SPEC LCP-2506033 PREPARED BY : DATE No. SHARP FILE No. Y. Orita : Jun. 25, 2007 ISSUE: Jun. 25 . 2007 DATE -PAGE: 23 pages CHECKED BY : MOBILE LIQUID CRYSTAL DISPLAY GROUP II K. Shoji : Jun. 25. 2007 ENGINEERING DEPARTMENT V SHARP CORPORATION MOBILE LCD DESIGN CENTER T0: MOBILE LCD GROUP II SPECIFICATION DEVICE SPECIFICATION FOR TFT-LCD module MODEL No. LQ035Q7DB05 CUSTOMER'S APPROVAL DATA **PRESENTED** Akira Imai

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MOBILE LCD DESIGN CENTER

MOBILE LCD GROUP II

SHARP CORPORATION

# RECORDS OF REVISION

MODEL No: LQ035Q7DB05

SPEC No : LCP-2506033

	NO.	SUMMARY	NOTE	
2007.01.25	LCP-2606033	PAGE -	_	1st Issue
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# (1) Application

This specification applies to LQ035Q7DB05.

#### (2) Overview

This module is a color reflective and active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, FPCs, a back light, a front sealed casing and a back sealed casing. It isn't composed control circuit. Graphics and texts can be displayed on a  $240 \times 3 \times 320$  dots panel with 262,144 colors by supplying.

Optimum view angle is 6 o'clock. An inverted display mode is selective in the vertical or the horizontal direction.

This module is Lead-free design.

### (3) Mechanical specifications

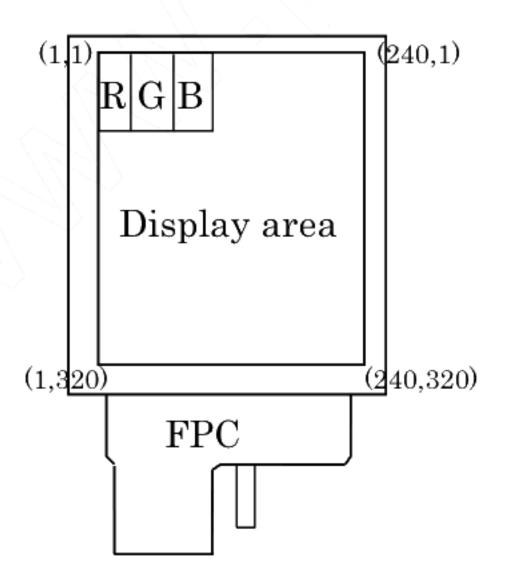
Table 1

			<u>_,                                    </u>
Parameter	Specifications	Units	Remarks
Screen size (Diagonal)	8.9 [3.52"] Diagonal	cm	
Display active area	53.64 (H) ×71.52 (V)	mm	
Pixel format	240(H)×320(V)	pixels	
	(1  pixel = R+G+B  dots)	>	
Pixel pitch	0.2235 (H) ×0.2235 (V)	mm	
Pixel configuration	R,G,B vertical stripe		
Unit outline dimension	$65.0(W) \times 85.0(H) \times 3.4(D)$	mm	[Note3-1]
Mass	40	g	TYP.
Surface hardness	3H		

## [Note 3-1]

Excluding protrusion. For detailed measurements and tolerances, please refer to Fig. 1.

## (4)Pixel configuration



# (5)Input/Output terminal

# 5-1)TFT-LCD panel driving section

Pin No.	Symbol	I/O	Description	Remarks
1	VDD	_	Power supply of gate driver(high level)	
2	AGND	_		
3	MOD	I	Control signal of gate driver	[Note5-1]
4	MOD	I	Control signal of gate driver	[Note5-1]
5	U/L	I	Selection for vertical scanning direction	[Note5-2]
6	SPS	I	Start signal of gate driver	(
7	CLS	_		
		I	Clock signal of gate driver	
8	AGND			
9	VEE		Power supply of gate driver(low level)	
10	VEE	-	Power supply of gate driver(low level)	
11	VCOM	I	Common electrode driving signal	
12	VCOM	I	Common electrode driving signal	
13	SPL	I/O	Sampling start signal	
14	R0	I	RED data signal(LSB)	
15	R1	I	RED data signal	
16	R2	I	RED data signal	
17	R3	I	RED data signal	
18	R4	I	RED data signal	
19	R5	I	RED data signal(MSB)	
20	G0	I	GREEN data signal(LSB)	
21	G1	I	GREEN data signal	
22	G2	I	GREEN data signal	
23	G3	I	GREEN data signal	
24	G4	1	GREEN data signal	
25	G5	1	GREEN data signal(MSB)	
26	B0	I	BLUE data signal(LSB)	
27	B1	V I	BLUE data signal	
28	B2	I	BLUE data signal	
29	B3	I	BLUE data signal	
30	B4	I	BLUE data signal	
31	B5 VCHD	I	BLUE data signal(MSB)	
32	VSHD		Power supply of digital	
33	DGND		Ground(digital)	
34	PS	I	Power save signal Please don't carry out use by "Low" fixation	
35	LP	I	Data latch signal of source driver	
36	DCLK	I	Data laten signal of source driver  Data sampling clock signal	
37	LBR	I	Selection for horizontal scanning direction	[Note5-3]
38	SPR	I/O	Sampling start signal	12.0000 01
39	VSHA	_	Power supply(analog)	

Pin No.	Symbol	I/O	Description	Remarks
40	AGND	_		
41	AGND	_		
42	REV	Ι	reverse control signal	[Note5-4]
43	COM	О	Produce REV signal with the amplitude of AGND-VSHA	[Note5-4]
44	AGND	_		
45	AGND	_		
46	AGND	l		
47	AGND			
48	AGND			
49	AGND	_		
50	AGND	_	Ground(Analog)	<i>. 1</i>

[Note5-1] See section(7-1)-(A) "\*Cautions when you turn on or off the power supply".

