

INNOLUX DISPLAY CORPORATION

LCD MODULE

SPECIFICATION

Customer: _____
Model Name: AT056TN53 V.1
SPEC NO.: A056-53-TT-12
Date: 2008/04/17
Version: 02

☐ Preliminary Specification
☒ Final Specification

Remark
☒ Touch Screen Panel (PCB)

For Customer's Acceptance

Approved by	Comment

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2008/04/26	2008/04/24	2008/04/24

Record of Revision

Version	Revise Date	Page	Content
Pre-spec.01	2007/03/02		Initial Release
02	2007/05/17	5	Add Touch Screen Panel Section
		22	Modify Mechanical Drawing
		23	Add Packaging Material Table
			Add Packaging Quantity
Final-spec.01	2007/10/22	1	Add Backlight Power consumption & Panel Power consumption & Weight
		6	Modify Values of Power voltage
		7	Modify Values of Current Consumption
		22	Modify Mechanical Drawing
		24	Modify Packaging Drawing
02	2008/4/17	9	Modify Timing Conditions
		16	Add Linearity Definition
		17	Add Housing design guide

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1.General Specifications

No.	Item	Specification	Remark
1	LCD size	5.6 inch(Diagonal)	
2	Driver element	a-Si TFT active matrix	
3	Resolution	640 × (RGB) × 480	
4	Display mode	Normally White, Transmissive	
5	Dot pitch	0.0588(W) × 0.1764(H) mm	
6	Active area	112.896 (W) × 84.672(H) mm	
7	Module size	126.5(W) × 100(H)× 7.2(D) mm	Note 1
8	Surface treatment	Anti-Glare	
9	Color arrangement	RGB-stripe	
10	Interface	Digital	
11	Backlight Power consumption	1.900W(Typ)	Note 2
12	Panel Power consumption	0.660W(Typ)	Note 3
13	Weight	127.5g	

Note 1: Refer to Mechanical Drawing.

Note 2: Including LED Driver power consumption.

Note 3: Including T-con Board power consumption.

2.Pin Assignment

2.1. TFT LCD Panel Driving Section

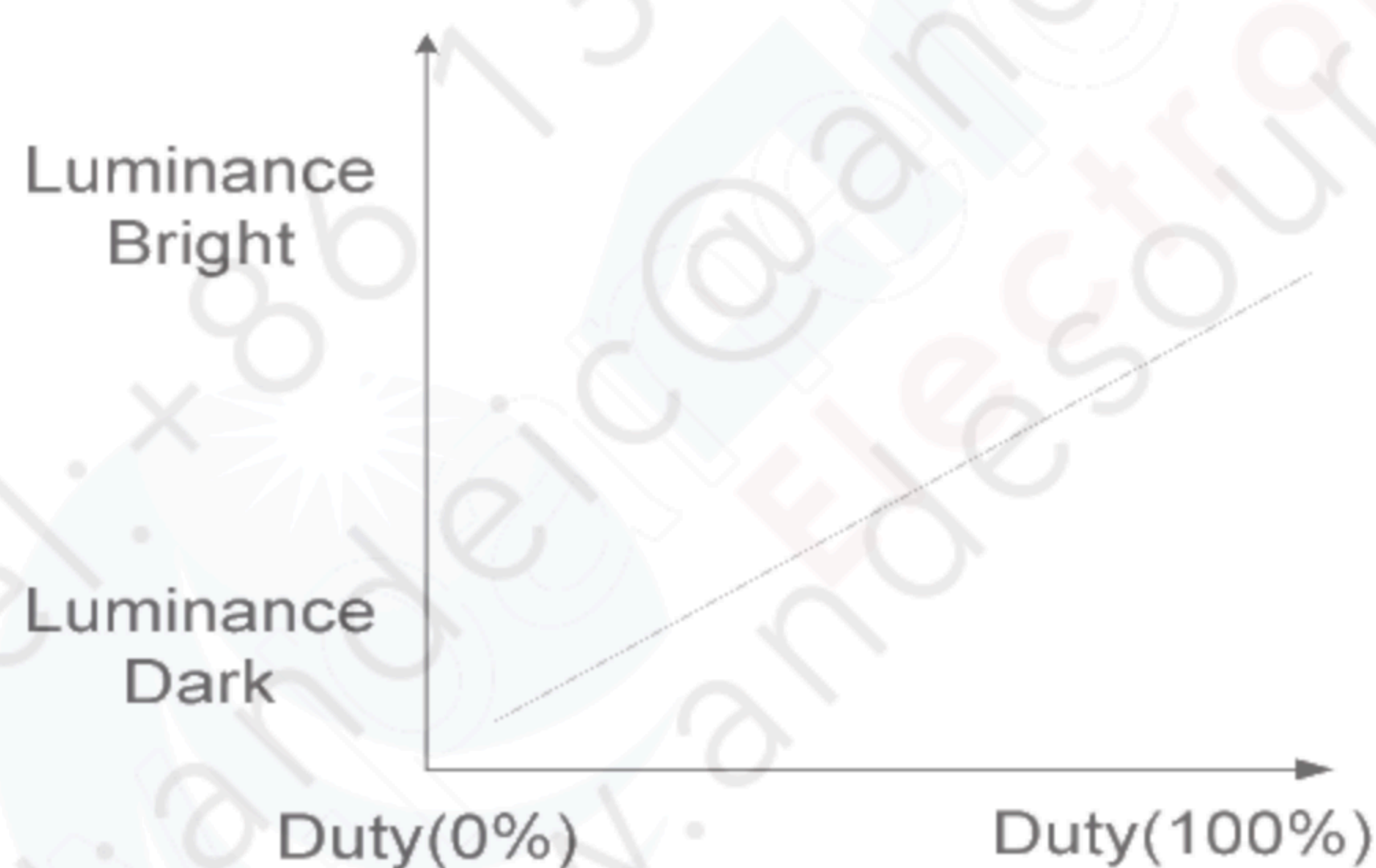
FPC connector is used for the module electronics interface.The recommended model is FH19-40S -0.5SH manufactured by HiRose.

PinNo.	Symbol	I/O	Function	Remark
1	V _{LED}	P	Power Voltage for LED circuit	
2	V _{LED}	P	Power Voltage for LED circuit	
3	ADJ	I	Adjust the LED brightness with PWM Pulse	Note1,2
4	G _{LED}	P	Ground for LED circuit	
5	G _{LED}	P	Ground for LED circuit	
6	V _{CC}	P	Power Voltage for digital circuit	
7	V _{CC}	P	Power Voltage for digital circuit	
8	MODE	I	DE or HV mode control	Note 3
9	DE	I	Data enable	
10	VS	I	Vsync signal input	
11	HS	I	Hsync signal input	
12	GND	P	Power ground	
13	B5	I	Blue data input (MSB)	
14	B4	I	Blue data input	
15	B3	I	Blue data input	
16	GND	P	Power ground	
17	B2	I	Blue data input	
18	B1	I	Blue data input	
19	B0	I	Blue data input(LSB)	
20	GND	P	Power ground	
21	G5	I	Green data input(MSB)	
22	G4	I	Green data input	
23	G3	I	Green data input	
24	GND	P	Power ground	
25	G2	I	Green data input	
26	G1	I	Green data input	
27	G0	I	Green data input(LSB)	
28	GND	P	Power ground	

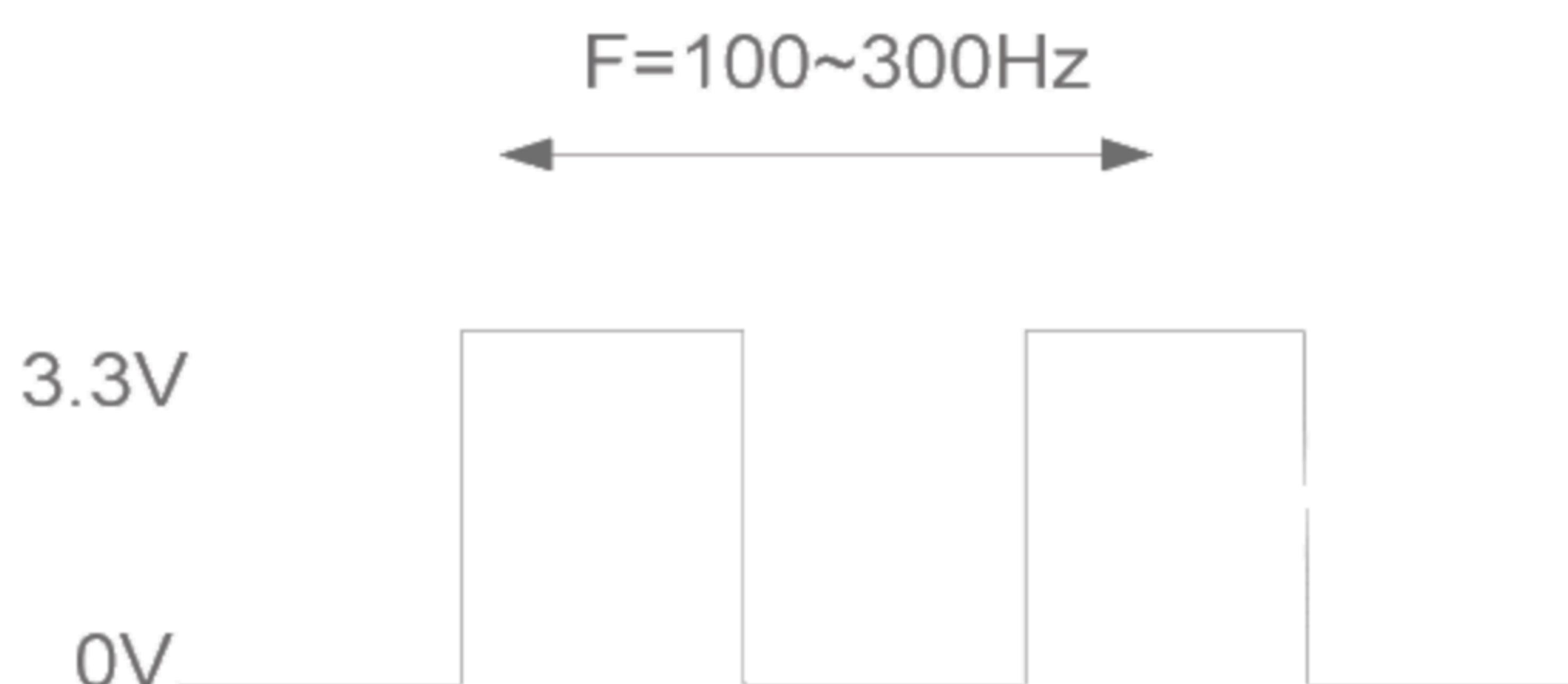
29	R5	I	Red data input(MSB)	
30	R4	I	Red data input	
31	R3	I	Red data input	
32	GND	P	Power ground	
33	R2	I	Red data input	
34	R1	I	Red data input	
35	R0	I	Red data input(LSB)	
36	GND	P	Power ground	
37	DCLK	I	Sample clock	
38	GND	P	Power ground	
39	L/R	I	Select left to right scanning direction	Note4,5
40	U/D	I	Select up or down scanning direction	Note4,5

Note: I: input, O: output t, P: Power

Note1: Pin.3 is used to adjust brightness.



