

Doc. Number :

- ☐ Tentative Specification  
☐ Preliminary Specification  
☒ Approval Specification

MODEL NO.: M238HCJ  
 SUFFIX: L31

**Customer: Common**

**APPROVED BY SIGNATURE**

Name / Title

Note

Product Version C1

Please return 1 copy for your confirmation with your signature and comments.

| Approved By | Checked By | Prepared By |
|-------------|------------|-------------|
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## REVISION HISTORY

| Version | Date       | Section | Description                                                                                                                                                                           |
|---------|------------|---------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 0.0     | 2015.10.23 | All     | Tentative Specification was first issued.                                                                                                                                             |
| 1.0     | 2016.03.23 | All     | Preliminary Specification was first issued.                                                                                                                                           |
|         |            | 7       | 3.2.2 BACKLIGHT UNIT<br>Modified the LED Forward Current (55)mA→55mA                                                                                                                  |
|         |            | 9       | 4.3.1 LCD ELETRONICS SPECIFICATION<br>Update Power Supply Current                                                                                                                     |
|         |            | 25      | 8.1 PACKING SPECIFICATIONS<br>Modified the Packing Specification<br>10 LCD modules / 1 Box → 12 LCD modules / 1 Box<br>Weight: 27Kg (10 modules per box)→ 29.8kg (12 modules per box) |
|         |            | 19      | 5.2 OPTICAL SPECIFICATIONS<br>Update Color Chromaticity                                                                                                                               |
|         |            | 5       | 1.2 GENERAL SPECIFICATIONS<br>Update Power Consumption TBD→15.094W                                                                                                                    |
|         |            | 5       | 2. MECHANICAL SPECIFICATIONS<br>Update weight 2300→2271 g                                                                                                                             |
| 3.0     |            |         | Approve Specification was first issued.                                                                                                                                               |
|         | 2016.06.29 | 31      | Appendix. OUTLINE DRAWING<br>Modified the Panel drawing for customer request                                                                                                          |
|         |            |         |                                                                                                                                                                                       |
|         |            |         |                                                                                                                                                                                       |
|         |            |         |                                                                                                                                                                                       |
|         |            |         |                                                                                                                                                                                       |
|         |            |         |                                                                                                                                                                                       |
|         |            |         |                                                                                                                                                                                       |
|         |            |         |                                                                                                                                                                                       |
|         |            |         |                                                                                                                                                                                       |
|         |            |         |                                                                                                                                                                                       |



## 1. GENERAL DESCRIPTION

### 1.1 OVERVIEW

M238HCJ-L31 is a 23.8" TFT Liquid Crystal Display MNT module with WLED Backlight unit and 30 pins 2ch-LVDS interface. This module supports 1920 x 1080 Full HD mode and can display up to 16.7M colors. The converter module for Backlight is not built in.

### 1.2 GENERAL SPECIFICATIONS

| Item                         | Specification                                       | Unit  | Note |
|------------------------------|-----------------------------------------------------|-------|------|
| Screen Size                  | 23.8" real diagonal                                 |       |      |
| Driver Element               | a-si TFT active matrix                              | -     | -    |
| Pixel Number                 | 1920 x R.G.B. x 1080                                | pixel | -    |
| Pixel Pitch                  | 0.2745 (H) x 0.2745 (V)                             | mm    | -    |
| Pixel Arrangement            | RGB vertical stripe                                 | -     | -    |
| Display Colors               | 16.7M                                               | color | -    |
| Transmissive Mode            | Normally black                                      | -     | -    |
| Surface Treatment            | AG type, 3H hard coating, Haze 25                   | -     | -    |
| Luminance, White             | 250                                                 | Cd/m2 |      |
| Color Gamut                  | 72% of NTSC(Typ.)                                   | -     |      |
| ROHS, Halogen Free & TCO 6.0 | ROHS, Halogen Free TCO 6.0 compliance               | -     |      |
| Power Consumption            | Total 17.168 Max.@cell4.1W (Max.), BL13.068W (Max.) |       | (1)  |

Note (1) The specified power consumption : Total= cell (reference 4.3.1)+BL (reference 4.3.3)

## 2. MECHANICAL SPECIFICATIONS

| Item        | Min.           | Typ.  | Max.    | Unit  | Note |
|-------------|----------------|-------|---------|-------|------|
| Module Size | Horizontal (H) | 542.5 | 543     | 543.5 | mm   |
|             | Vertical (V)   | 316.9 | 317.4   | 317.9 | mm   |
|             | Thickness (T)  | 10.6  | 11.1    | 11.6  | mm   |
| Bezel Area  | Horizontal     | 529.7 | 530.2   | 530.7 | mm   |
|             | Vertical       | 299.1 | 299.6   | 300.1 | mm   |
| Active Area | Horizontal     |       | 527.04  |       | mm   |
|             | Vertical       |       | 296.46  |       | mm   |
| Weight      | 2043.9         | 2271  | 2384.55 | g     |      |

