

This product is under development and specifications are subject to change.

Specifications for

Blanview TFT-LCD Monitor (TENTATIVE)

(4.3" WQVGA 480 x RGB x 272 Landscape)

Version 0.1

(Please be sure to check the specifications latest version.)

MODEL COM43H4N44ULC

Customer's Approval

Signature:

Name:

Section:

Title:

Date:

ORTUSTECH

ORTUS TECHNOLOGY CO., LTD.

Approved by

Checked by

Prepared by

Version History

Ver.	Date	Page	Description
0.0	Mar.1,2018	-	-
0.1	Apr.24.2018	8	correction
A ×3		12	add
		18	correction

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1. Application

This Specification is applicable to 109.0mm (4.3 inch) Blanview TFT-LCD monitor for non-military use.

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- © This Product shall not be used for application which requires extremely higher level of reliability and/or safety such as aerospace equipment, telecommunication equipment for trunk lines, control equipment for nuclear facilities or life-support medical equipment.
- © It must be noted as an mechanical design manner, especial attention in housing design to prevent arcuation/flexure or caused by stress to the LCD module shall be considered.
- © ORTUS TECHNOLOGY assumes no liability for any damage resulting from misuse, abuse, and/or miss-operation of the Product deviating from the operating conditions and precautions described in the Specification.
- © ORTUS TECHNOLOGY is not responsible for any nonconformities and defects that are not specified in this specifications.
- © If any issue arises as to information provided in this Specification or any other information, ORTUS TECHNOLOGY and Purchaser shall discuss them in good faith and seek solution.
- © ORTUS TECHNOLOGY assumes no liability for defects such as electrostatic discharge failure occurred during peeling off the protective film or Purchaser's assembly process.
- © This Product is compatible for RoHS directive.

Object substance	Maximum content [ppm]
Cadmium and its compound	100
Hexavalent Chromium Compound	1000
Lead & Lead compound	1000
Mercury & Mercury compound	1000
Polybrominated biphenyl series (PBB series)	1000
Polybrominated biphenyl ether series (PBDE series)	1000

2. Outline Specifications

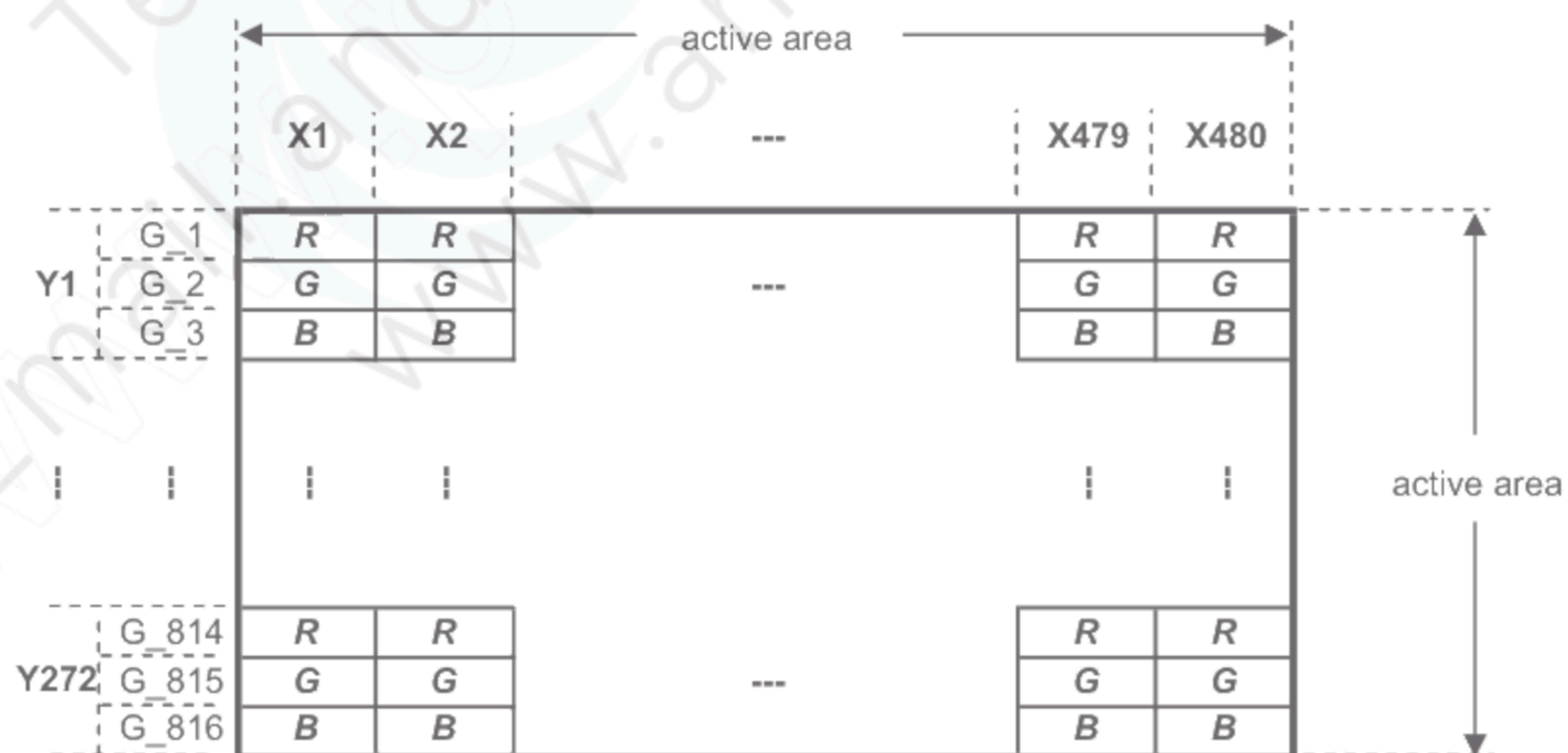
2.1 Features of the Product

- 4.3 inch diagonal display, 480 [H] x 272RGB [V] dots.
- 8-bit 16,777,216 color display capability.
- Single power supply operation of 3.3V.
- Built in Timing generator (TG), Counter-electrode driving circuitry and power supply circuit.
- High bright white LED back-light.
- Blanview TFT-LCD, improved outdoor readability.

	Indoor		Outdoor	
	Readability	Power Efficiency (Battery Life)	Readability	Power Efficiency (Battery Life)
Transmissive	Good	Good	Fair	Poor
Transflective	Fair	Poor	Good	Good
Blanview	Good	Good	Good	Good

2.2 Display Method

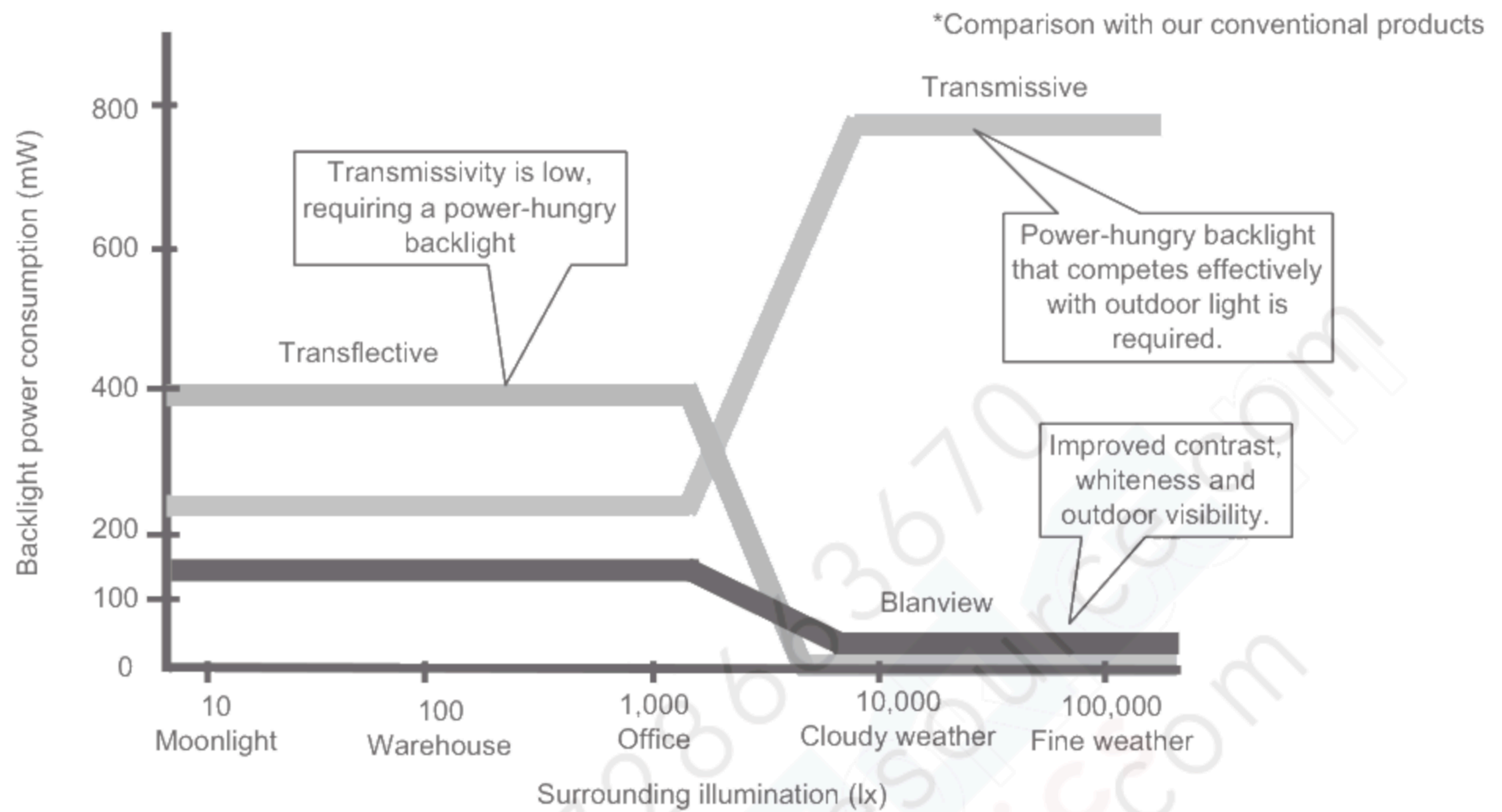
Items	Specifications	Remarks
Display type	VA type 16,777,216 colors. Blanview, Normally black.	
Driving method	a-Si TFT Active matrix. Line-scanning, Non-interlace.	
Dot arrangement	RGB horizontal stripe arrangement.	Refer to "Dot arrangement".
Signal input method	8-bit RGB, parallel input.	
Backlight type	High bright white LED.	
NTSC ratio	50%	



Dot arrangement (FPC cable placed downside)

<Features of Blanview>

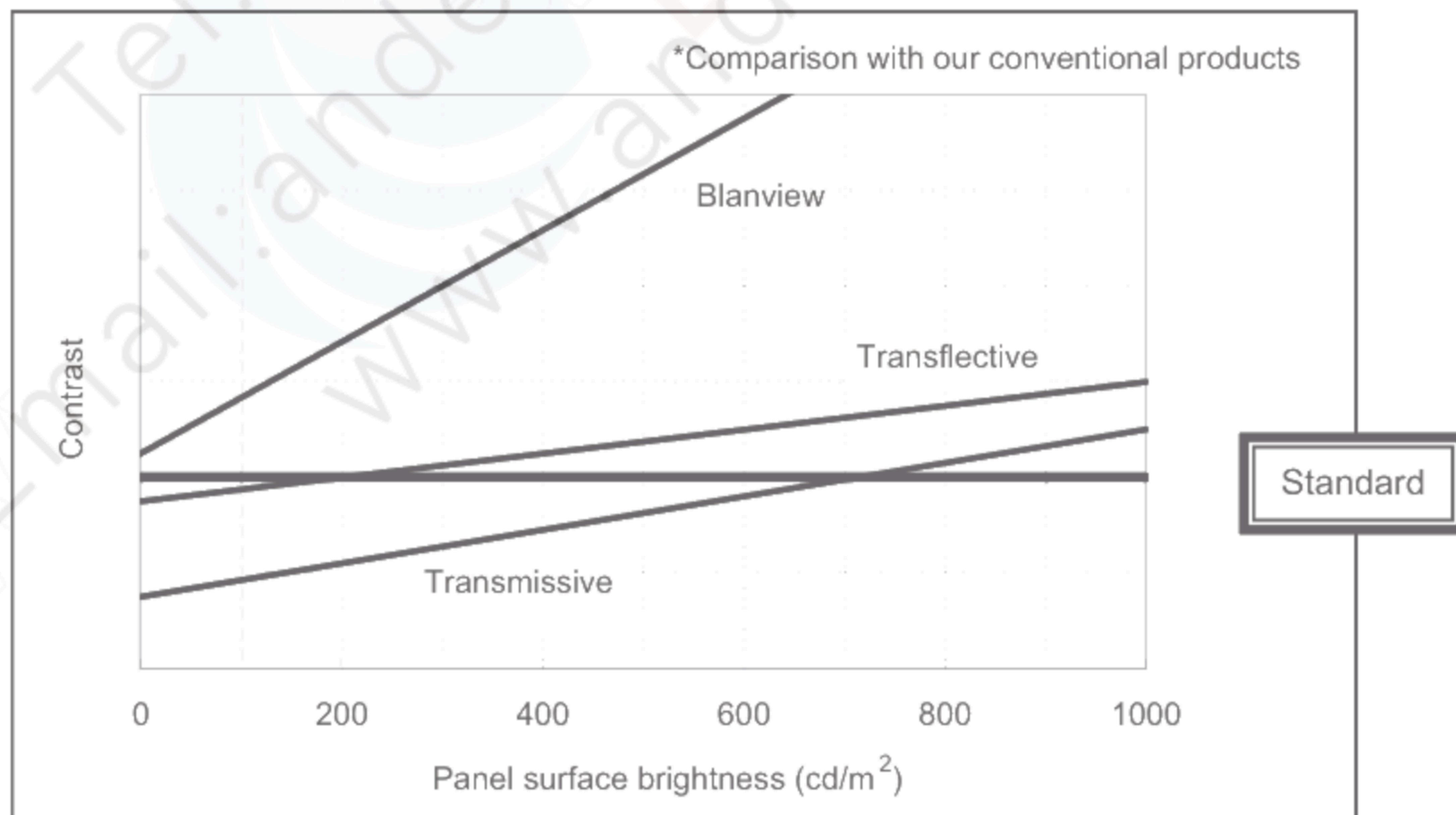
- Backlight power consumption required to assure visibility. (equivalent to 3.5"QVGA)



- Contrast characteristics under 100,000lx. (same condition as direct sunlight.)

