

TENTATIVE

All information in this technical data sheet is tentative
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Preliminary

5.7"VGA

TECHNICAL SPECIFICATION

AC057VK04--T4

mitsubishi electric corporation

Date: Mar.10,'16

CONTENTS

No.	Item	Page
--	COVER	1
--	CONTENTS	2
1	APPLICATION	3
2	OVERVIEW	4
3	ABSOLUTE MAXIMUM RATINGS	5
4	ELECTRICAL CHARACTERISTICS	5, 6, 7
5	INTERFACE PIN CONNECTION	8, 9
6	INTERFACE TIMING	10, 11, 12, 13
7	BLOCK DIAGRAM	14
8	MECHANICAL SPECIFICATION	15, 16, 17, 18
9	OPTICAL CHARACTERISTICS	19, 20, 21
10	RELIABILITY TEST CONDITION	22
11	OTHER FEATURE	23
12	HANDLING PRECAUTIONS FOR TFT-LCD MODULE	24, 25, 26

1. APPLICATION

This specification applies to color TFT-LCD module, AC057VK04--T4.

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MITSUBISHI's TFT-LCD module is designed and produced for "General Application" which is described as below.

<General Application>

Computers, office automation equipment, factory automation equipment, test and measurement equipment, communications, medical equipment which has no impact for human life and body, display equipment utilized in transportation system (automobiles, ships, trains, etc) which has no influence on its operation directly or indirectly.

Therefore, MITSUBISHI do not guarantee using our TFT-LCD for other application such as medical equipment, safety equipment, transportation system which might be influenced for its operation because of LCD-TFT, military systems, defense equipment, aerospace equipment, nuclear reactor control systems, and any other application in which there is a direct or indirect risk for human life and body or where high levels of reliability are required. Please confirm your application before using MITSUBISHI's TFT-LCD.

Furthermore, it is mandatory to make contract (document base) by both parties (customer and MITSUBISHI), in case if customers intend to use our TFT-LCD for such application as military systems, defense equipment, aerospace equipment and nuclear reactor control systems, "which has significant impact for human life and body". Otherwise, please do not use MITSUBISHI's TFT-LCD for any cases.

MITSUBISHI has been making continuous effort to improve the reliability of its products. However customers should implement sufficient reliability design of their application equipments such as redundant system design, fail-safe functions and anti-failure features.

MITSUBISHI assumes no responsibility for any damage, including but not limited to damage to human life and body, resulting from the use of the product for the application other than the above mentioned General Application or the use of the product that does not comply with the instructions and the precautions specified in this document.

2. OVERVIEW

AC057VK04--T4 is 5.7" color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs, control circuit, backlight unit and touch panel.

By applying 6 bit digital data 640×480 , 262k-color images are displayed on the 5.7" diagonal screen. Input power voltage is 3.3 V for LCD driving.

The type of data and control signals are digital and transmitted via CMOS interface per Typ. 25 MHz clock cycle.

Driver circuit for LED backlight and controller for touch panel are not included in this module. General specifications are summarized in the following table:

ITEM	SPECIFICATION
Display Area (mm)	115.2 (H) \times 86.4 (V) (5.7-inch diagonal)
Number of Dots	640×3 (H) \times 480 (V)
Pixel Pitch (mm)	0.18(H) \times 0.18(V)
Color Pixel Arrangement	RGB vertical stripe
Display Mode	Normally white
Number of Color	262k
Luminance (cd/m ²)	410
Viewing Angle (CR \geq 10)	-80~80° (H), -60~80° (V)
Surface Treatment (Touch panel)	Anti-glare and hard-coating 3H
Electrical Interface	CMOS
Viewing Direction	Higher Contrast ratio: 6 o'clock Less gray scale reversal: 12 o'clock
Module Size (mm)	127.0 (W) \times 100.0 (H) \times 9.02 (D)
Module Mass (g)	(130)
Backlight Unit	LED
Touch Panel	4-wire analog resistive

Characteristic value without any note is typical value.

3. ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	MIN.	MAX.	UNIT
Power Supply Voltage for LCD	VCC	-0.3	4.0	V
Logic Input Voltage	VI	-0.3	VCC+0.3	V
Backlight (LED) Current	IF	0	100	mA
Touch Panel Voltage	TPV	--	7.0	V
Operation Temperature <small>Note 1,2)</small>	T _{op}	-20	70	°C
Storage Temperature <small>Note 2)</small>	T _{stg}	-30	80	°C

[Note]

1) MIN.: Measured at the center of panel surface, MAX.: Measured at the center of panel back surface

2) Top, Tstg ≤ 40°C : 90%RH max. without condensation

Top, Tstg > 40°C : Absolute humidity shall be less than the value of 90%RH at 40°C without condensation.

4. ELECTRICAL CHARACTERISTICS

(1) TFT- LCD

Ambient temperature: Ta = 25°C

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
Power Supply Voltage for LCD	VCC	3.0	3.3	3.6	V	*1)
Power Supply Current for LCD	ICC	--	110	160	mA	*2)
Permissive Input Ripple Voltage	VRP	--	--	100	mVp-p	VCC=+3.3V
Logic Input Voltage	High	VIH	0.7VCC	--	V	
	Low	VIL	0	--	V	

*1) Power and signals sequence:

$$0.1 \text{ ms} \leq t1 \leq 10 \text{ ms}$$

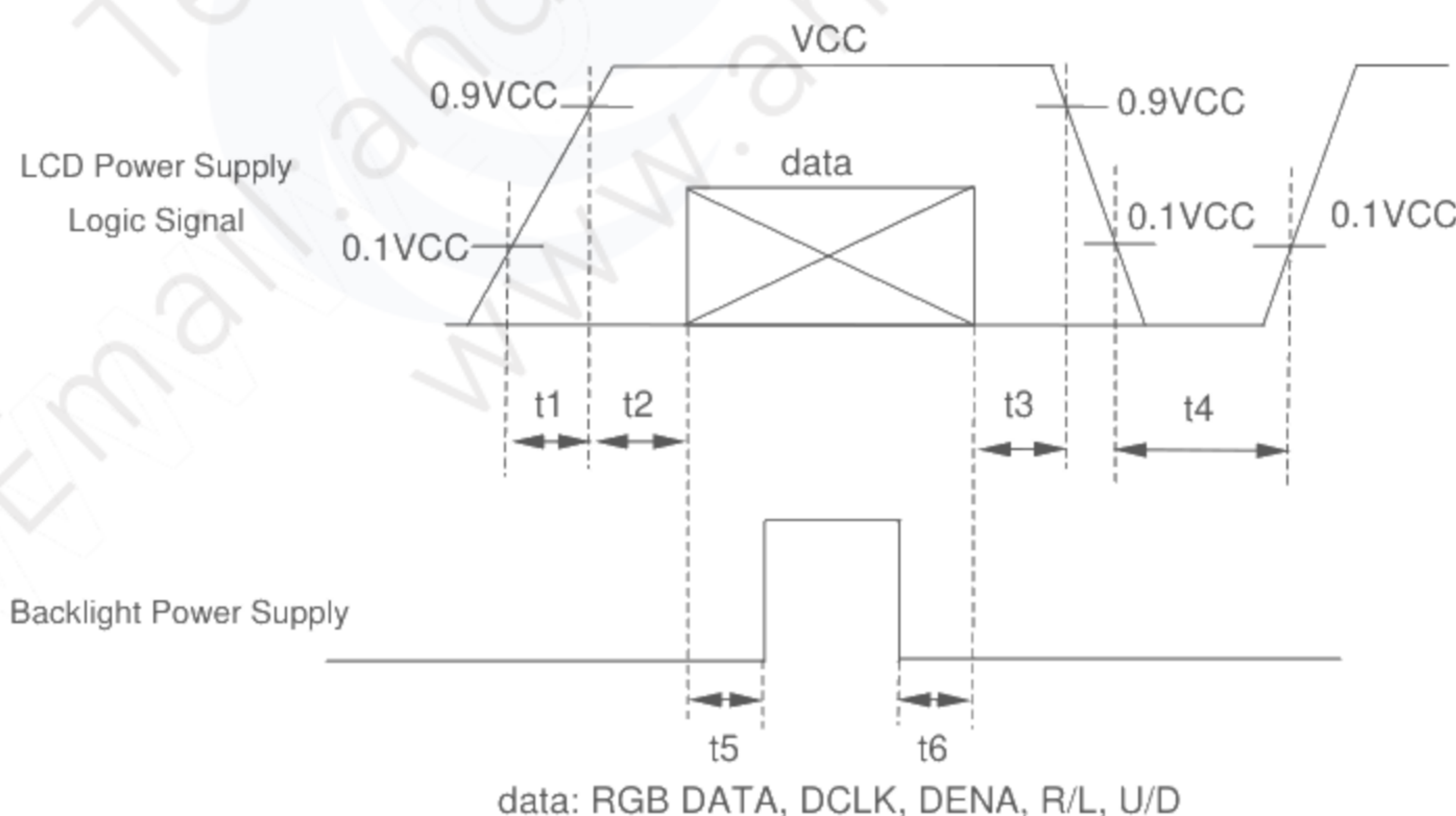
$$0 < t2 \leq 50 \text{ ms}$$

$$0 < t3 \leq 50 \text{ ms}$$

$$200 \text{ ms} \leq t4$$

$$200 \text{ ms} \leq t5$$

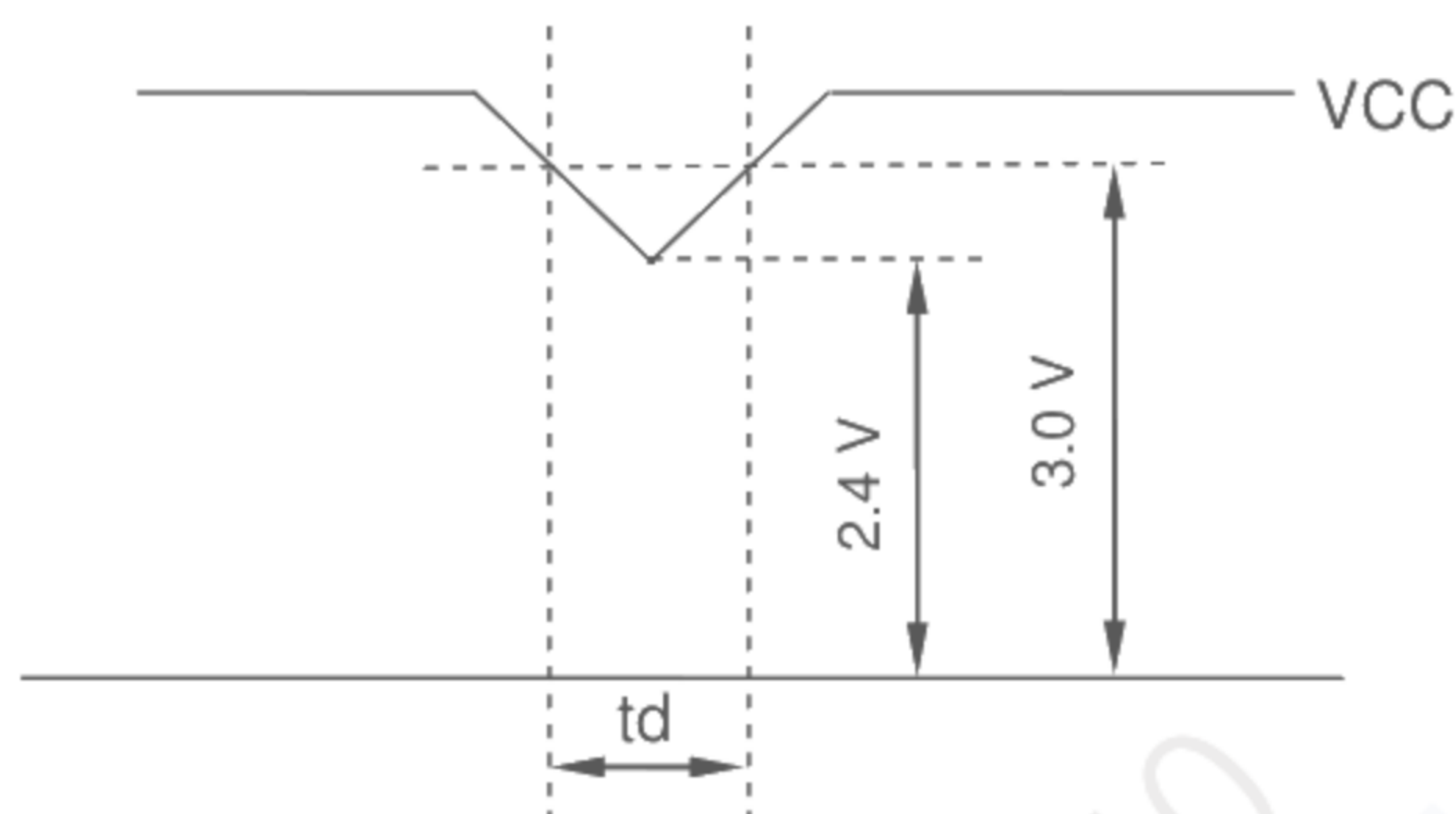
$$0 \leq t6$$



VCC-dip conditions:

When $VCC < 2.4\text{ V}$ or $VCC < 3.0\text{ V}$ and $10\text{ms} < t_d$, this product may not work normally.