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

Note (2)





### 3. ABSOLUTE MAXIMUM RATINGS

#### 3.1 ABSOLUTE RATINGS OF ENVIRONMENT

| Item                          | Symbol | Value |      | Unit | Note     |
|-------------------------------|--------|-------|------|------|----------|
|                               |        | Min.  | Max. |      |          |
| Storage Temperature           | TST    | -20   | 60   | °C   | (1)      |
| Operating Ambient Temperature | TOP    | 0     | 50   | °C   | (1), (2) |

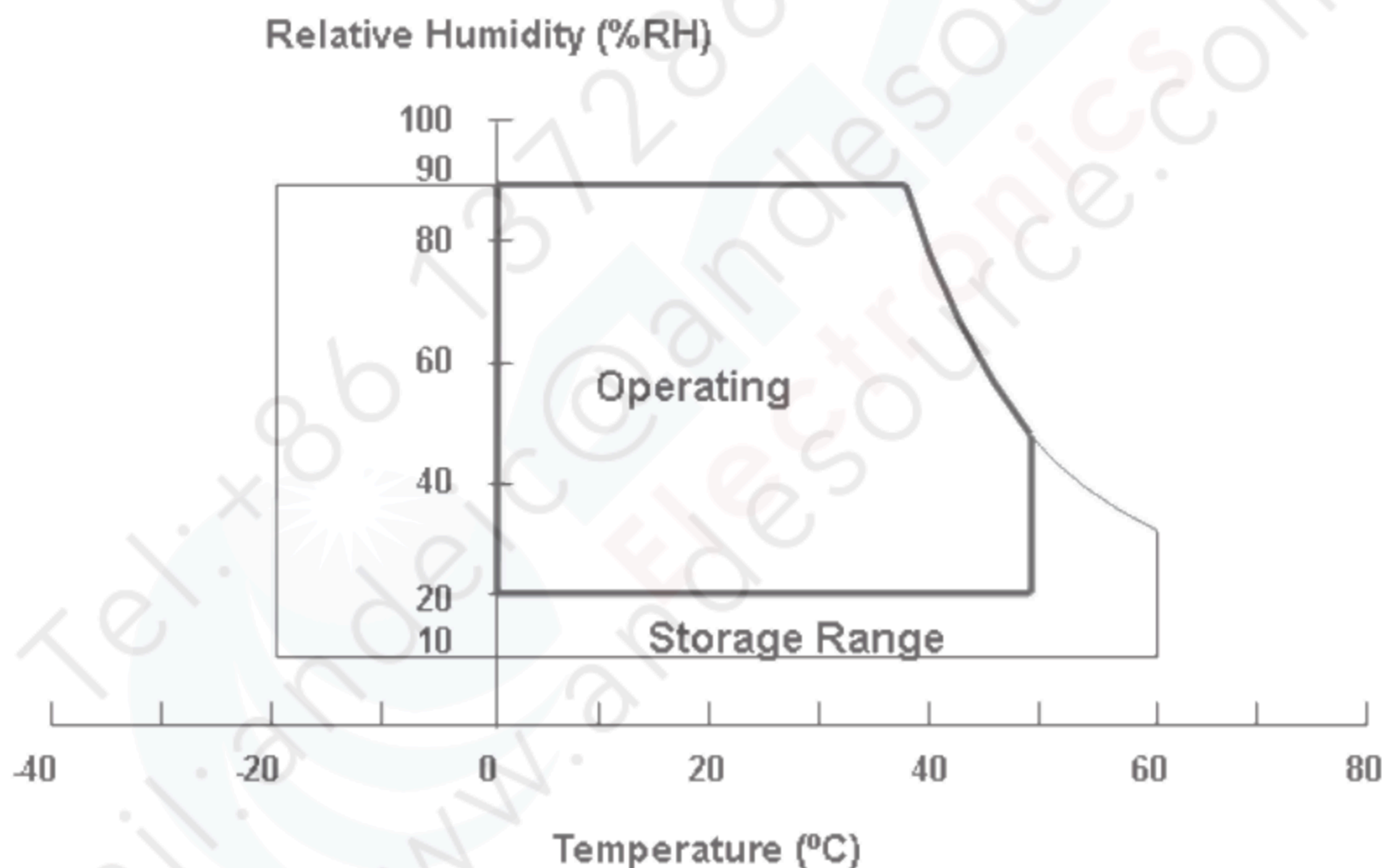
Note (1)

(a) 90 %RH Max.