With better contrast (higher contrast ratio), Blanview TFT-LCD has the best outdoor readability in three different types of TFT-LCD.

Below chart shows contrast value against panel surface brightness. (Horizontal: Panel surface brightness/ Vertical: Contrast value) LCD panel has enough outdoor readability above our Standard line. (ORTUS TECHNOLOGY criteria)



3. Dimensions and Shape

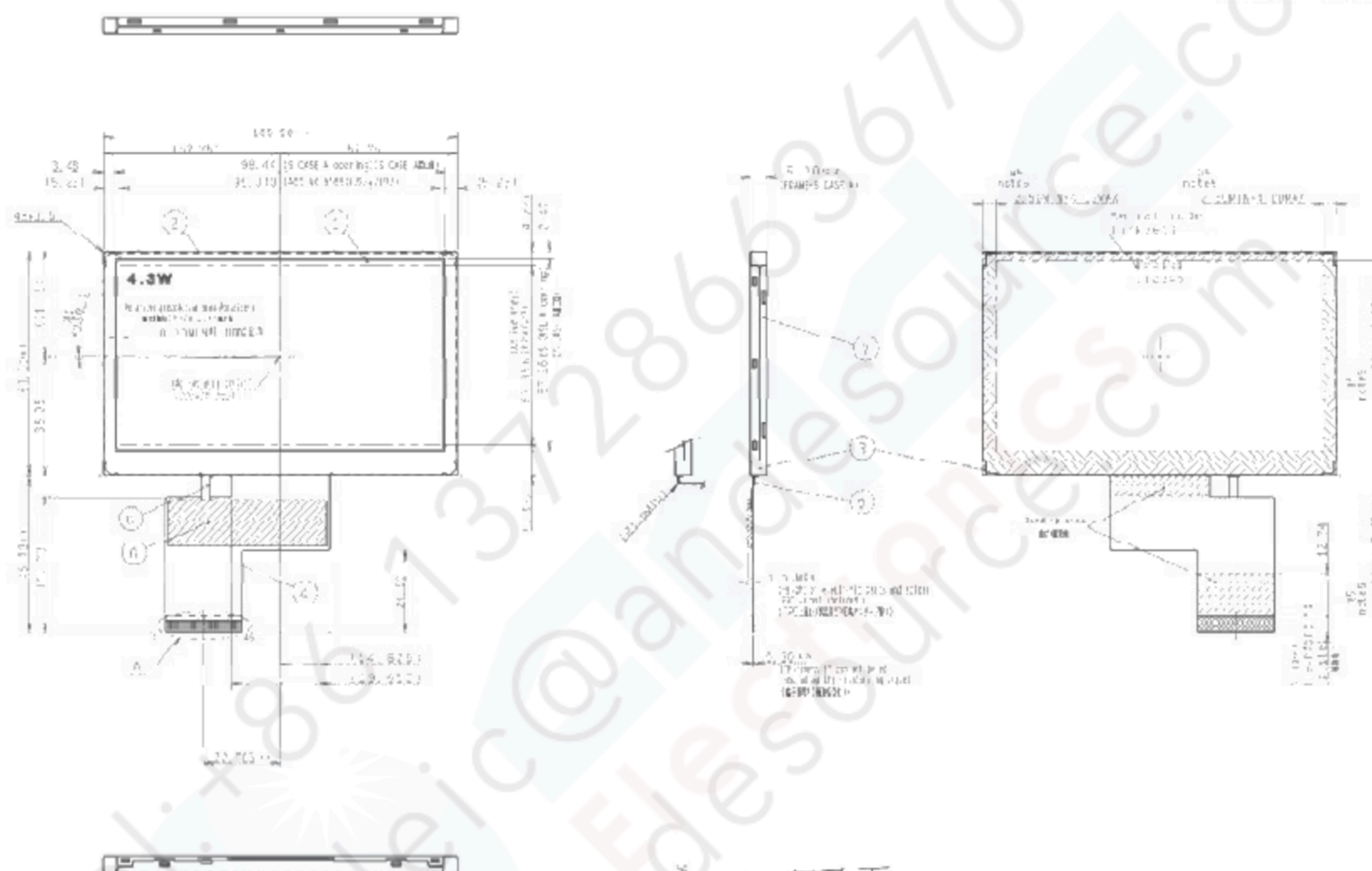
3.1 Dimensions

Items	Specifications	Unit	Remarks
Outline dimensions	105.50[H] × 67.20[V] × 5.20[D]	mm	Exclude FPC cable.
Active area	95.04[H] × 53.86[V]	mm	109mm diagonal.
Number of dots	480[H] × 816[V]	dot	
Dot pitch	198.0[H] × 66.0[V]	μm	
Surface hardness of the polarizer	2	H	Load:2.94N
Weight	TBD	g	Include FPC cable.

3.2 Outward form

FILE NO	77642	REVIS	1981	APPROVED 2-2-82	RE-AP
W0307020	A	11-13-81	10-24-81	12-4	10-24

(8/32)
17TLM038
Issue Apr.24.2018



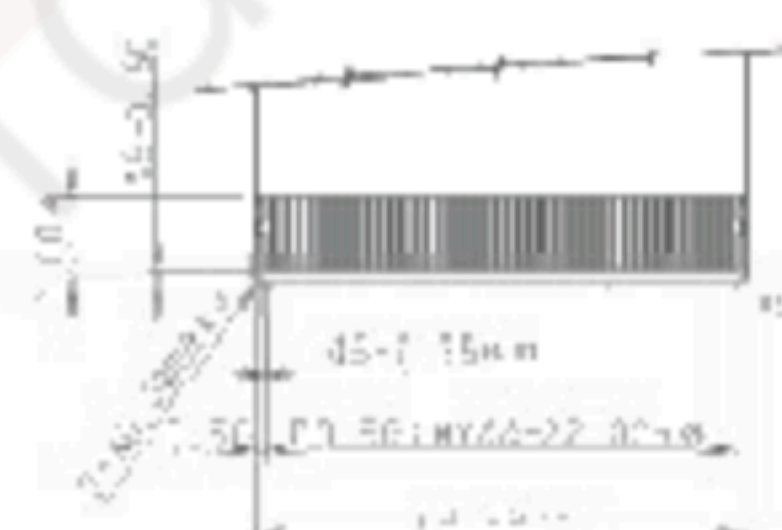
Note 1: Always use the right of 200cc from the 300cc master cylinder and 100cc from the 400cc master cylinder. TIGHTEN FANBELT TENSIONER AND FAN BELT TENSIONER TO THE FOLLOWING TORQUE.

Note 2: Recommended fan belt tensioning method is as follows:
1. Tighten the fan belt tensioner to the recommended torque.
2. Rotate the fan belt tensioner clockwise until the fan belt is tight.

Note 3: Fan belt tensioner and fan belt tensioner are as follows:
1. Tighten the fan belt tensioner to the recommended torque.
2. Rotate the fan belt tensioner clockwise until the fan belt is tight.

Note 4: Recommended fan belt tensioning method is as follows:
1. Tighten the fan belt tensioner to the recommended torque.
2. Rotate the fan belt tensioner clockwise until the fan belt is tight.

Note 5: Recommended fan belt tensioning method is as follows:
1. Tighten the fan belt tensioner to the recommended torque.
2. Rotate the fan belt tensioner clockwise until the fan belt is tight.



1. NAME: 2. ADDRESS: 3. CITY: 4. STATE: 5. ZIP: 6. PHONE: 7. FAX: 8. E-MAIL: 9. TITLE: 10. COMPANY: 11. INDUSTRY: 12. PRODUCT: 13. SERVICE: 14. OTHER: 15. COMMENTS: 16. DATE: 17. TIME: 18. BY: 19. FOR: 20. TO: 21. FROM: 22. INFO: 23. ACTION: 24. STATUS: 25. PRIORITY: 26. CATEGORY: 27. SUBJECT: 28. REASON: 29. RESULT: 30. FEEDBACK: 31. EVALUATION: 32. IMPROVEMENT: 33. RECOMMENDATION: 34. ACTION PLAN: 35. MONITORING: 36. EVALUATION: 37. IMPROVEMENT: 38. RECOMMENDATION: 39. ACTION PLAN: 40. MONITORING: 41. EVALUATION: 42. IMPROVEMENT: 43. RECOMMENDATION: 44. ACTION PLAN: 45. MONITORING: 46. EVALUATION: 47. IMPROVEMENT: 48. RECOMMENDATION: 49. ACTION PLAN: 50. MONITORING: 51. EVALUATION: 52. IMPROVEMENT: 53. RECOMMENDATION: 54. ACTION PLAN: 55. MONITORING: 56. EVALUATION: 57. IMPROVEMENT: 58. RECOMMENDATION: 59. ACTION PLAN: 60. MONITORING: 61. EVALUATION: 62. IMPROVEMENT: 63. RECOMMENDATION: 64. ACTION PLAN: 65. MONITORING: 66. EVALUATION: 67. IMPROVEMENT: 68. RECOMMENDATION: 69. 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3.3 Serial № print (S-print)

1) Display Items

S-print indicates the least significant digit of manufacture year (1digit), manufacture month with below alphabet (1letter), model code (5characters), serial number (6digits).

* Contents of Display

*	*	*****	*****
a	b	c	d

	Contents of display			
a	The least significant digit of manufacture year			
b	Manufacture month	Jan-A Feb-B Mar-C Apr-D	May-E Jun-F Jul-G Aug-H	Sep-I Oct-J Nov-K Dec-L
c	Model code	43EQC (Made in Japan) 43ERC (Made in Malaysia)		
d	Serial number			

* Example of indication of Serial № print (S-print)

• Made in Japan

6J43EQC000125

means "manufactured in October 2018, 4.3" EQ type, C specifications, serial number 000125"

• Made in Malaysia

8J43ERC000125

means "manufactured in October 2018, 4.3" ER type, C specifications, serial number 000125"

2) Location of Serial № print (S-print)

Refer to 3.2 "Outward Form".

3) Others

Please note that it is likely to disappear with an organic solvent about the Serial print.

4. Pin Assignment

No.	Symbol	Function
1	VSS	GND.
2	VSS	GND.
3	VDD	Power supply.
4	VDD	Power supply.
5	D00	Display data(R). 00h: Black D00:LSB D07:MSB Driver has internal gamma conversion. Connect unused pins to GND.
6	D01	
7	D02	
8	D03	
9	D04	
10	D05	
11	D06	
12	D07	Display data(G). 00h: Black D10:LSB D17:MSB Driver has internal gamma conversion. Connect unused pins to GND.
13	D10	
14	D11	
15	D12	
16	D13	
17	D14	
18	D15	
19	D16	Display data(B). 00h: Black D20:LSB D27:MSB Driver has internal gamma conversion. Connect unused pins to GND.
20	D17	
21	D20	
22	D21	
23	D22	
24	D23	
25	D24	
26	D25	Driver has internal gamma conversion. Connect unused pins to GND.
27	D26	
28	D27	
29	VSS	GND.
30	CLK	Clock signal.Latching data at the falling edge.
31	STBYB	Standby signal input. (Hi:Normal operation, Lo:Standby operation)
32	HSYNC	Horizontal sync signal input. (Low active)
33	VSYSN	Vertical sync signal input. (Low active)
34	DE	Input data effective signal. (It is effective for the period of "Hi")
35	NC	OPEN.
36	VSS	GND.
37	NC	OPEN.
38	NC	OPEN.
39	NC	OPEN.
40	NC	OPEN.
41	BLL2	Backlight drive (cathode side)
42	BLL1	Backlight drive (cathode side)
43	BLH	Backlight drive (anode side)
44	LR	Left/Right Display reverse(Hi or OPEN:normal display, Low:inversion display)
45	UD	Up/Down Display reverse(Hi or OPEN:normal display, Low:inversion display)

- Recommended connector: HIROSE ELECTRIC FH12 series [FH12A-45S-0.5SH(55)]
- Please make sure to check a consistency between pin assignment in "3.2 Outward Form" and your connector pin assignment when designing your circuit. Inconsistency in input signal assignment may cause a malfunction.
- Since FPC cable has gold plated terminals, gilt finish contact shoe connector is recommended.

5. Absolute Maximum Rating

VSS=0V

Item	Symbol	Condition	Rating		Unit	Applicable terminal
			MIN	MAX		
Supply voltage	VDD	Ta=25° C	-0.3	5.0	V	VDD
Input voltage for logic	VI		-0.3	VDD+0.3	V	CLK, VSYNC, HSYNC, DE, D[27:20], D[17:10], D[07:00], STBYB, LR, UD
LED direction current of order	IL		--	TBD	mA	BLH - BLL1/BLL2
Storage temperature range	Tstg		-40	95	°C	
Storage humidity range	Hstg	Non condensing in an environmental moisture at or less than 40° C90%RH.				

6. Recommended Operating Conditions

VSS=0V

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Supply voltage	VDD		3.0	3.3	3.6	V	VDD
Input voltage for logic	VI	VDD=3.0 to 3.6V	0	--	VDD	V	CLK, VSYNC, HSYNC, DE, D[27:20], D[17:10], D[07:00], STBYB, LR, UD
Operating temperature range	Top	Note	-30	25	85	°C	Panel surface temperature
Operating humidity range	Hop	Ta ≤ 40° C	20	--	85	%	
		Ta > 40° C	Non condensing in an environmental moisture at or less than 40° C85%RH.				

Note : This monitor is operatable in this temperature range. With regard to optical characteristics, refer to Item "10. CHARACTERISTICS".