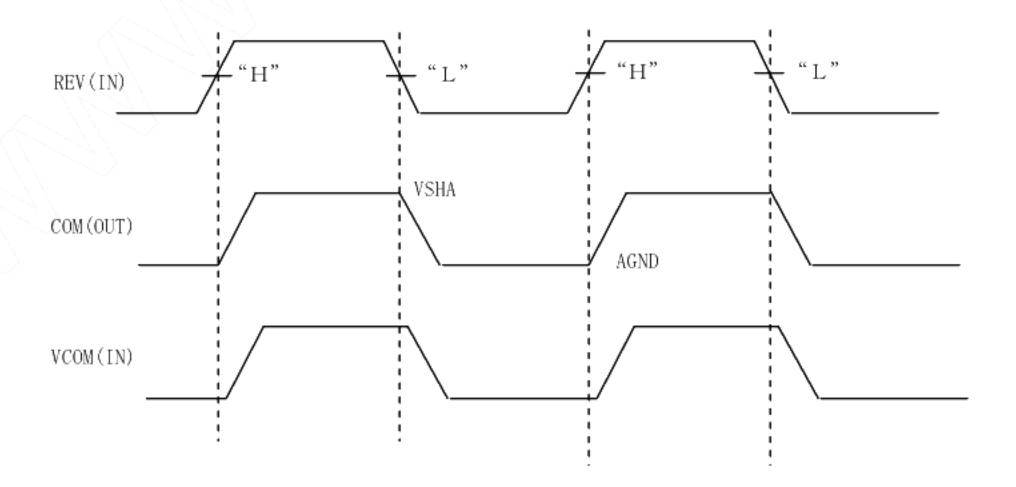
[Note5-2] Selection for vertical scanning direction

U/L	Scanning direction (Pixel configuration)
Low	Normal scanning (X, 1)
	<b>↓</b> (( )
	(X, 320)
High	Inverted scanning (X, 1)
	1
	(X, 320)

[Note5-3] Selection for horizontal scanning direction

LBR	SPL	SPR	Scanning direction (Pixel configuration)
High	Input	Output	Normal scanning (1,Y) → (240,Y)
Low	Output	Input	Inverted scanning (1,Y) ← (240,Y)

# [Note5-4]



## 5-2)Back light driving section

Table3

Recommendation CN: CFP4605-0150F (SMK)

Pin No.	Symbol	I/O	Description	Remark
1	VL1	I	Power supply for LED (High voltage)	
2	N.C	ĺ	_	
3	N.C	_	_	
4	VL2	I	Power supply for LED (Low voltage)	
5	N.C	_	_	

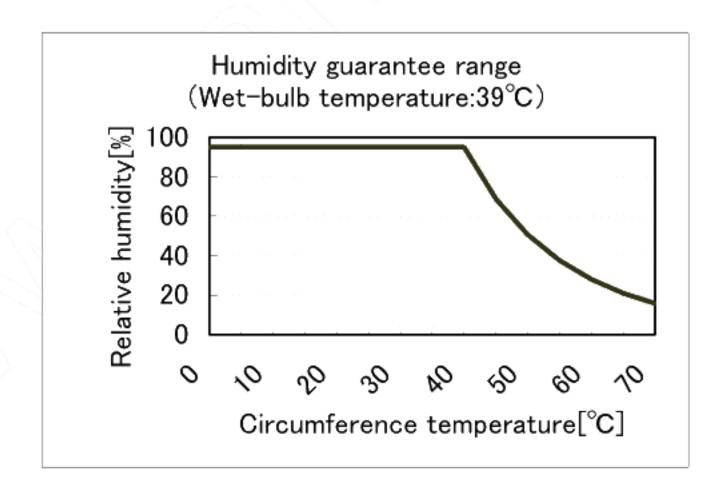
## (6) Absolute Maximum Ratings

Table 4

		Table 1			<u> </u>
Parameter	Symbol	Condition	Ratings	Unit	Remark
Power supply(source/Analog)	VSHA	Ta=25℃	-0.3~+7.0	v	
Power supply(source/Digital)	VSHD	Ta=25℃	-0.3~+7.0	V	/
Power supply (gate)	VDD	Ta=25℃	-0.3~+35.0	V	
Power supply (gate)	VDD-VEE	Ta=25℃	-0.3~+35.0	V	
Input voltage (Digital)	VID	Ta=25℃	-0.3~VSHD+0.3	V	[Terminal①]
Operating temperature (panel surface)	Торр		-10~60	$^{\circ}\!\mathbb{C}$	[Note6]
Storage temperature	Tstg		-25~70	$^{\circ}\! C$	[Note6-2]
LED Current	${ m I}_{ m LED}$	Ta=25℃	35	mA	

 $[Terminal \textcircled{1}] \ MOD, U/L, SPS, CLS, SPL, R0 \sim R5, G0 \sim G5, B0 \sim B5, LP, DCLK, LBR, SPR, PS, REV$ 

[Note6-2] Humidity: 95%RH Max.(at Ta  $\leq$  40°C). Maximum wet-bulb temperature is less than 39°C (at Ta > 40°C). Condensation of dew must be avoided.



