time         | Tds    |            | 5    |      |      | ns   |
| Data hold time          | Tdh    |            | 10   |      |      | ns   |
| Data enable set-up time | Tes    |            | 4    |      |      | ns   |



#### b. Input timing Setting ( DE Mode only )

| PARAMETER                        | SYMBOL            | MIN. | TYP.  | MAX. | UNIT              | Remark   |
|----------------------------------|-------------------|------|-------|------|-------------------|----------|
| DCLK frequency                   | F <sub>DCLK</sub> | 30.3 | 33.26 | 37.8 | MHz               |          |
| Hsync period (= Thd + Thbl)      | Th                | 986  | 1056  | 1183 | T <sub>DCLK</sub> | Note 1,2 |
| Active Area                      | Thd               |      | 800   |      | T <sub>DCLK</sub> |          |
| Horizontal blanking (= Thf+ The) | Thbl              | 186  | 256   | 383  | T <sub>DCLK</sub> |          |
| Vsync period (= Tvd + Tvbl)      | Tv                | 517  | 525   | 532  | Th                |          |
| Active lines                     | Tvd               |      | 480   |      | Th                |          |
| Vertical blanking (=Tvf + Tve)   | Tvbl              | 37   | 45    | 52   | Th                |          |

#### Vertical timing:

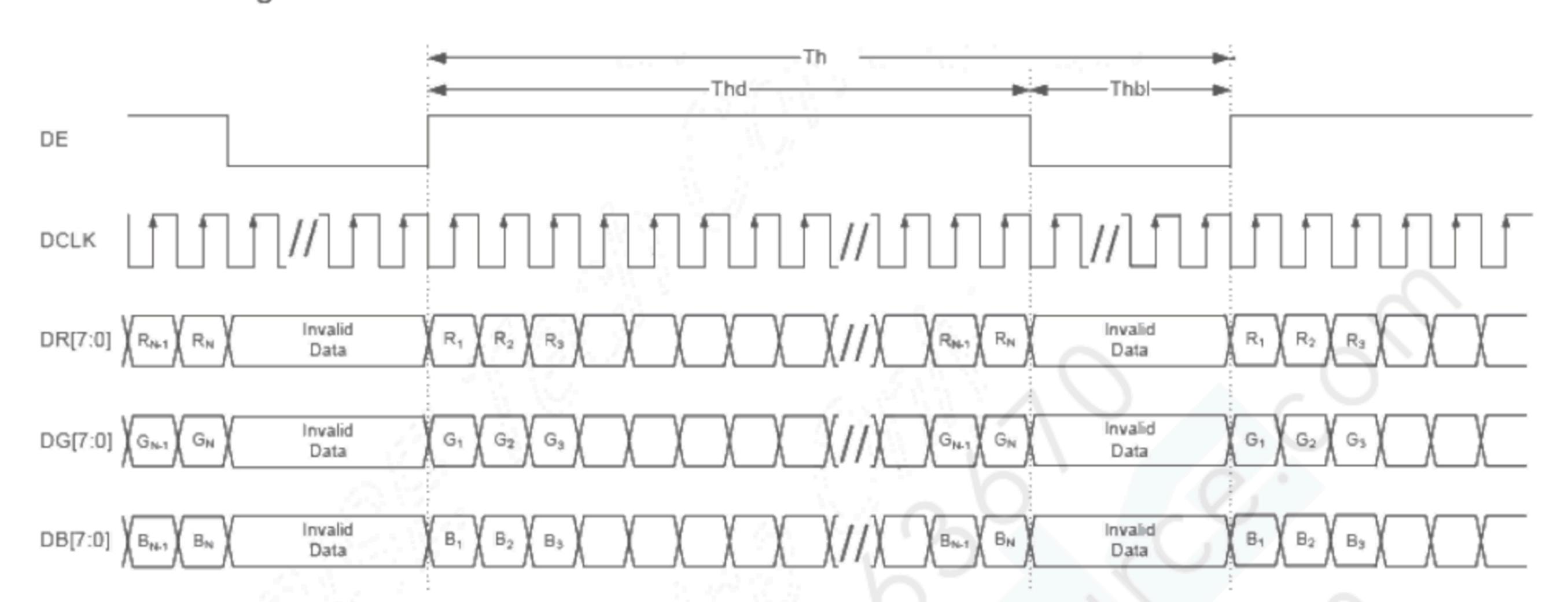


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#### Horizontal timing:



Note: horizontal resolution N = 800 Note: vertical resolution M = 480

Note 1: If input timing operates with Min. to Typ. setting, the PWCK value use default value 1973 (Register R39=0000\_0111, Register R40=1011\_0101), and no need to change SPI register.

Note 2: If input timing operates with Typ. to Max. setting, the PWCK value must be set to 2025(Register R39=0000\_0111, Register R40=1110\_1001). Please reference the Serial interface setting table in Page.16 to set SPI Register R39 and R40 value.

#### 6. Serial Interface Characteristics

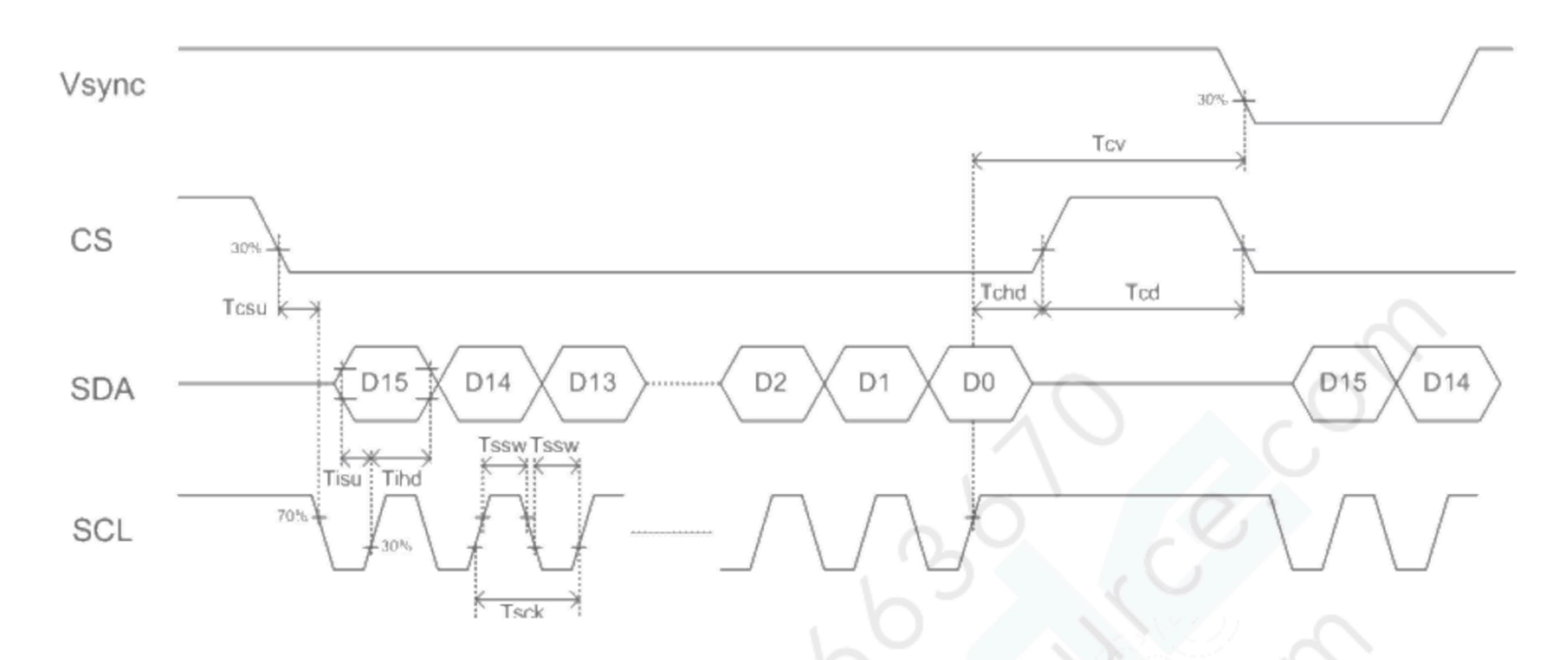
#### a.Serial Control Interface AC Characteristic