7. Characteristics

7.1 DC Characteristics

7.1.1 Display Module

(Unless otherwise noted, $T_a=25^{\circ}\text{C}$, $V_{DD}=3.3\text{V}$, $V_{SS}=0\text{V}$)

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Input voltage for logic	V_{IH}	$V_{DD}=3.0$ to 3.6V	$0.7 \times V_{DD}$	--	V_{DD}	V	CLK, VSYNC, HSYNC, DE, D[27:20], D[17:10], D[07:00], STBYB, LR, UD
	V_{IL}		0	--	$0.3 \times V_{DD}$	V	
Pull up resistor value	R_{pu}		--	100	--	$k\Omega$	LR, UD
Current consumption	I_{DD}	$f_{CLK}=9\text{MHz}$ Color bar display	--	TBD	TBD	mA	V_{DD}



7.1.2 Backlight

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Forward current	IL1	$T_a=25^{\circ}\text{C}$	--	(25)	(50)	mA	BLH - BLL1
	IL2	Note1	--	(25)	(50)	mA	BLH - BLL2
Forward voltage *Reference value	VF1	$T_a=25^{\circ}\text{C}$	--	(10.7)	(12.1)	V	BLH - BLL1
	VF2	$IL1=IL2=(25)\text{mA}$	--	(10.7)	(12.1)	V	BLH - BLL2
Estimated Life of LED	LL	$T_a=25^{\circ}\text{C}$ $IL1=IL2=(25)\text{mA}$, Note2	--	(50,000)	--	hr	

Note1: - Please control so that each current does not vary ($IL1 = IL2$).

Note2: - The lifetime of the LED is defined as a period till the brightness of the LED decreases to the half of its initial value.

- This figure is given as a reference purpose only, and not as a guarantee.
- This figure is estimated for an LED operating alone.

As the performance of an LED may differ when assembled as a monitor together with a TFT panel due to different environmental temperature.

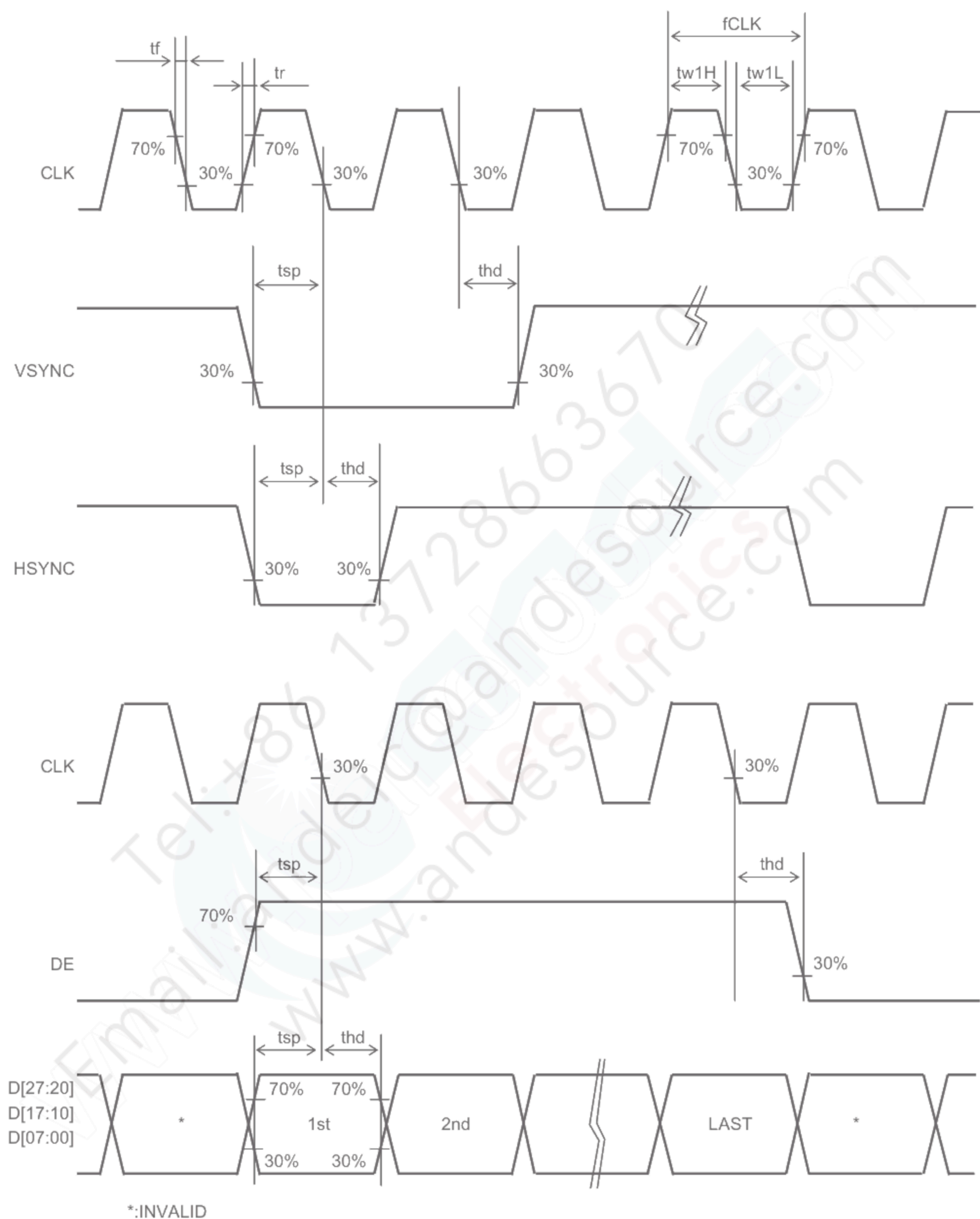
- Estimated lifetime could vary on a different temperature and usually higher temperature could reduce the life significantly.

7.2 AC Characteristics

(Unless otherwise noted, $T_a=25^{\circ}\text{C}$, $V_{DD}=3.3\text{V}$, $V_{SS}=0\text{V}$)

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
CLK frequency	f_{CLK}		7.2	9.0	12.0	MHz	CLK
CLK rising time	t_r		--	--	10	ns	
CLK falling time	t_f		--	--	10	ns	
CLK Low period	tw_{1L}	$0.3 \times V_{DD}$ or less.	26.4	--	--	ns	
CLK High period	tw_{1H}	$0.7 \times V_{DD}$ or more.	26.4	--	--	ns	
Setup time	t_{sp}		10.0	--	--	ns	CLK, VSYNC, HSYNC, DE, D[27:20], D[17:10], D[07:00]
Hold time	t_{hd}		16.0	--	--	ns	

Switching Waveform Characteristics



*:INVALID

7.3 Input Timing Characteristics

(Unless otherwise noted, Ta=25 °C, VDD=3.3V, VSS=0V)

Item	Symbol	Rating			Unit	Applicable terminal
		MIN	TYP	MAX		
CLK frequency	fCLK	7.2	9.0	12.0	MHz	CLK
VSYNC frequency Note	fVSYNC	54	60	66	Hz	VSYNC
VSYNC signal cycle time	tv	277	288	396	H	VSYNC, HSYNC
VSYNC pulse width	tw2H	1	--	--	H	
Vertical back porch	tvb	tw2H + 2	8	31	H	
Vertical front porch	tvf	2	8	93	H	
Vertical display period	tvd	--	272	--	H	VSYNC, HSYNC, DE, D[27:20], D[17:10], D[07:00]
HSYNC frequency	fHSYNC	15.38	16.67	18.18	Khz	HSYNC
HSYNC signal cycle time	th	521	525	734	CLK	HSYNC, CLK
HSYNC pulse width	tw3H	1	--	--	CLK	
Horizontal back porch	thb	tw3H + 1	40	127	CLK	HSYNC, DE, CLK
Horizontal front porch	thf	1	5	127	CLK	
Horizontal display period	thdp	--	480	--	CLK	DE, D[27:20], D[17:10], D[07:00], CLK
DE pulse width	tw4H	--	480	--	CLK	DE, CLK

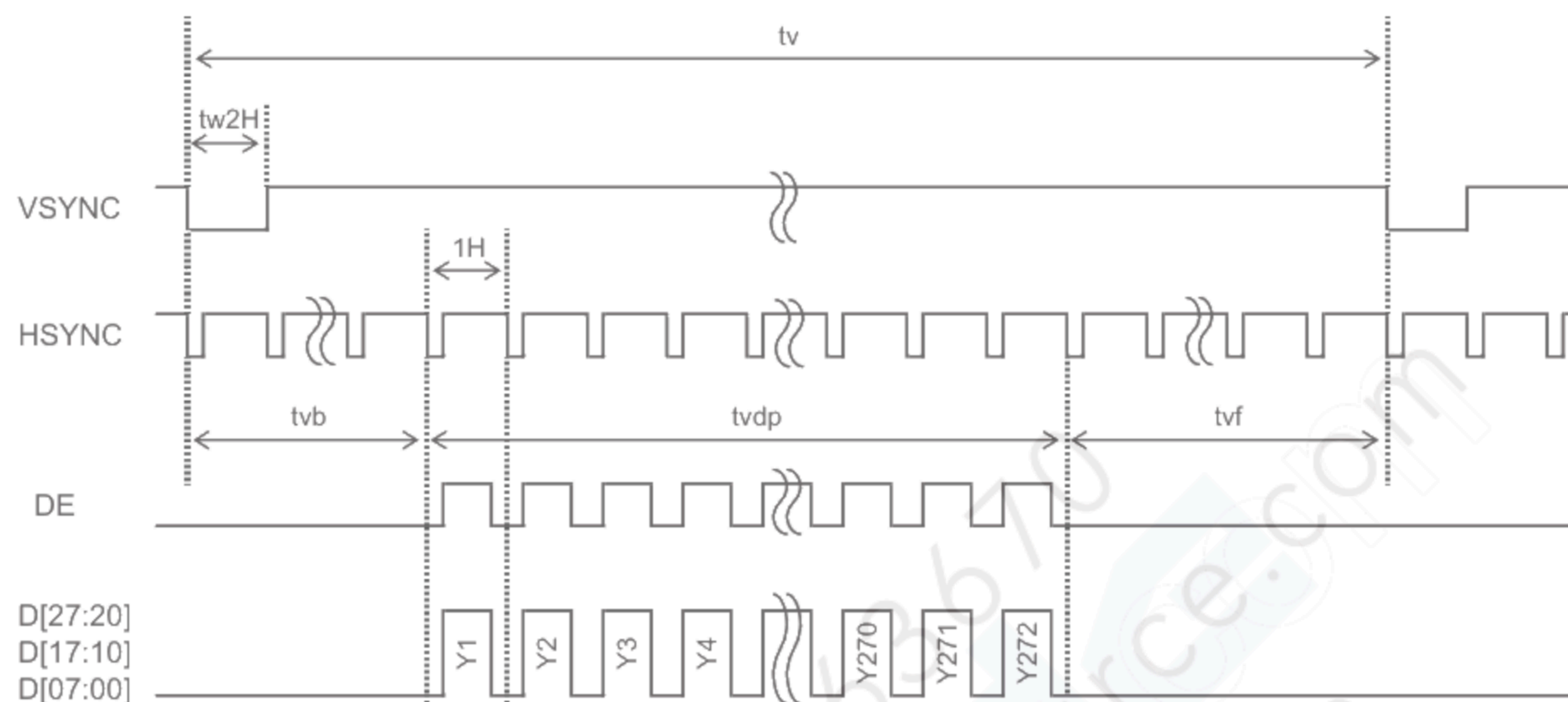
Note: The characteristic of this item is recommended standard.

Please use it after it confirms it enough like the display fineness etc.

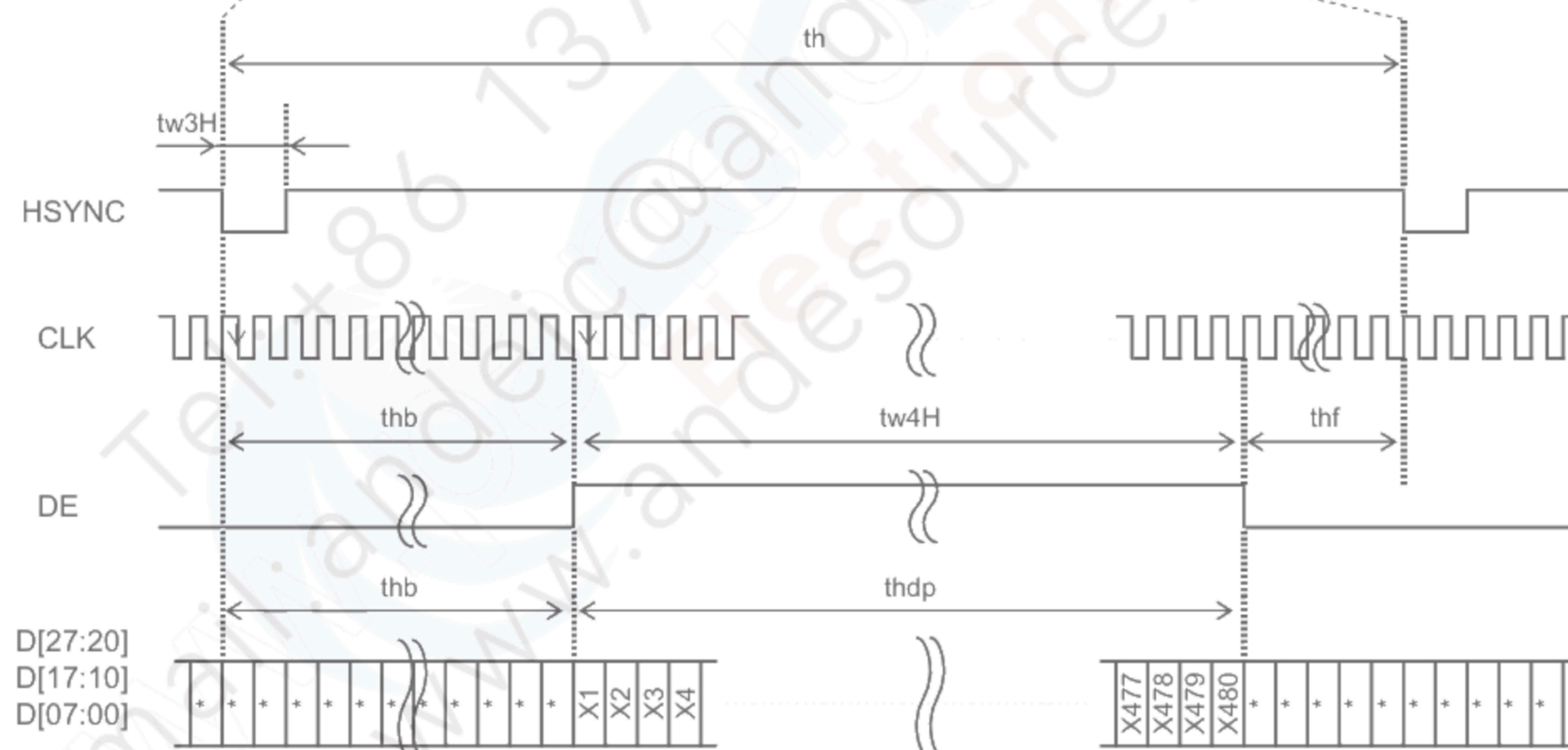
When it comes off from this characteristic and it is used.