(b) Wet-bulb temperature should be 39 °C Max.

(c) No condensation.

Note (2) Panel surface temperature should be 0°C min. and 65°C max under Vcc=5.0V, Input fr =60Hz, typical LED string current, 25°C ambient temperature, and no humidity control. Any condition of ambient operating temperature, the surface of active area should be keeping not higher than 65°C.



#### 3.2 ELECTRICAL ABSOLUTE RATINGS

##### 3.2.1 TFT LCD MODULE

| Item                 | Symbol          | Value |      | Unit | Note |
|----------------------|-----------------|-------|------|------|------|
|                      |                 | Min.  | Max. |      |      |
| Power Supply Voltage | VCCS            | -0.3  | 6.0  | V    | (1)  |
| Logic Input Voltage  | V <sub>IN</sub> | -0.3  | 3.6  | V    |      |



### 3.2.2 BACKLIGHT UNIT

| Item                                    | Symbol | Value |     |       | Unit | Note                                                                  |
|-----------------------------------------|--------|-------|-----|-------|------|-----------------------------------------------------------------------|
|                                         |        | Min.  | Typ | Max.  |      |                                                                       |
| LED Forward Current Per Input Pin       | $I_F$  | 0     | 55  | 58    | mA   | (1), (2)<br>Duty=100%                                                 |
| LED Pulse Forward Current Per Input Pin | $I_P$  | ---   | --- | (500) | mA   | (1), (2)<br>Pulse Width $\leq 10\text{msec.}$<br>and Duty $\leq 25\%$ |

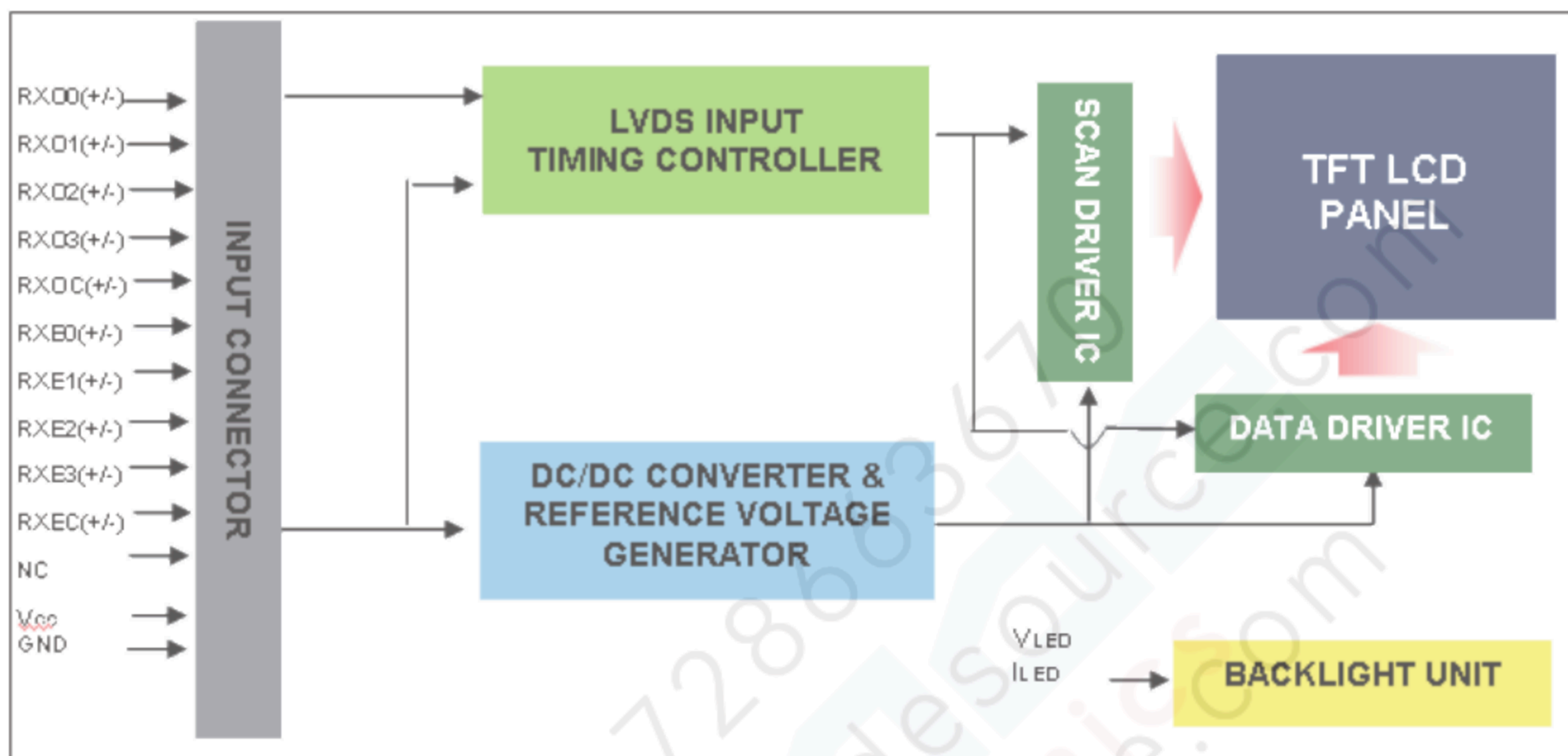
Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