The maximum humidity in the temperature

[Note 7-4]

[Note 7-5]

[Note 7-5]

 $\mu A$ 

Vp-p

V

4

 $\pm 2.6$ 

+1.6

 $\pm 2.5$ 

+0.6

#### (7) Electrical characteristics

## 7-1)Recommended operating conditions

#### A) TFT-LCD panel driving section

Table 5							GND=0V
Para	Symbol	Min.	Typ.	Max.	Unit	Remarks	
Supply voltage for (Analog)	VSHA	+4.5	+5.0	+5.5	V		
Supply voltage for source driver (Digital)		VSHD	+3.0	+3.3	+3.6	V	
Supply voltage for gate driver	High voltage	VDD	+14.5	+15.0	+15.5	V	
	Low voltage	VEE	-10.5	-10.0	-9.5	V	
Input voltage for	Source driver (Low)	VILS	GND	-	0.2VSHD	V	[Note 7-1]
Input voltage for S	Source driver (High)	VIHS	0.8VSHD	-	VSHD	V	[Note 7-1]
Input current for	Source driver (Low)	IILS	-	-	30	μΑ	[Note 7-1]
T	G	IIHS1	-	-	30	μΑ	[Note 7-2]
Input current for Source driver (High)		IIHS2	-		1200	μΑ	[Note 7-3]
Input voltage for Gate driver (Low)		VILG	GND	-//	0.2VSHD	V	[Note 7-4]
Input voltage for	VIHG	0.8VSHD		VSHD	V	[Note 7-4]	
Input current for	Gate driver (Low)	IILG	-	((- )	4	μА	[Note 7-4]

\*Cautions when you turn on or off the power supply

DC component

Input current for Gate driver (High)

Common electrode AC component

driving signal

① Turn on or off the power supply with simultaneously or the following sequence.

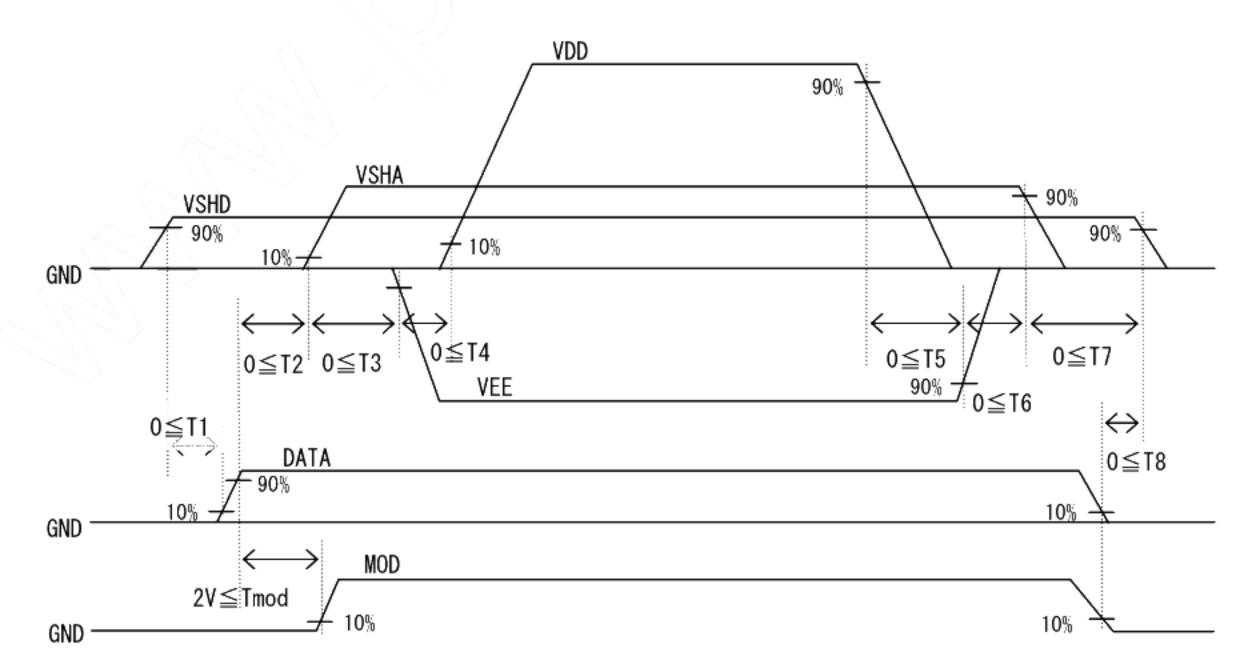
IIHG

VCOMAC

VCOMDC

2 The input signal of "MOD" Terminals(Pin No.3 and No.4) must be low voltage when turning on the power supply, and it is held until more than double vertical periods after VSHD is turned on completely. After then, it must be held high voltage until turning off the power supply. (Connect Pin No.3 and No.4 terminals to the same signal.)

-0.4



- [Note 7-1] DCLK,SPL,SPR,LBR,LP,PS,REV,R0~R5,G0~G5 and B0~B5 terminals are applied.
- [Note 7-2] DCLK,SPL,SPR,LBR,LP,REV,R0~R5,G0~G5 and B0~B5 terminals are applied.
- [Note 7-3] PS terminal is applied.
- [Note 7-4] MOD,CLS,SPS and U/L terminals are applied.
- [Note 7-5] VCOMAC should be alternated on VCOMDC every 1 horizontal period and 1 vertical period.

  VCOMDC bias is adjusted so as to minimize flicker or maximum contrast every each module.

#### B) Back light driving section

Table 6 Ta=25℃

Parameter	Symbol	MIN	TYP	MAX	Units	Remarks terminal
LED voltage	$V_{\rm L}$	_	19.2	21	V	
LED current	IL		20	_	mA	
Power consumption	WL	_	0.384	_	W	[Note 7-6]

[Note 7-6] Calculated reference value(IL×VL)

# 7-2) Timing Characteristics of input signals

Table 7 AC Characteristics (1)