Note 2:ADJ signal=0~3.3V,operation frequency:100~300Hz

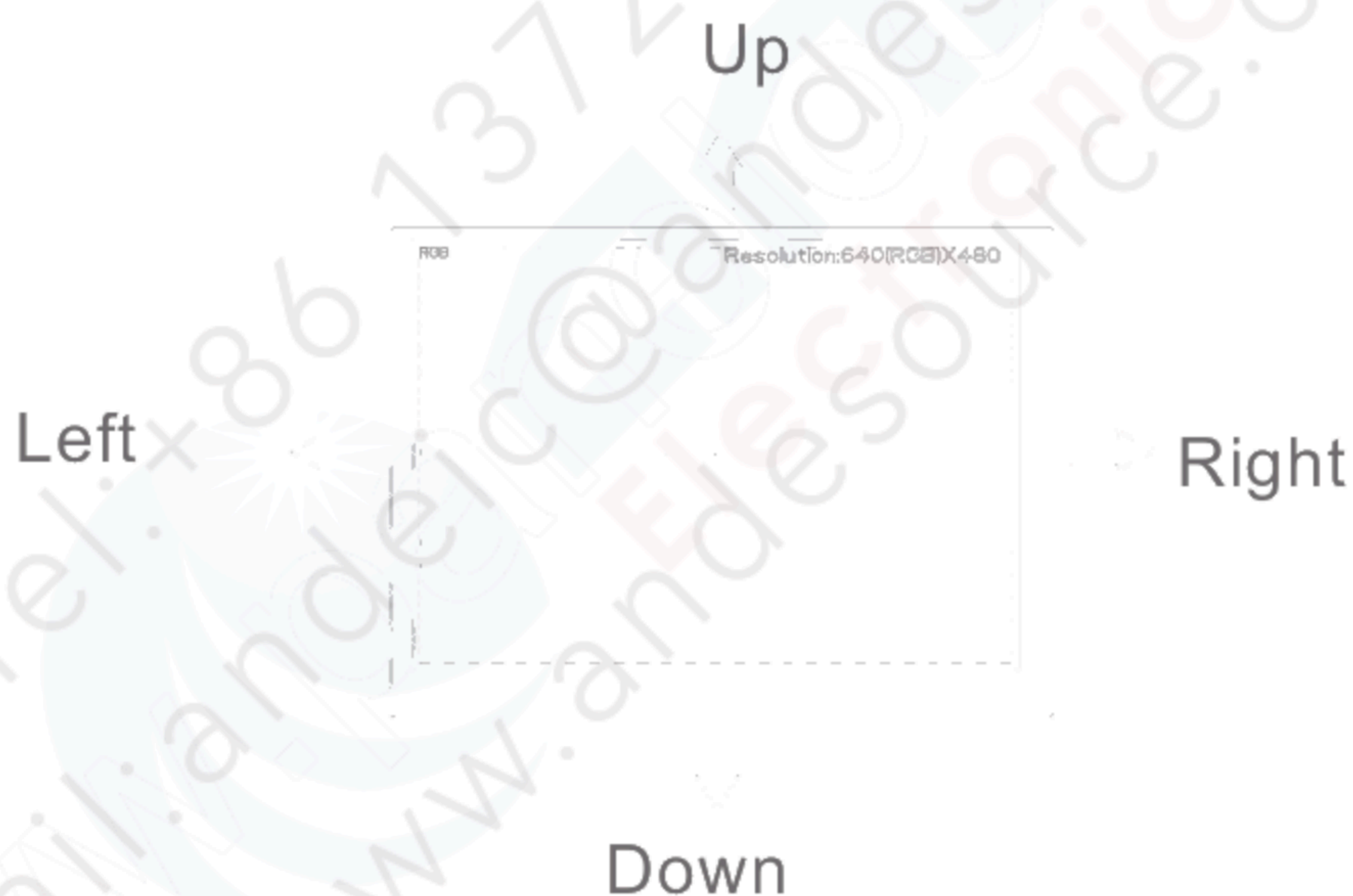


Note 3: DE Mode, Mode="H",HS floating and VS floating
 HV Mode, Mode="L" and DE floating

Note 4: Selection of scanning mode

Setting of scan control input		Scanning direction
U/D	R/L	
GND	V _{CC}	Up to down, left to right
V _{CC}	GND	Down to up, right to left
GND	GND	Up to down, right to left
V _{CC}	V _{CC}	Down to up, left to right

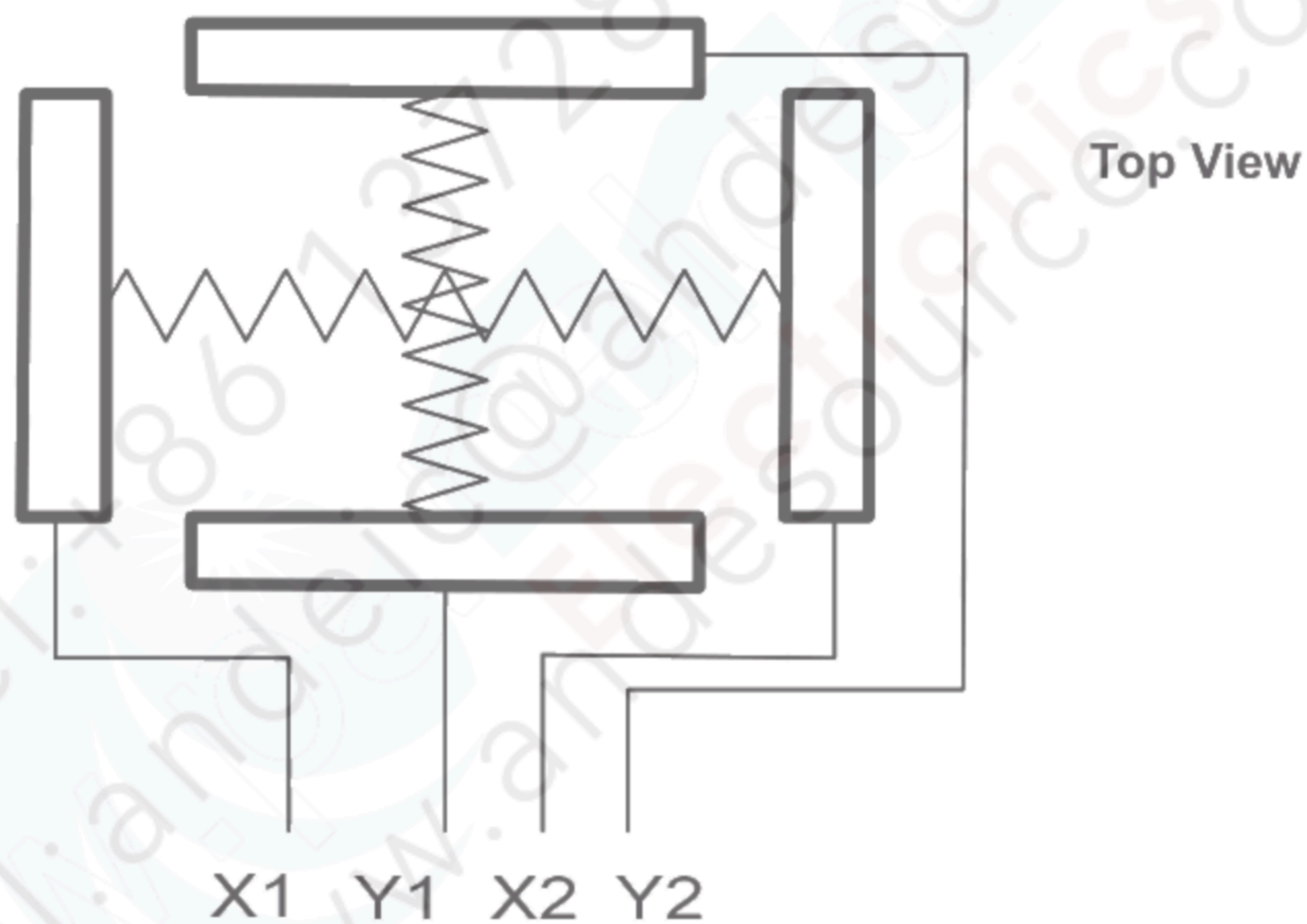
Note 5: Definition of scanning direction.
 Refer to the figure as below:



2.2. Touch Screen Panel Pin Definition

Pin No.	Symbol	I/O	Function	Remark
1	Y2	Top	Top electrode – differential analog	
2	X2	Right	Right electrode – differential analog	
3	Y1	Bottom	Bottom electrode – differential analog	
4	X1	Left	Left electrode – differential analog	

Note: Touch screen panel block



3.Operation Specifications

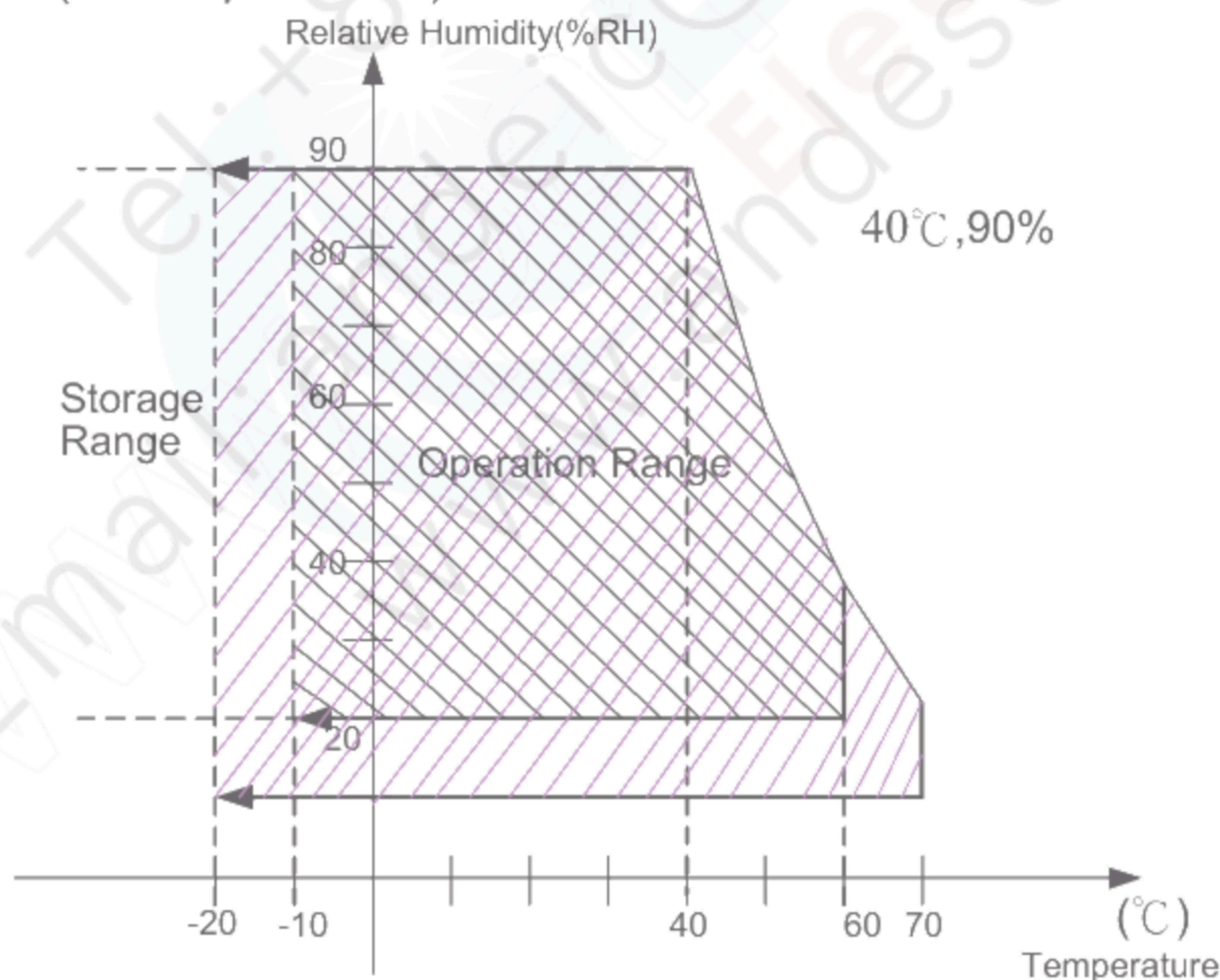
3.1. Absolute Maximum Rating

(Note 1)

Item	Symbol	Values		Unit	Remark
		Min.	Max.		
Power voltage	V_{CC}	-0.3	6.5	V	
	V_{LED}	-0.3	6.5	V	
Operation temperature	T_{OP}	-10	60	°C	Note 2,3
Storage temperature	T_{ST}	-20	70	°C	Note 2,3

Note 1: The absolute maximum rating values of the module should not be exceeded. Once exceeded absolute maximum rating values, the characteristics of the module may not be recovered. Even in an extreme condition, may result in module permanently destroyed.