Please reset power supply according to the power and signals sequence (see 4.(1)*1)).



*2) $VCC = +3.3\text{ V}$, $f_H = 31.5\text{ kHz}$, $f_V = 60\text{ Hz}$, $f_{CLK} = 25\text{ MHz}$

Display image at typical power supply current value is 64-gray-bar pattern (6 bit), 480 line mode.

*3) Fuse

Parameter	Fuse Type Name	Supplier	Remark
VCC	FCC16801AB	Kamaya Electric Co., Ltd.	*)

*) The power supply capacity should be designed to be more than the fusing current.

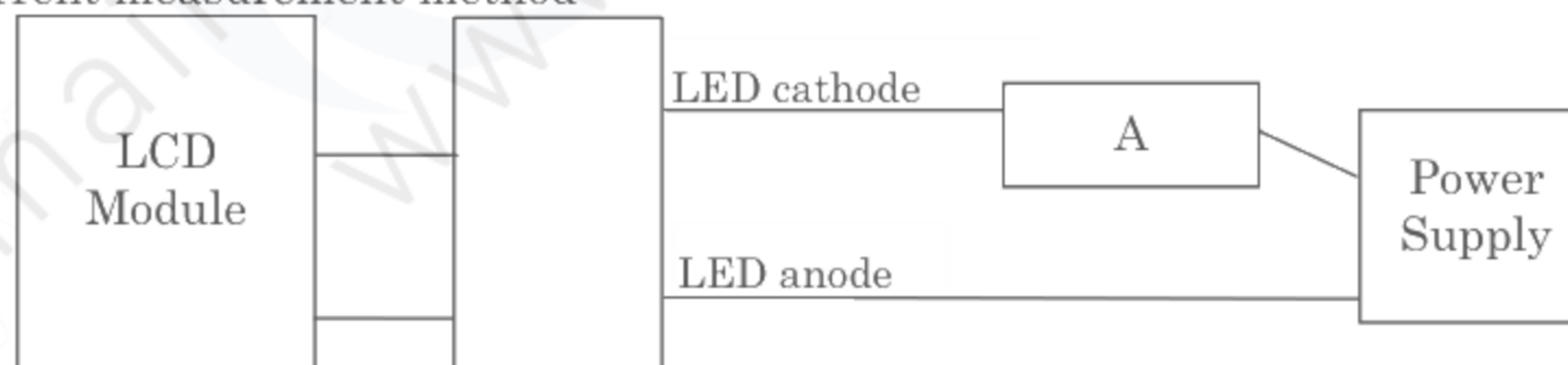
(2) Backlight

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
LED Voltage	VF	--	(24.0)	27.3	V	$I_F = 60\text{ mA}$, $T_a = 25^\circ\text{C}$
		--	--	28.1	V	$I_F = 60\text{ mA}$, $T_a = 0^\circ\text{C}$
		--	--	28.8	V	$I_F = 60\text{ mA}$, $T_a = -20^\circ\text{C}$
LED Current	IF	--	60	70	mA	$T_a = 25^\circ\text{C}$, *1), *2)
LED Life Time	LT	--	50,000	--	h	$I_F = 60\text{ mA}$, $T_a = 25^\circ\text{C}$ *3), *4), Continuous operation

[Note]

*1) Constant Current Drive

*2) LED Current measurement method



*3) LED life time is defined as the time when the brightness becomes 50% of the initial value.

*4) The life time of the backlight depends on the ambient temperature. The life time will decrease under high temperature.

(3) Touch Panel

Electrical Characteristics

ITEM	MIN.	TYP.	MAX.	UNIT	Remarks
Linearity	(-3.0)	--	(3.0)	%	Analog X and Y directions
Terminal Resistance	(250)	--	(1500)	Ω	X
	(100)	--	(800)	Ω	Y
Insulation Resistance	(10)	--	--	M Ω	DC (25) V
Voltage	--	(5.0)	(7.0)	V	DC
Chattering	--	--	(20)	ms	

*) Do not operate it with a thing except a polyacetal pen (tip R0.8 mm or more) or a finger, especially those with hard or sharp tips such as a ball point pen or a mechanical pencil.

5. INTERFACE PIN CONNECTION

(1) CN 1(Interface Signal)

Used connector: IMSA-9681S-40Y901- (IRISO)

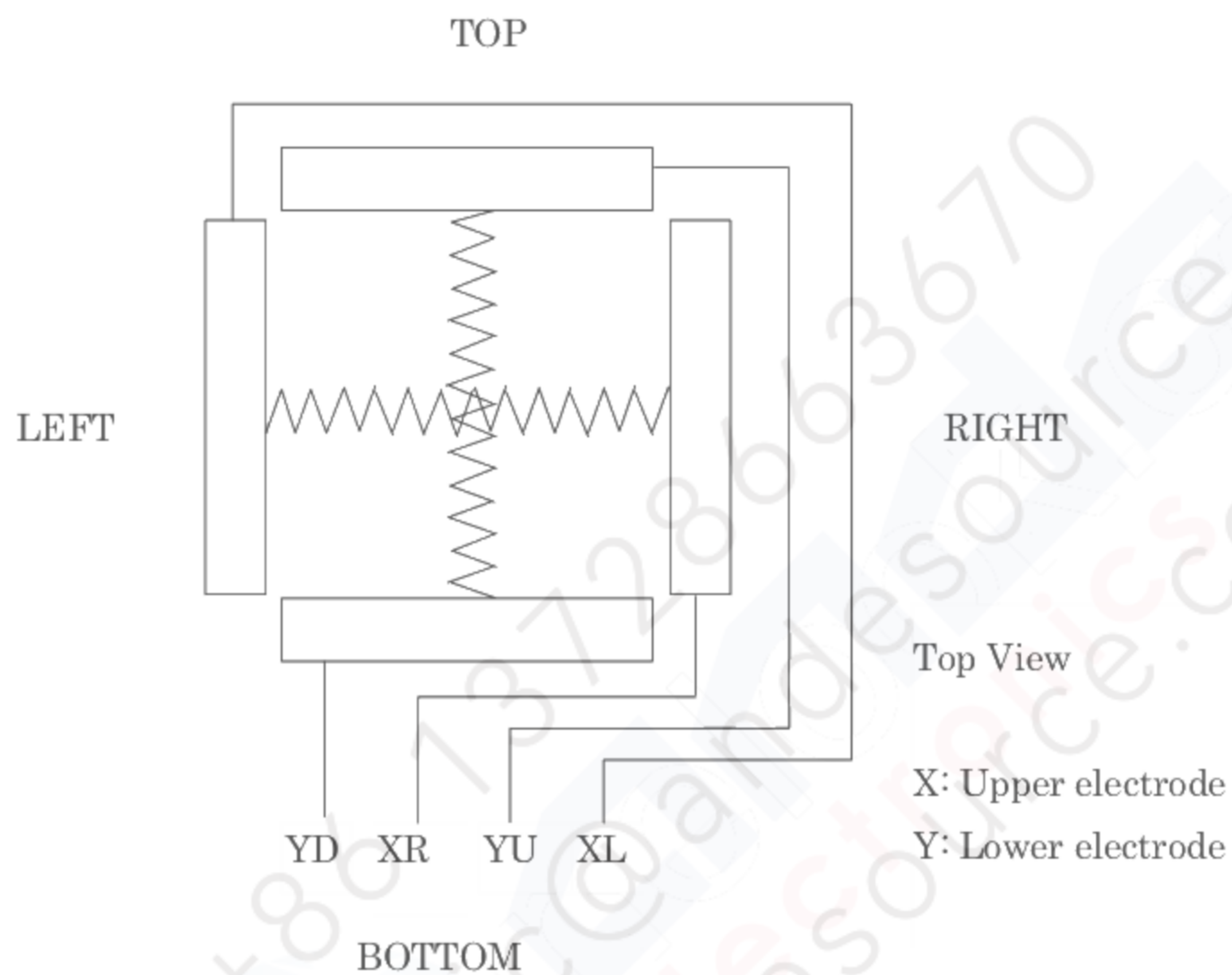
Pin No.	Symbol	Function
1	GND	
2	DCLK	Clock signal for sampling catch data signal
3	HD	Horizontal sync signal *1)
4	VD	Vertical sync signal *1)
5	GND	
6	R0	Red data signal(LSB)
7	R1	Red data signal
8	R2	Red data signal
9	R3	Red data signal
10	R4	Red data signal
11	R5	Red data signal(MSB)
12	GND	
13	G0	Green data signal(LSB)
14	G1	Green data signal
15	G2	Green data signal
16	G3	Green data signal
17	G4	Green data signal
18	G5	Green data signal(MSB)
19	GND	
20	B0	Blue data signal(LSB)
21	B1	Blue data signal
22	B2	Blue data signal
23	B3	Blue data signal
24	B4	Blue data signal
25	B5	Blue data signal(MSB)
26	GND	
27	DENA	Data enable signal (to settle the viewing area)
28	VCC	3.3 V Power Supply
29	VCC	3.3 V Power Supply
30	R/L	Right/Left scanning direction (Low=Right/Left Reverse, High=Normal)
31	U/D	Up/Down scanning direction (Low=Normal, High=Up/Down Reverse)
32	VCC	3.3 V Power Supply
33	LED-	LED cathode
34	NC	This pin should be open.
35	NC	This pin should be open.
36	NC	This pin should be open.
37	LED+	LED anode
38	NC	This pin should be open.
39	NC	This pin should be open.
40	NC	This pin should be open.

*1) HD and VD are not being used for timing control. To be connected to VCC or open.