| Parameter               | Symbol | Min. | Тур. | Max. | Unit. | Remark |
|-------------------------|--------|------|------|------|-------|--------|
| Serial clock            | Tsck   | 320  |      |      | ns    |        |
| SCL pulse duty          | Tscw   | 40%  | 50%  | 60%  | Tsck  |        |
| Serial data setup time  | Tist   | 120  |      |      | ns    |        |
| Serial data hold time   | Tihd   | 120  |      |      | ns    |        |
| Serial clock high/low   | Tssw   | 120  |      |      | ns    |        |
| CS setup time           | Tcst   | 120  |      |      | ns    |        |
| CS hold time            | Tchd   | 120  |      |      | ns    |        |
| Chip select distinguish | Tcd    | 1    |      |      | us    |        |
| Delay from CSB to Vsync | Tcv    | 1    |      |      | us    |        |

AC serial interface write mode timings

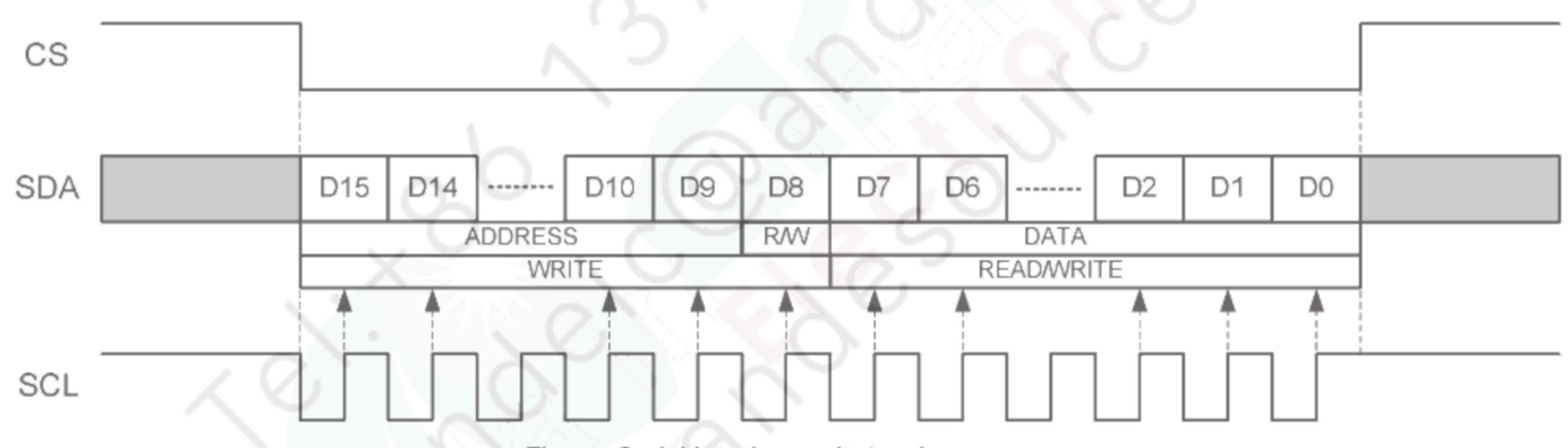


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#### b. Register Bank

A totally 16-bit register including 7-bit address D[15:9], 1-bit R/W bit D[8] and 8-bit data D[7:0] can be set via 3-wire serial peripheral interface. Below figure is for a detail description of the parameters.



- Figure: Serial interface write/read sequence
- Each serial command consists of 16 bits of data which is loaded one bit a time at the rising edge of serial clock SCL.
- Command loading operation starts from the falling edge of CS and is completed at the next rising edge of CS.
- The serial control block is operational after power on reset, but commands are established by the following the following rising edge of the End Frame(DE mode). If command is transferred multiple times for the same register, the last command before the following rising edge of the End Frame(DE mode) is valid, except for some special registers (ex. GRB, etc.).
- If less than 16 bits of SCL are input while CS is low, the transferred data is ignored.
  - The write operation is cancelled.
  - The read operation is interrupt.
- ◆ If 16 bits or more of SCL are input while CS is low, the first 16 bits of transferred data in the duration of CS="L" are valid data.
- Serial block operates with the SCL clock.
- Serial data can be accepted in the standby (power save) mode.
- ♠ Register R/W setting: D8 = "L" → write mode; D8 = "H" → read mode.
- It is suggested that DE,DCLK(for DE mode) always exists in the same time.



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#### c.Serial Interface Setting Table.

| Reg |     |     | A   | DDRES | SS  |     |    | R  | DATA                |          |    |          |          |          |    |                         |
|-----|-----|-----|-----|-------|-----|-----|----|----|---------------------|----------|----|----------|----------|----------|----|-------------------------|
| neg | D15 | D14 | D13 | D12   | D11 | D10 | D9 | D8 | D7                  | D6       | D5 | D4       | D3       | D2       | D1 | D0                      |
| R0  | 0   | 0   | 0   | 0     | 0   | 0   | 0  | 0  |                     |          |    | 1 note 1 | 1 note 1 | 1 note 1 | 0  | 1                       |
| R1  | 0   | 0   | 0   | 0     | 0   | 0   | 1  | 0  | O <sub>nole 1</sub> | O note 1 |    |          | 0        | 0        | 0  | 0                       |
| R39 | 0   | 1   | 0   | 0     | 1   | 1   | 1  | 0  |                     |          |    |          |          | PW       | CK | $\langle \cdot \rangle$ |
| R40 | 0   | 1   | 0   | 1     | 0   | 0   | 0  | 0  |                     |          |    | PW_      | CK       |          |    | 3                       |

Note 1: The value of this bit could not be change. Otherwise the Panel will display abnormal.