Note 2: 90% RH Max.(Max wet temp. is 40°C)
Maximum wet-bulb temperature is at 38°C or less. And No condensation (no drops of dew)



Operation Range



Storage Range

Note3: In case of temperature below 0°C, the response time of liquid crystal (LC) becomes slower and the color of panel darker than normal one.

3.2. Typical Operation Conditions

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Power voltage	V_{CC}	3.1	3.3	3.5	V	Note 1
	V_{LED}	4.6	5.0	5.4	V	Note 2
Current Consumption	I_{CC}	-	200	250	mA	
	I_{LED}	-	380	450	mA	Note 3
Input logic high voltage	V_{IH}	$0.7 V_{CC}$	-	$1 V_{CC}$	V	Note 4
Input logic low voltage	V_{IL}	0	-	$0.3 V_{CC}$	V	
LED life time	-	20,000	-	-	Hr	Note 5

Note 1: V_{CC} setting should match the signals output voltage (refer to Note 4) of customer's system board.

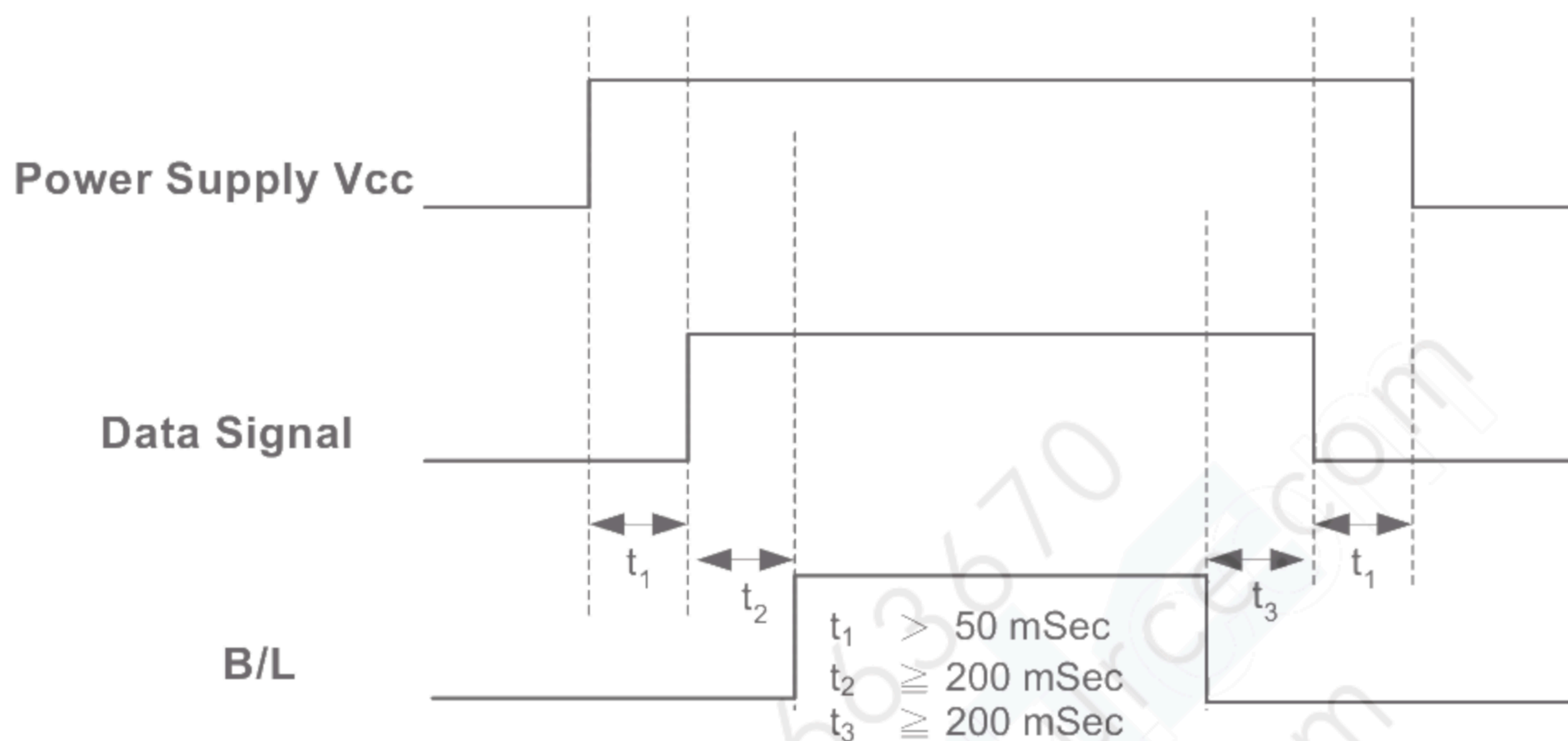
Note 2: LED driving voltage.

Note 3: LED driving current.

Note 4: DCLK, DE, HS, VS, R0~ R5, G0~ G5, B0~ B5.

Note 5: The "LED life time" is defined as the module brightness decrease to 50% original brightness at $T_a=25^{\circ}\text{C}$ and $V_{LED}=5.0\text{V}$. The LED lifetime could be decreased if operating V_{LED} is larger than 5.0V.

3.3.Power Sequence



Note:Data includes DE, VS ,HS,B0~B5,G0~G5,R0~R5,DCLK.

3.4.Timing Characteristics

3.4.1.Timing Conditions

Input/Output Timing

Item	Symbol	Values			Unit	Remark
		Min.	Typ	Max		
PXLCLK clock time	Tclk	33.3	39.7	-	ns	
PXLCLK pulse duty	Tcwh	40	50	60	%	Tclk
DATA set-up time	Tdsu	12	-	-	ns	DATA to PXLCLK
DATA hold time	Tdhd	12	-	-	ns	DATA to PXLCLK
DE setup time	Tesu	12	-	-	ns	DE to PXLCLK
VSYNC setup time	Tvst	12	-	-	ns	
VSYNC hold time	Tvhd	12	-	-	ns	
HSYNC setup time	Thst	12	-	-	ns	
HSYNC hold time	Thhd	12	-	-	ns	
HSYNCperiod time	Th	22.91	31.76	-	us	
HSYNC width	Thwh	1	-	-	Tclk	
VSYNC width	Tvwh	1	-	-	Th	
HSYNCTo LKIN	Thc	-	-	1	Tclk	

DE Mode input Timing Limitation

DE Mode	Values			Unit	Remark
	Min.	Typ.	Max.		
THC	48	160	765	tclk	
THD	640	640	640	tclk	
TH	688	800	1405	tclk	1TH=1line
TVC	6	45	255	line	
TVD	480	480	480	line	
TV	486	525	735	line	1TV=1field

HV Mode input Timing Limitation

HV Mode	Values			Unit	Remark
	Min.	Typ.	Max.		
Thwh	-	10	-	tclk	
Thbp	-	134	-	tclk	
Thfp	-	16	-	tclk	
THD	-	640	-	tclk	
TH	-	800	-	line	
Tvwh	-	2	-	line	
Tvbp	-	11	-	line	
Tvfp	-	32	-	line	
TVD	-	480	-	line	
TV	-	525	-	line	1TV=1field