# (VSHA=+5V, VSHD=+3.3V, Ta=25°C)

Paramete	er	Symbol	Min.	Тур.	Max.	Unit	Remark
Clock frequency of source driver		fCK	4.5	_	6.8	MHz	
	Rising time of clock	Ter	_	_	20	ns	
	Falling time of clock	Tcf	_	_	20	ns	DCLK
	Pulse width (High level)	Tewh	40	_	_	ns	
	Pulse width (Low level)	Tewl	40	_	_	ns	
	Frequency of start pulse	fsp	16.5	_	28	kHz	
	Setup time of start pulse	Tsusp	15	_	_	ns	SPL,SPR
G	Hold time of start pulse	Thsp	10	_	_	ns	
Source driver	Pulse width of start pulse	Twsp	_	_	1.5/fck	ns	[Note 7-7]
ariver	Setup time of latch pulse	Tsulp	20	_	_	ns	
	Hold time of latch pulse	Thlp	20	_	- /	ns	LP
	Pulse width of latch pulse	Twlp	60	_	_ (\	ns	
	Setup time of PS	Tsups	0	_	<u> </u>	μs	
	Setup time of PS	Tsulps	1	_	\\ L\	$\mu s$	DC
	Hold time of PS	Thps	0	-//		$\mu$ s	PS
	Hold time of PS	Thlps	30	$-\frac{1}{2}$	))	ns	
Set up tir	ne of data	Tsud	15		<u> </u>	ns	R0~R5,G0~G5
Hold time	e of data	Thd	10	<u> </u>	_	ns	,B0∼B5
	Clock frequency	fcls	16.5	$\sim$	28	kHz	
	Pulse width of clock(Low)	Twlcls	5	_	(1/fcls)-30	μs	
	Pulse width of clock(High)	Twhcls	30	_	_	μs	
	Rising time of clock	Trcls	_	_	100	ns	CLS
	Falling time of clock	Tfcls	_	_	100	ns	
Gate	Setup time of clock	Tsucls	3	_	_	μs	
driver	Hold time of clock	Thels	0	_	_	μs	
	Frequency of start pulse	fsps	58	_	86	Hz	
	Setup time of start pulse	Tsusps	100	_	_	ns	
	Hold time of start pulse	Thsps	300	_	_	ns	SPS
	Rising time of start pulse	Trsps	_	_	100	ns	
	Falling time of start pulse	Tfsps	_	_	100	ns	
Vcom	Setup time of Vcom	Tsuvcom	0	_	_	μs	Vcom
	Hold time of Vcom	Thycom	1	_	_	$\mu$ s	

[Note 7-7] There must be only one up-edge of DCLK (includes Tsusp and Thsp time) in the period of SPL="Hi".