#### d.Register Description

#### R0 settings

| Address | Bit   |     | Discription          | Default |
|---------|-------|-----|----------------------|---------|
|         | 7 - 2 |     | AUO internal use     | 000111  |
| 000000  | 1     | STB | Standby mode setting | 0       |
|         | 0     | GRB | S/W global reset     | 1       |

| Bit 1 | STB                                   |
|-------|---------------------------------------|
| 0     | Nomal operation (default)             |
| 1     | Standby mode. Register data are kept. |

| Bit 0 | GRB   |
|-------|---|
| 0     | S/W global reset. Reset all register to default value. H/W GRB has higher priority. |
| 1     | Normal operation. (default)   |

| S/W GRB | H/W GRB | Operation mode              |
|---------|---------|-----------------------------|
| 0       | 0       | H/W reset                   |
| 0       | 1       | Execute S/W reset procedure |
| 1       | 0       | H/W reset                   |
| 1       | 1       | Normal operation            |

#### R1 Settings

| Address | Bit   |      | Default                           |      |
|---------|-------|------|-----------------------------------|------|
|         | 7 - 4 |      | AUO internal use                  | 0000 |
| 000001  | 3 - 2 | CHUD | Vertical scan direction setting   | 00   |
|         | 1 - 0 | CHLR | Horizontal scan direction setting | 00   |



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| Bit 3 - 2 | CHUD  |
|-----------|---|
| 0x        | Accoring to H/W pin U/D setting. (default)  |
| 10        | Vertical scan direction is from up to down. |
| 11        | Vertical scan direction is from down to up. |

| Bit 1 - 0 | CHLR   |  |
|-----------|--|--|
| 0x        | Accoring to H/W pin L/R setting. (default)       |  |
| 10        | Horizontal scan direction is from left to right. |  |
| 11        | Horizontal scan direction is from right to left. |  |

#### R39 setting

| Address | Bit   | Discription                 | Default |
|---------|-------|-----------------------------|---------|
|         | 3 - 0 | <br>AUO PW_CK default value | 0111    |
| 100111  | 3 - 0 | <br>AUO PW_CK Max value     | 0111    |
|         |       |                             |         |

#### R40 setting

| Address | Bit   |    | Default                 |           |
|---------|-------|----|-------------------------|-----------|
|         | 7 - 0 |    | AUO PW_CK default value | 1011_0101 |
| 101000  | 7 - 0 |    | AUO PW_CK Max value     | 1110_1001 |
|         |       | 95 |                         |           |

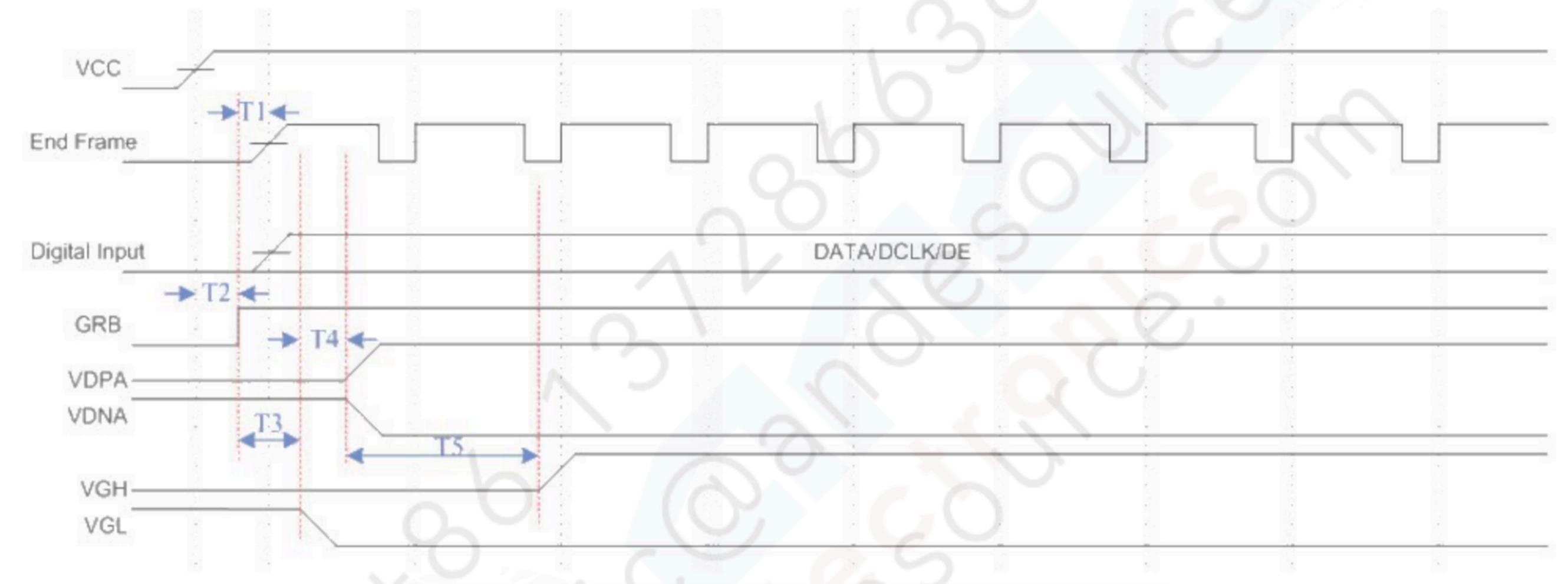


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#### 7. Power On/Off Characteristics