Note (2) Specified values are for input pin of LED light bar at  $T_a=25\pm 2\text{ }^{\circ}\text{C}$  (Refer to 4.3.3 and 4.3.4 for further information).



## 4. ELECTRICAL SPECIFICATIONS

### 4.1 FUNCTION BLOCK DIAGRAM



### 4.2 INTERFACE CONNECTIONS

#### PIN ASSIGNMENT

| Pin | Name  | Description                                              |
|-----|-------|----------------------------------------------------------|
| 1   | RX00- | Negative LVDS differential data input. Channel O0 (odd)  |
| 2   | RX00+ | Positive LVDS differential data input. Channel O0 (odd)  |
| 3   | RX01- | Negative LVDS differential data input. Channel O1 (odd)  |
| 4   | RX01+ | Positive LVDS differential data input. Channel O1 (odd)  |
| 5   | RX02- | Negative LVDS differential data input. Channel O2 (odd)  |
| 6   | RX02+ | Positive LVDS differential data input. Channel O2 (odd)  |
| 7   | GND   | Ground                                                   |
| 8   | RXOC- | Negative LVDS differential clock input. (odd)            |
| 9   | RXOC+ | Positive LVDS differential clock input. (odd)            |
| 10  | RX03- | Negative LVDS differential data input. Channel O3(odd)   |
| 11  | RX03+ | Positive LVDS differential data input. Channel O3 (odd)  |
| 12  | RXE0- | Negative LVDS differential data input. Channel E0 (even) |
| 13  | RXE0+ | Positive LVDS differential data input. Channel E0 (even) |
| 14  | GND   | Ground                                                   |
| 15  | RXE1- | Negative LVDS differential data input. Channel E1 (even) |
| 16  | RXE1+ | Positive LVDS differential data input. Channel E1 (even) |
| 17  | GND   | Ground                                                   |
| 18  | RXE2- | Negative LVDS differential data input. Channel E2 (even) |
| 19  | RXE2+ | Positive LVDS differential data input. Channel E2 (even) |
| 20  | RXEC- | Negative LVDS differential clock input. (even)           |
| 21  | RXEC+ | Positive LVDS differential clock input. (even)           |
| 22  | RXE3- | Negative LVDS differential data input. Channel E3 (even) |
| 23  | RXE3+ | Positive LVDS differential data input. Channel E3 (even) |
| 24  | GND   | Ground                                                   |
| 25  | NC    | For LCD internal use only, Do not connect                |



| Pin | Name | Description                               |
|-----|------|-------------------------------------------|
| 26  | NC   | For LCD internal use only, Do not connect |
| 27  | NC   | For LCD internal use only, Do not connect |
| 28  | Vcc  | +5.0V power supply                        |
| 29  | Vcc  | +5.0V power supply                        |
| 30  | Vcc  | +5.0V power supply                        |

Note (1) Connector Part No.:

Foxconn ; GS23301-0321R-7H

or FCN: WF13-422-3033 or P-TWO: 187098-30091 or equivalent.