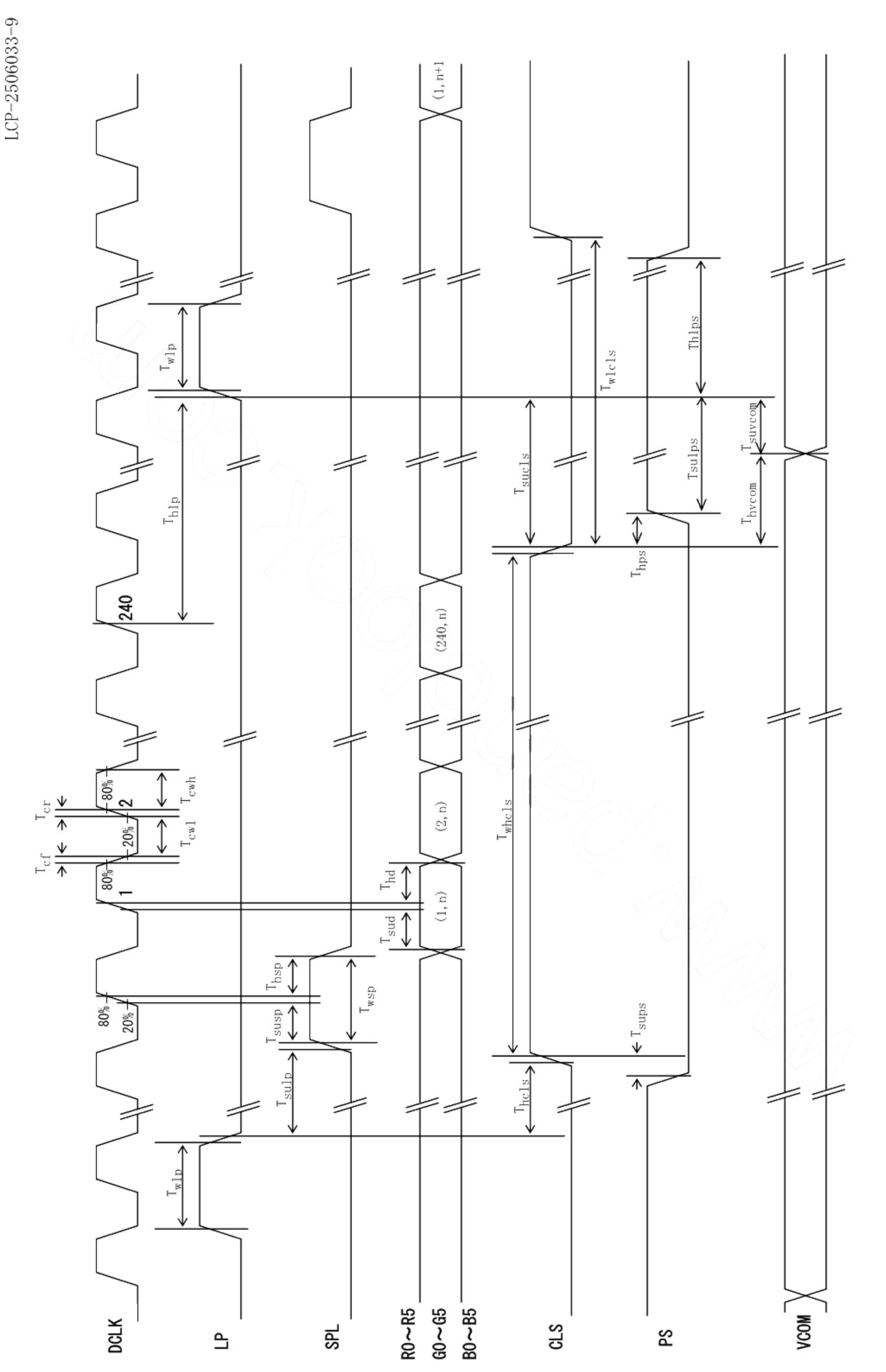


Fig.(a) Horizontal timing chart

LCP-2506033-10



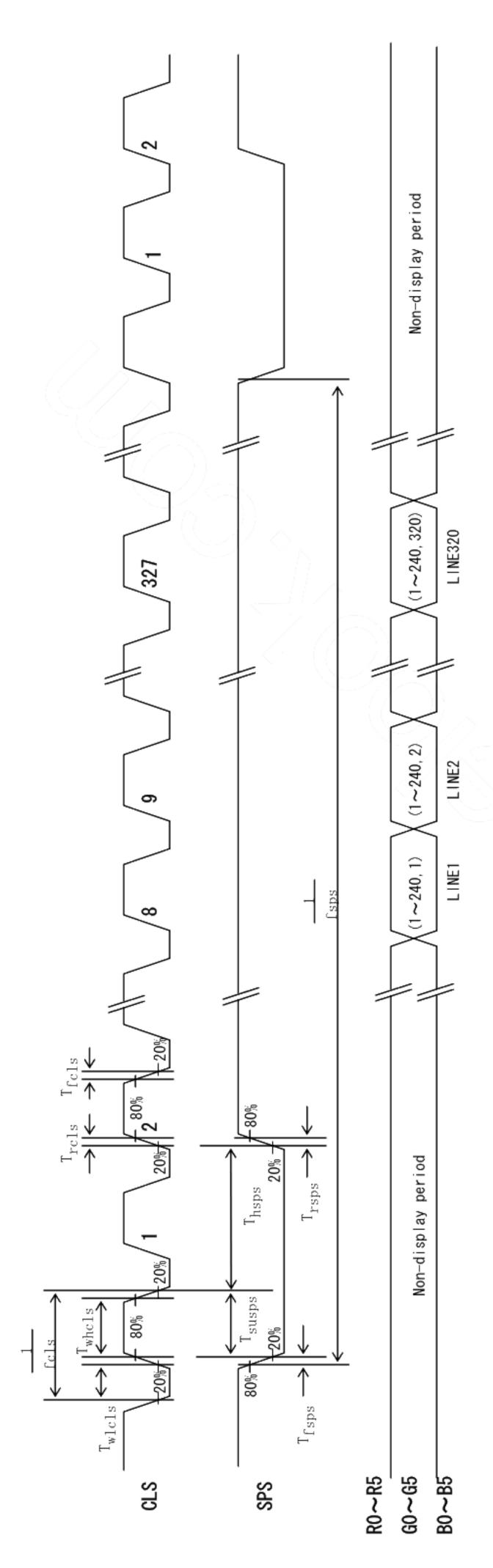


Fig.(b) Vertical timing chart

## 7-3)Power consumption

 $Measurement\ condition: SPS=60Hz, CLS=15.73kHz, SPL=15.73kHz, DCLK=6.3MHz$ 

The term of PS="Lo" in one horizontal period  $\cdots$  37  $\mu$  sec(234DCLK)

Ta= $25^{\circ}$ C

Table 8

when normal scan mode

Parameter		Sym	Conditions	MIN	TYP	MAX	Unit	Remarks
Source	Analog	ISHA	VSHA=+5.0V	_	3.0	6.5	mA	[Note 7-8]
current	Digital	ISHD	VSHD=+3.3V	_	2.0	3.5	mA	[Note 7-8]
Gate	High	IDD	VDD=+15.0V	_	0.05	0.10	mA	[Note 7-9]
current	Low	IEE	VEE=-10.0V	_	-0.05	-0.10	mA	[Note 7-9]

[Note 7-8] Vertical stripe pattern alternating 21 gray scale (GS21) with 42 gray scale (GS42) every 1 dot.

[Note 7-9] 64-Gray-bar vertical pattern (GS0  $\sim$  GS63 for horizontal way)

# (8)Input Signals, Basic Display Color and Gray Scale of Each Color

Table 9

Colors &   Gray scale   Gray   Ro   Ro   Ro   Ro   Ro   Ro   Ro   R	1	Table 9							<del></del>												
Seale		Colors &	Colors & Data sig					gnal											Ш		
Black		Gray scale	Gray	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	В0	B1	B2	В3	B4	В5
Blue			Scale																		
Fig.   Green   -		Black	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Cyan		Blue	_	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Red	В	Green	_	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Red	asic	Cyan	_	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
Magenta	colo	Red	_	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
White	T	Magenta	_	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
Black		Yellow	_	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
Control   Cont		White	_	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Darker   GS2		Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Comparison   Com		Û	GS1	1	0	0	0	0	0	0	0	0	0	0	0.0	0	0	0	0	0	0
Comparison   Com	Gray Scale of red	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
S		仓	$\downarrow$				l						V		_			1			
S		Û	<b>+</b>		ullet				•				<b>↓</b>								
S		Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Black   GS0   0   0   0   0   0   0   0   0   0		Û	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GS		Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Darker   GS2   0   0   0   0   0   0   0   0   0		Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Columbia   Columbia	G.	Û	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
Second   S	ray	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
Second   S	Scal	Û	- ↓	•				<b>↓</b>				<b>↓</b>									
Green GS62 0 0 0 0 0 0 0 1 1 1 1 1 1 0 0 0 0 0 0	of	Û	$\downarrow$	1				↓				↓									
Green GS62 0 0 0 0 0 0 0 1 1 1 1 1 1 0 0 0 0 0 0	gree	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
Black   GS0   0   0   0   0   0   0   0   0   0	n	Û	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
Gray Sign of Darker       GS1       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0       0 <td></td> <td>Green</td> <td>GS63</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td>		Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Darker   GS2   0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Calle of bleu         \$\psi\$	Gray Sca	Û	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
Calle of bleu         \$\psi\$		Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
Brighter GS61 0 0 0 0 0 0 0 0 0 0 0 0 0 1 1 1 1 1 1		Û	<b>→</b>	4				↓				<b>→</b>									
J         GS62         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0	le o	i	<b>→</b>					<b>↓</b>				↓ ↓									
J         GS62         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0	f ble	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
Bleu GS63 0 0 0 0 0 0 0 0 0 0 0 1 1 1 1 1 1	ľ	i -	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
		Bleu	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