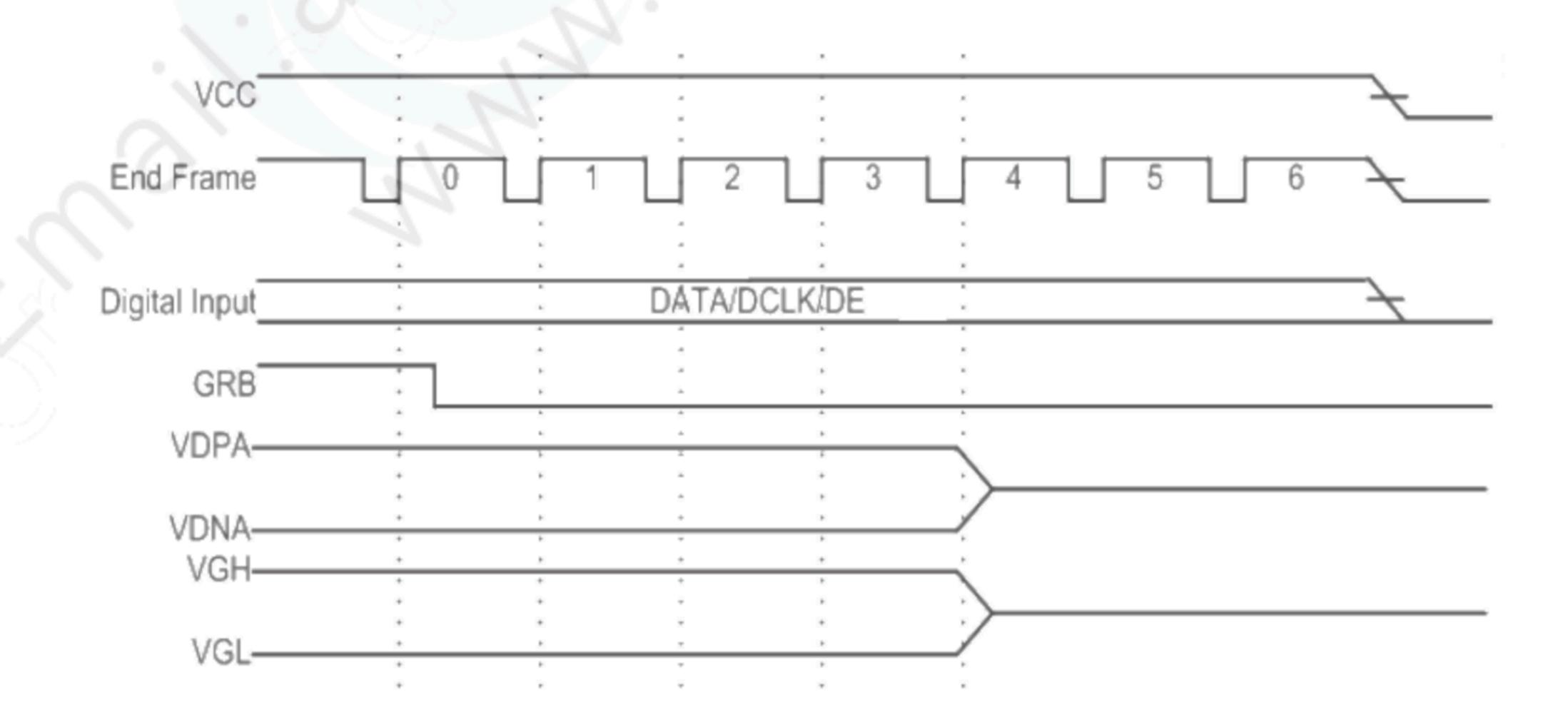
This IC may be damaged by a large current flow when an incorrect power sequence is applied. The recommended power-on sequence is to first connect the logical power (VCC&GND), then the digital signal (DCLK,DE), and then the global reset (GRB). After GRB rise up, five frames time is necessary and then the VGL is produced. Finally, VDPA, VDPA and VGH are produced. Under the power on sequence, panel can normally start up.

#### a. Recommended Power On Register Setting



T1 > Ous; T2 ≥ 10us; T3 ≥ Ous; T4 > Ous; T5 > Ous+

#### b. Recommended Power Off Sequence

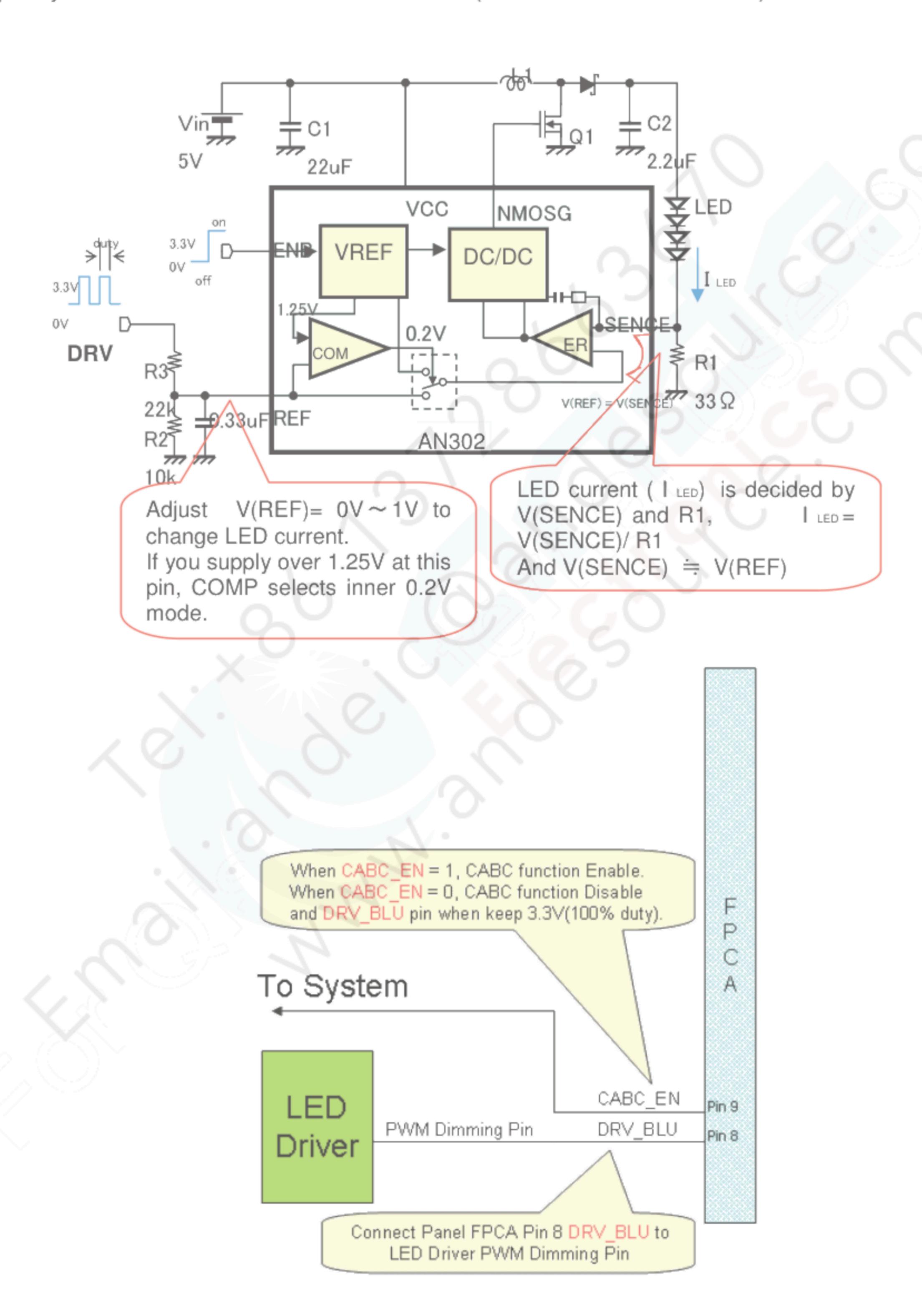




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#### 8. Content-based Automatic Backlight Control (CABC) reference circuit

It is used in a step-up DCDC converter that drives an external NMOS power transistor using a constant frequency PWM architecture. With 2 current modes (Dimmi Mode / Normal Mode) selectable.