3.4.2.Timing Diagram

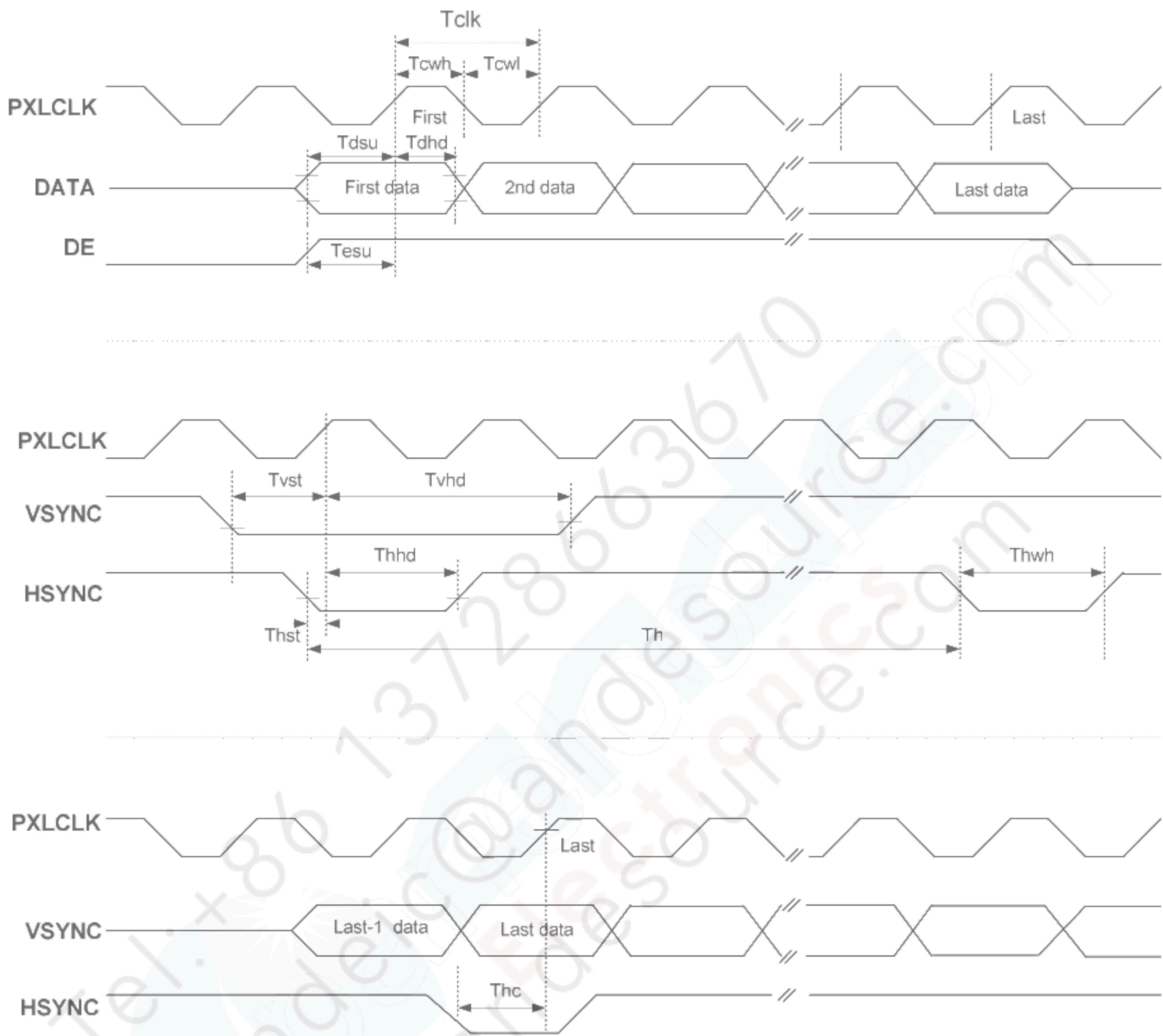


Fig.3-1 Clock and Data Input Timing Diagram

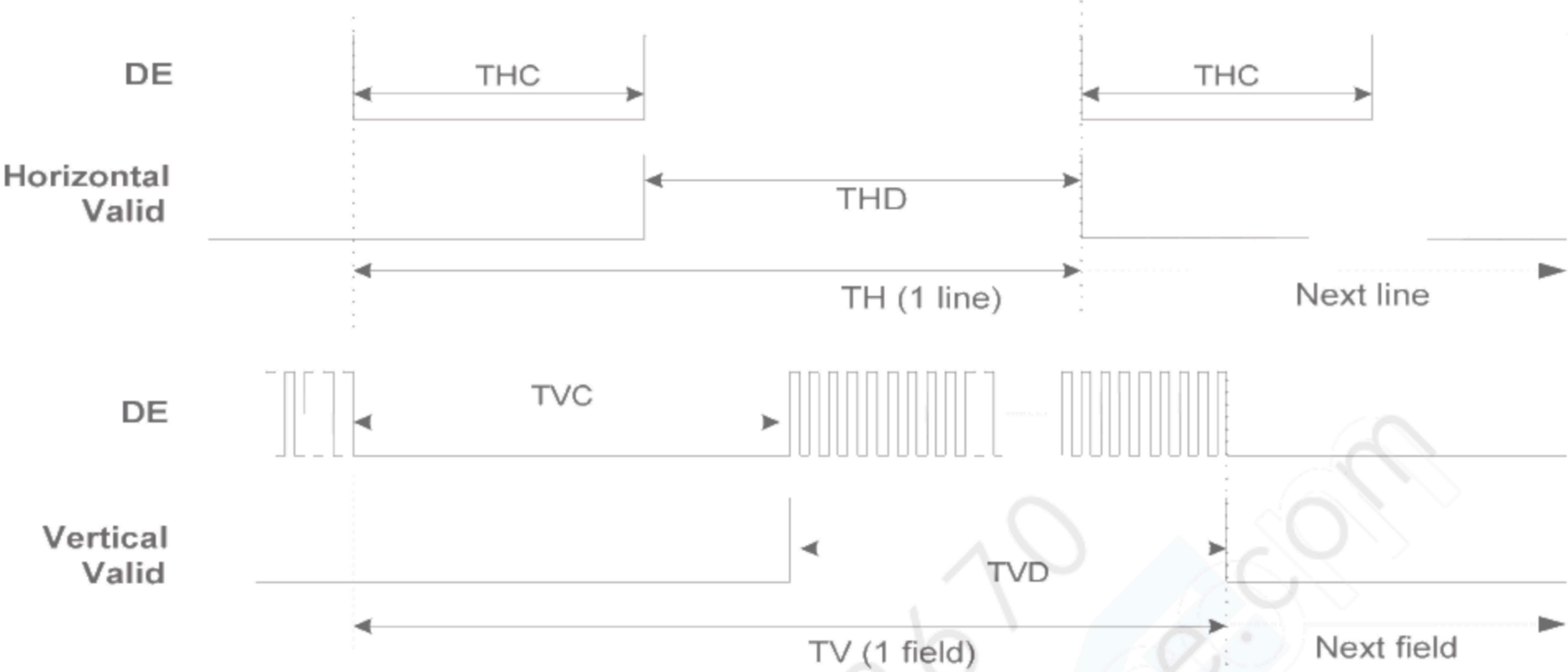


Fig.3-2 DE Mode Input Timing

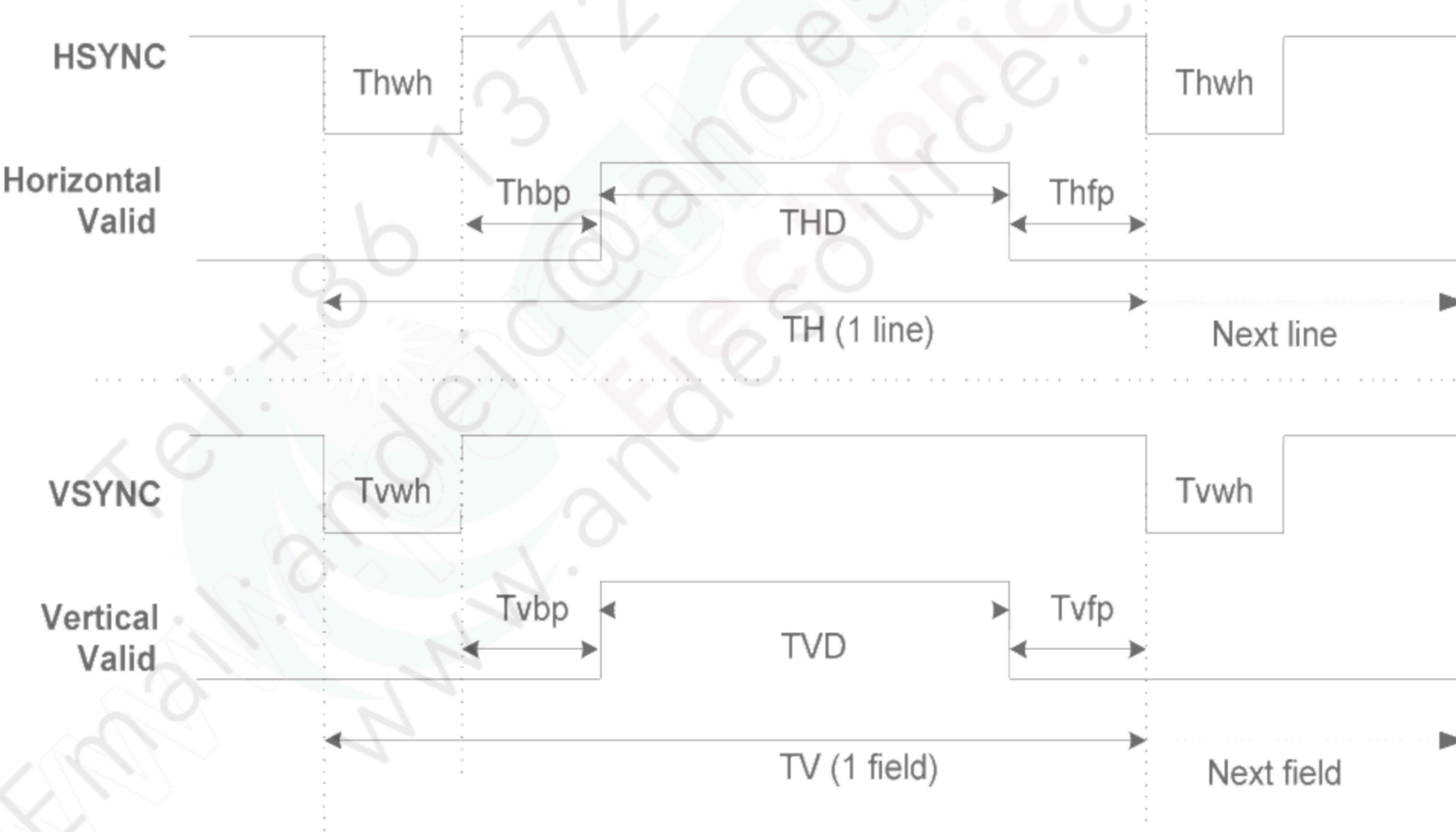


Fig.3-3 HV Mode Input Timing

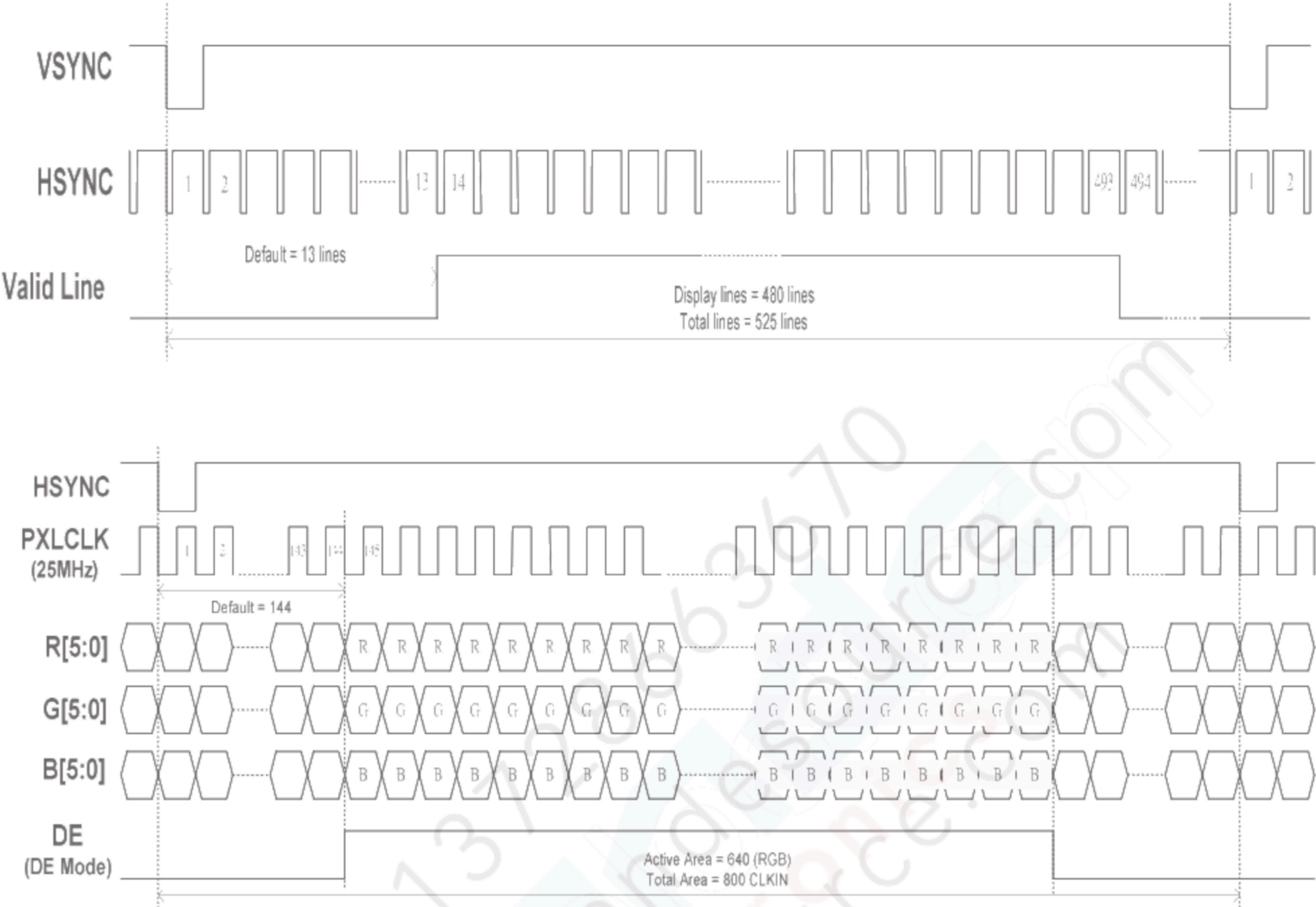


Fig. 3-4 18 bit RGB mode for 640 x (RGB) x 480

4. Touch Screen Panel Specifications

4.1.Electrical Characteristics

Item	Value			Unit	Remark
	Min.	Typ.	Max.		
Linearity	-1.5	-	1.5	%	Analog X and Y directions
Terminal Resistance	150	-	850	Ω	X(Film side)
	200	-	950	Ω	Y(Glass side)
Insulation resistance	25	-	-	M Ω	DC 25V
Voltage	-	5	7	V	DC
Chattering	-	-	10	ms	100k Ω pull-up
Transparency	80	-	-	%	