0:Low level voltage

1 :High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

#### (9)Optical characteristics

## 9-1)Not driving the Back light condition

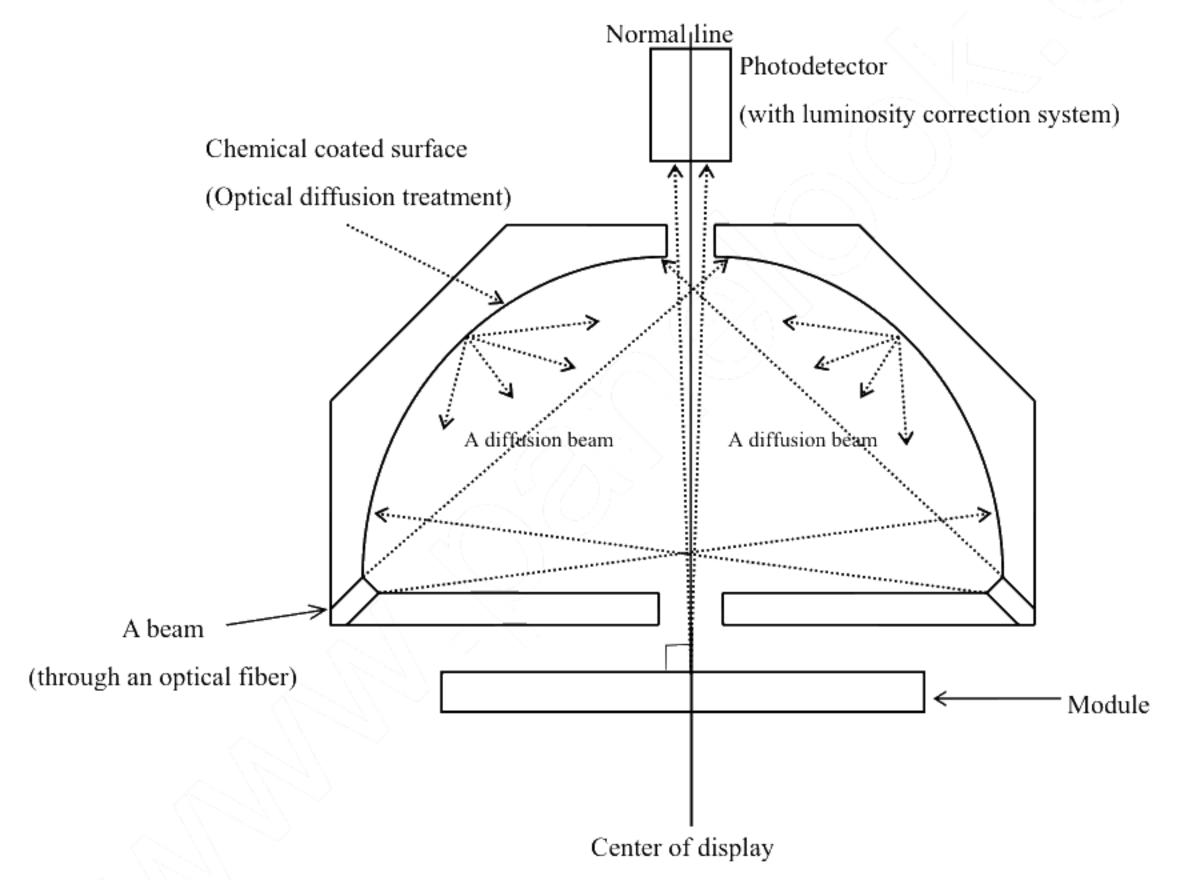
Table 10

(VSHA=+5V, VSHD=+3.3V, VDD=+15V, VEE=·10V ,Ta=25°C)

				,	9.,			<u> </u>
Parameter		Symbol	Condition	Min	Тур	Max	Unit	Remarks
Viewing angle		021,22		35	50	-	degree	[Note 9-1,2]
range		θ11	CR≥2	35	50	-	degree	
		θ12		35	50	-	degree	
Contrast ratio		CRmax		6	15	-		[Note 9-2,4]
Response				-	30	60	ms	[Note 9-3]
time			0.00	-	50	100	ms	
White chromaticity		X	$\theta = 0_{\circ}$	0.26	0.31	0.36		[Note 9-4]
		у		0.29	0.34	0.39		
Reflection ratio		R		8	13	-	%	[Note 9-5]

<sup>\*</sup> The measuring method of the optical characteristics is shown by the following figure.

<sup>\*</sup> A measurement device is Otsuka luminance meter LCD5000.(With the diffusion reflection unit.)