(2) FPC 1 (Touch Panel Interface)

Pin No.	Symbol
1	XR
2	YD
3	XL
4	YU

(3) Touch Panel



6. INTERFACE TIMING

(1) Timing Specifications

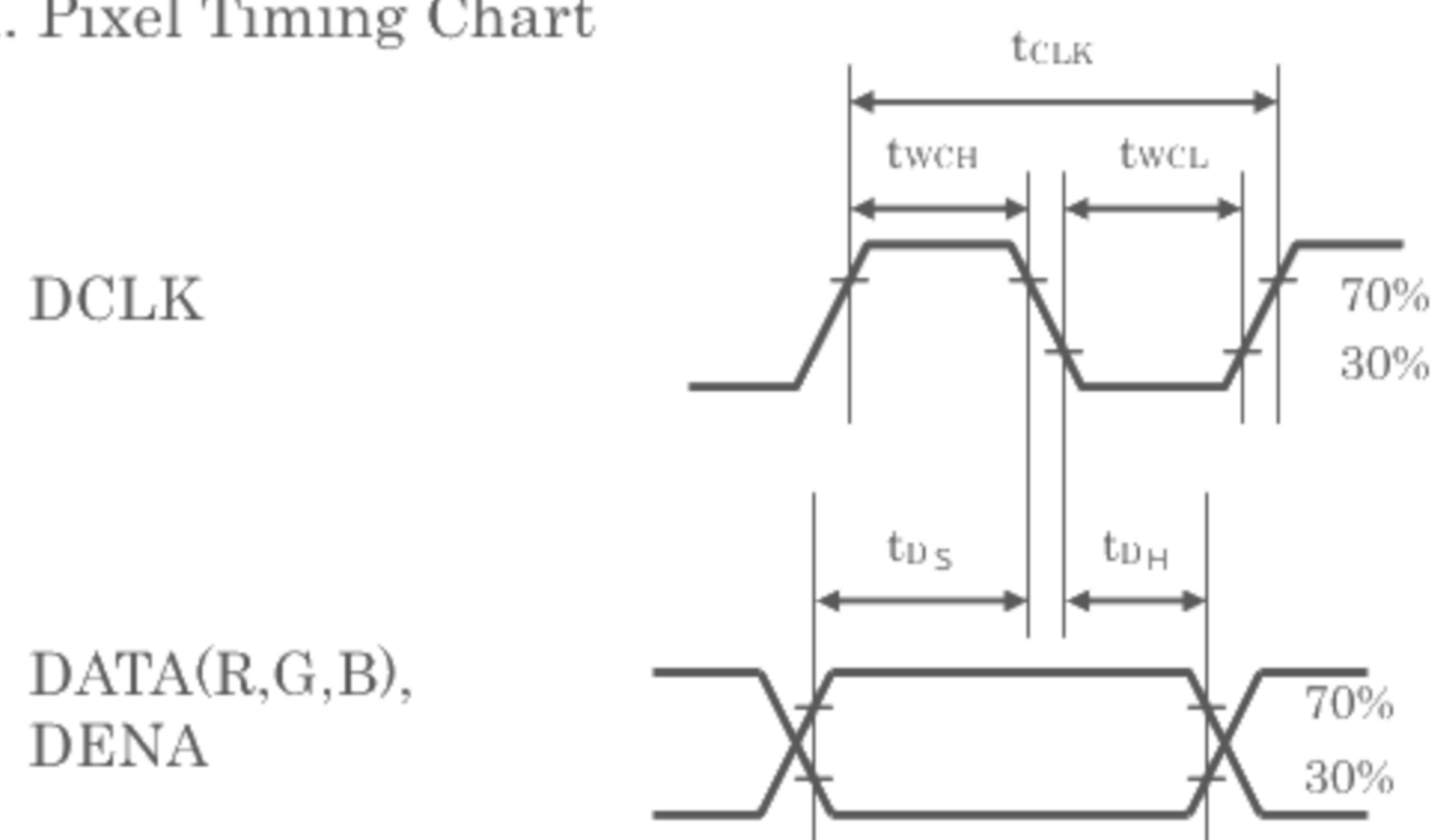
ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT
DCLK	Frequency	f_{CLK}	20	25	30	MHz
	Period	t_{CLK}	33.3	40	50	ns
	Low Width	t_{WCL}	10	--	--	ns
	High Width	t_{WCH}	10	--	--	ns
DATA(R,G,B), DENA	Set up time	t_{DS}	8	--	--	ns
	Hold time	t_{DH}	8	--	--	ns
DENA	Horizontal	Active Time	t_{HA}	640	640	t_{CLK}
		Blanking Time	t_{HB}	85	160	t_{CLK}
		Frequency	f_H	27	31.5	kHz
		Period	t_H	26.3	31.7	μs
	Vertical	Active Time	t_{VA}	480	480	t_H
		Blanking Time	t_{VB}	4	45	t_H
		Frequency	f_V	55	60	Hz
		Period	t_V	14.3	16.7	ms

[Note]

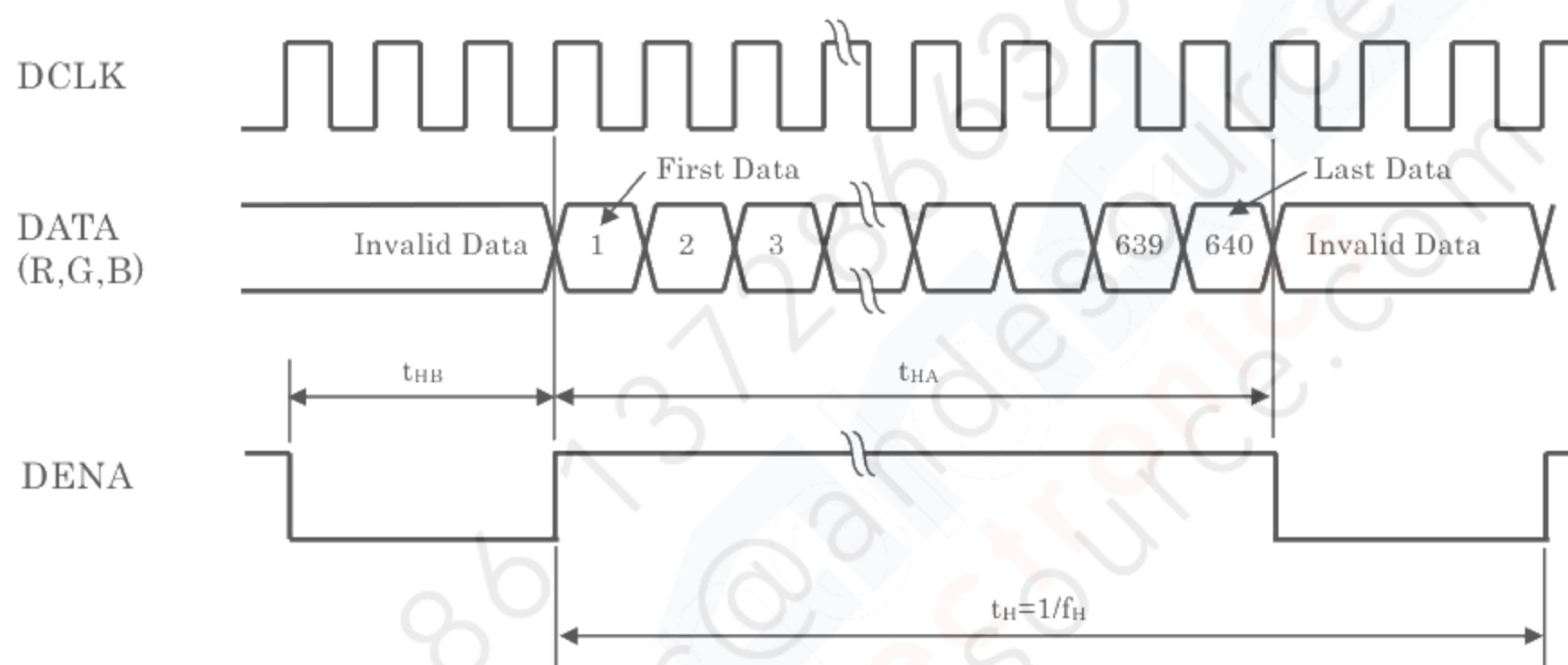
- 1) DATA is latched at fall edge of DCLK in this specification.
- 2) DENA (Data Enable) should always be positive polarity as shown in the timing specification.
- 3) DCLK should appear during all invalid period.

(2) Timing Chart

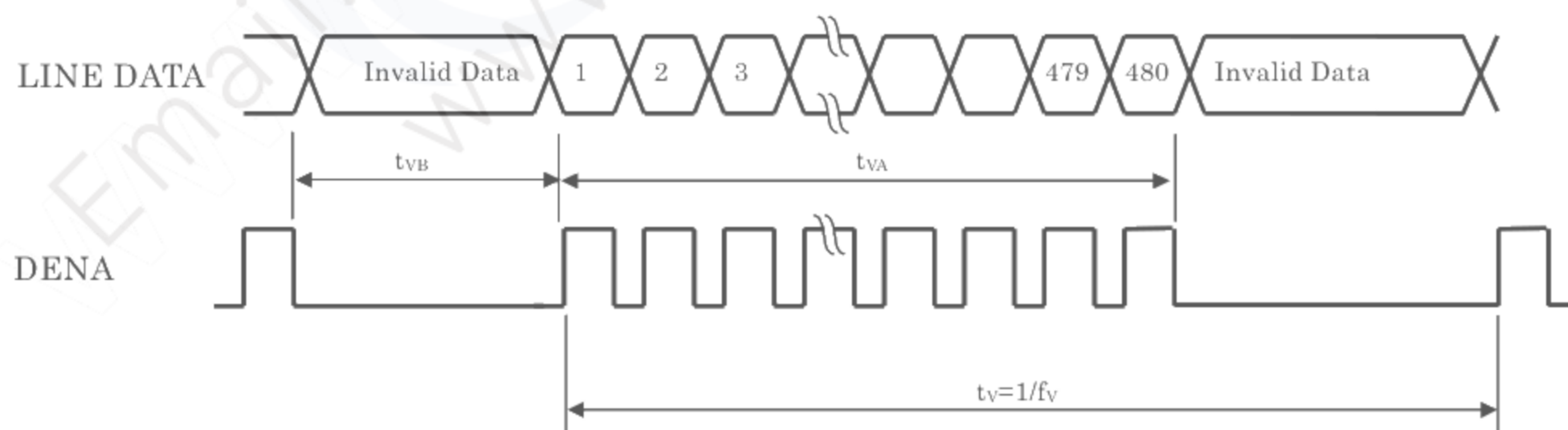
a. Pixel Timing Chart



b. Horizontal Timing Chart



c. Vertical Timing Chart



(3) Color Data Assignment

COLOR		INPUT DATA																	
		R DATA						G DATA						B DATA					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
		MSB					LSB	MSB					LSB	MSB					LSB
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	CYAN	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	GREEN(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	BLUE(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

[Note]

1) Definition of gray scale

Color (n) --- n indicates gray scale level.

Higher n means brighter level.