7.4 Driving Timing Chart

-Vertical Timing

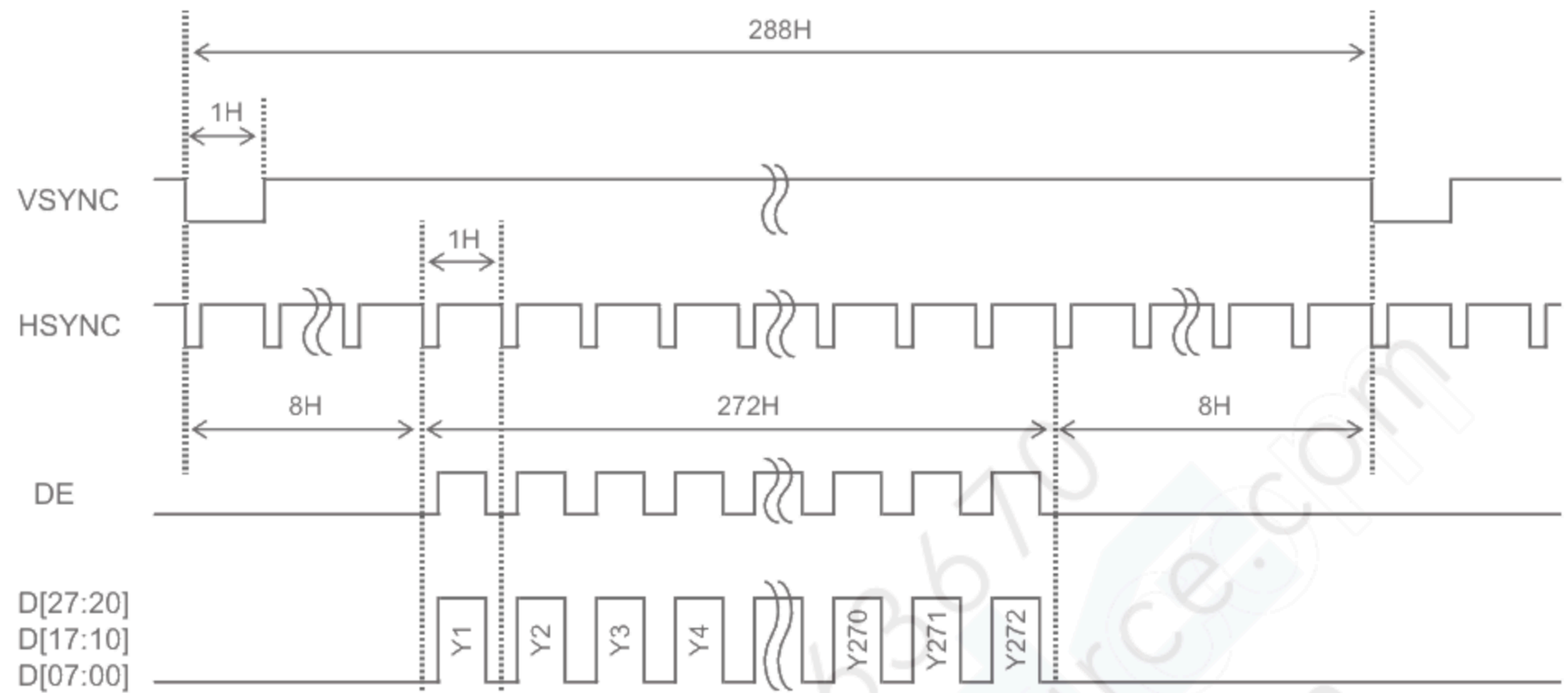


-Horizontal Timing

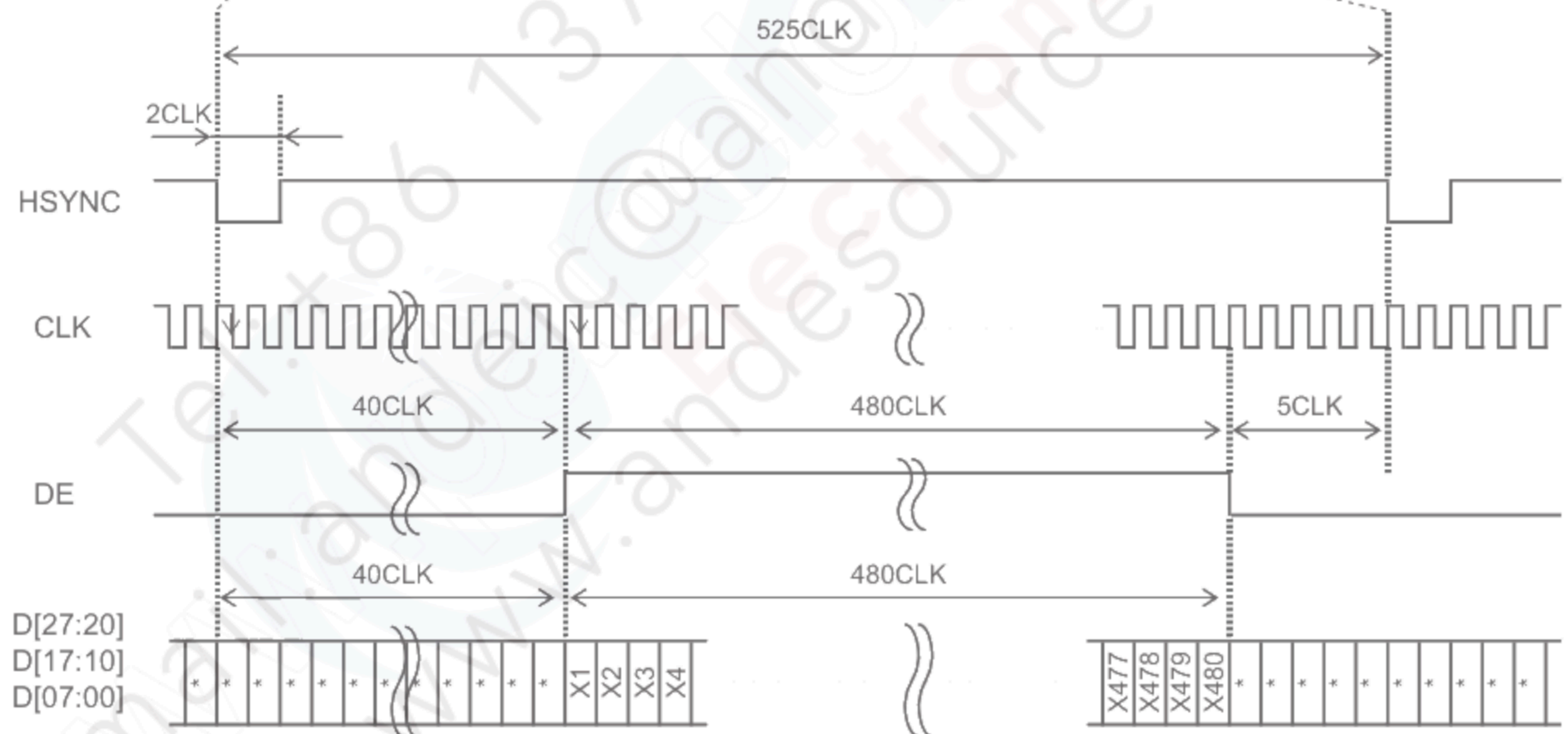


7.5 Example of Driving Timing Chart (fCLK=9.0MHz)

-Vertical Timing

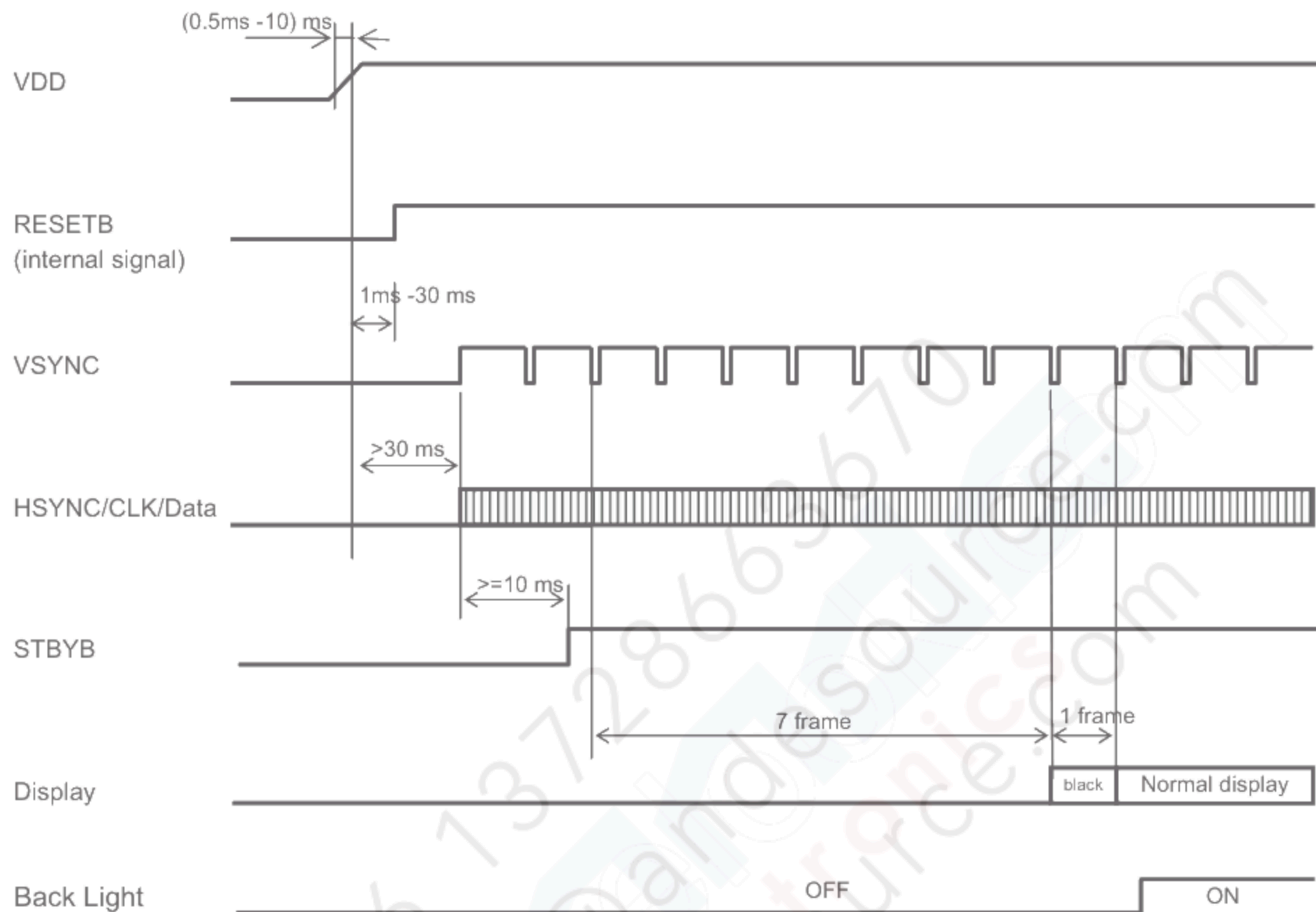


-Horizontal Timing

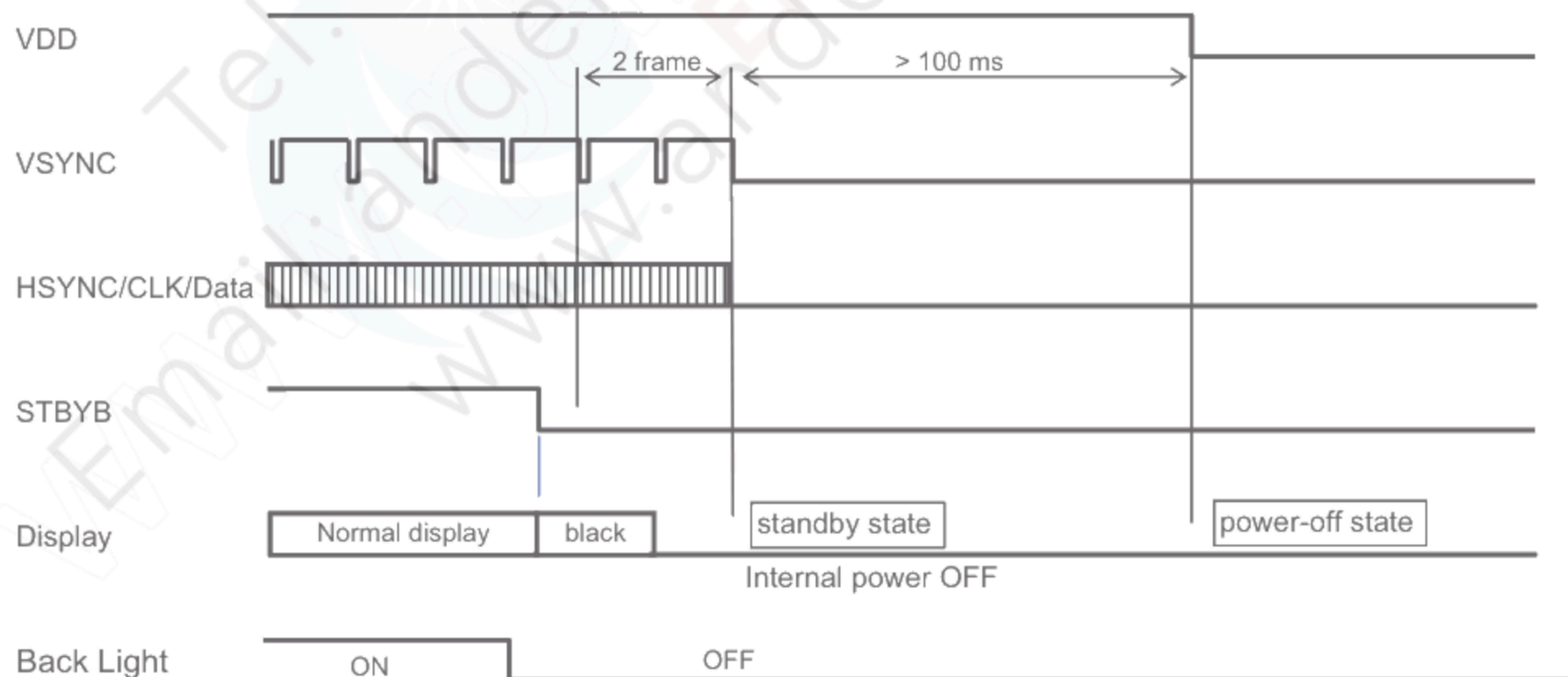


8. Power ON/OFF Sequence

8.1 Power ON Sequence



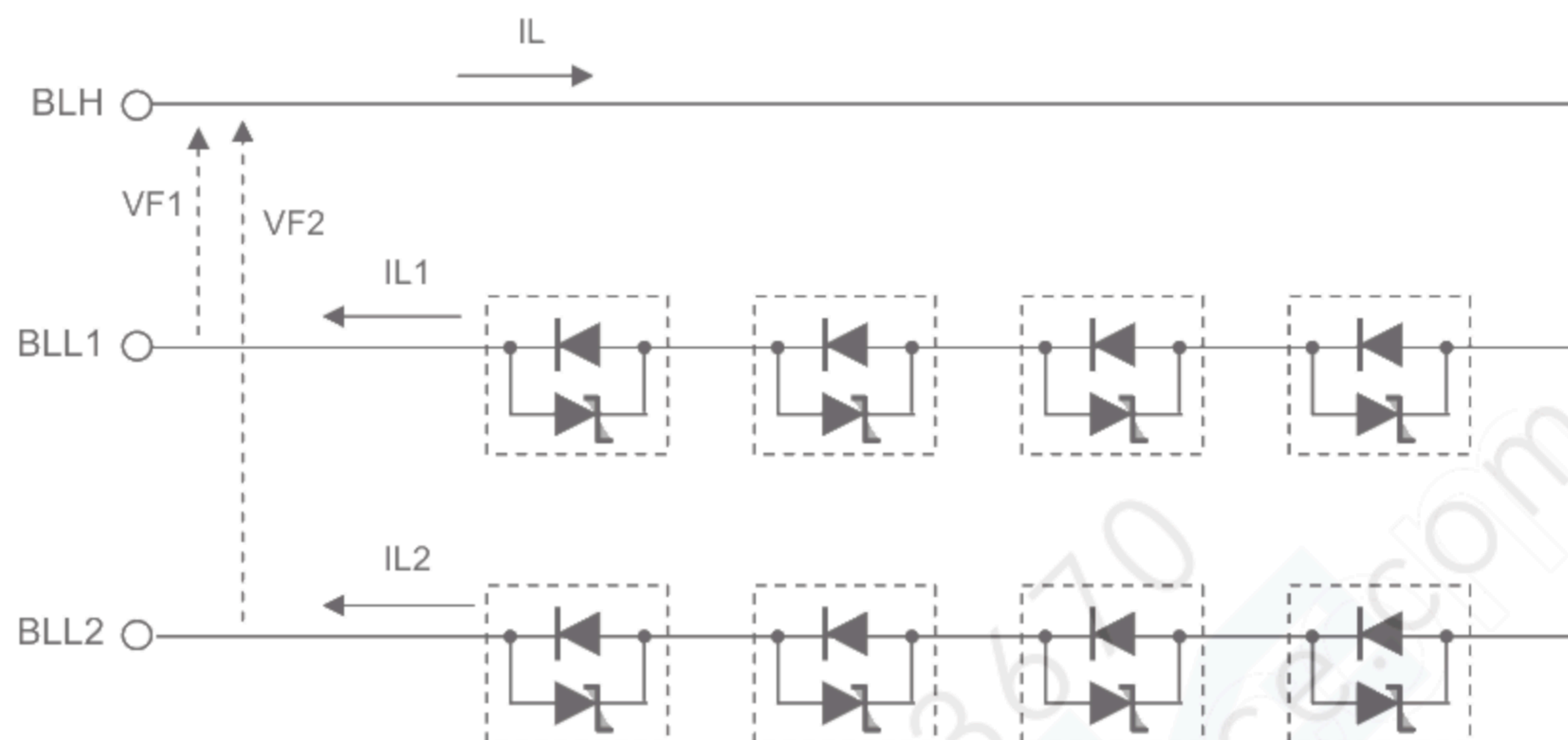
8.2 Standby / Power OFF Sequence



If CLK and VSYNC signals are stopped or the power supply is turned off to a regulated frame or less, the afterimage might remain.

9. LED Circuit

A



* It is recommended to control currents of BLL1 / BLL2 to equal current values ($IL1 = IL2$).

10. Characteristics

10.1 Optical Characteristics

< Measurement Condition >

Measuring instruments: CS1000 (KONICA MINOLTA) , LCD7200(OTSUKA ELECTRONICS) ,
EZcontrast160D (ELDIM)

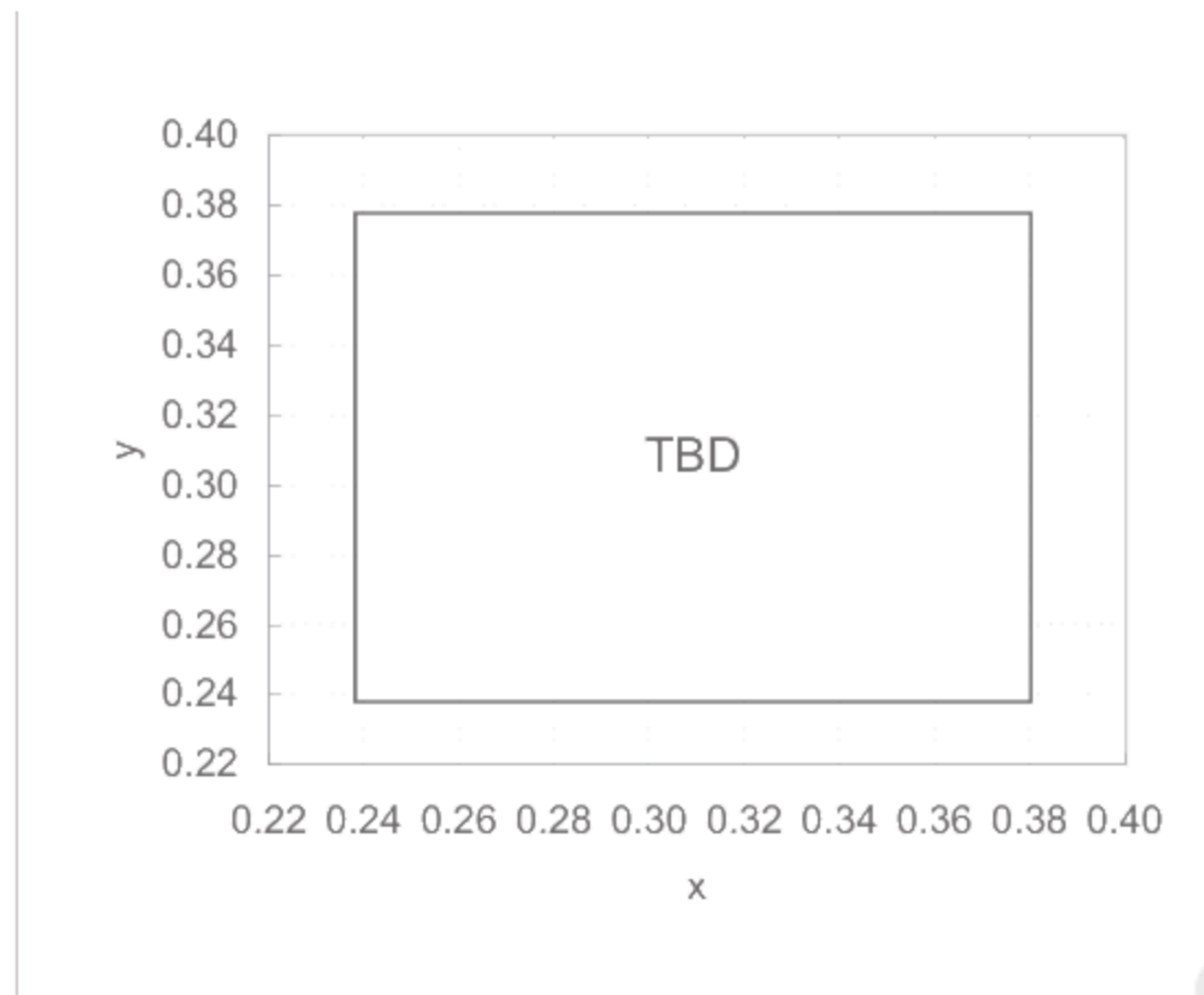
Driving condition: VDD = 3.3V, VSS = 0V
Optimized VCOMDC

Backlight: IL=TBDmA

Measured temperature: Ta=25° C

Item		Symbol	Condition	MIN	TYP	MAX	Unit	Note No.	Remark
Response time	Rise time	TON	[Data]= FFh → 00h	—	—	(60)	ms	1	
	Fall time	TOFF	[Data]= 00h → FFh	—	—	(40)	ms		
Contrast ratio	Backlight ON	CR	[Data]= FFh/00h	TBD	(800)	—		2	