Measuring method (a) for optical characteristics

## 9-2)Driving the Back light condition

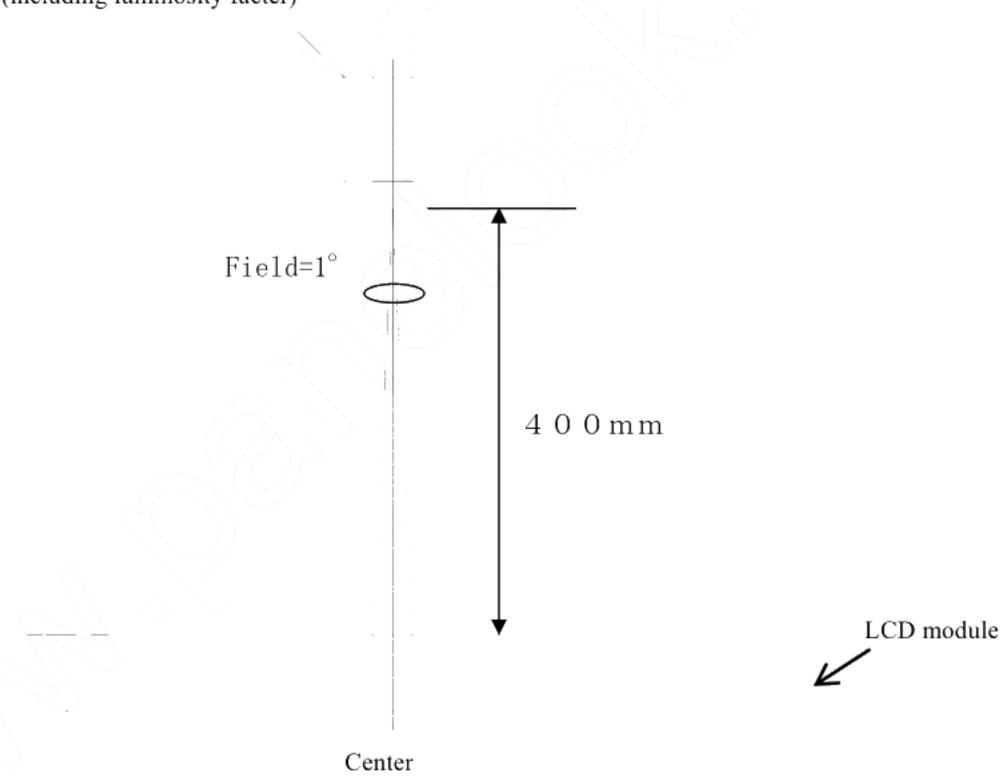
Table 11

(VSHA=+5V, VSHD=+3.3V, VDD=+15V, VEE=-10V ,Ta=25°C)

Parameter		Symbol	Condition	Min	Тур	Max	Unit	Remarks
Viewing ar	ngle	θ21,22		30	40	-	degree	[Note 9-1,2,6]
range		θ11	CR≥2	40	50	-	degree	
		θ12		30	40	-	degree	
Contrast ratio		Crmax	$\theta = 0_{\circ}$	55	85	-		[Note 9-2]
Response	Rise	τr		-	30	60	ms	[Note 9-3]
time	Fall	τd		-	50	100	ms	
White chromaticity		X		0.25	0.30	0.35		
		у		0.27	0.32	0.37		
Brightness		Y	$\theta = 0_{\circ}$	-	160	-	cd/m2	IL=20mA

<sup>\*</sup> The measuring method of the optical characteristics is shown by the following figure.

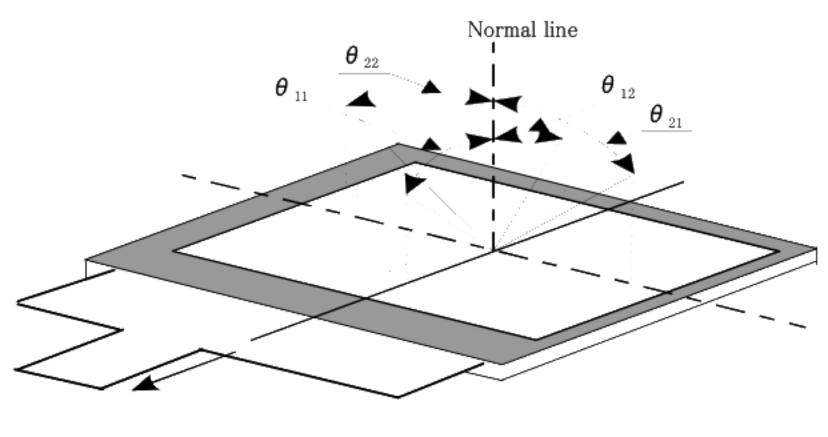
Photodetector(including luminosity facter)



Measuring method (c) for optical characteristics

<sup>\*</sup> A measurement device is TOPCON luminance meter SR-3.(Viewing cone 1)

[Note 9-1] Viewing angle range is defined as follows.



## 6 o'clock direction

## Definition for viewing angle

[Note 9-2] Definition of contrast ratio:

The contrast ratio is defined as follows:

Photodetecter output with all pixels white(GS63)

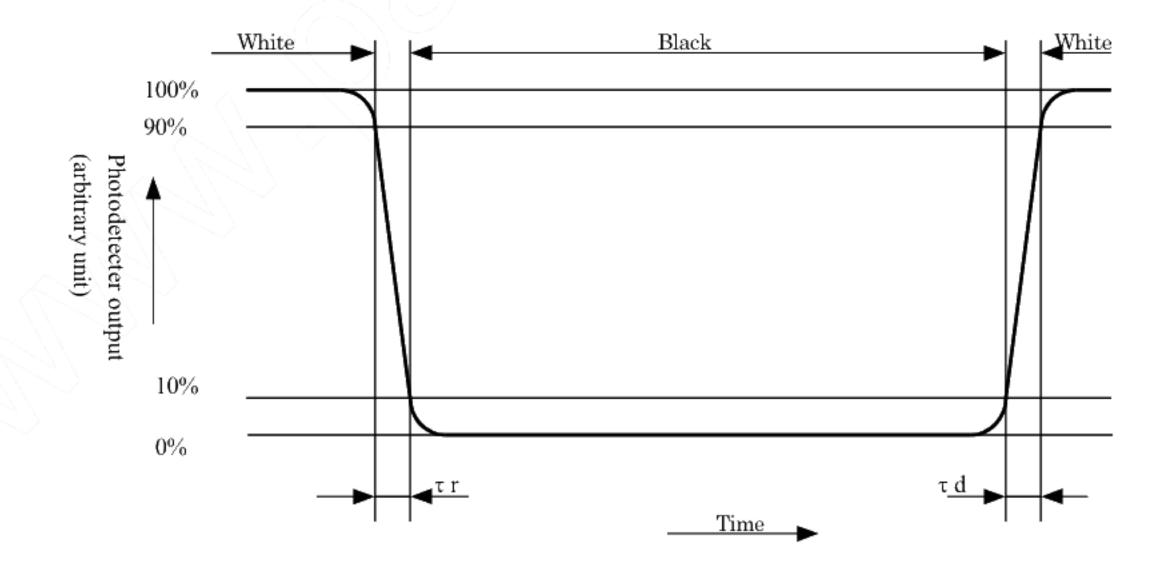
Contrast ratio(CR)=

Photodetecter output with all pixels black(GS0)

 $V_{COMAC}=5.0V_{p-p}$ 

[Note 9-3] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



[Note 9-4] A measurement device is Minolta CM-2002.