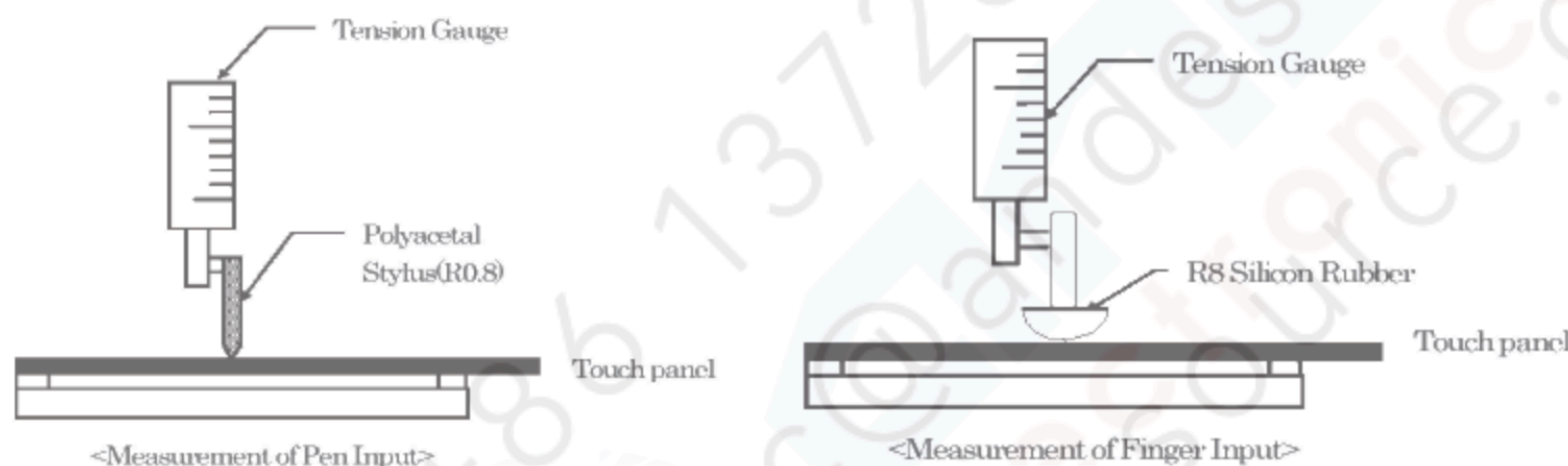
Note: Do not operate it with a thing except a polyacetal pen (tip R0.8mm or less) or a finger, especially those with hard or sharp tips such as a ball point pen or a mechanical pencil.

4.2.Mechanical & Reliability Characteristics

Item	Value			Unit	Remark
	Min.	Typ.	Max.		
Activation force	80	-	-	gf	Note 1
Durability-surface Sliding	Write 100,000	-	-	characters	Note 2
Durability-surface pitting	1,000,000	-	-	touches	Note 3
Surface hardness	3	-	-	H	JIS K5400, ASTM D3363

Note 1: Activation force test condition

- (1) Input DC 5V on X direction, Drop off Polyacetal Stylus (R0.8), until output voltage stabilize ,then get the activation force .
- (2) R8.0mm Silicon rubber for finger Activation force test
- (3) Test point: 9 points



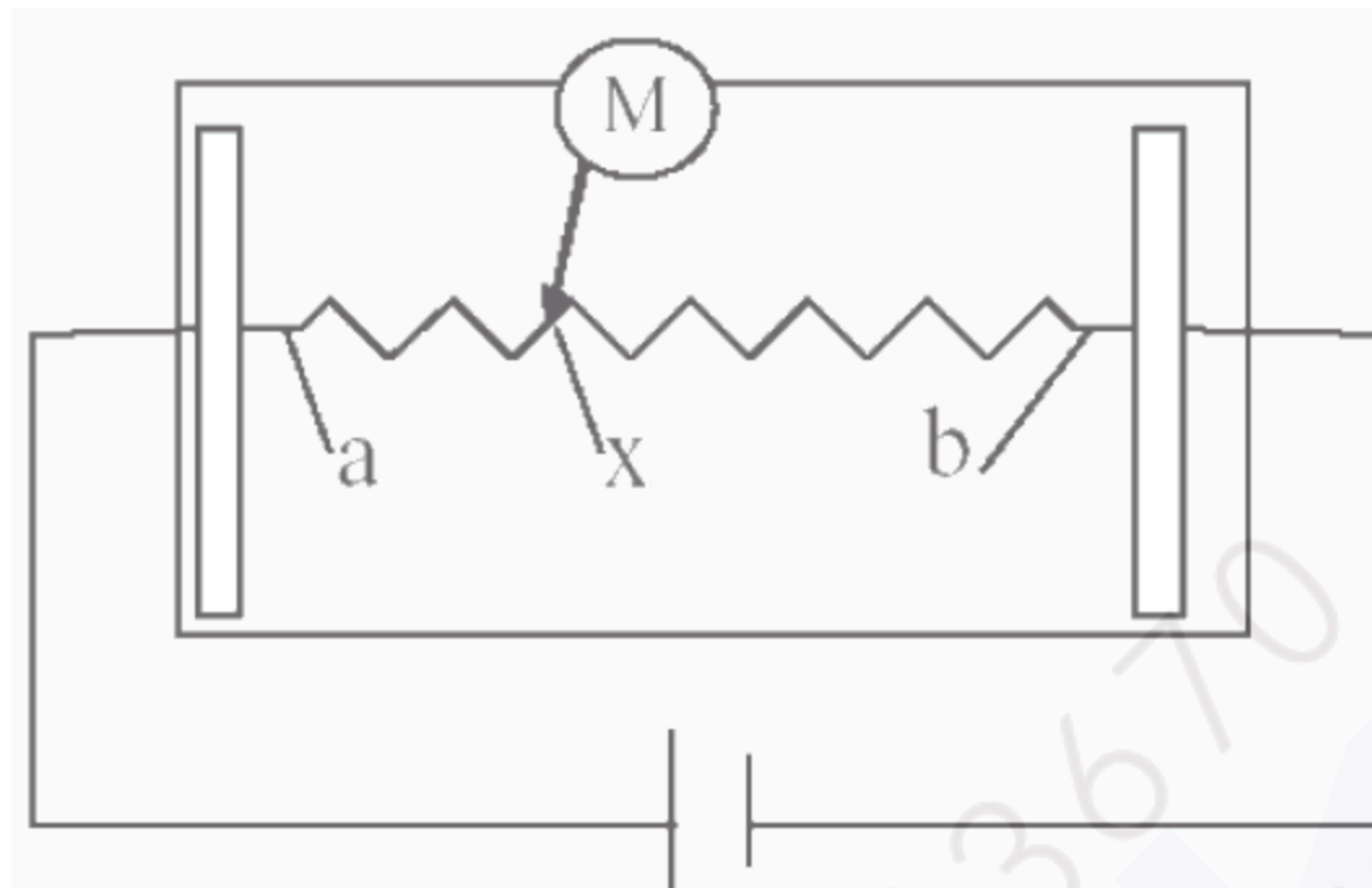
Note 2: Measurement for surface area.

- Material of Pen: Polyacetal resin.
- End shape of Pen: R 0.8 mm (Stylus).
- Sliding 100,000 times straight line on the film with a stylus change every 20,000 times.
- Load force: 250gf.
- Sliding speed: 60mm/sec.

Note 3: Measurement for surface area.

- Material of Pen: Polyacetal resin
- End shape of Pen: 0.8mm (stylus).
- Force: 250gf.
- Speed: 2times/sec.

4.3. Linearity Definition



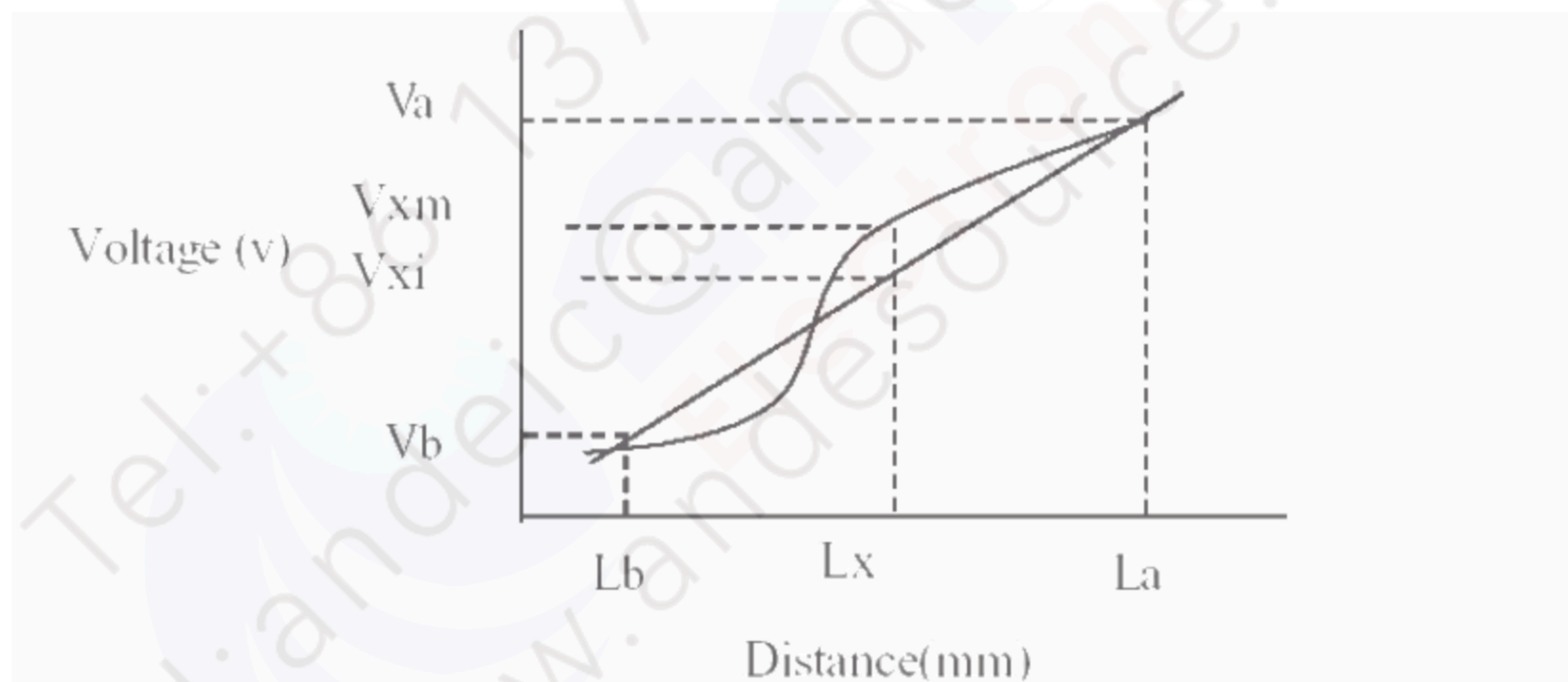
Va: maximum voltage in the active area of touch panel