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0.2

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#### D. Optical Specification

All optical specification is measured under typical condition (Note 1, 2)

| Item           |        | Symbol         | Condition                  | Min.  | Тур. | Max.                                   | Unit              | Remark |
|----------------|--------|----------------|----------------------------|-------|------|--|-------------------|--------|
| Response Time  |        |                |                            |       |      |  |                   |        |
| Rise           |        | Tr             | θ=0°                       |       | 12   | 20                                     | ms                | Note 3 |
| Fall           |        | Tf             | 0-0                        |       | 18   | 30                                     | ms                |        |
| Contrast ratio |        | CR             | At optimized viewing angle |       | 500  | \\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ |                   | Note 4 |
|                | Тор    |                |                            | 40    | 50   |  |                   | )) Y   |
| Viouvina Anala | Bottom |                | CD > 10                    | 50    | 60   |  | don               | Noto E |
| Viewing Angle  | Left   |                | CR ≥ 10                    |       | 65   |  | deg.              | Note 5 |
|                | Right  |                |                            | 55    | 65   |  |                   |        |
| Brightness     |        | Y <sub>L</sub> | θ=0°                       | 400   | 500  |  | cd/m <sup>2</sup> | Note 6 |
|                | White  | Χ              | θ=0°                       | 0.260 | 0.31 | 0.360                                  |                   |        |
|                |        | Υ              | θ=0°                       | 0.280 | 0.33 | 0.380                                  |                   |        |
|                | Red    | X              | θ=0°                       |       | TBD  |  |                   |        |
| 01             |        | Υ              | θ=0°                       |       | TBD  |  |                   |        |
| Chromaticity   | Green  | X              | θ=0°                       |       | TBD  |  |                   |        |
|                |        | Y              | θ=0°                       | 25    | TBD  |  |                   |        |
|                | Blue   | X              | θ=0°                       |       | TBD  |  |                   |        |
|                |        | Y              | θ=0°                       |       | TBD  |  |                   |        |
| Uniformity     |        | ΔYL            | %                          | 70    | 75   |  | %                 | Note 7 |

Note 1: Ambient temperature =25℃, and LED lightbar current::220mA. To be measured in the dark room.

Note 2: To be measured on the center area of panel with a viewing cone of 1° by Topcon luminance meter BM-5A, after 15 minutes operation.



CENTER OF THE SCREEN

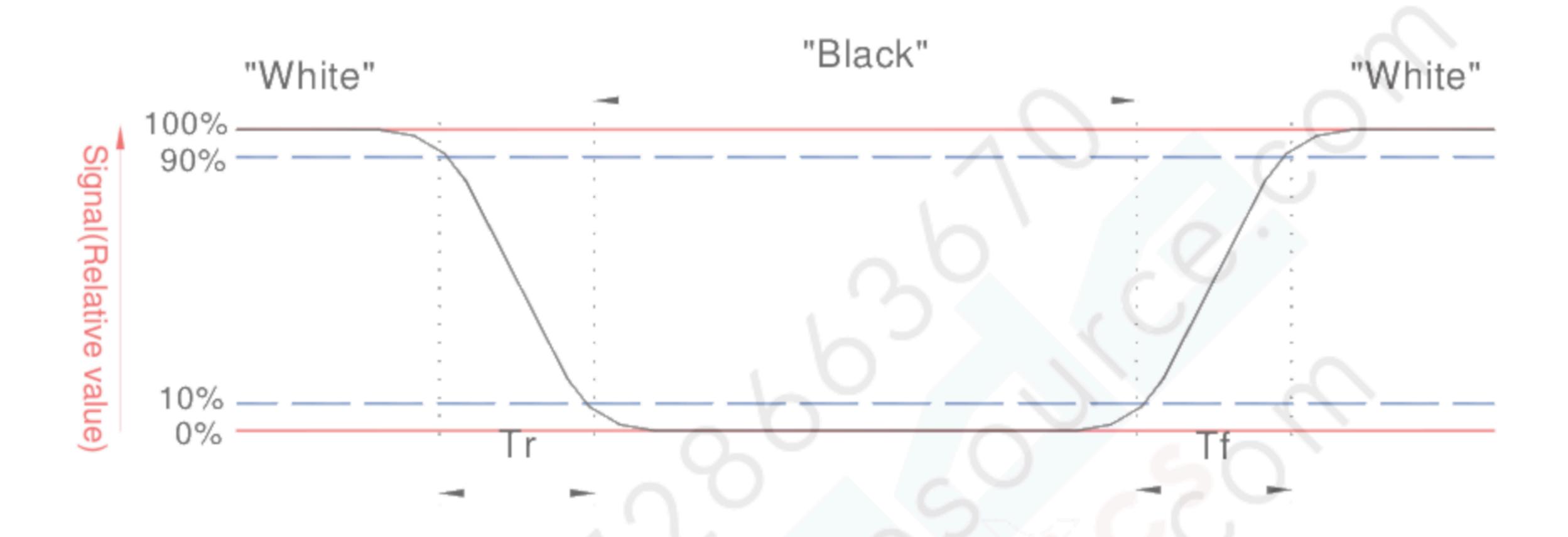


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#### Note 3: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively.

The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.



#### Note 4.Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

Contrast ratio (CR) = Photo detector output when LCD is at "White" status

Photo detector output when LCD is at "Black" status

Note 5. Definition of viewing angle,  $\theta$ , Refer to figure as below.





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Note 6. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

Note 7: Luminance Uniformity of these 9 points is defined as below:



Uniformity =  $\frac{\text{minimum luminance in 9 points (1-9)}}{\text{maximum luminance in 9 points (1-9)}}$ 



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#### E. Reliability Test Items

| No. | Test items  | Conditions   | Remark     |   |
|-----|---|--|------------|---|
| 1   | High Temperature Storage  | Ta= 80°C   | 240Hrs     |   |
| 2   | Low Temperature Storage   | Ta= -30°℃  | 240Hrs     |   |
| 3   | High Ttemperature Operation   | Tp= 70°C   | 240Hrs     |   |
| 4   | Low Temperature Operation   | Ta= -20°C  | 240Hrs     |   |
| 5   | High Temperature & High Humidity  | Tp= 50°C. 80% RH   | 240Hrs     | Operation                                       |
| 6   | Heat Shock -20°C ~70°C, 50 cycle, 2Hrs/cycle  |  | 2Hrs/cycle | Non-operation                                   |
| 7   | Electrostatic Discharge   | Contact = $\pm 4$ kV, class B  Air = $\pm 8$ kV, class B   |            | Note 5  |
| 8   | Image Sticking  | 25°C, TBD  |            | Note 6  |
| 9   | Vibration   | Frequency range : 10Hz~55Hz  Stoke : 1.5mm  Sweep : 10Hz~55Hz~10Hz  2 hours for each direction of X,Y,Z.  Total 6 hours. |            | Non-operation<br>JIS C7021, A-10<br>condition A |
| 10  | Mechanical Shock  | 100G . 6ms, ±X,±Y,±Z<br>3 times for each direction   |            | Non-operation JIS C7021, A-7 condition C        |
| 11  | Vibration (With Carton)  Random vibration:  0.015G²/Hz from 5~200Hz  -6dB/Octave from 200~500Hz |  | IEC 68-34  |   |
| 12  | Drop (With Carton)  Height: 60cm 1 corner, 3 edges, 6 surfaces                                  |  |            |   |
| 13  | Pressure  | 5kg, 5sec  |            | Note 7  |

Note 1: Ta: Ambient Temperature. Tp: Panel Surface Temperature

Note 2: In the standard conditions, there is not display function NG issue occurred. All the cosmetic specification is judged before the reliability stress.