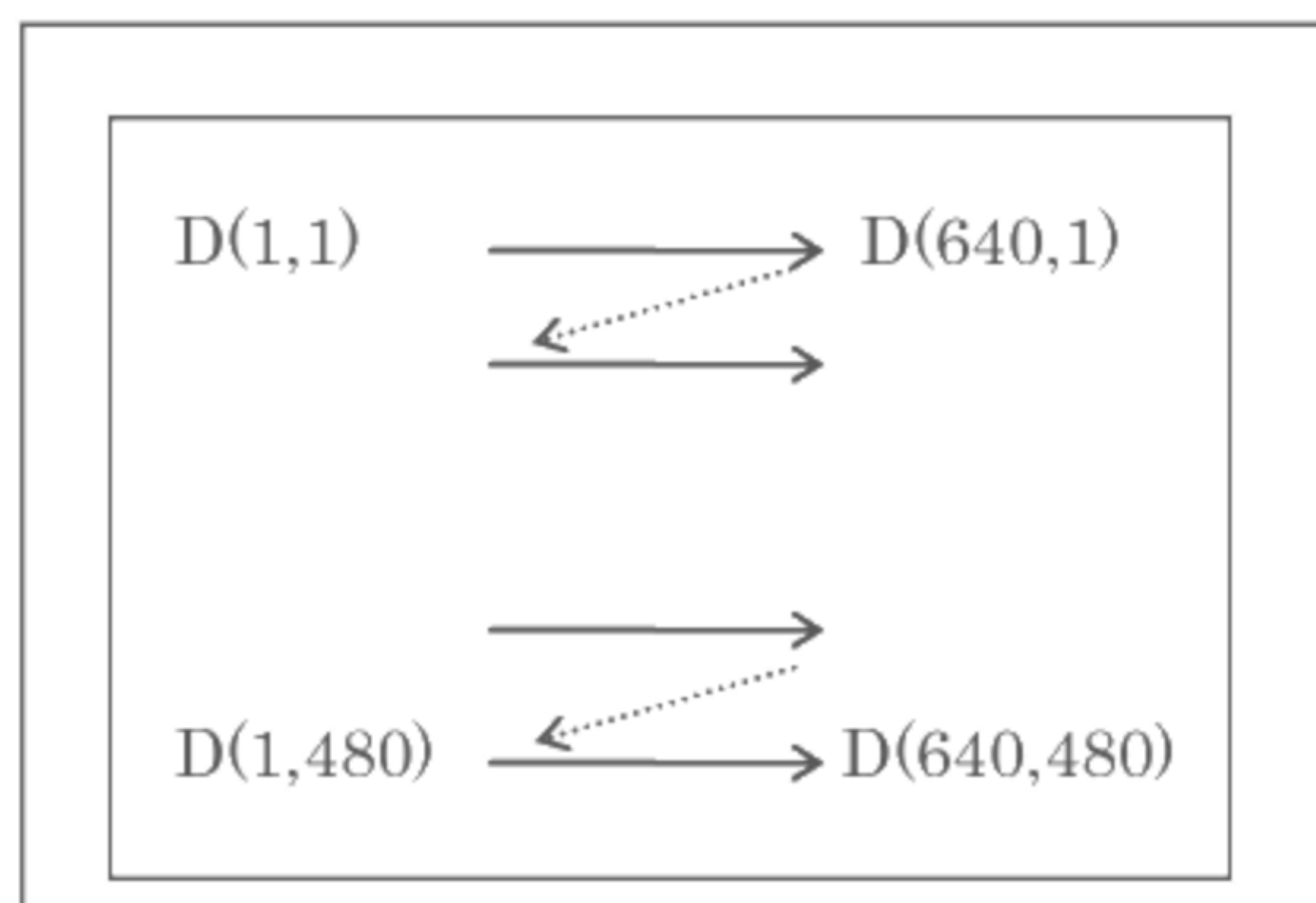
2) Data

1: High, 0: Low

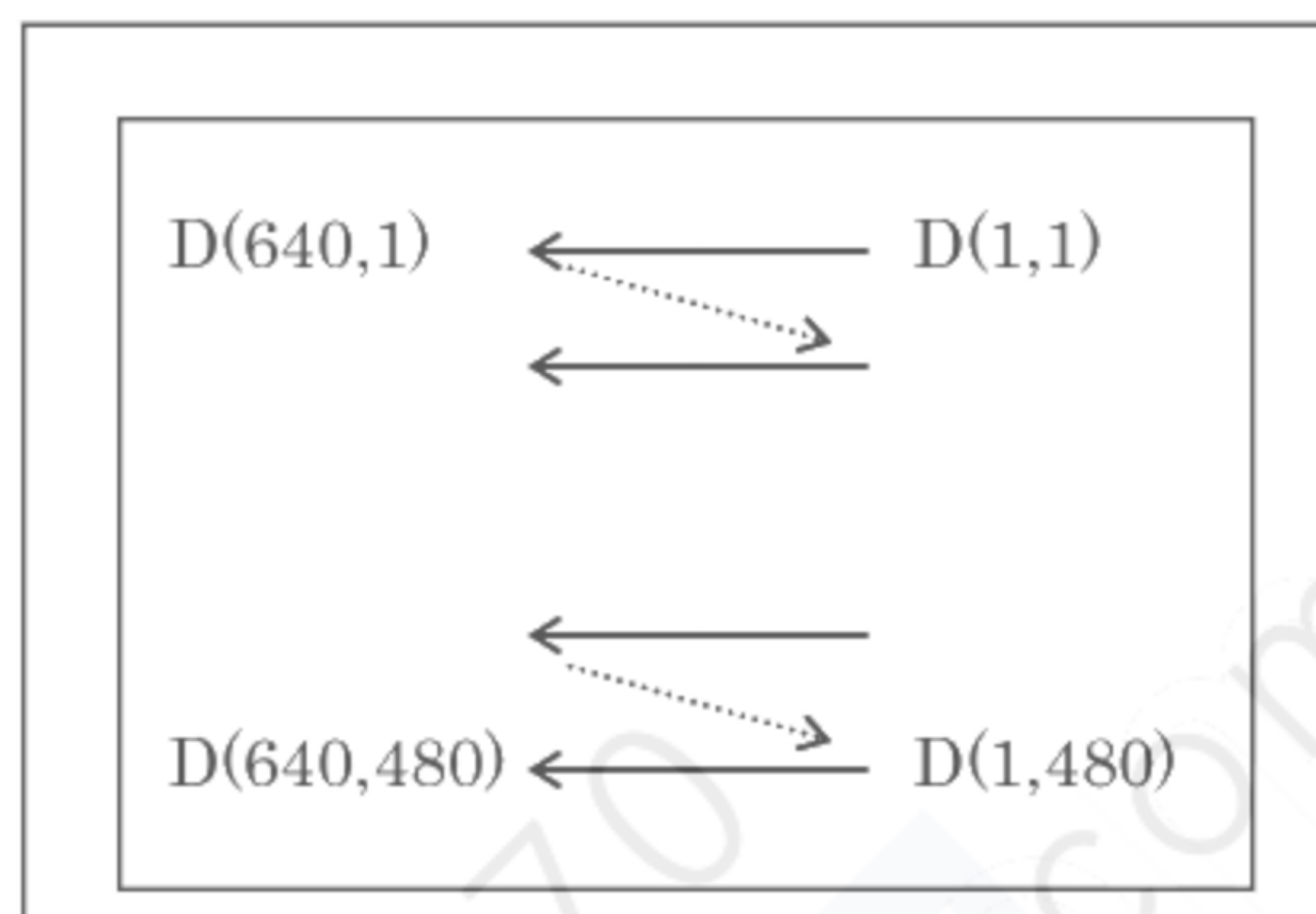
(4) Display Position and Scan Direction

D(X,Y) shows the data number of input signal.