	Backlight OFF			—	TBD	—			
Viewing angle	Left	θL	[Data]= FFh/00h CR ≥ 10	(80)	—	—	deg	3	
	Right	θR		(80)	—	—	deg		
	Up	φU		(80)	—	—	deg		
	Down	φD		(80)	—	—	deg		
White Chromaticity		x		White chromaticity range				4	
		y							
Burn-in				No noticeable burn-in image shall be observed after 2 hours of window pattern display.				5	
Center brightness			[Data]=FFh	—	(1100)	—	cd/m ²	6	ILED=TBDmA
				TBD	(550)	—			ILED=TBDmA
Brightness distribution			[Data]=FFh	(75)	—	—	%	7	

* Note number 1 to 7: Refer to the APPENDIX of "Reference Method for Measuring Optical Characteristics".



White Chromaticity Range

【White Chromaticity Range】

x	y
TBD	TBD
TBD	TBD
TBD	TBD
TBD	TBD
TBD	TBD
TBD	TBD

10.2 Temperature Characteristics

< Measurement Condition >

Measuring instruments: CS1000 (KONICA MINOLTA) , LCD7200(OTSUKA ELECTRONICS)

Driving condition: VDD = 3.3V, VSS = 0V

Optimized VCOMDC

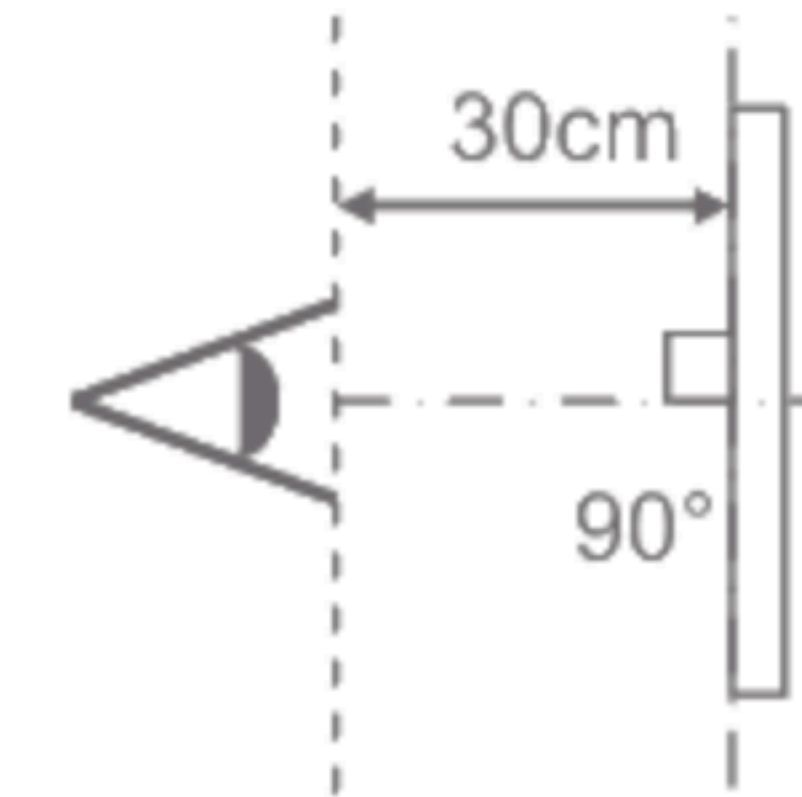
Backlight: IL=TBDmA

Item			Specification		Remark
			Ta=-30°C	Ta=85° C	
Contrast ratio		CR	(200) or more	(200) or more	Backlight ON
Response time	Rise time	TON	TBD	TBD	
	Fall time	TOFF	TBD	TBD	
Display Quality			No noticeable display defect or ununiformity should be observed.		