Note 3: All the cosmetic specification is judged before the reliability stress.

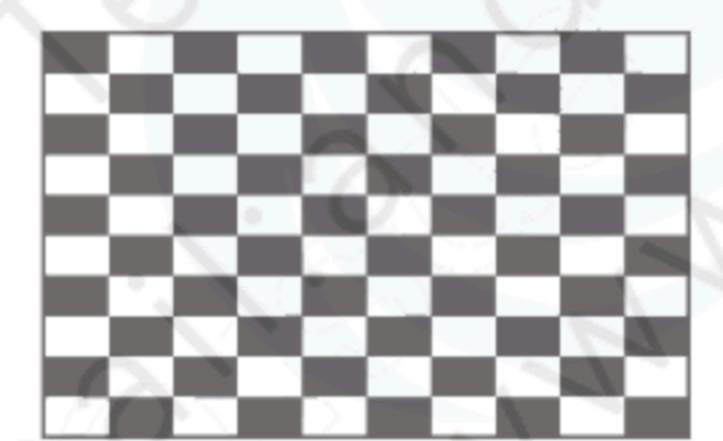


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Note4: All test techniques follow IEC6100-4-2 standard.

| Test Condition             |  | Note |  |
|----------------------------|--|------|--|
| Pattern                    |  |      |  |
| Procedure<br>And<br>Set-up | Contact Discharge : 330Ω, 150pF, 1sec, 8 point, 25times/point  Air Discharge : 330Ω, 150pF, 1sec, 8 point, 25times/point |      |  |
| Criteria                   | B - Some performance degradation allowed. No data lost.  Self-recoverable hardware failure.                              |      |  |
| Others                     | Others  1. Gun to Panel Distance 2. No SPI command, keep default register settings.                                      |      |  |

Note 5: Operate with chess board pattern as figure and lasting time and temperature as the conditions. Then judge with 50% gray level, the mura is less than JND 2.5





Note 6: The panel is tested as figure. The jig is  $\phi$  10 mm made by Cu with rubber and the loading speed is 3mm/min on position A~E. After the condition, no glass crack will be found and panel function check is OK.( no guarantee LC mura  $\cdot$  LC bubble)



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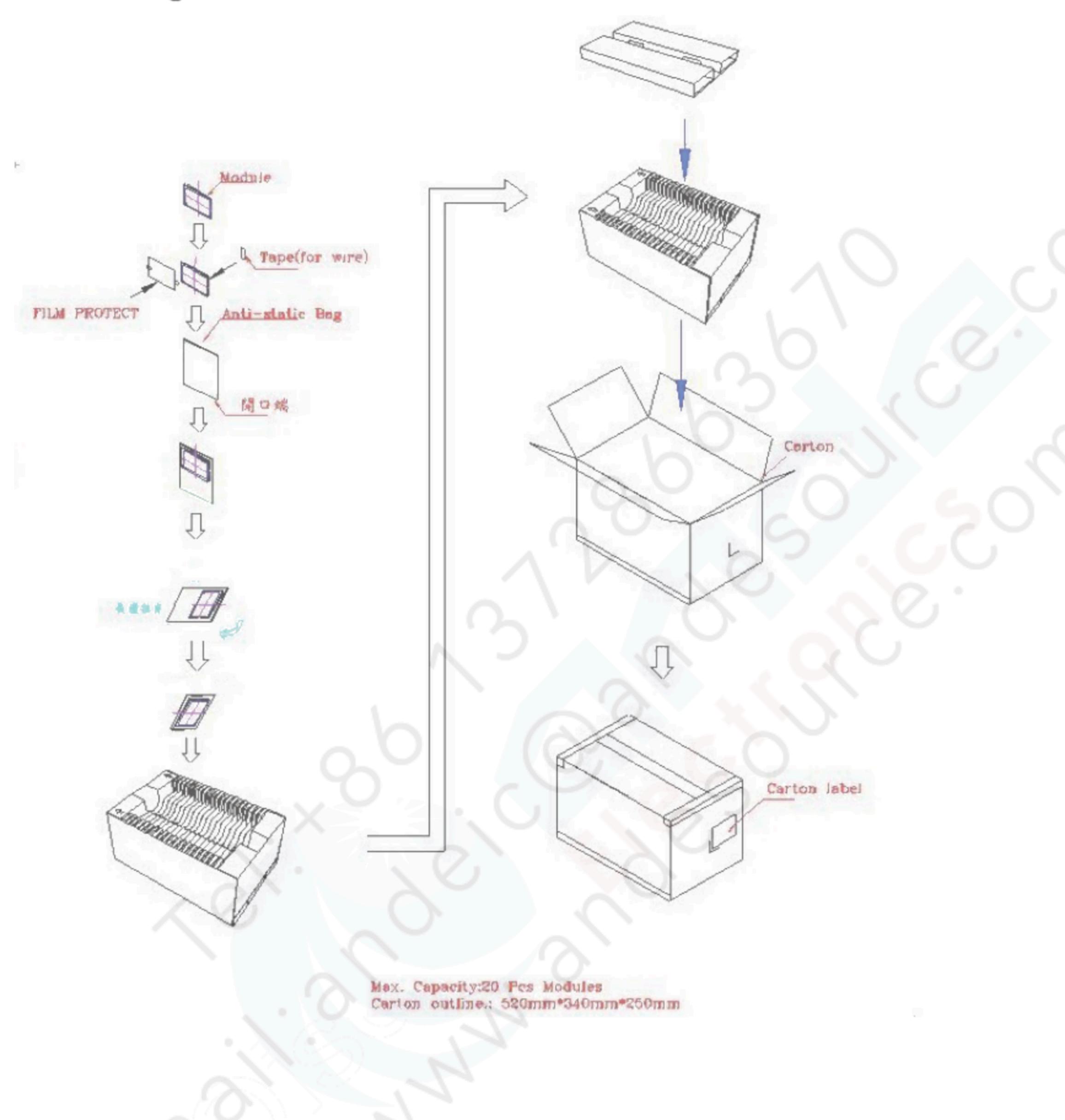




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#### F. Packing and Marking

#### 1. Packing Form





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#### 2. Module/Panel Label Information

The module/panel (collectively called as the "Product") will be attached with a label of Shipping Number which represents the identification of the Product at a specific location. Refer to the Product outline drawing for detailed location and size of the label. The label is composed of a 22-digit serial number and printed with code 39/128 with the following definition:

#### ABCDEFGHIJKLMNOPQRSTUV

For internal system usage and production serial numbers.

AUO Module or Panel factory code, represents the final production factory to complete the Product Product version code, ranging from 0~9 or A~Z (for Version after 9)

—Week Code, the production week when the product is finished at its production process

#### 3. Carton Label Information

The packing carton will be attached with a carton label where packing Q'ty, AUO Model Name, AUO Part Number, Customer Part Number (Optional) and a series of Carton Number in 13 or 14 digits are printed. The Carton Number is apparing in the following format:

#### ABC-DEFG-HIJK-LMN

DEFG appear after first "-" represents the packing date of the carton Date from 01 to 31

-Month, ranging from 1~9, A~C. A for Oct, B for Nov and C for Dec.