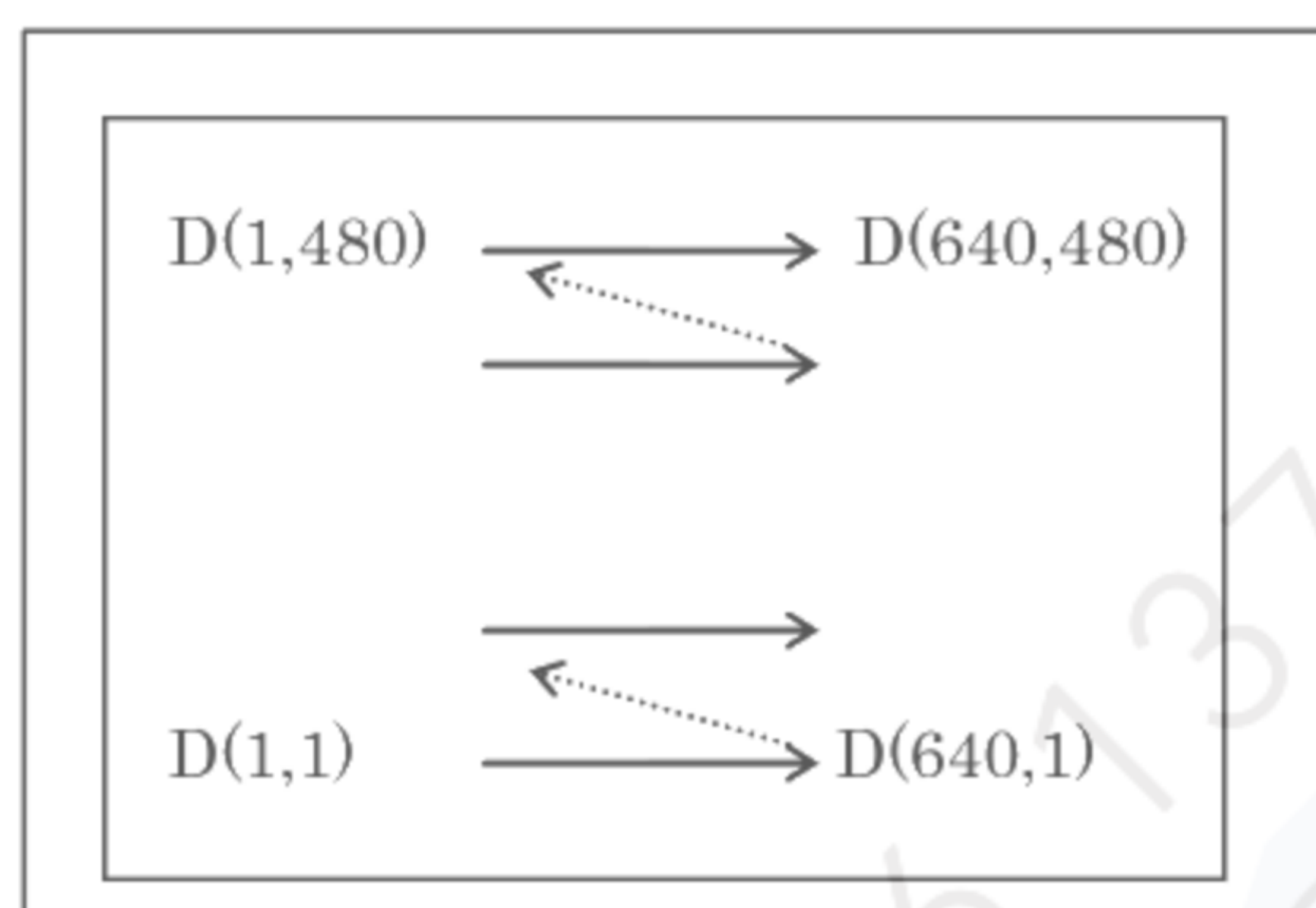
R/L=High, U/D=Low



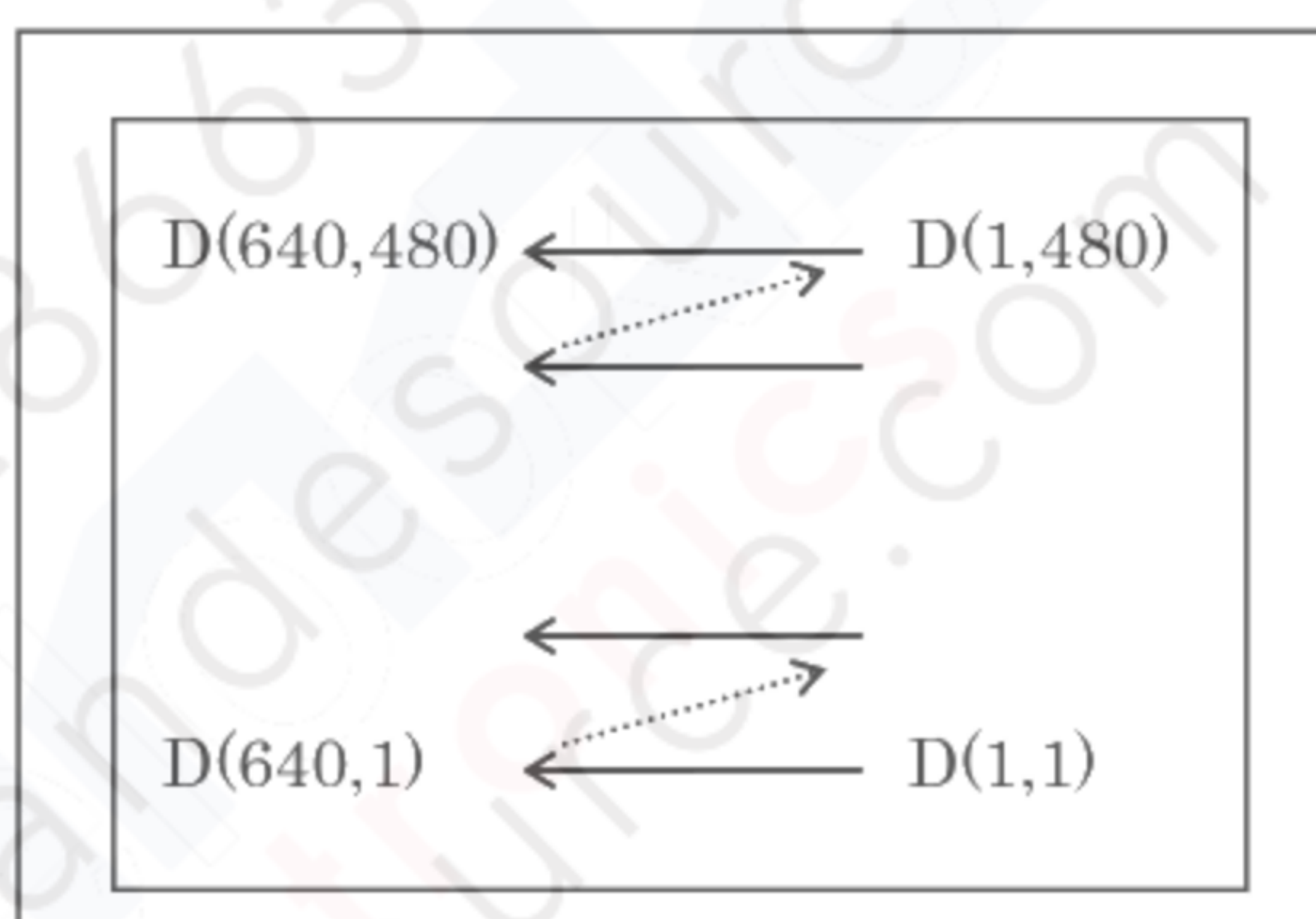
R/L=Low, U/D= Low



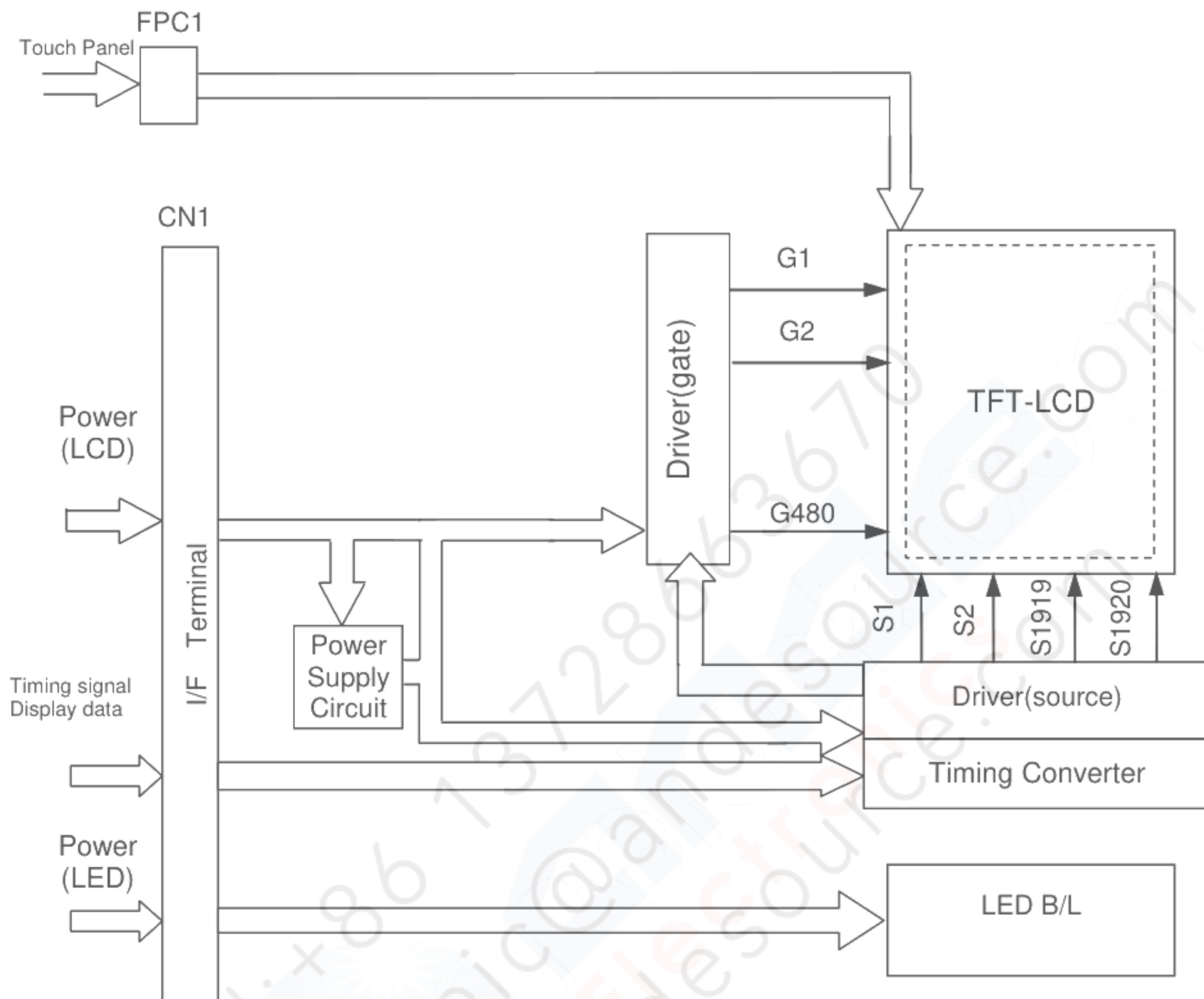
R/L=High, U/D=High



R/L=Low, U/D=High

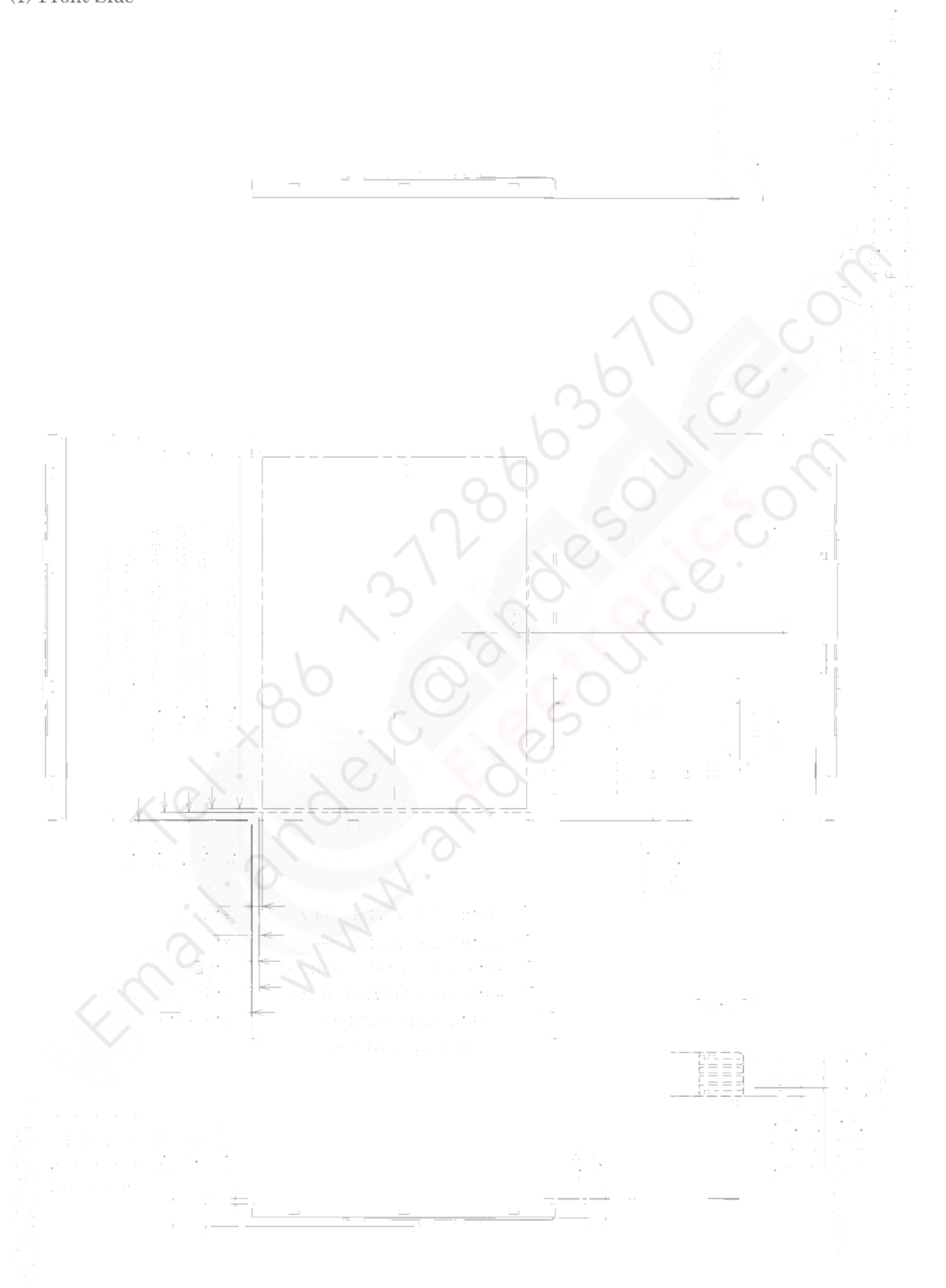


7. BLOCK DIAGRAM



8. MECHANICAL SPECIFICATIONS

(1) Front Side



(Unit:mm)

(2) Rear Side



(Unit:mm)