Vb: minimum voltage in the active area of touch panel

X: random measuring point

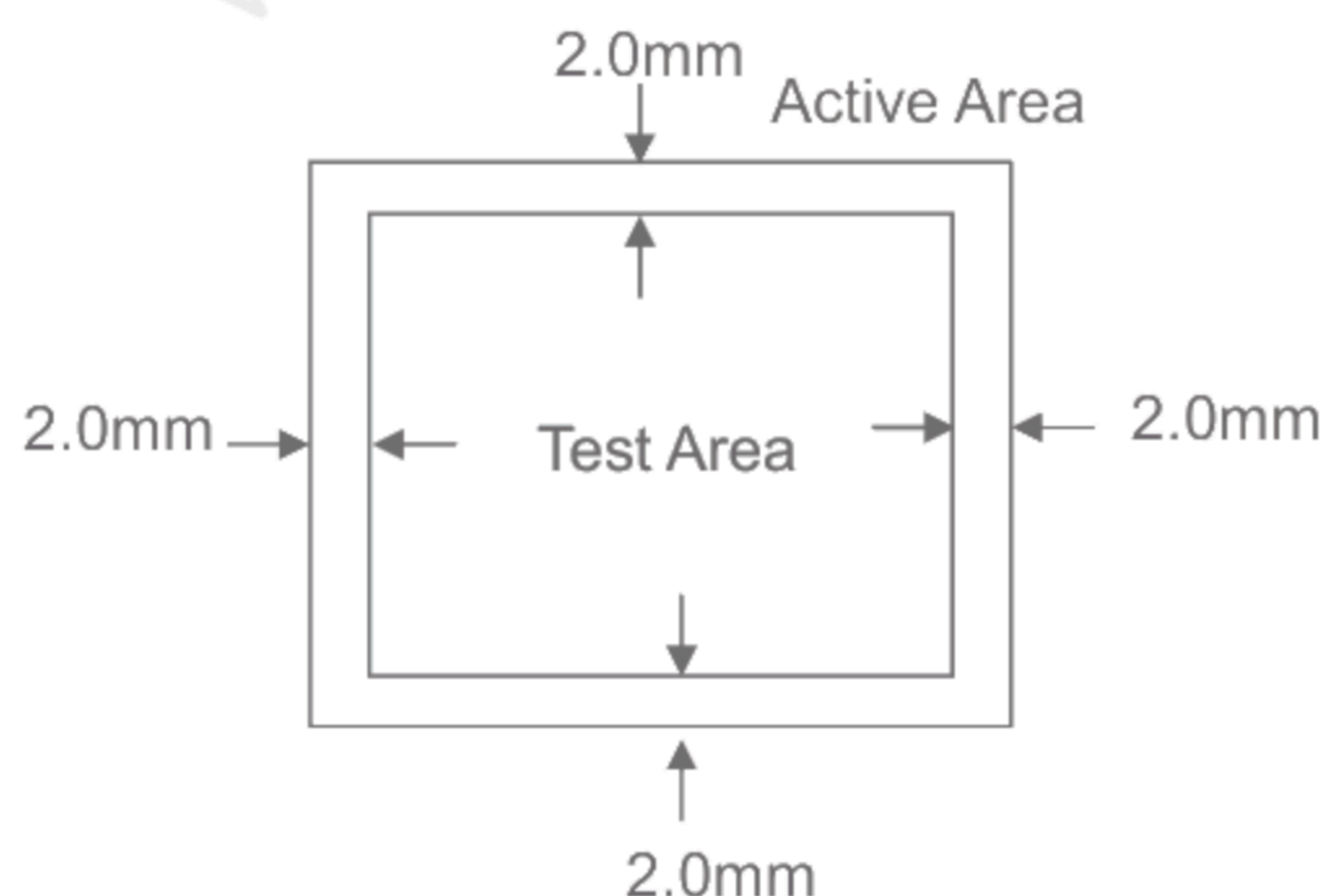
Vxm: actual voltage of Lx point

Vxi: theoretical voltage of Lx point



$$\text{Linearity} = \frac{|V_{xi} - V_{xm}|}{(V_a - V_b)} \times 100\%$$

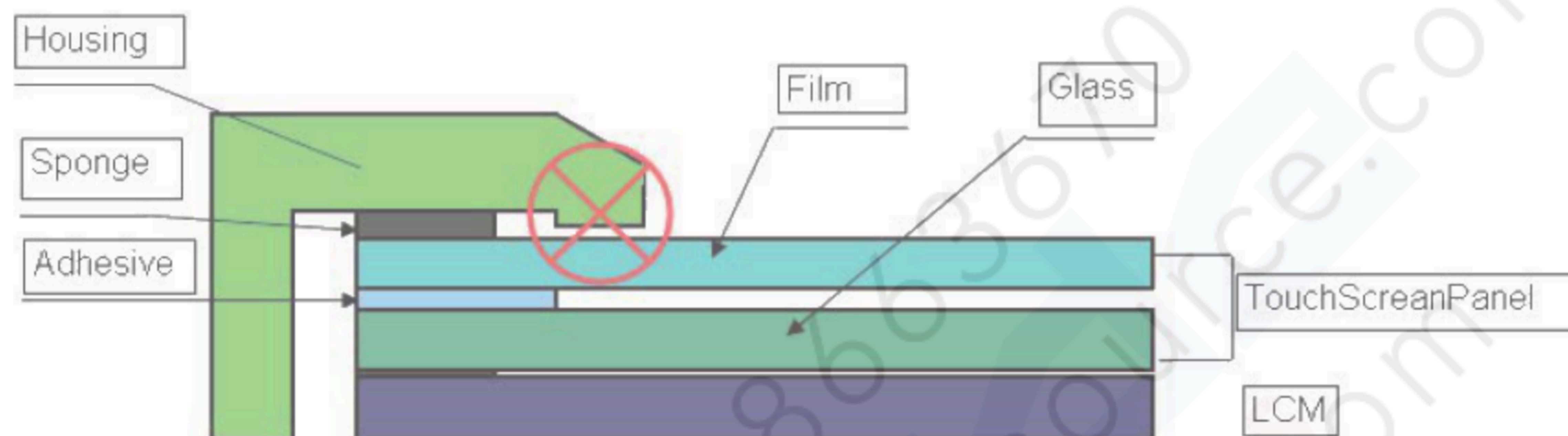
Note: Test area is as follows and operation force is 150gf



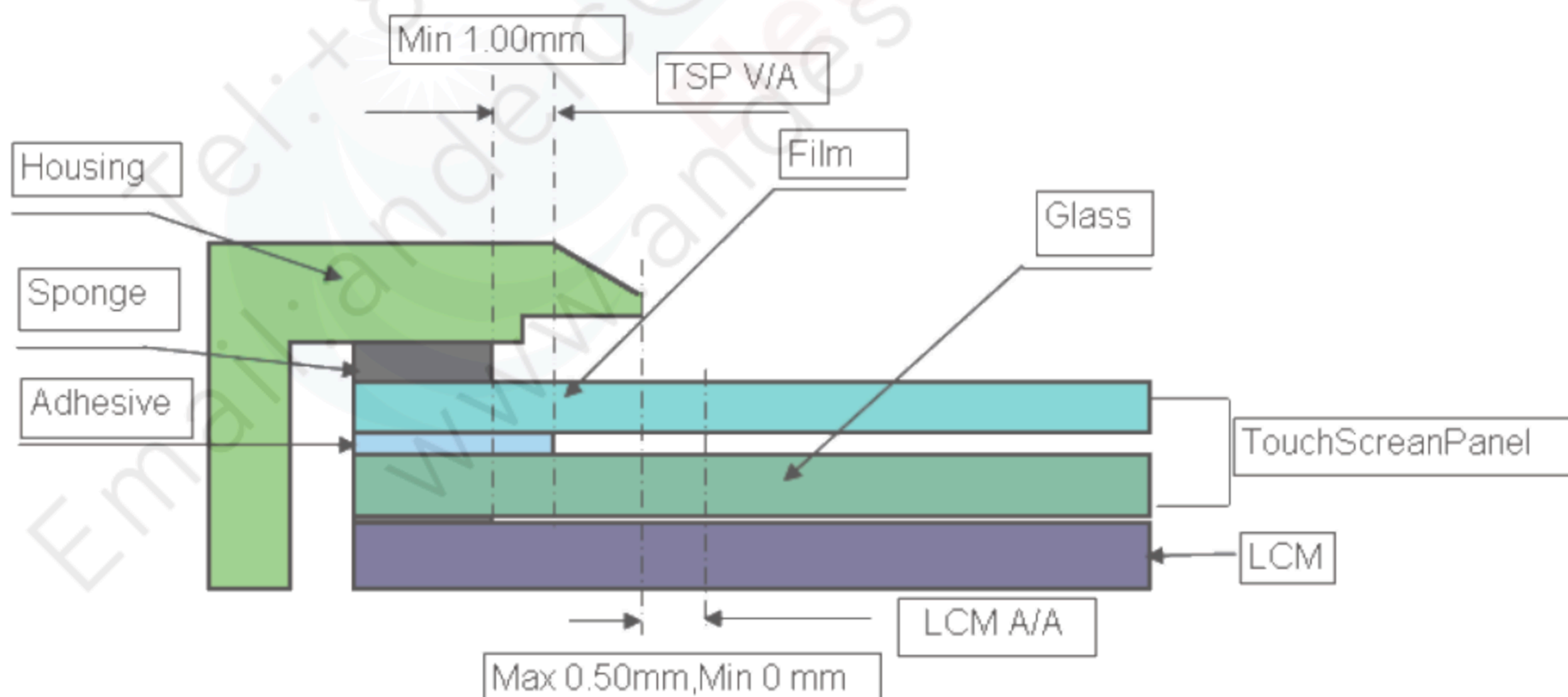
4.4. Housing design guide

Housing design follow as below

- 1) Avoid the design that housing overlap and press on the active area of the LCM
- 2) Give enough gap(over 0.5mm at compressed) between the housing and TSP to protect wrong operating.



- 3) Use a buffer material(Gasket) between the TSP and housing to protect damage and wrong operating
- 4) Avoid the design that buffer material overlap and press on the inside of TSP view area



5. Optical Specifications

Item	Symbol	Condition	Values			Unit	Remark
			Min.	Typ.	Max.		
Viewing angle (CR≥10)	θ_L	$\Phi=180^\circ$ (9 o'clock)	60	70	-	degree	Note 1 Note 7
	θ_R	$\Phi=0^\circ$ (3 o'clock)	60	70	-		
	θ_T	$\Phi=90^\circ$ (12 o'clock)	40	50	-		
	θ_B	$\Phi=270^\circ$ (6 o'clock)	60	70	-		
Response time	T_{ON}	Normal $\theta=\Phi=0^\circ$	-	10	20	msec	Note 3
	T_{OFF}		-	15	30	msec	Note 3
Contrast ratio	CR		400	500	-	-	Note 4
Color chromaticity	W_X		0.26	0.31	0.36	-	Note 2 Note 5 Note 6 Note 7
	W_Y		0.28	0.33	0.38	-	
Luminance	L		230	280	-	cd/m ²	Note 6
Luminance uniformity	Y_U		70	75	-	%	Note 6 Note 8

Test Conditions:

1. $V_{CC}=3.3V$, $V_{LED}=5.0V$, the ambient temperature is $25^\circ C$.
2. The test systems refer to Note 2.