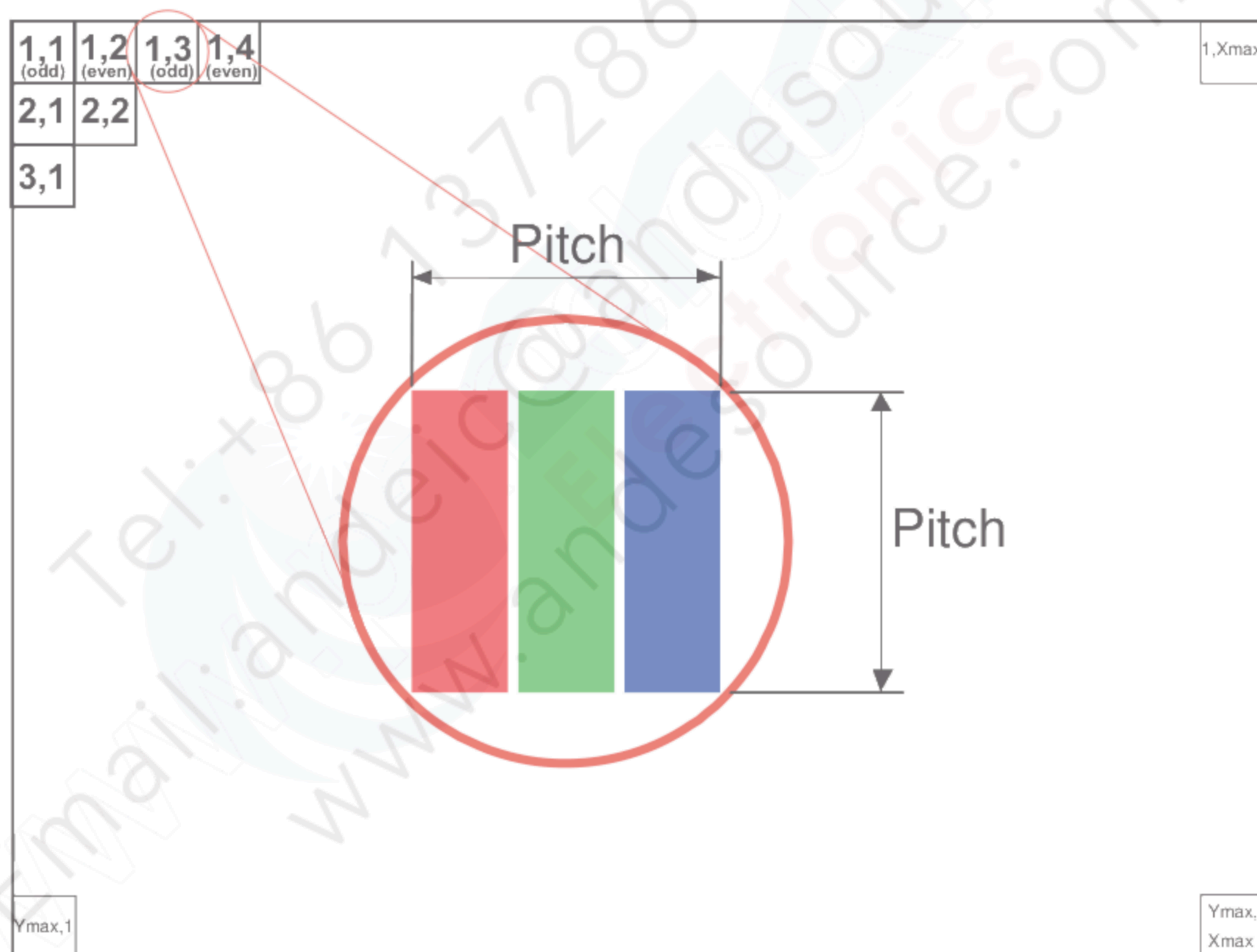
Note (2) User's connector Part No:

Mating Wire Cable Connector Part No.: FI-X30H(JAE) or FI-X30HL(JAE)

Mating FFC Cable Connector Part No.: 217007-013001 (P-TWO) or JF05X030-1 (JAE).

Note (3) The first pixel is odd.

Note (4) Input signal of even and odd clock should be the same timing.