[Note 9-5] Definition of reflection ratio

Light detected level of the reflection by the LCD module

Reflection ratio =

Light detected level of the reflection by the standard white board

[Note 9-6] A measurement device is ELDIM EZContrast

[Note 9-7] This is the reference value. The White-LED life time is defind as a time when brightness not to become under 50% of the original value(at Ta=25°C)

#### (10)Display quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standards for TFT-LCD.

#### (11) Mechanical characteristics

11-1) External appearance

See Fig. 1

11-2) FPC (for LCD panel) characteristics

(1)Specific connector

FH12-50S-0.5SH(55) (HIROSE)

(2) Bending endurance of the bending slits portion

No line of the FPC is broken for the bending test (Bending radius=0.6mm and angle=90°) in 30 cycles.

#### (12) Handling Precautions

12-1) Insertion and taking out of FPCs

Be sure insert and take out of the FPC into the connector of the set after turning off the power supply on the set side.

12-2) Handling of FPCs

The FPC for LCD panel shall be bent only slit portion. The bending slit shall be bent uniformly on the whole slit portion with bending radius larger than 0.6mm, and only inner side (back side of the module). Don't bend it outer side (display surface side).

Don't give the FPCs too large force, for example, hanging the module with holding FPC.

12-3) Installation of the module

On mounting the module, be sure to fix the module on the same plane. Taking care not to warp or twist the module.

#### 12-4)Precaution when mounting

- (1) If water droplets and oil attaches to it for a long time, discoloration and staining occurs. Wipe them off immediately.
- (2) Glass is used for the TFT-LCD panel. If it is dropped or bumped against a hard object, it may be broken. Handle it with sufficient care.
- (3)As the CMOS IC is used in this module, pay attention to static electricity when handling it. Take a measure for grounding on the human body.

#### 12-5)Others

- (1) The liquid-crystal is deteriorated by ultraviolet rays. Do not leave it in direct sunlight and strong ultraviolet rays for many hours.
- (2) If it is kept at a temperature below the rated storage temperature, it becomes coagulated and the panel may be broken. Also, if it is kept at a temperature above the rated storage temperature, it becomes isotropic liquid and does not return to its original state. Therefore, it is desirable to keep it at room temperature as much as possible.
- (3) If the LCD breaks, don't put internal liquid crystal into the mouth. When the liquid crystal sticks to the hands, feet and clothes, wash it out immediately.
- (4) Wipe off water drop or finger grease immediately. Long contact with water may cause discoloration or spots.
- (5) Observe general precautions for all electronic components.
- (6) VCOM must be adjusted on condition of your final product. No adjustment causes the deterioration for display quality.
- (7) Static image should not be displayed more than 5 minutes in order to prevent from occurrence of residual image.

# (13)Reliability Test Conditions for TFT-LCD Module

Table 13

No.	Test items	Test conditions
1	High temperature storage test	Ta=+70°C 240h
2	Low temperature storage test	Ta=-25°C 240h
3	High temperature and high	Tp=+40°C , 95%RH 240h
	humidity operating test	(But no condensation of dew)
4	High temperature operating	Tp=+60°C 240h
	test	
5	Low temperature operating test	Tp=-10°C 240h
6	Electro static discharge test	$\pm 200 \text{V} \cdot 200 \text{pF} (0 \Omega)$ 1 time for each terminals
7	Shock tset	$980 \text{ m/s}^2$ , $6 \text{ ms}$
		$\pm$ X, $\pm$ Y, $\pm$ Z 3 times for each direction
		(JIS C0041, A-7 Condition C)
8	Vibration test	Frequency range: 10Hz~55Hz
		Stroke: 1.5 mm Sweep: 10Hz~55Hz
		X,Y,Z 2 hours for each direction (total 6 hours)
		(JIS C0040,A-10 Condition A)
9	Heat shock test	Ta=-25°C∼+70°C / 5 cycles
		(1h) (1h)

[Note] Ta = Ambient temperature, Tp = Panel temperature [Check items]

In the standard condition, there shall be no practical problems that may affect the display function.

#### (14) Others

#### 14-1)Indication of lot number

The lot number is shown on a label. Attached location is shown in Fig.1 (Outline Dimensions).

Indicated contents of the label

LQ035Q7DB05 OOOOOOO lot No.

14-2) Used Regulation of Chemical Substances Breaking Ozone Stratum

Substances with the object of regulating: CFCS, Carbon tetrachloride, Halon

1,1,1-Trichloro ethane (Methyl chloroform)

- (a) This LCD module, Constructed part and Parts don't contain the above substances.
- (b) This LCD module, Constructed part and Parts don't contain the above substances in processes of manufacture.
- 14-3) If some problems arise about mentioned items in this document and other items, the user of the TFT-LCD module and Sharp will cooperate and make efforts to solve the problems with mutual respect and good will.

15) Forwarding form (see Fig. 2 Package Form)

a) Piling number of cartons: Max 20

b) Package quantity in one cartons: 50pcs

c) Carton size: 503mm x 373mm x 85mm

d) Total mass of 1 carton filled with full modules: 3600g

Conditions for storage.

Environment

(1)Temperature :  $0\sim40^{\circ}$ C

(2)Humidity : 60%RH or less (at 40°C)

No dew condensation at low temperature and high humidity.

(3)Atmosphere : Harmful gas, such as acid or alkali which bites electronic

components and/or wires, must not be detected.

(4)Period : about 3 months

(5)Opening of the package: In order to prevent the LCD module from breakdown by

electrostatic charges, please control the room humidity over 50%RH and open the package taking sufficient countermeasures against electrostatic charges, such as

earth, etc.



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5,5,5,5,5,5,5

1.4

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