Note 1: Definition of viewing angle range

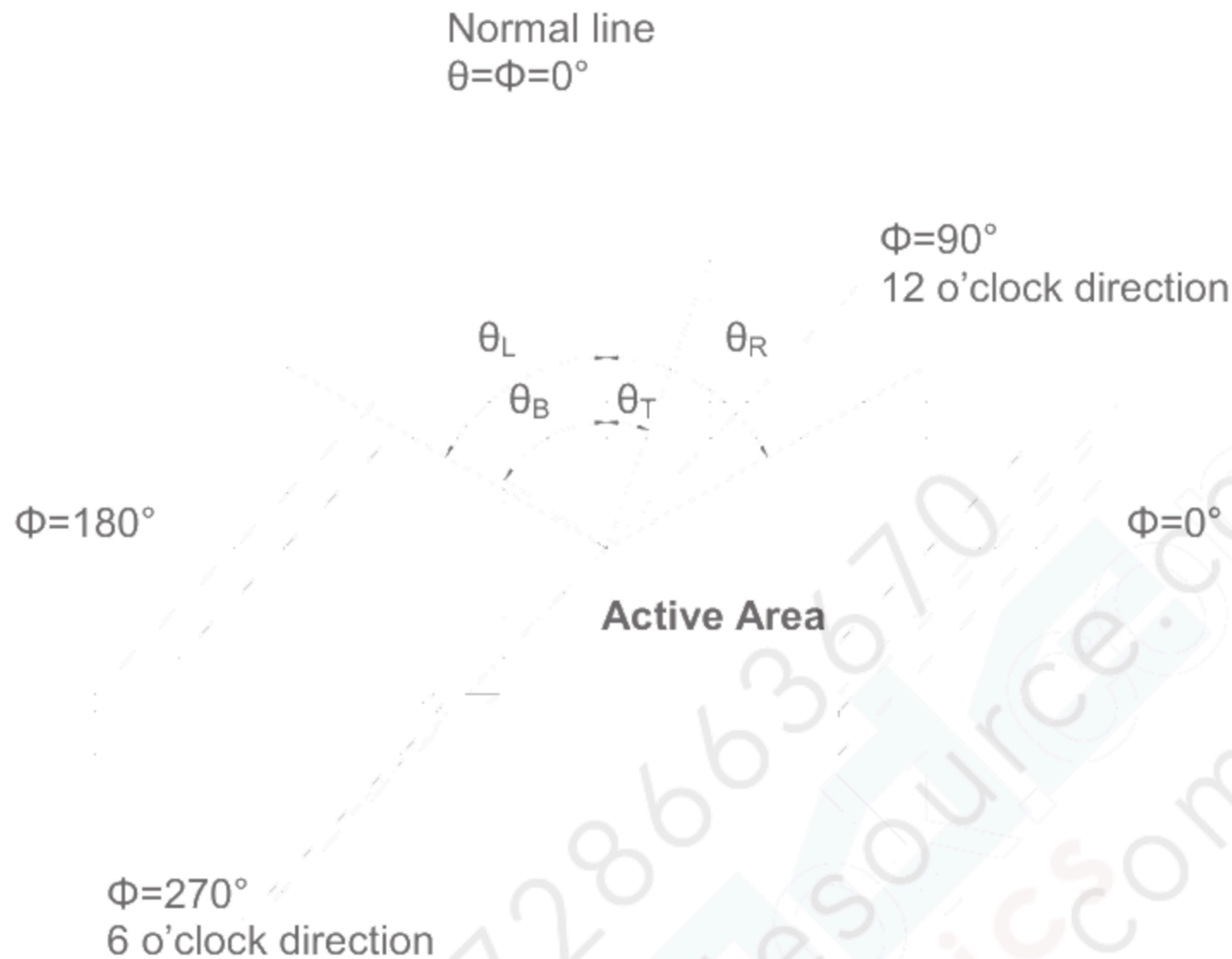


Fig. 4-1 Definition of viewing angle

Note 2: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/Field of view: 1° /Height: 500mm.)

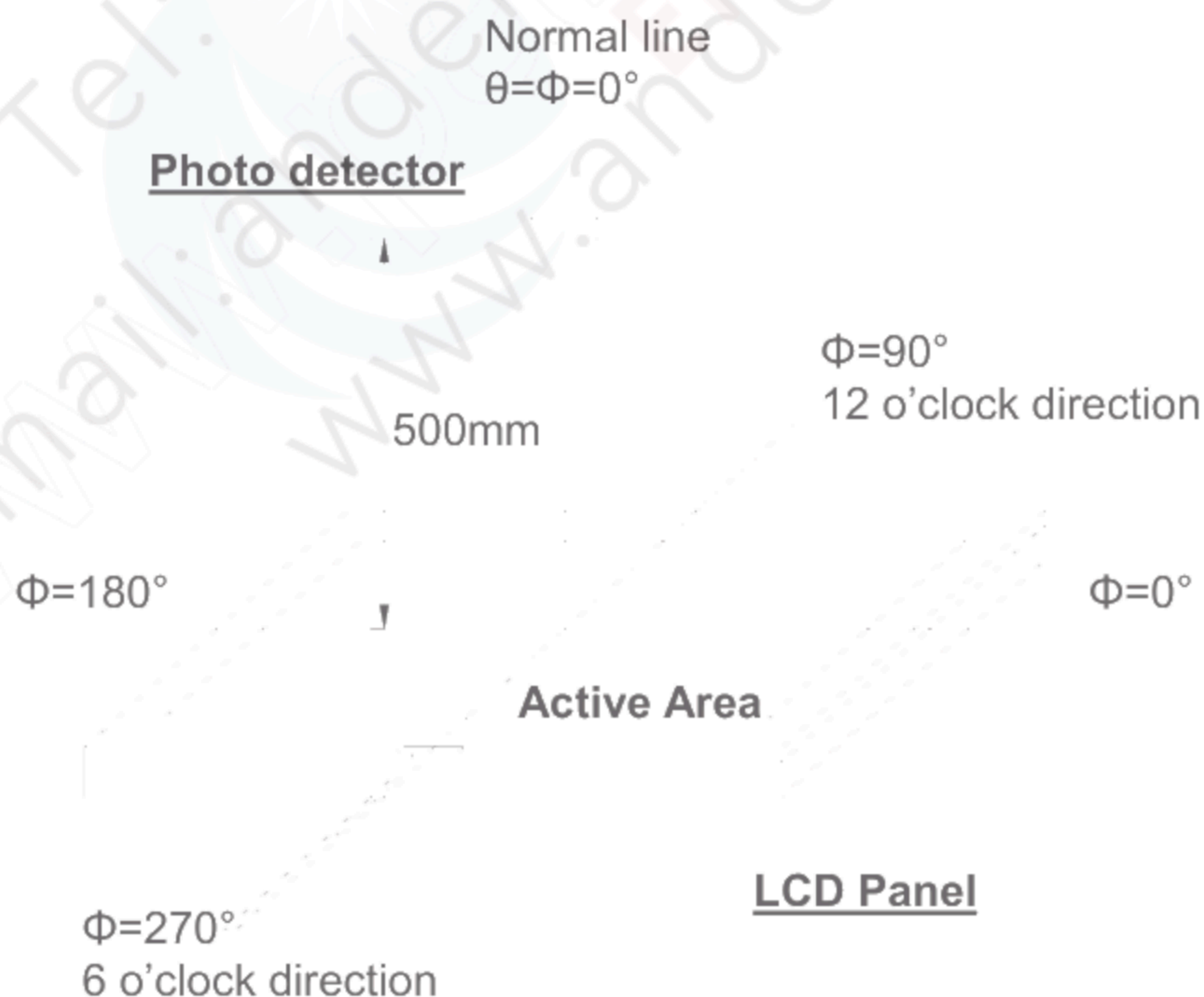


Fig. 4-2 Optical measurement system setup

Note 3: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.

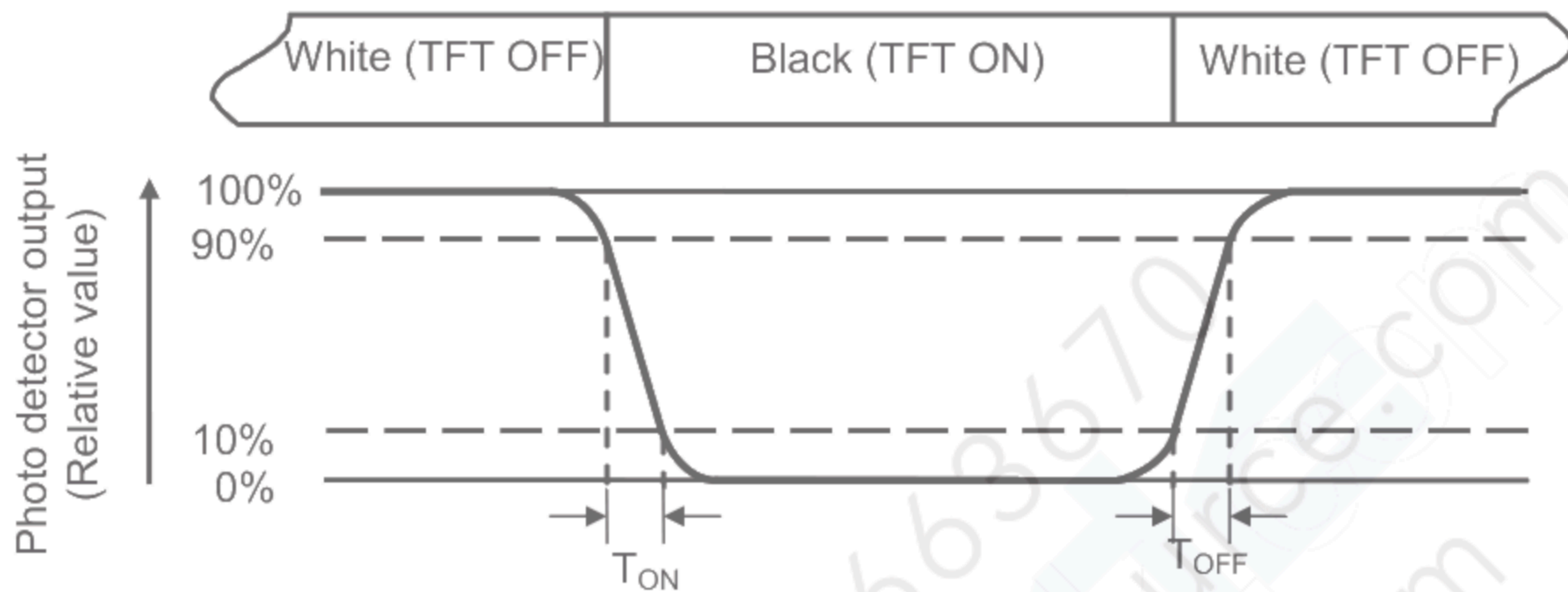


Fig. 4-3 Definition of response time

Note 4: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$$

Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note 6: All input terminals LCD panel must be ground while measuring the center area of the panel. The LED driving condition is $V_{LED} = 5.0 \text{ V}$.

Note 7: The values shall be measured without Touch Screen Panel.