11. Criteria of Judgment

11.1 Defective Display and Screen Quality

Test Condition:	Observed TFT-LCD monitor from front during operation with the following conditions
Driving Signal	Raster Patter (RGB, white, black)
Signal condition	[Data]: 00h, TBDh, FFh (3steps)
Observation distance	30 cm
Illuminance	200 to 350 lx
Backlight	IL=TBDmA



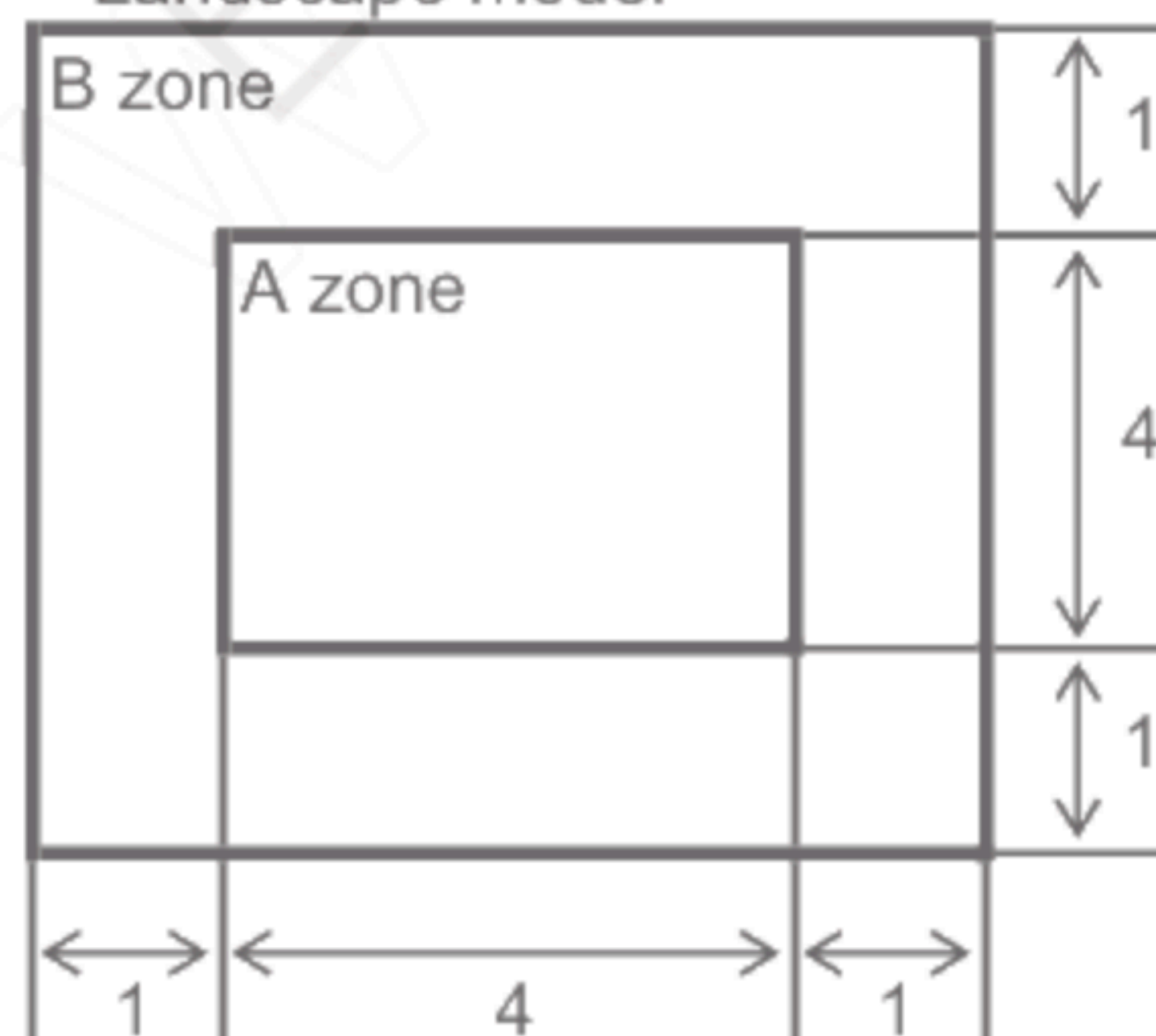
Defect item	Defect content		Criteria
Display Quality	Line defect	Black, white or color line, 3 or more neighboring defective dots	Not exists
	Dot defect	Uneven brightness on dot-by-dot base due to defective TFT or CF, or dust is counted as dot defect (brighter dot, darker dot) High bright dot: Visible through 2% ND filter at [Data]=00h Low bright dot: Visible through 5% ND filter at [Data]=00h Dark dot: Appear dark through white display at [Data]=TBDh Invisible through 5% ND filter at [Data]=00h	Refer to table 1 Acceptable
Screen Quality	Dirt	Uneven brightness (white stain, black stain etc)	Invisible through 5% ND filter at Black screen. Invisible through 1% ND filter at other screen.
	Foreign particle	Point-like	0.25mm < ϕ
			0.20mm < $\phi \leq 0.25$ mm
			$\phi \leq 0.20$ mm
		Liner	3.0mm < length and 0.08mm < width
			length ≤ 3.0 mm or width ≤ 0.08 mm
	Others		Use boundary sample for judgment when necessary

ϕ (mm): Average diameter = (major axis + minor axis)/2
Permissible number: N

Table 1

Area	High bright dot	Low bright dot	Dark dot	Total	Criteria
A	0	2	2	3	Permissible distance between same color bright dots (includes neighboring dots): 3 mm or more
B	2	4	4	6	Permissible distance between same color high bright dots (includes neighboring dots): 5 mm or more
Total	2	4	4	7	

<Landscape model>



Division of A and B areas

B area: Active area

Dimensional ratio between A and B areas: 1: 4: 1 (Refer to the left figure)

11.2 Screen and Other Appearance

Testing conditions

Observation distance

30cm

Illuminance

1200~2000 lx

Item		Criteria	Remark
Polarizer	Flaw	Ignore invisible defect when the backlight is on.	Applicable area: Active area only (Refer to the section 3.2 "Outward form")
	Stain		
	Bubble		
	Dust		
	Dent		
S-case		No functional defect occurs	
FPC cable		No functional defect occurs	

12. Reliability Test

Test item		Test condition	number of failures /number of examinations
Durability test	High temperature storage	Ta=95°C (500)hrs	TBD
	Low temperature storage	Ta=-40°C (500)hrs	TBD
	High temperature & high humidity storage	Ta=60°C, RH=90% (500)hrs non condensing ※	TBD
	High temperature operation	Tp=85°C (500)hrs	TBD
	Low temperature operation	Tp=-30°C (500)hrs	TBD
	High temp & humid operation	Tp=40°C, RH=90% (500)hrs non condensing ※	TBD
	Thermal shock storage	-40↔95°C(30min/30min) (100) cycles	TBD
Mechanical environmental test	Electrostatic discharge test (Non operation)	Confirms to EIAJ ED-4701/300 C=200pF,R=0Ω,V=±200V Each 3 times of discharge on and power supply and other terminals.	TBD
	Surface discharge test (Non operation)	C=250pF, R=100Ω, V=±TBDkV Each 5 times of discharge in both polarities on the center of screen with the case grounded.	TBD
	FPC tension test	Pull the FPC with the force of 3N for 10 sec. in the direction -90-degree to its original direction.	TBD
	FPC bend test	Pull the FPC with the force of 3N for 10 sec. in the direction -180-degree to its original direction. Reciprocate it 3 times.	TBD
	Vibration test	Total amplitude 1.5mm, f=10~55Hz, X,Y,Z directions for each 2 hours	TBD
	Impact test	Use ORTUS TECHNOLOGY original jig (see next page)and make an impact with peak acceleration of 1000m/s ² for 6 msec with half sine-curve at 3 times to each X, Y, Z directions in conformance with JIS C 60068-2-27-2011.	TBD
Packing test	Packing vibration-proof test	Acceleration of 19.6m/s ² with frequency of 10→55→10Hz, X,Y, Zdirection for each 30 minutes	TBD
	Packing drop test	Drop from 75cm high. 1 time to each 6 surfaces, 3 edges, 1 corner	TBD

Note: Ta=ambient temperature Tp=Panel temperature

※ The profile of high temperature/humidity storage and High Temperature/humidity operation
(Pure water of over 10MΩ·cm shall be used.)

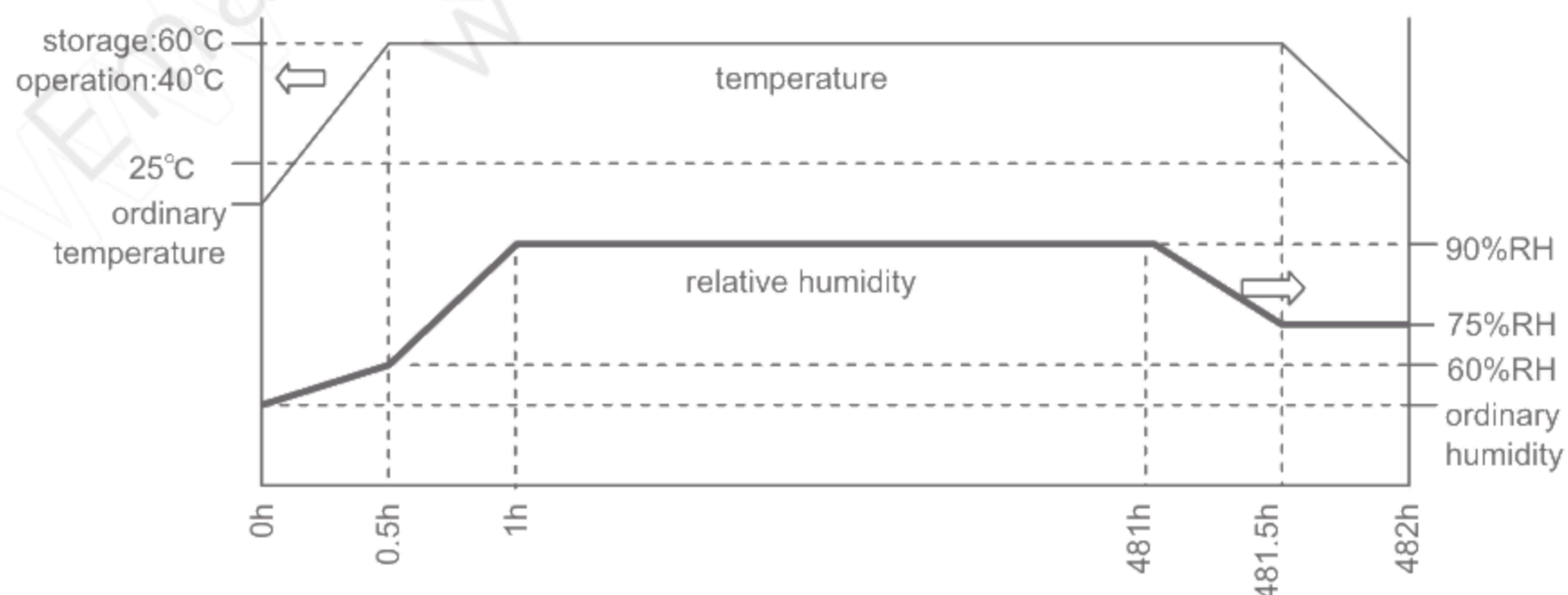
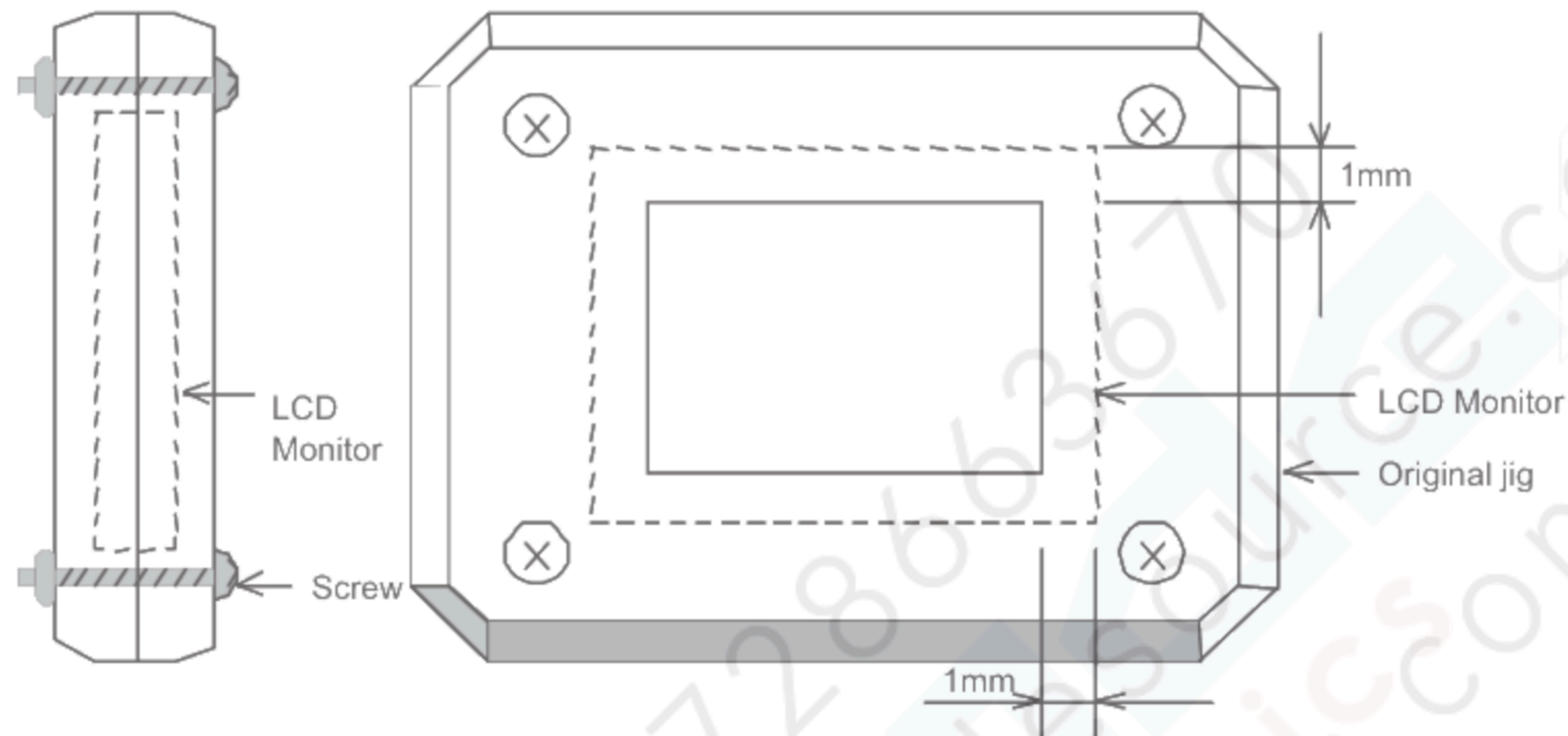