A.D. year, ranging from 1~9 and 0. The single digit code reprents the last number of the year

Refer to the drawing of packing format for the location and size of the carton label.

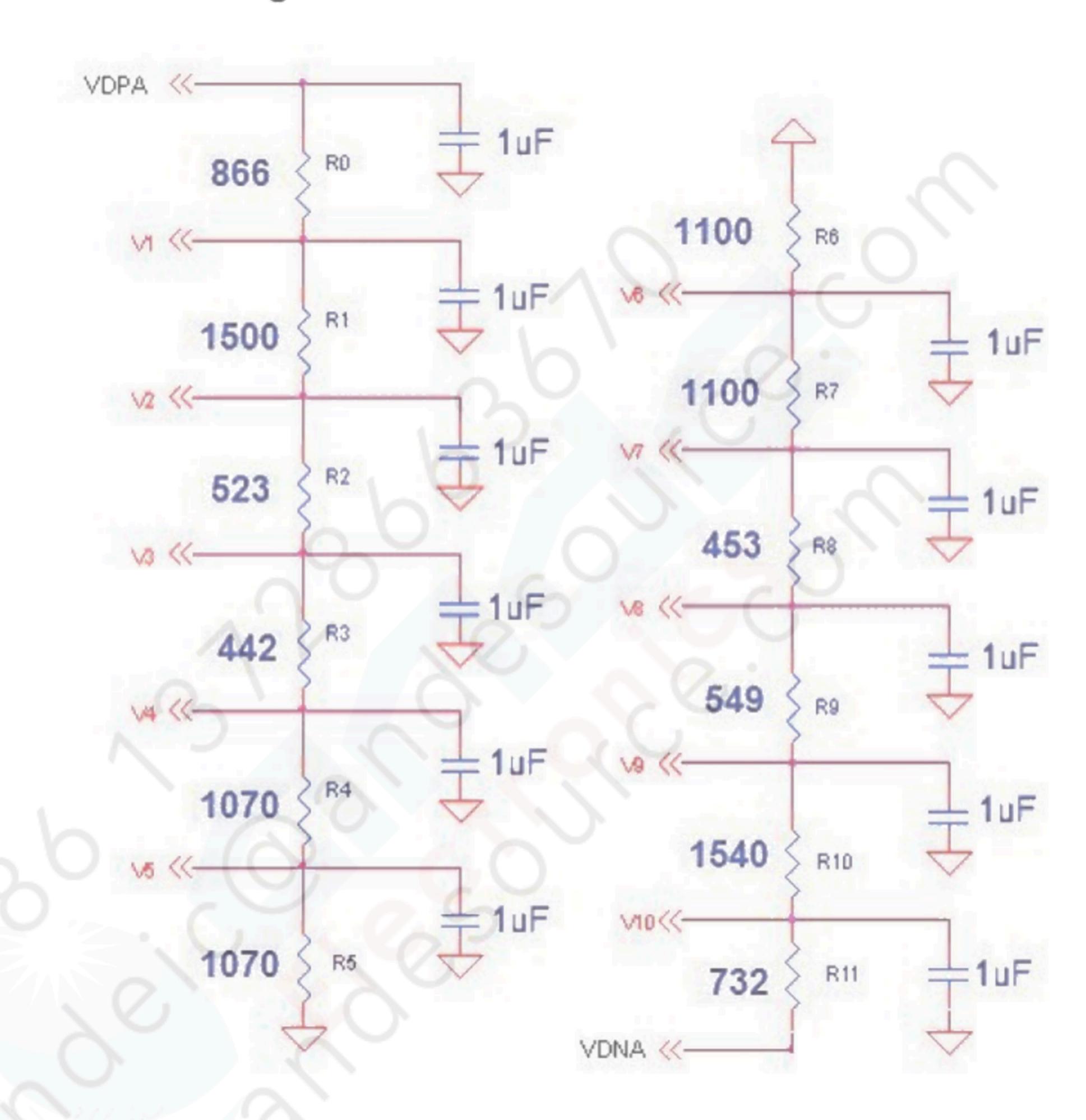


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#### G. Reference application circuit

#### 1. Recomonded Gamma Voltage

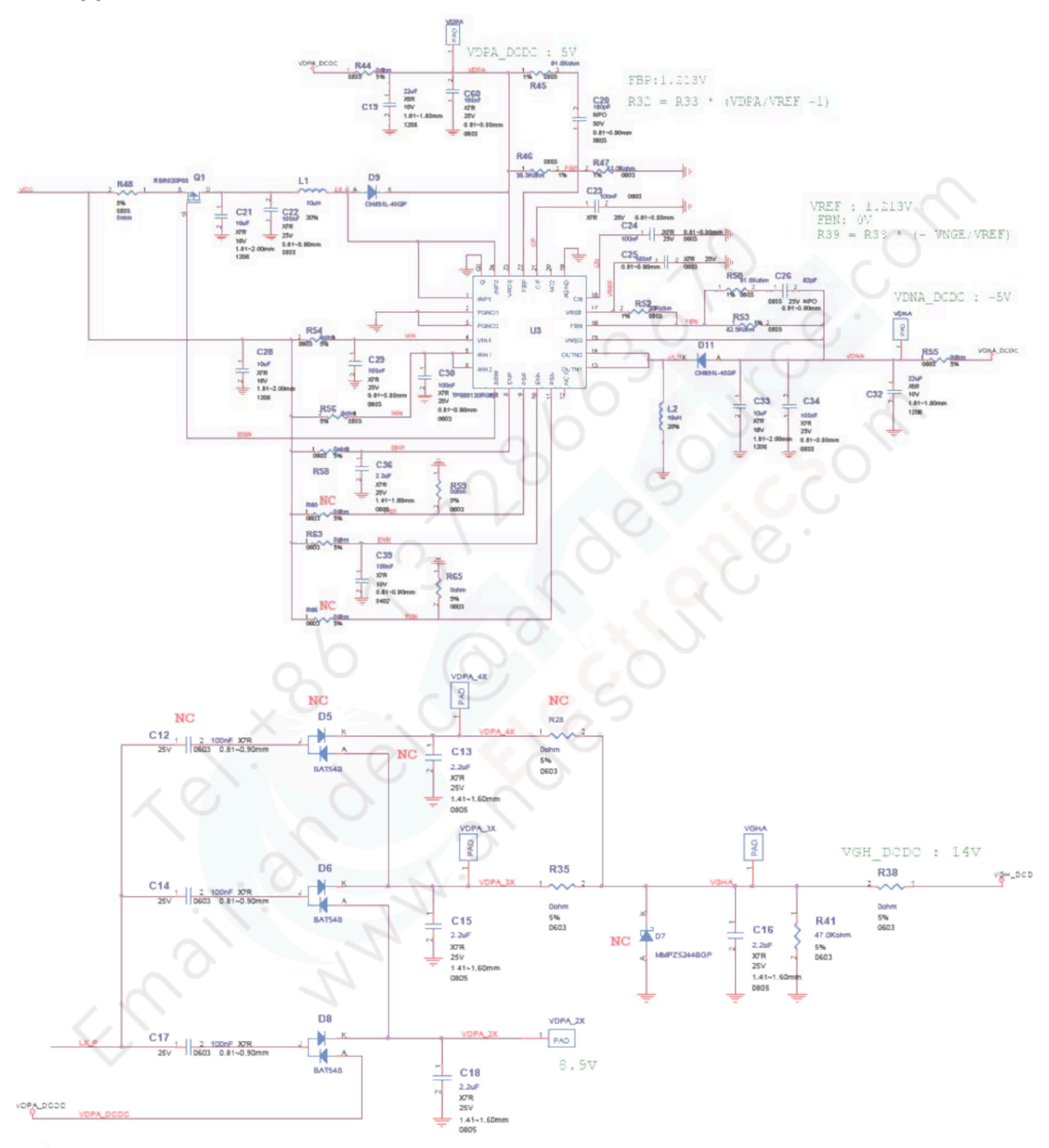
| Symbol   | Value (V) |
|----------|-----------|
| Syllibol | value (v) |
| V1       | 4.21      |
| V2       | 2.84      |
| ٧3       | 2.36      |
| V4       | 1.96      |
| V5       | 0.98      |
| V6       | -1        |
| V7       | -2.01     |
| V8       | -2.42     |
| V9       | -2.92     |
| V10      | -4.33     |
| VDPA     | +5        |
| VDNA     | -5        |