Note 8: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer to Fig. 4-4).Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (Yu)} = \frac{B_{\min}}{B_{\max}}$$

L-----Active area length W----- Active area width

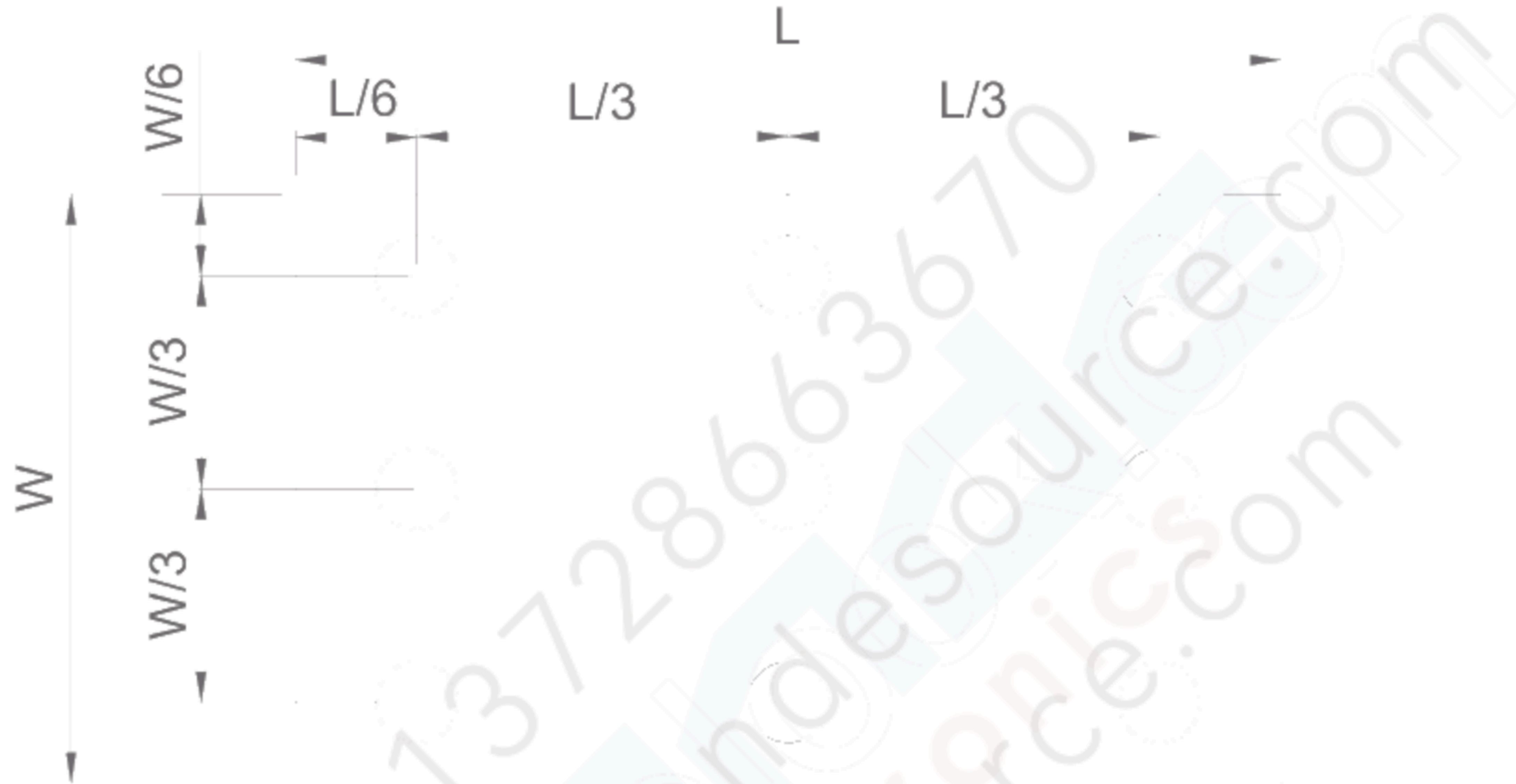


Fig. 4-4 Definition of measuring points

B_{max}: The measured maximum luminance of all measurement position.

B_{min}: The measured minimum luminance of all measurement position.

6. Reliability Test

(Note3)

Item	Test Conditions	Remark
High Temperature Storage	Ta = 80℃ 240 hrs	Note 1, 4
Low Temperature Storage	Ta = -30℃ 240hrs	Note 1, 4
High Temperature Operation	Ts = 70℃ 240hrs	Note 2, 4
Low Temperature Operation	Ta = -20℃ 240hrs	Note 1, 4
Operate at High Temperature and Humidity	+40℃, 90%RH 240 hrs	Note 5
Thermal Shock	-30℃/30 min ~ +80℃/30 min for a total 100 cycles, Start with cold temperature and end with high temperature	Note 4
Vibration Test	Frequency range:10~55Hz Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X. Y. Z. (6 hours for total)	
Mechanical Shock	100G 6ms, ±X, ±Y, ±Z 3 times for each direction	
Package Vibration Test	Random Vibration : 0.015G*G/Hz from 5-200HZ, -6dB/Octave from 200-500HZ 2 hours for each direction of X. Y. Z. (6 hours for total)	
Package Drop Test	Height:60 cm 1 corner, 3 edges, 6 surfaces	
Electro Static Discharge	± 2KV, Human Body Mode, 100pF/1500Ω	

Note 1: Ta is the ambient temperature of samples.

Note 2: Ts is the temperature of panel's surface.

Note 3: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but doesn't guarantee all the cosmetic specification.

Note 4: Before cosmetic and function tests, the product must have enough recovery time, at least 2 hours at room temperature.

Note 5: Before function test, the product must have enough recovery time, at least 24 hours at room temperature.

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7.General Precautions

7.1.Safety

Liquid crystal is poisonous. Do not put it in your mouth. If liquid crystal touches your skin or clothes, wash it off immediately by using soap and water.

7.2.Handling

1. The LCD panel is plate glass. Do not subject the panel to mechanical shock or to excessive force on its surface.
2. The polarizer attached to the display is easily damaged. Please handle it carefully to avoid scratch or other damages.
3. To avoid contamination on the display surface, do not touch the module surface with bare hands.
4. Keep a space so that the LCD panels do not touch other components.
5. Put cover board such as acrylic board on the surface of LCD panel to protect panel from damages.
6. Transparent electrodes may be disconnected if you use the LCD panel under environmental conditions where the condensation of dew occurs.
7. Do not leave module in direct sunlight to avoid malfunction of the ICs.

7.3.Static Electricity

1. Be sure to ground module before turning on power or operating module.
2. Do not apply voltage which exceeds the absolute maximum rating value.

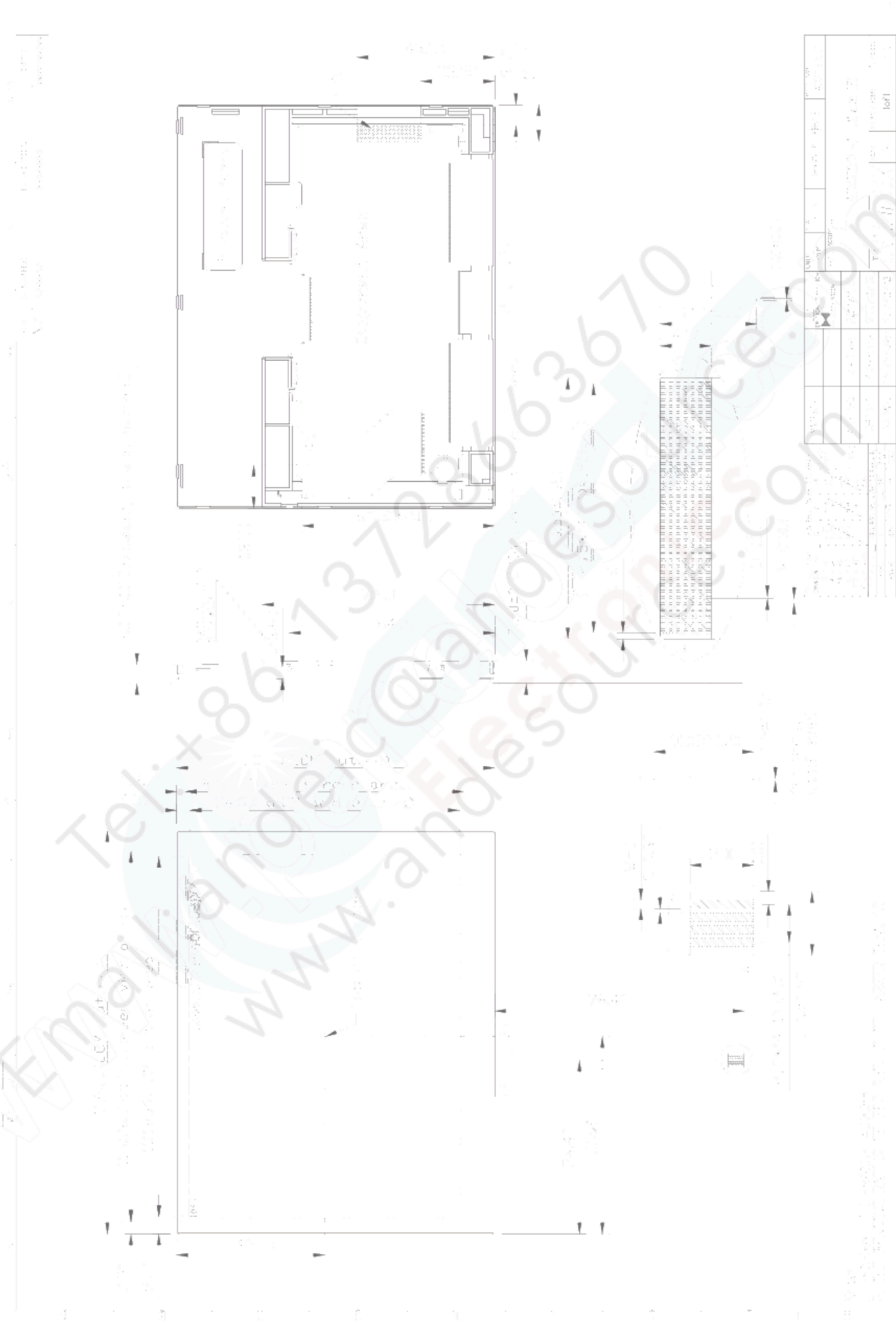
7.4.Storage

1. Store the module in a dark room where must keep at $+25\pm 10^{\circ}\text{C}$ and 65%RH or less.
2. Do not store the module in surroundings containing organic solvent or corrosive gas.
3. Store the module in an anti-electrostatic container or bag.

7.5.Cleaning

1. Do not wipe the polarizer with dry cloth. It might cause scratch.
2. Only use a soft cloth with IPA to wipe the polarizer, other chemicals might permanent damage to the polarizer.

8.Mechanical Drawing



9.Package Drawing

.9.1.Packaging Material Table

No	Item	Model (Material)	Dimensions(mm)	Unit Weight (kg)	Quantity	Remark
1	LCM Module	AT056TN53 V.1	126.5 × 100 × 7.2	0.128	68pcs	
2	Partition	B Corrugated paper	105 × 349	0.020	2pcs	
3	Corrugated Board	B Corrugated paper	510 × 350	0.144	2pcs	
4	Partition Paper	BC Corrugated paper	512 × 226 × 349	1.170	1set	
5	Dust-Proof Bag	PE	700 × 530	0.060	1pcs	
6	A/S Bag	PE	170 × 110 × 0.2	0.002	68pcs	
7	Carton	Corrugated paper	530 × 355 × 255	1.100	1 pcs	
8	Total Weight	11.498kg±5%				

.9.2.Packaging Quantity

Total LCM quantity in Carton: no. of Partition	4 Rows x quantity per Row 17= 68
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9.3 Packaging Drawing