(3) Touch Panel

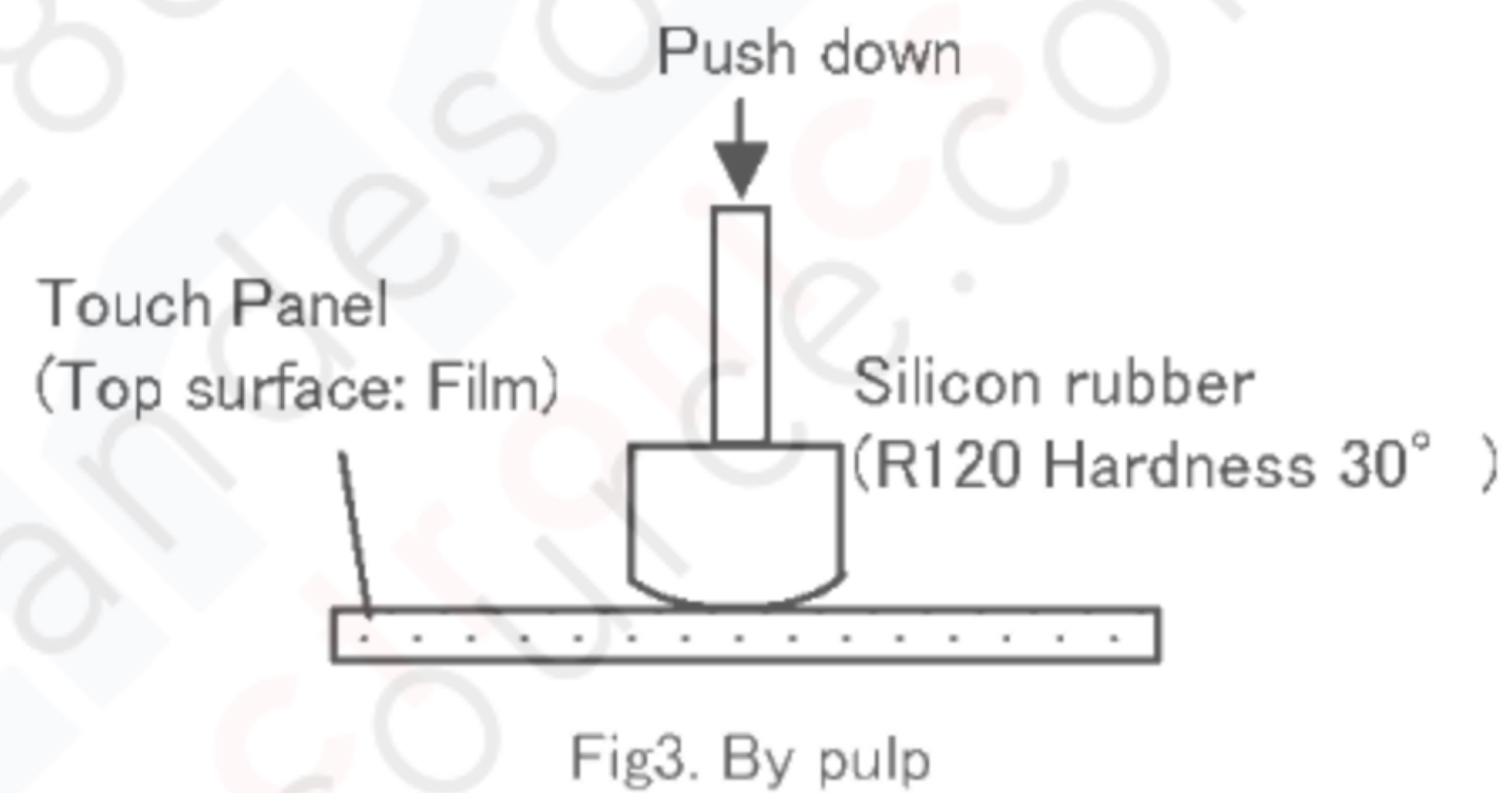
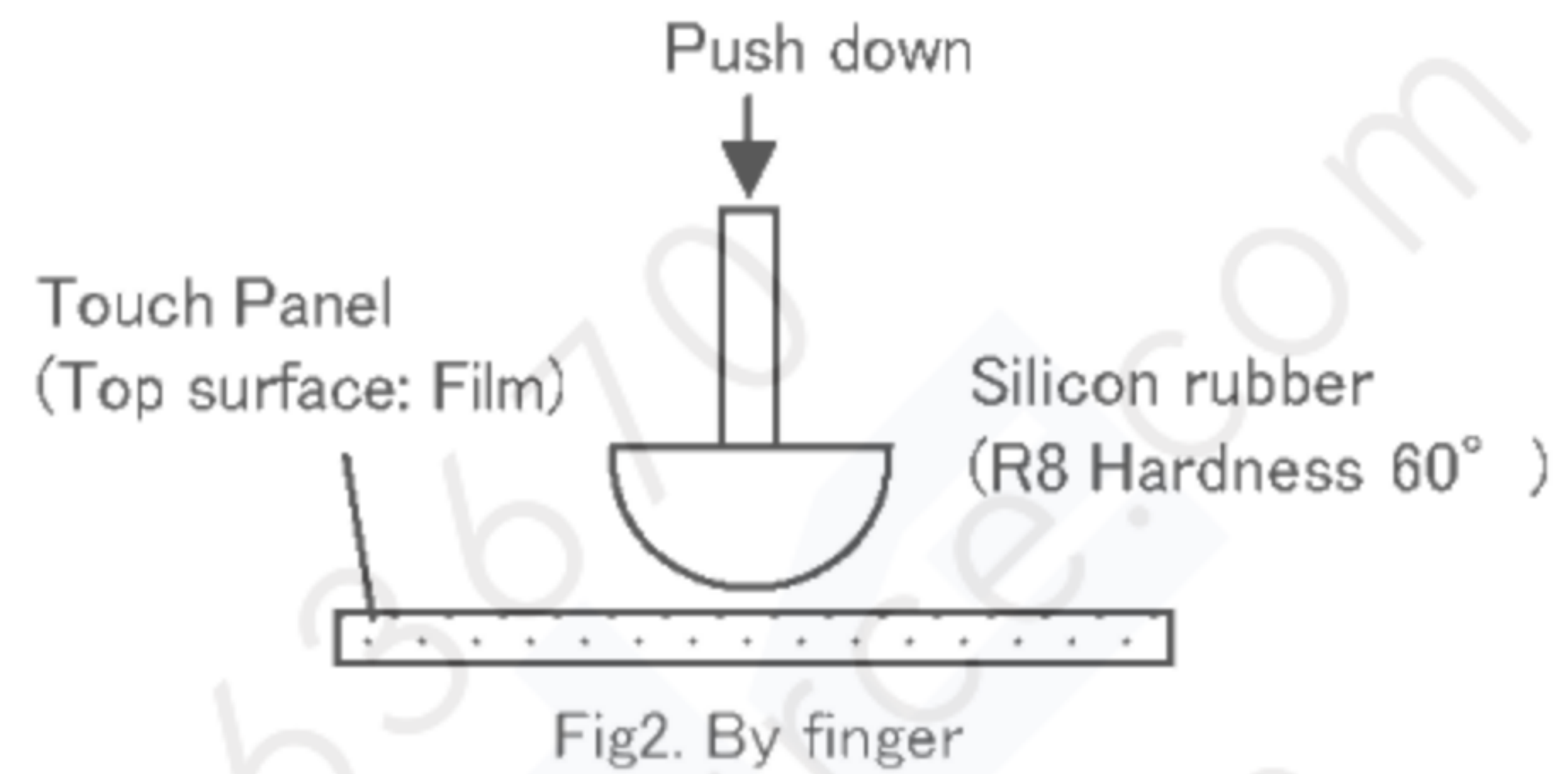
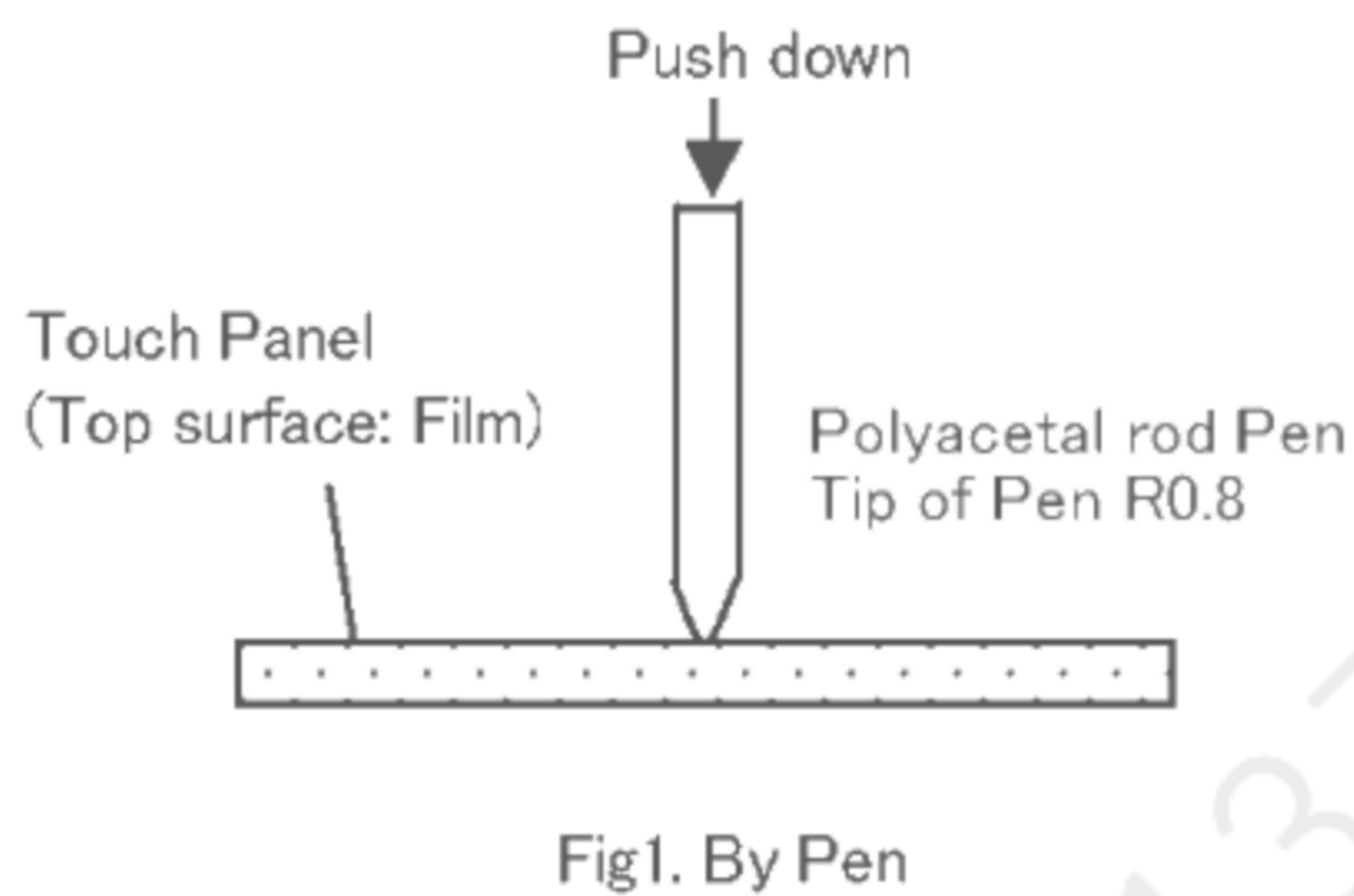
a. Mechanical Characteristics

ITEM		MIN.	TYP.	MAX.	UNIT	Remarks
Minimum Operation Force	Pen / Finger	(0.02)	--	(0.78)	N	*1)
	Finger pulp	(0.02)	--	(1.0)	N	*1)
Surface Hardness		(3)	--	--	H	JIS K5400

*1) Measurement condition of Operation force

Within "Guaranteed active area"(Excepted top of the dot.) Resistance between X & Y axis must be equal or lower than 2k Ω ($R_{on} \leq 2k\Omega$).

• Measuring instrument



b. Operating durability

Tapping life by Finger	(10 ⁶)times	*1)
Durability of Pen writing	(10 ⁵)times	*2)

*1) Test condition of Tapping life by Finger

Test method	Tapping at same points by Silicon rubber. • Shape of rubber end: R8 Hardness 60° (See (3) a.*1)) • Load: 2.45N (250gf) • Frequency: 3Hz
-------------	--

*2) Test condition of Operating durability by Pen

Test method	The characters are written on the touch panel and the size of the word is 7.5 × 6.75mm, area is 10 × 9mm. The characters are Japanese words and written at random on the area. • Shape of Pen tip: R0.8 (Refer Fig.1) • Material of Pen: Polyacetal resin • Force: 2.45N (250gf)
-------------	---

c. Design Guide

- Avoid the design that Front-case overlap and press on the active area of the touch-panel.
- Give enough gap (over 0.5 mm at compressed) between the front case and touch-panel to protect wrong operating.
- Use a buffer material (Gasket) between the touch-panel and Front-case to protect damage and wrong operating.
- Avoid the design that buffer material overlap and press on the inside of touch-panel viewing area.
- The flexible tail section should be designed to avoid stress from the front case and/or avoid any bending stress to root of flexible tail section.
- Please avoid any strong forces, such as pen input in the area between display area and insulated area (distance: >2mm), because it may cause damage to the film.
- When you handle the product, hold the product by its body. Do not hold by the FPC.

9. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3 V, Input Signals: Typ. values shown in Section 6

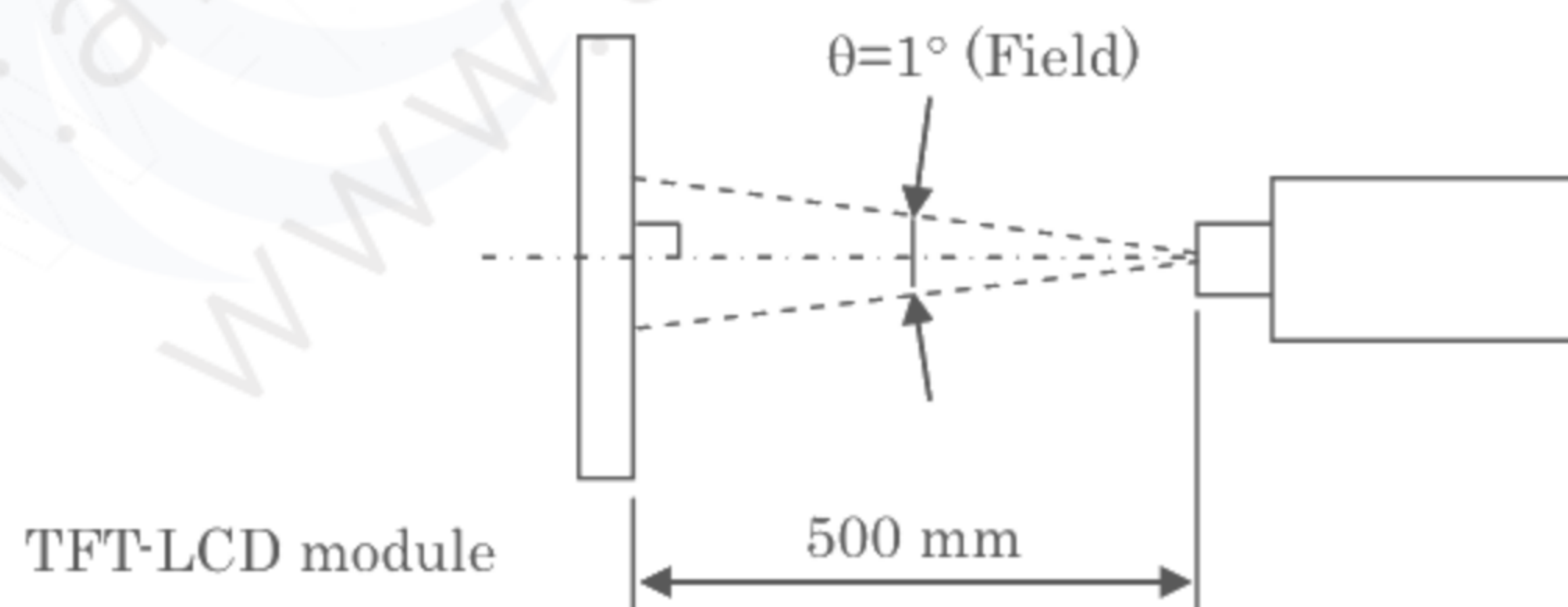
ITEM		SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	Remarks
Contrast Ratio		CR	$\theta_V=0^\circ, \theta_H=0^\circ$	370	570	--	--	*1)*2)*5)
Luminance		Lw	$\theta_V=0^\circ, \theta_H=0^\circ$	320	410	--	cd/m ²	*1)*5)
Luminance Uniformity		ΔLw	$\theta_V=0^\circ, \theta_H=0^\circ$	--	--	30	%	*1)*3)*5)
Response Time		tr	$\theta_V=0^\circ, \theta_H=0^\circ$	--	4	--	ms	*1)*4)*5)
		tf	$\theta_V=0^\circ, \theta_H=0^\circ$	--	12	--	ms	*1)*4)*5)
Viewing Angle	Horizontal	θ_H	$CR \geq 10$	-65~65	-80~80	--	°	*1)*5)
	Vertical	θ_V		-45~65	-60~80	--	°	*1)*5)
Image Sticking		tis	2 h	--	--	2	s	*6)
Color Coordinates	Red	Rx	$\theta_V=0^\circ, \theta_H=0^\circ$	0.545	0.595	0.645	--	*1)*5)
		Ry		0.296	0.346	0.396		
	Green	Gx		0.287	0.337	0.387		
		Gy		0.526	0.576	0.626		
	Blue	Bx		0.104	0.154	0.204		
		By		0.071	0.121	0.171		
	White	Wx		0.263	0.313	0.363		
		Wy		0.279	0.329	0.379		

[Note]

These items are measured using EZContrast XL88F(ELDIM) for viewing angle, RD-80SA(TOPCON) for response time and CS-2000 (KONICA MINOLTA) or equivalent equipment for others under the dark room condition (no ambient light) after more than 30 minutes from turning on the backlight unless noted.

Condition: IF = 60 mA

Measurement method for luminance and color coordinates is as follows.

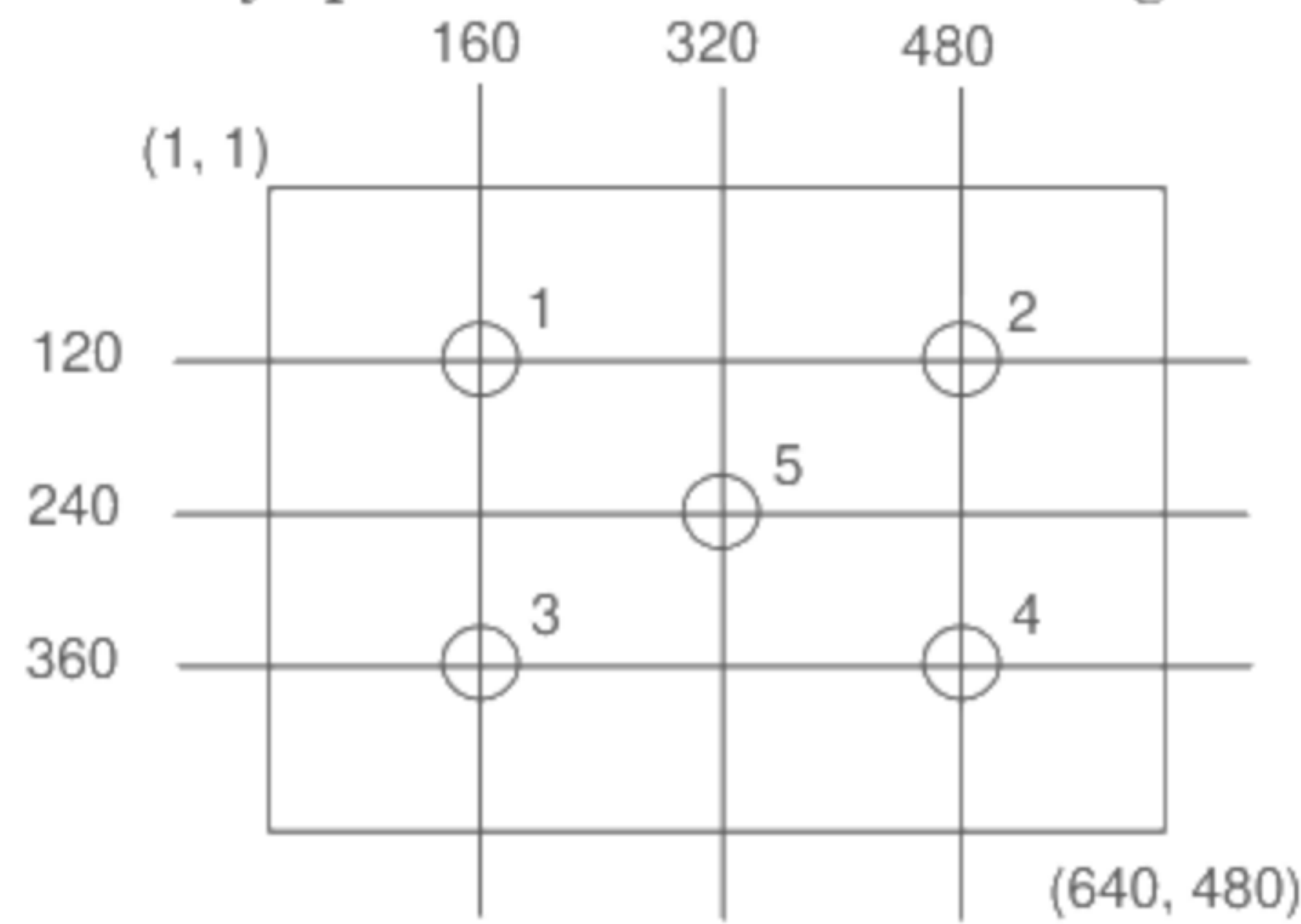


The luminance is measured according to FLAT PANEL DISPLAY MEASUREMENTS STANDARD (VESA Standard).

*1) Measurement Point

Contrast Ratio, Luminance, Response Time, Viewing Angle, Color Coordinates: Display Center

Luminance Uniformity: point 1~5 shown in a figure below



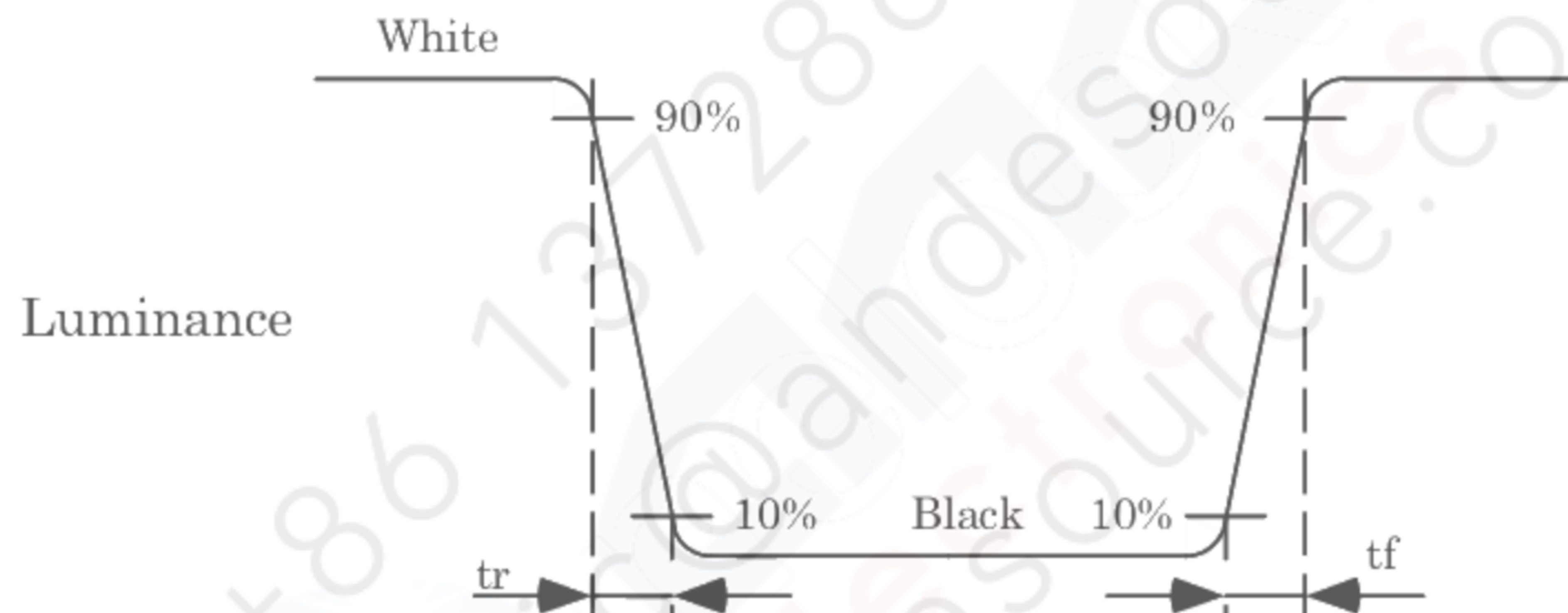
*2) Definition of Contrast Ratio

$CR = \text{Luminance with all white pixels} / \text{Luminance with all black pixels}$