Table 2. Reliability Criteria

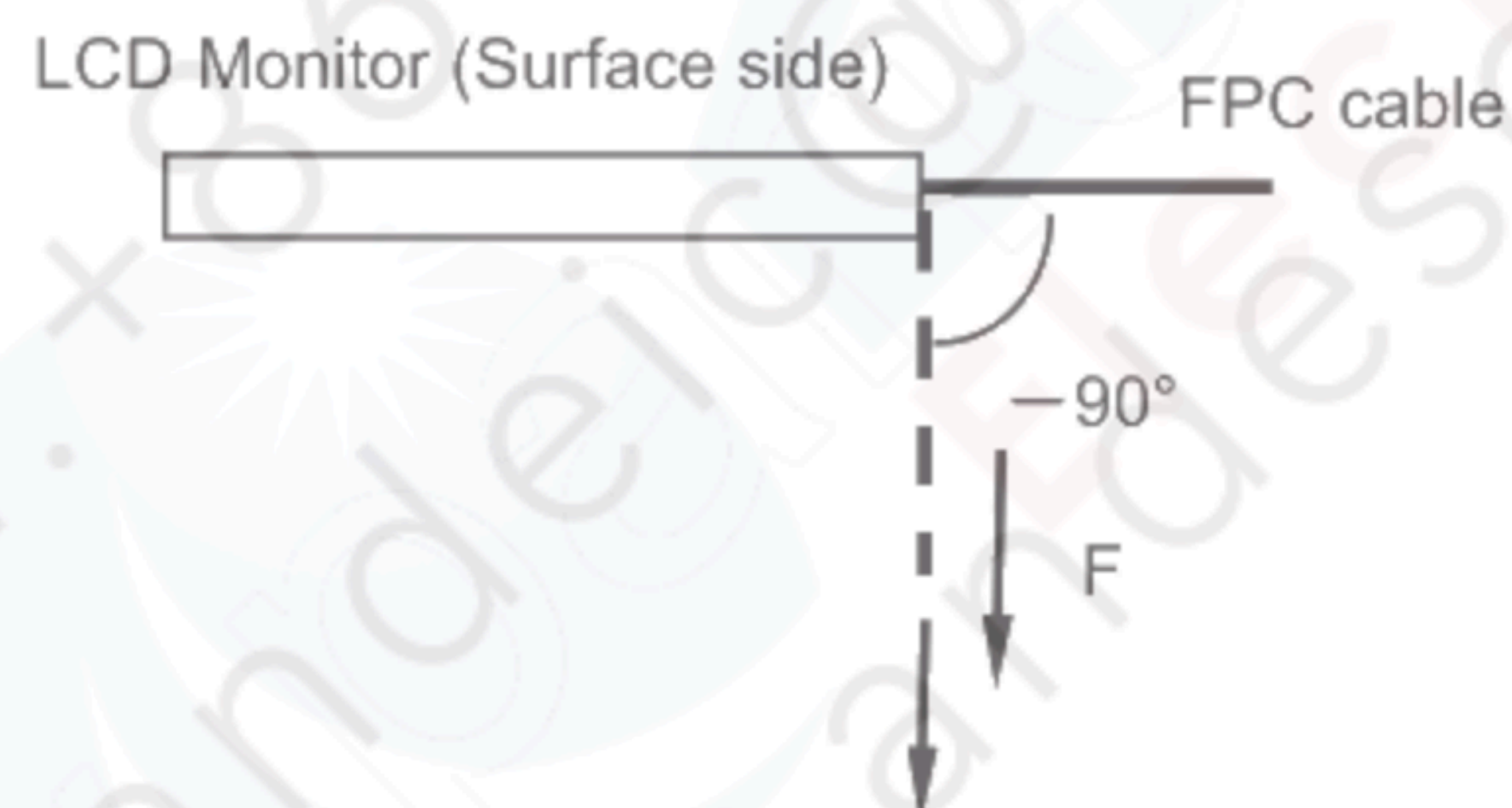
The parameters should be measured after leaving the monitor at the ordinary temperature for 24 hours or more after the test completion.

item	Standard	Remarks
Display quality	No visible abnormality shall be seen. (Except for unevenness by Pol deterioration.)	
Contrast ratio	200 or more	Backlight ON

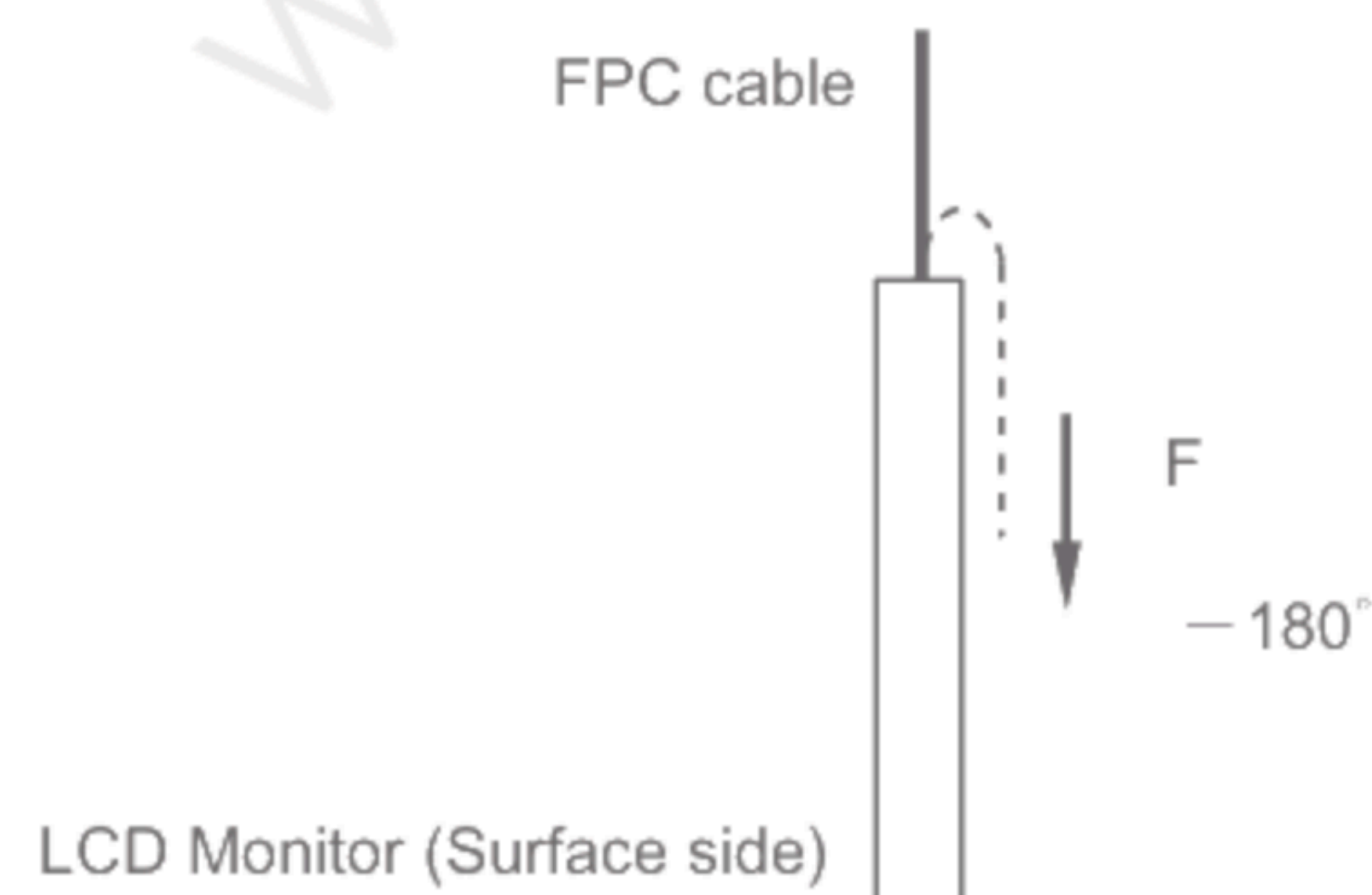
ORTUS TECHNOLOGY Original Jig



Tension Test Method for FPC cable



Bend Test Method for FPC cable



13. Packing Specifications

TBD

14. Handling Instruction

14.1 Cautions for Handling LCD panels

**Caution**

- (1) Do not make an impact on the LCD panel glass because it may break and you may get injured from it.
- (2) If the glass breaks, do not touch it with bare hands.
(Fragment of broken glass may stick you or you cut yourself on it.)
- (3) If you get injured, receive adequate first aid and consult a medical doctor.
- (4) Do not let liquid crystal get into your mouth.
(If the LCD panel glass breaks, try not let liquid crystal get into your mouth even toxic property of liquid crystal has not been confirmed.)
- (5) If liquid crystal adheres, rinse it out thoroughly.
(If liquid crystal adheres to your cloth or skin, wipe it off with rubbing alcohol or wash it thoroughly with soap. If liquid crystal gets into eyes, rinse it with clean water for at least 15 minutes and consult an eye doctor.)
- (6) If you scrap this products, follow a disposal standard of industrial waste that is legally valid in the community, country or territory where you reside.
- (7) Do not connect or disconnect this product while its application products is powered on.
- (8) Do not attempt to disassemble or modify this product as it is precision component.
- (9) If a part of soldering part has been exposed, and avoid contact (short-circuit) with a metallic part of the case etc. about FPC of this model, please.
Please insulate it with the insulating tape etc. if necessary.
The defective operation is caused, and there is a possibility to generation of heat and the ignition.
- (10) Since excess current protection circuit is not built in this TFT module, there is the possibility that LCD module or peripheral circuit become feverish and burned in case abnormal operation is generated.
We recommend you to add excess current protection circuit to power supply.
- (11) The devices on the FPC are damageable to electrostatic discharge, because the terminals of the devices are exposed.
Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors.
Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.

**Caution**

This mark is used to indicate a precaution or an instruction which, if not correctly observed, may result in bodily injury, or material damages alone.

14.2 Precautions for Handling

- 1) Wear finger tips at incoming inspection and for handling the TFT monitors to keep display quality and keep the working area clean.
Do not touch the surface of the monitor as it is easily scratched.
- 2) Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors as the LED in this TFT monitors is damageable to electrostatic discharge. Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.
- 3) Avoid strong mechanical shock including knocking, hitting or dropping to the TFT monitors for protecting their glass parts. Do not use the TFT monitors that have been experienced dropping or strong mechanical shock.
- 4) Do not use or storage the TFT monitors at high temperature and high humidity environment. Particularly, never use or storage the TFT monitors at a location where condensation builds up.
- 5) Avoid using and storing TFT monitors at a location where they are exposed to direct sunlight or ultraviolet rays to prevent the LCD panels from deterioration by ultraviolet rays.
- 6) Do not stain or damage the contacts of the FPC cable .
FPC cable needs to be inserted until it can reach to the end of connector slot.
During insertion, make sure to keep the cable in a horizontal position to avoid an oblique insertion.
Otherwise, it may cause poor contact or deteriorate reliability of the FPC cable.
- 7) Do not bend or pull the FPC cable or carry the TFT monitor by holding the FPC cable.
Especially, it will cause mechanical damage or critical defect if FPC is pull up or bent up to short of display.



- 8) Peel off the protective film on the TFT monitors during mounting process.
Refer to the section 14.5 on how to peel off the protective film.
We are not responsible for electrostatic discharge failures or other defects occur when peeling off the protective film.

14.3 Precautions for Operation

- 1) Since this TFT monitors are not equipped with light shielding for the driver IC, do not expose the driver IC to strong lights during operation as it may cause functional failures.
- 2) In case of powering up or powering off this LCD module, be sure to comply the sequence as instructed in this specification.
- 3) Do not plug in or out the FPC cable while power supply is switch on.
Plug the FPC cable in and out while power supply is switched off.
- 4) Do not operate the TFT monitors in the strong magnetic field. It may break the TFT monitors.

Do not display a fixed image on the screen for a long time.
- 5) Use a screen-saver or other measures to avoid a fixed image displayed on the screen for a long time.
Otherwise, it may cause burn-in image on the screen due the characteristics of liquid crystal.

14.4 Storage Condition for Shipping Cartons

Storage environment

- Temperature 0 to 40° C
- Humidity 60%RH or less
No-condensing occurs under low temperature with high humidity condition.
- Atmosphere No poisonous gas that can erode electronic components and/or wiring materials should be detected.
- Time period 1 year
- Unpacking To prevent damages caused by static electricity, anti-static precautionary measures (e.g. earthing, anti-static mat) should be implemented.
After unpack, keep product in the appropriate condition, otherwise bubble seal of Protective film may be printed on Polarizer.
- Maximum piling up 7 cartons

*Conditions to storage after unpacking

Storage environment

- Temperature 0 to 40° C
- Humidity 60%RH or less
No-condensing occurs under low temperature with high humidity condition.
- Atmosphere No poisonous gas that can erode electronic components and/or wiring materials should be detected.
- Time period 1 year (Shelf life)
- Others Keep/ store away from direct sunlight
Storage goods on original tray made by ORTUS.

14.5 Precautions for Peeling off the Protective film

The followings work environment and work method are recommended to prevent the TFT monitors from static damage or adhesion of dust when peeling off the protective films.


A) Work Environment

- a) Humidity: 50 to 70 %RH, Temperature 15 to 27 °C
- b) Operators should wear conductive shoes, conductive clothes, conductive finger tips and grounded wrist-straps.
Use an electrostatic neutralization blower.
Anti-static treatment should be implemented to work area's floor.
- c) Use a room shielded against outside dust with sticky floor mat laid at the entrance to eliminate dirt.

B) Work Method

The following procedures should be taken to prevent the driver ICs from charging and discharging.

- a) Use an electrostatic neutralization blower to blow air on the TFT monitors to its lower left when FPC is placed at the bottom.
Optimize direction of the blowing air and the distance between the TFT monitors and the electrostatic neutralization blower.
- b) Put an adhesive tape (Scotch tape, etc) at the lower left corner area of the protective film to prevent scratch on surface of TFT monitors.
- c) Peel off the adhesive tape slowly (spending more than 2 secs to complete) by pulling it to opposite direction.



Direction of blowing air
(Optimize air direction and the distance)

14.6 Warranty

ORTUS is only liable to defective goods which is stored and used under the condition complying with this specifications and returned within 1 (one) year.

Warranty caused by manufacturing defect shall be conducted by replacement of goods or refundment at unit price.