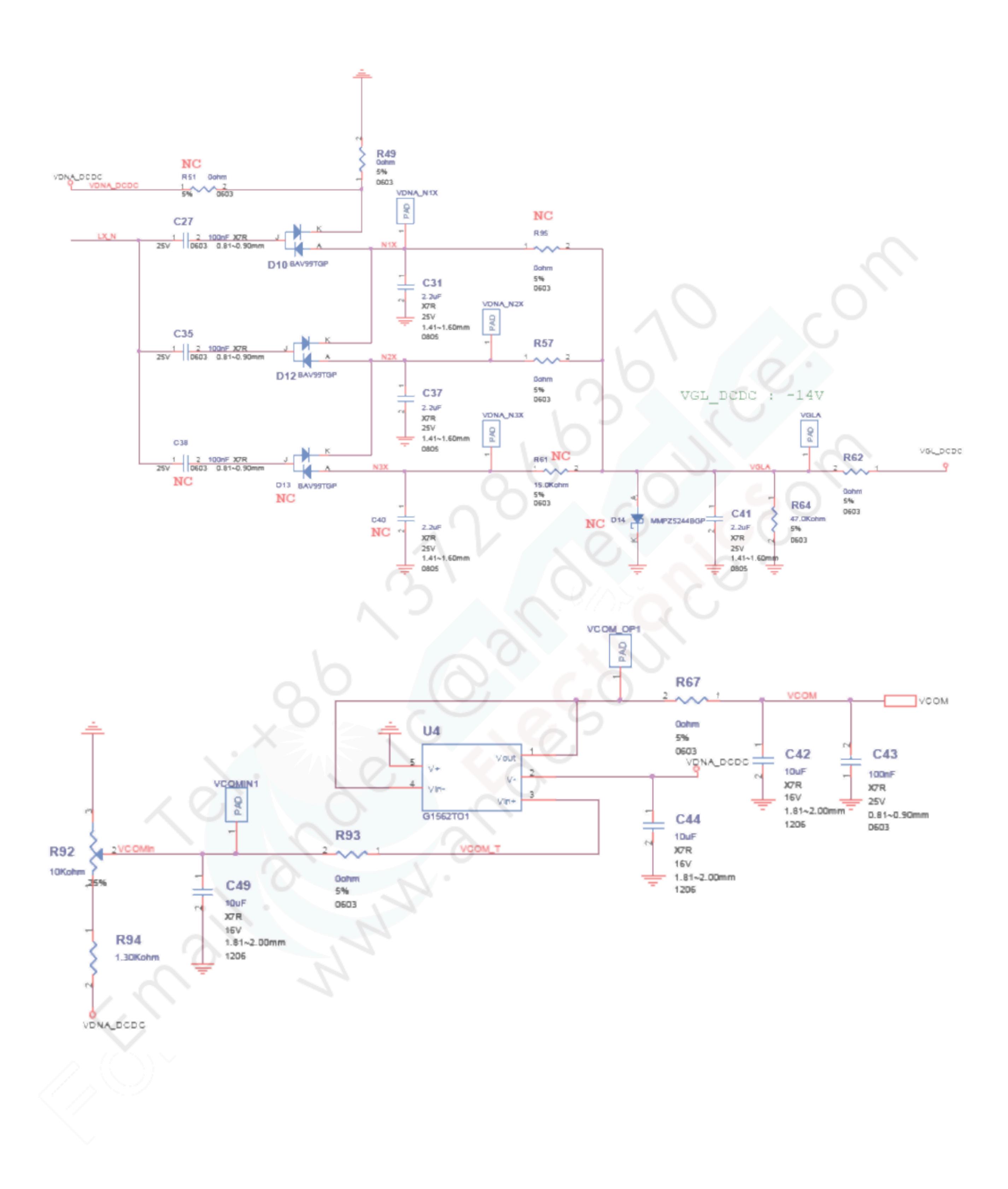
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#### 2. Application Circuit





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#### H. Precautions

- Do not twist or bend the module and prevent the unsuitable external force for display module during assembly.
- 2. Adopt measures for good heat radiation. Be sure to use the module with in the specified temperature.
- 3. Avoid dust or oil mist during assembly.
- 4. Follow the correct power sequence while operating. Do not apply the invalid signal, otherwise, it will cause improper shut down and damage the module.
- 5. Less EMI: it will be more safety and less noise.
- Please operate module in suitable temperature. The response time & brightness will drift by different temperature.
- Avoid to display the fixed pattern (exclude the white pattern) in a long period, otherwise, it will cause image sticking.
- 8. Be sure to turn off the power when connecting or disconnecting the circuit.
- 9. Polarizer scratches easily, please handle it carefully.
- 10. Display surface never likes dirt or stains.
- 11. A dewdrop may lead to destruction. Please wipe off any moisture before using module.
- 12. Sudden temperature changes cause condensation, and it will cause polarizer damaged.
- 13. High temperature and humidity may degrade performance. Please do not expose the module to the direct sunlight and so on.
- 14. Acetic acid or chlorine compounds are not friends with TFT display module.
- 15. Static electricity will damage the module, please do not touch the module without any grounded device.
- 16. Do not disassemble and reassemble the module by self.
- 17. Be careful do not touch the rear side directly.
- 18. No strong vibration or shock. It will cause module broken.
- 19. Storage the modules in suitable environment with regular packing.
- 20. Be careful of injury from a broken display module.
- 21. Please avoid the pressure adding to the surface (front or rear side) of modules, because it will cause the display non-uniformity or other function issue.