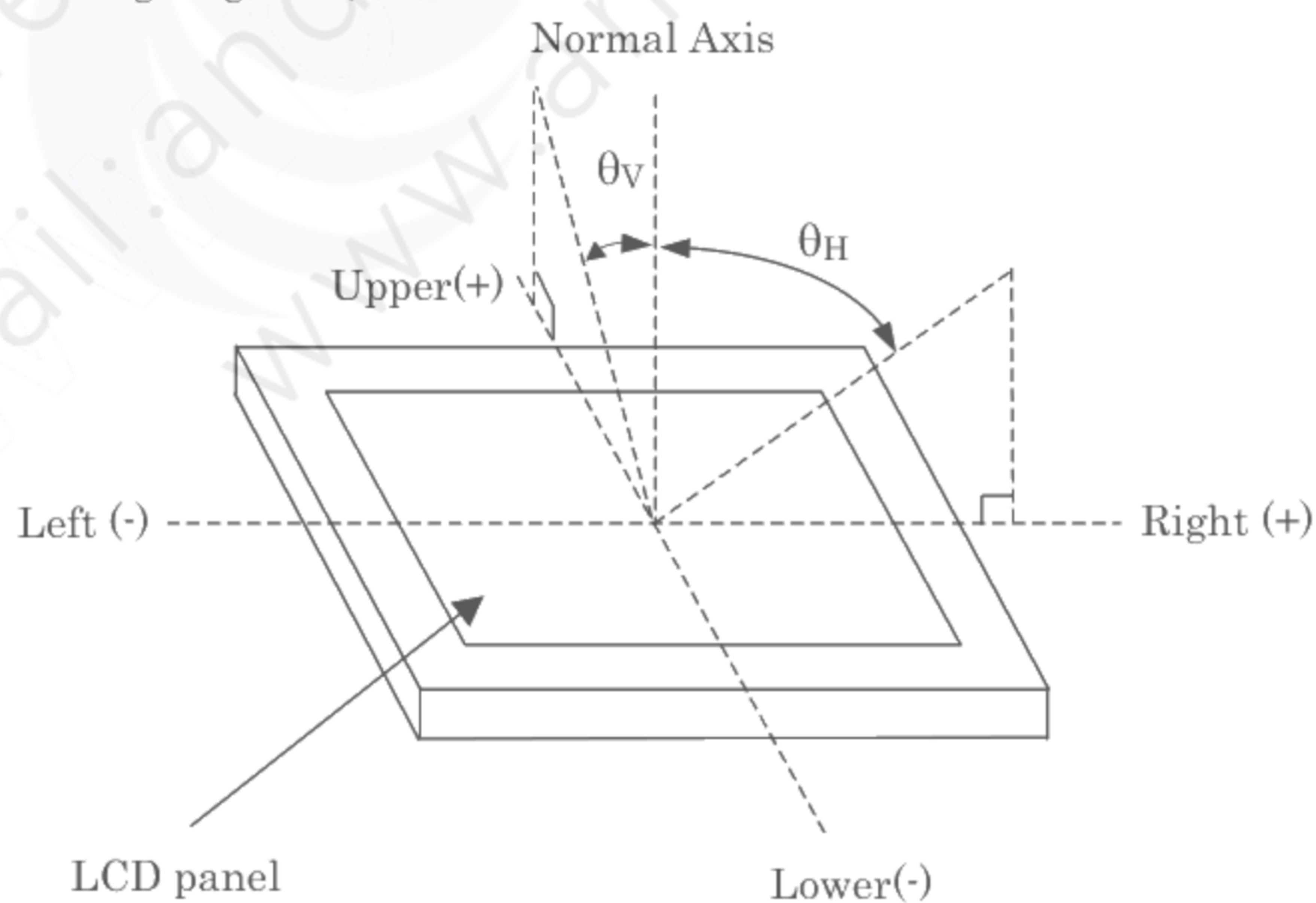
*3) Definition of Luminance Uniformity

$$\Delta L_w = [L_w(\text{MAX}) / L_w(\text{MIN}) - 1] \times 100$$

*4) Definition of Response Time

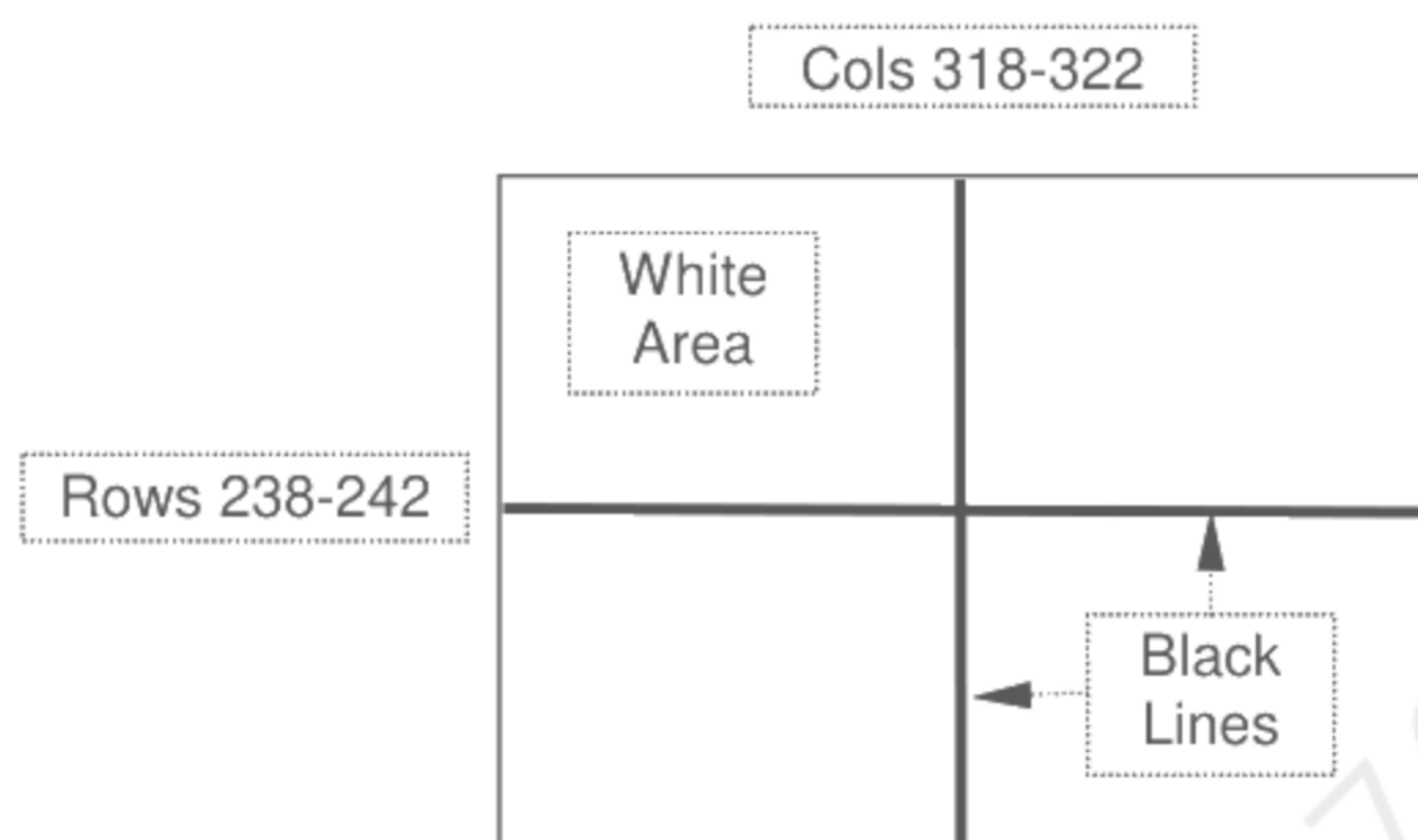


*5) Definition of Viewing Angle (θ_v , θ_H)



*6) Image Sticking

Continuously display the test pattern shown in the figure below for two-hours. Then display a completely white screen. The previous image shall not persist more than two seconds at 25°C.



TEST PATTERN FOR IMAGE STICKING TEST

10. RELIABILITY TEST CONDITION

(1) Temperature and Humidity

ITEM	CONDITIONS
HIGH TEMPERATURE HIGH HUMIDITY OPERATION	40°C, 90%RH, 240 h (No condensation)
HIGH TEMPERATURE OPERATION	70°C, 240 h
LOW TEMPERATURE OPERATION	-20°C, 240 h
HIGH TEMPERATURE STORAGE	80°C, 240 h
LOW TEMPERATURE STORAGE	-30°C, 240 h
THERMAL SHOCK (NON-OPERATION)	-30°C(1 h) ~ 80°C(1 h), 100 cycles

(2) Shock & Vibration

ITEM	CONDITIONS
SHOCK (NON-OPERATION)	Shock level: 1470m/s ² (150G) Waveform: half sinusoidal wave, 2ms Number of shocks: one shock input in each direction of three mutually perpendicular axis for a total of six shock inputs
VIBRATION (NON-OPERATION)	Vibration level: 9.8m/s ² (1.0G) Waveform: sinusoidal Frequency range: 5 to 500Hz Frequency sweep rate: 0.5 octave /min Duration: one sweep from 5 to 500 Hz in each of three mutually perpendicular axis(each x,y,z axis: 1 hour, total 3 hours)

(3) Judgment standard

The judgment of the above tests should be made as follow:

Pass: Normal display image, no damage of the display function. (ex. no line defect)

Partial transformation of the module parts should be ignored.

Fail: No display image, damage of the display function. (ex. line defect)

11. OTHER FEATURE

This LCD module complies with RoHS*) directive.

*) RoHS: Restriction of the use of certain hazardous substances in electrical and electronic equipment

12. HANDLING PRECAUTIONS FOR TFT-LCD MODULE

Please pay attention to the followings in handling TFT-LCD products;

(1) ASSEMBLY PRECAUTION

- a. Please do not bend or wrench the LCD module in assembling. Please do not drop, bend or twist the LCD module in handling.
- b. Please design display housing in accordance with the following guide lines.
 - (a) Housing case must be designed carefully so as not to put stresses on LCD and not to wrench module.
 - (b) Under high temperature environment, performance and life time of LED may heavily shorten. When you design with our LCD product, please consider radiating heat and ventilation for good heat management.
 - (c) Keep sufficient clearance between LCD module back surface and housing when the LCD module is mounted. Approximately 1.0mm of the clearance in the design is recommended taking into account the tolerance of LCD module thickness and mounting structure height on the housing.
 - (d) When some parts, such as, FPC cable and ferrite plate, are installed underneath the LCD module, still sufficient clearance is required, such as 0.5mm. This clearance is, especially, to be reconsidered when the additional parts are implemented for EMI countermeasure.
 - (e) Design the LED driver location and connector position carefully so as not to give stress to LED backlight cable and flexible tail.
 - (f) Keep sufficient clearance between LCD module and the others parts, such as inverter and speaker so as not to interfere the LCD module. Approximately 1.0 mm of the clearance in the design is recommended.
 - (g) To avoid local elevation/decrease of temperature, considering location of heating element, heat release, thermal design should be done.
- c. Please do not push or scratch touch panel surface with anything hard.
- d. Do not use or store the product under a condition where the product will be exposed to water, organic solution or acid.
- e. Please wipe off touch panel surface with absorbent cotton or soft cloth in case of it being soiled.
- f. Touch panel glass edge is not rounded. Please take care in handling to avoid injury.
- g. Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- h. Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
- i. Please handle metal frame carefully because edge of metal frame is very sharp.
- j. Please connect the metal frame of LCD module to GND in order to minimize the effect of external noise and EMI.

- k. Be sure to connect the cables and the connectors correctly.

(2) OPERATING PRECAUTIONS

- a. Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- b. Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification.
- c. The interface signal speed is very high. Please pay attention to transmission line design and other high speed signal precautions to satisfy signal specification.
- d. Condensation might happen on the surface and inside of LCD module in case of sudden change of ambient temperature. Do not use touch panel when there is condensation. It could cause touch panel failure.
- e. Please pay attention not to display the same pattern for very long time. Image sticking might happen on LCD. Although image sticking may disappear as the operation time proceeds, screen saver function is recommended not to cause image sticking.
- f. Please obey the same safe instructions as ones being prepared for ordinary electronic products.

(3) PRECAUTIONS WITH ELECTROSTATICS

- a. This LCD module use CMOS-IC on circuit board and TFT-LCD panel, and so it is easy to be affected by electrostatics. Please be careful with electrostatics by the way of your body connecting to the ground and so on.
- b. Please remove protection film very slowly from the surface of touch panel to prevent from electrostatics occurrence.

(4) STORAGE PRECAUTIONS

LCD should be stored in the room temperature environment with normal humidity. The LCD inventory should be processed by first-in first-out method.

(5) SAFETY PRECAUTIONS

- a. When you waste damaged or unnecessary LCDs, it is recommended to crush LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.
- b. If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.
- c. Be sure to turn off the power supply when inserting or disconnecting the LED backlight cable.

- d. LED driver should be designed carefully to limit or stop its function when over current is detected on the LED.

(6) OTHERS

- a. A strong incident light into LCD panel may cause deterioration to touch panel, polarizer film, color filter, and other materials, which will degrade the quality and performance of display.
Please do not expose LCD module under strong Ultraviolet rays for a long time. If using under direct sunlight condition, please test the reliability and performance completely.
- b. For the packaging box handling, please see and obey with the packaging specification datasheet.