APPENDIX

Reference Method for Measuring Optical Characteristics and Performance

1. Measurement Condition (Backlight ON)

Measuring instruments: CS1000 (KONICA MINOLTA) , LCD7200(OTSUKA ELECTRONICS) ,EZcontrast160D (ELDIM)

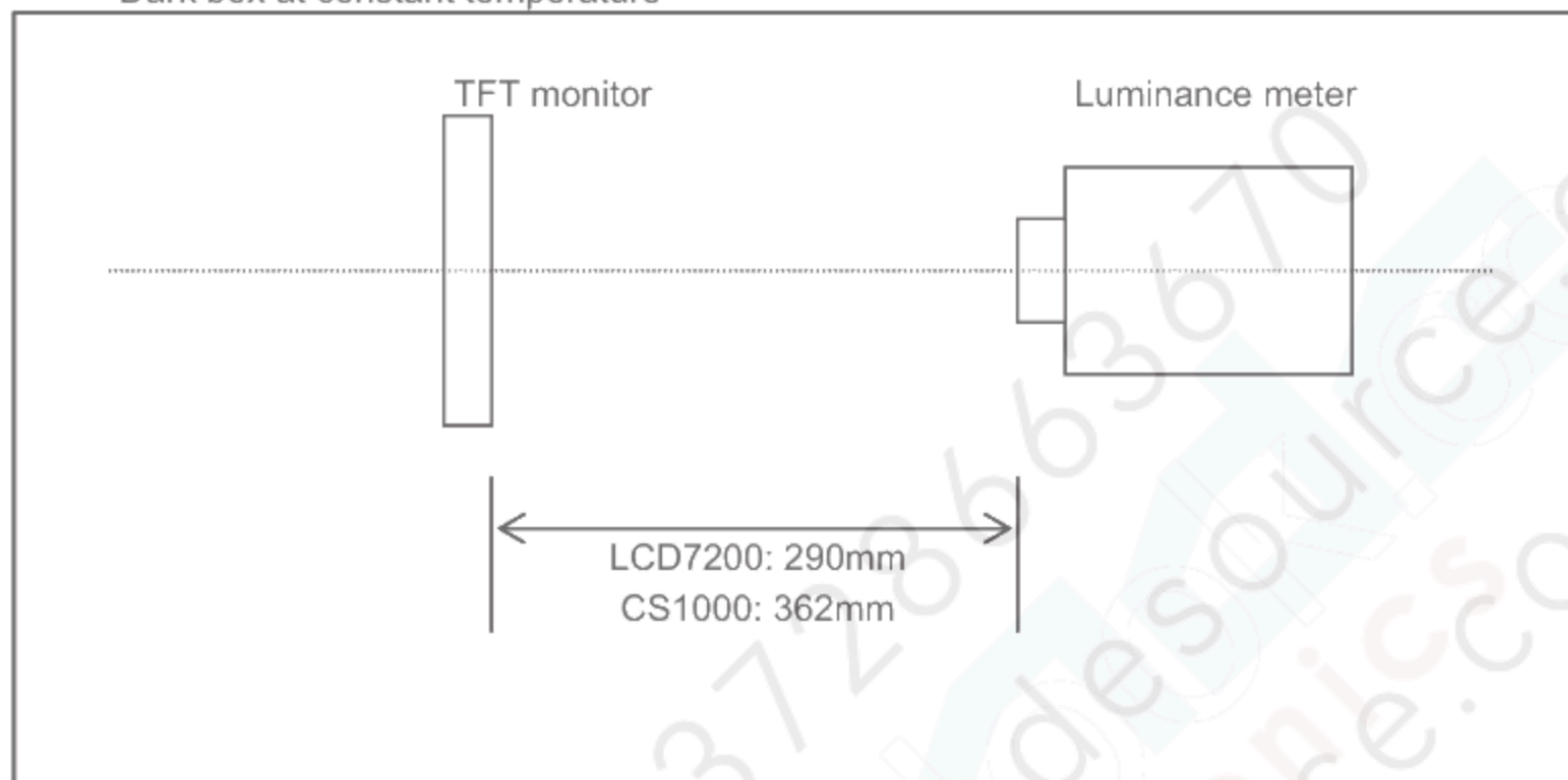
Driving condition: Refer to the section "Optical Characteristics"

Measured temperature: 25° C unless specified

Measurement system: See the chart below. The luminance meter is placed on the normal line of measurement system.

Measurement point: At the center of the screen unless otherwise specified

Dark box at constant temperature



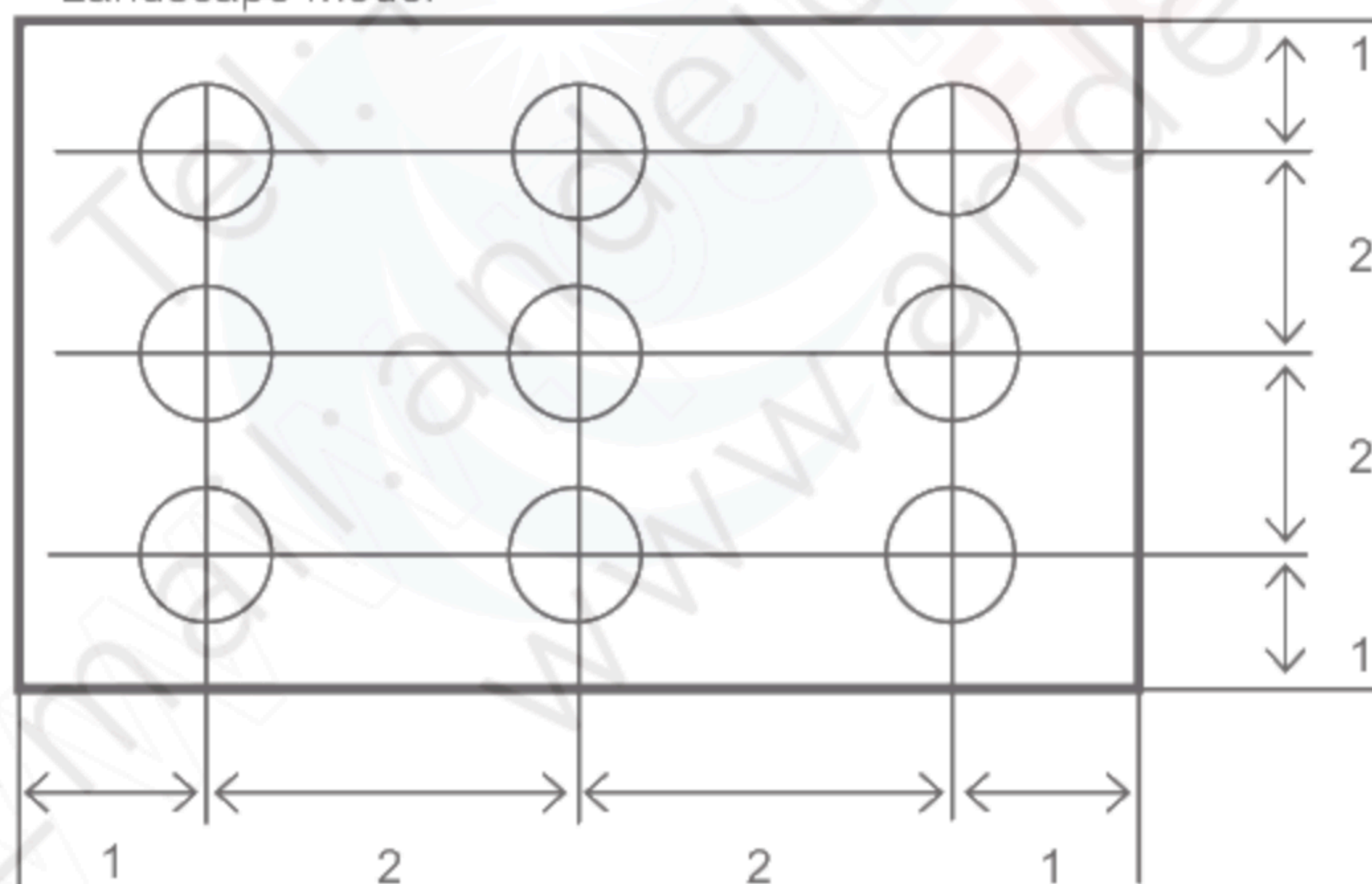
Measurement is made after 30 minutes of lighting of the backlight.

Measurement point:

At the center point of the screen

Brightness distribution: 9 points shown in the following drawing.

<Landscape model>



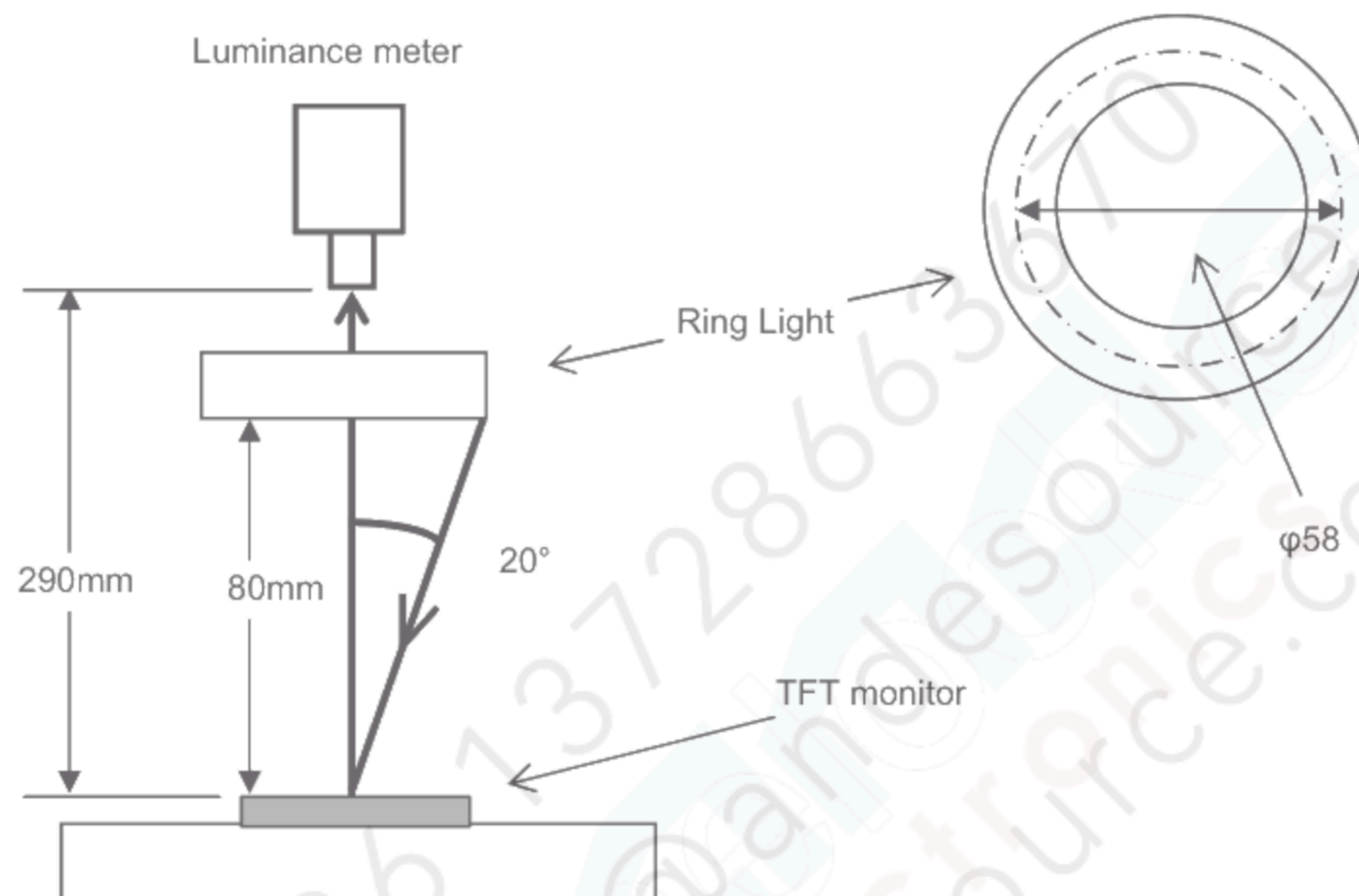
Dimensional ratio of active area

Backlight

IL=TBDmA

Measurement Condition (Contrast ratio Backlight OFF only)

Measuring instruments: LCD7200(OTSUKA ELECTRONICS), Ring Light(40,000 lx, $\phi 58$)
Driving condition: Refer to the section "Optical Characteristics"
Measured temperature: 25° C unless specified
Measurement system: See the chart below.
Measurement point: At the center of the screen.



2. Test Method

Notice	Item	Test method	Measuring instrument	Remark
1	Response time	<p>Measure output signal waves with a brightness meter when the raster or window pattern is changed over from white to black and from black to white</p> <p>Black White Black</p> <p>White brightness</p> <p>100%</p> <p>90%</p> <p>10%</p> <p>0%</p> <p>Black brightness</p> <p>TON</p> <p>TOFF</p>	LCD7200	<p>Black display [Data]=00h</p> <p>White display [Data]=FFh</p> <p>TON</p> <p>Rise time</p> <p>TOFF</p> <p>Fall time</p>
2	Contrast ratio	<p>Measure maximum luminance Y1([Data]=FFh) and minimum luminance Y2([Data]=00h) at the center of the screen by displaying raster or window pattern. Then calculate the ratio between these two values.</p> <p>Contrast ratio = $Y1/Y2$</p> <p>Diameter of measuring point: 8mmφ(CS1000)</p> <p>Diameter of measuring point: 3mmφ(LCD7200)</p>	CS1000 LCD7200	<p>Backlight ON</p> <p>Backlight OFF</p>
3	Viewing angle Horizontalθ Verticalφ	Move the luminance meter from right to left and up and down and determine the angles where contrast ratio is 10.	EZcontrast160D	
4	White chromaticity	<p>Measure chromaticity coordinates x and y of CIE1931 colorimetric system at [Data] = FFh</p> <p>Color matching function: 2°view</p>	CS1000	
5	Burn-in	Visually check burn-in image on the screen after 2 hours of "window display" ([Data]=00h/FFh).		
6	Center brightness	Measure the brightness at the center of the screen.	CS1000	
7	Brightness distribution	<p>(Brightness distribution) = $100 \times B/A \%$</p> <p>A : max. brightness of the 9 points</p> <p>B : min. brightness of the 9 points</p>	CS1000	