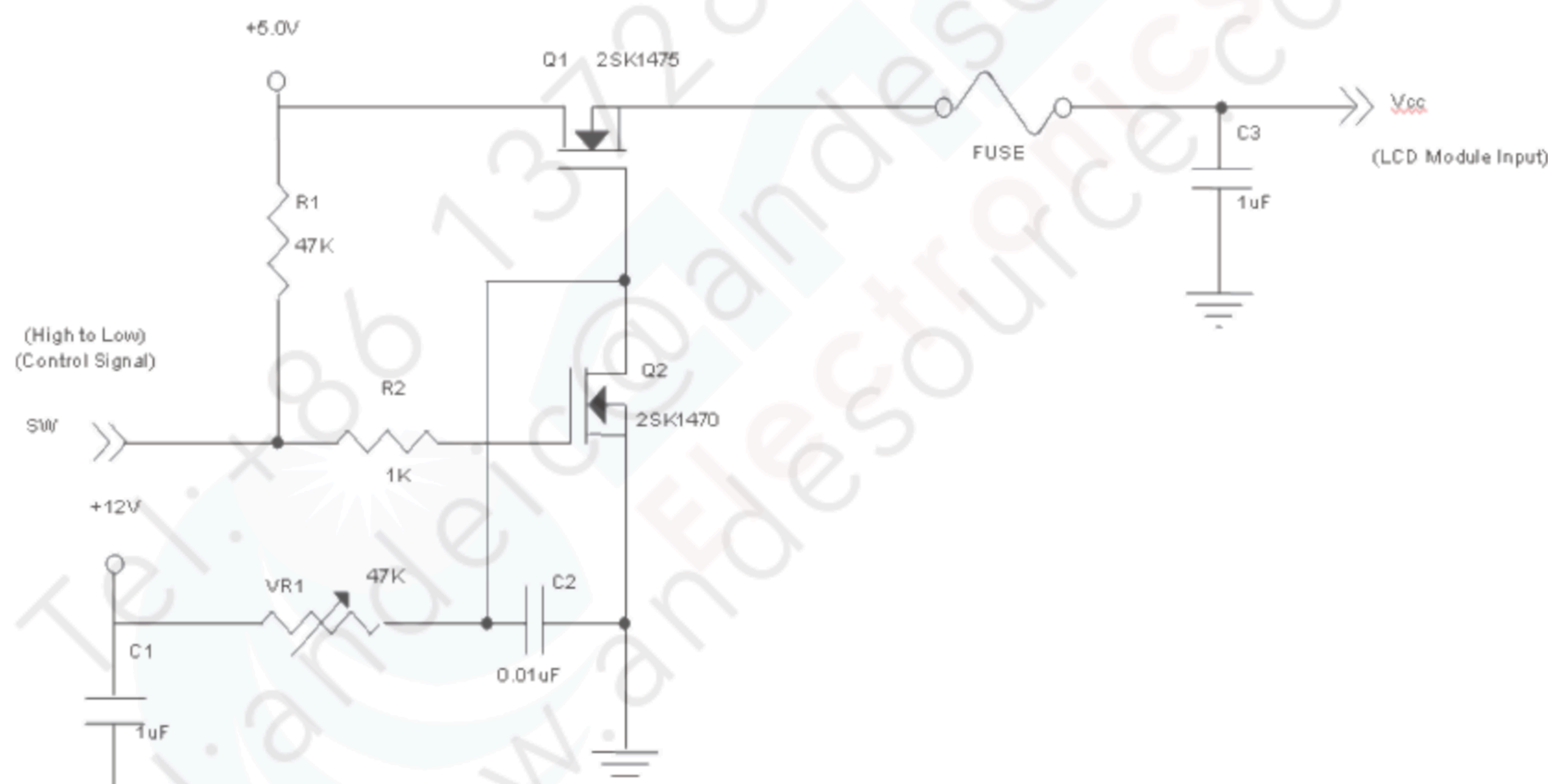
## 4.3 ELECTRICAL CHARACTERISTICS

### 4.3.1 LCD ELETRONICS SPECIFICATION

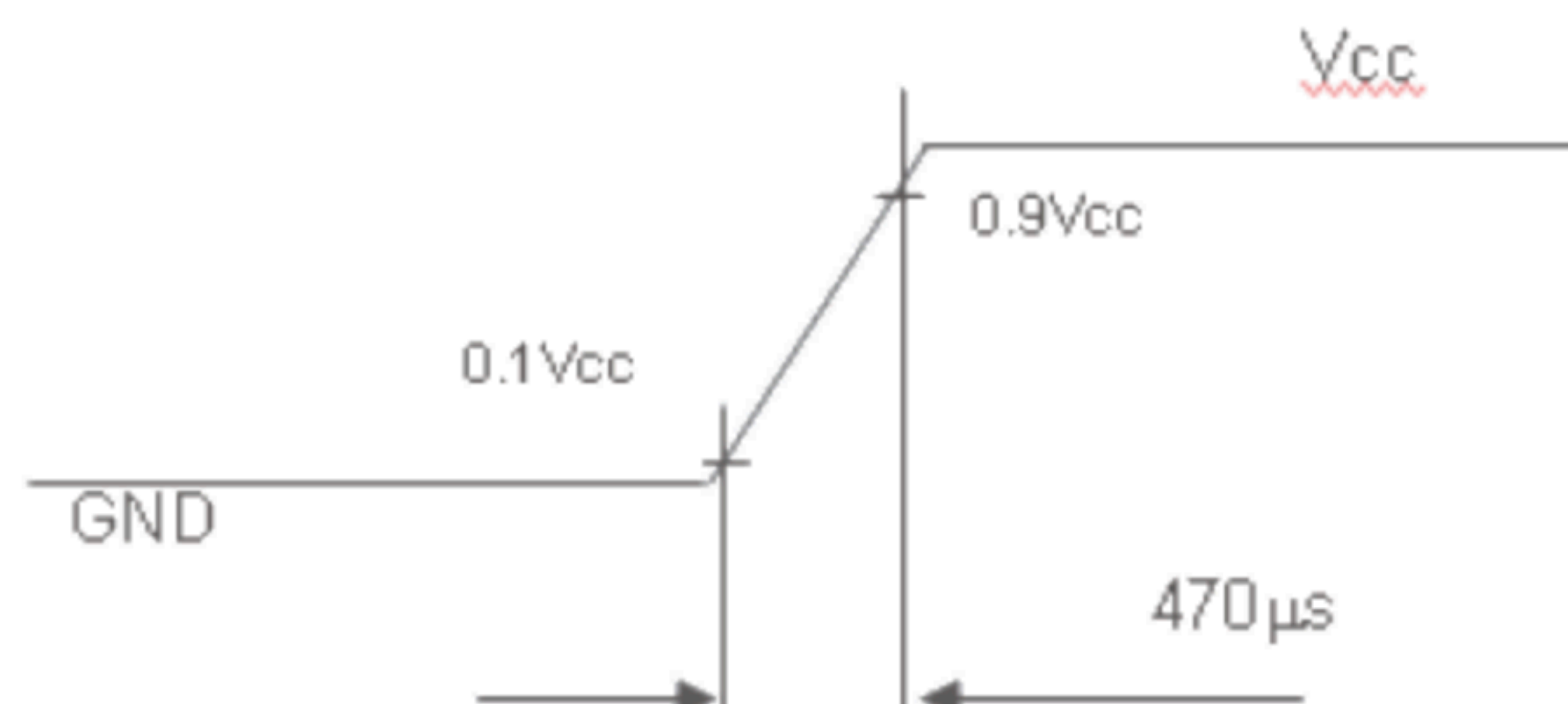
| Parameter                       | Symbol            | Value |       |       | Unit | Note |
|---------------------------------|-------------------|-------|-------|-------|------|------|
|                                 |                   | Min.  | Typ.  | Max.  |      |      |
| Power Supply Voltage            | V <sub>CC</sub>   | 4.5   | 5.0   | 5.5   | V    | -    |
| Ripple Voltage                  | V <sub>RP</sub>   | -     | -     | 300   | mV   | -    |
| Rush Current                    | I <sub>RUSH</sub> | -     | -     | 3     | A    | (2)  |
| Power Supply Current            | White             | -     | 0.55  | 0.643 | A    | (3)a |
|                                 | Black             | -     | 0.525 | 0.620 | A    | (3)b |
|                                 | Vertical Stripe   | -     | 0.698 | 0.811 | A    | (3)c |
| Power Consumption               | PLCD              | -     | 3.5   | 4.1   | Watt | (4)  |
| LVDS differential input voltage | V <sub>id</sub>   | 100   | -     | 600   | mV   |      |
| LVDS common input voltage       | V <sub>ic</sub>   | 1.0   | 1.2   | 1.4   | V    |      |
| LVDS Logic High Input Voltage   | V <sub>IH</sub>   | -     | -     | 0.1   | V    |      |
| LVDS Logic Low Input Voltage    | V <sub>IL</sub>   | -0.1  | -     | -     | V    |      |

Note (1) The ambient temperature is  $T_a = 25 \pm 2$  °C.

Note (2) Measurement Conditions:

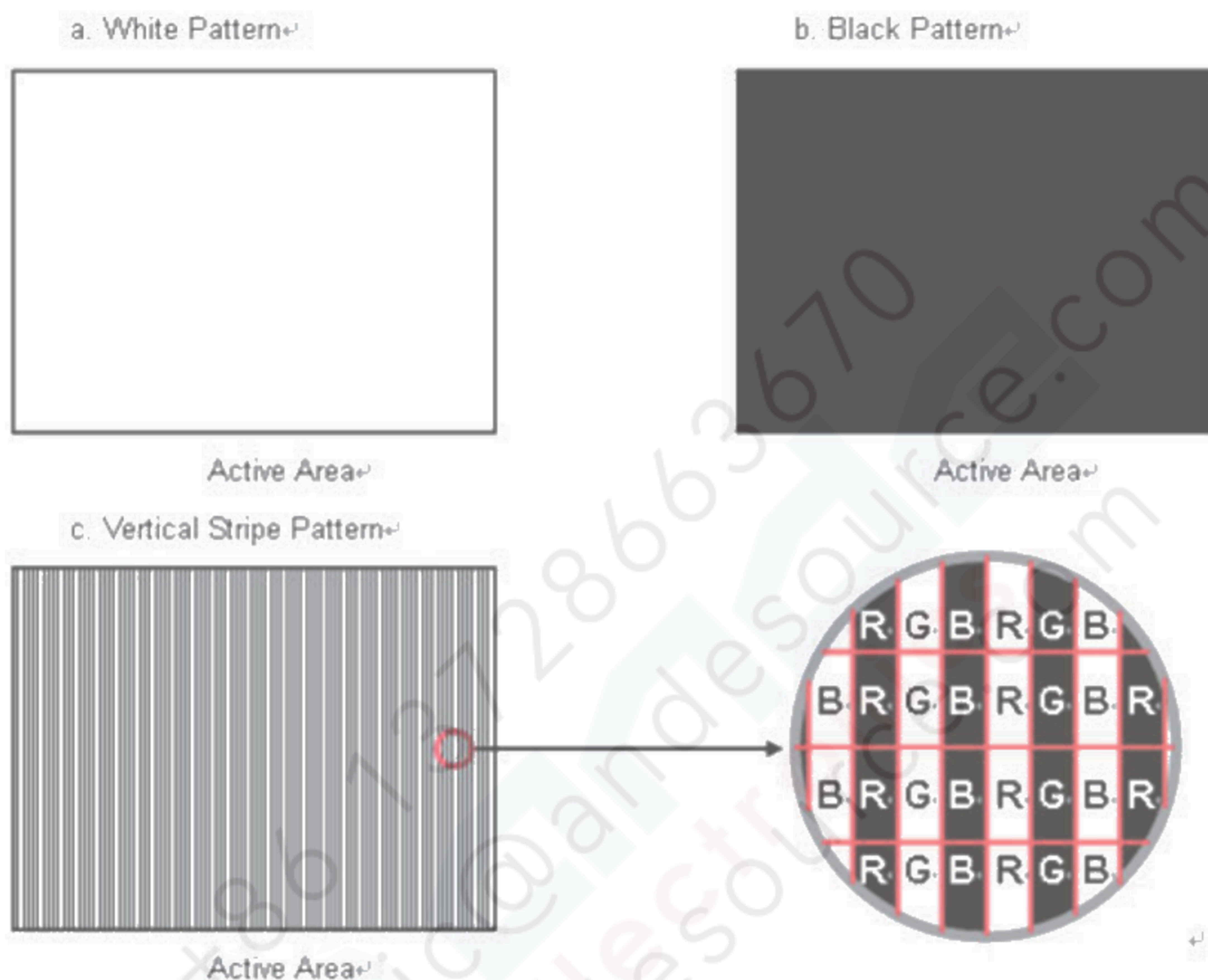


**V<sub>CC</sub> rising time is 470μs**





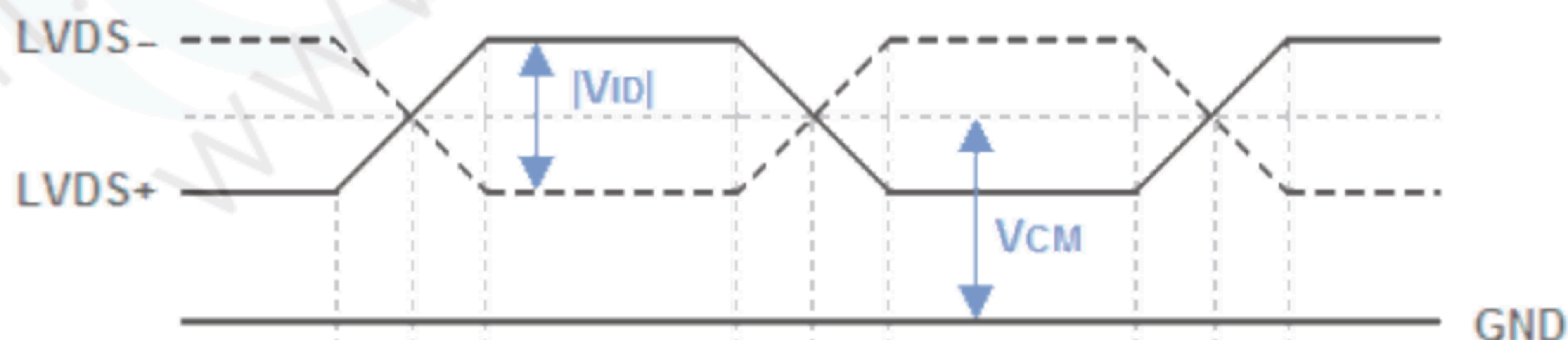
Note (3) The specified max power supply current is under the conditions at  $V_{CC} = 5.0\text{ V}$ ,  $T_a = 25 \pm 2\text{ }^{\circ}\text{C}$ ,  $F_r = 60\text{ Hz}$ , whereas a power dissipation check pattern below is displayed.



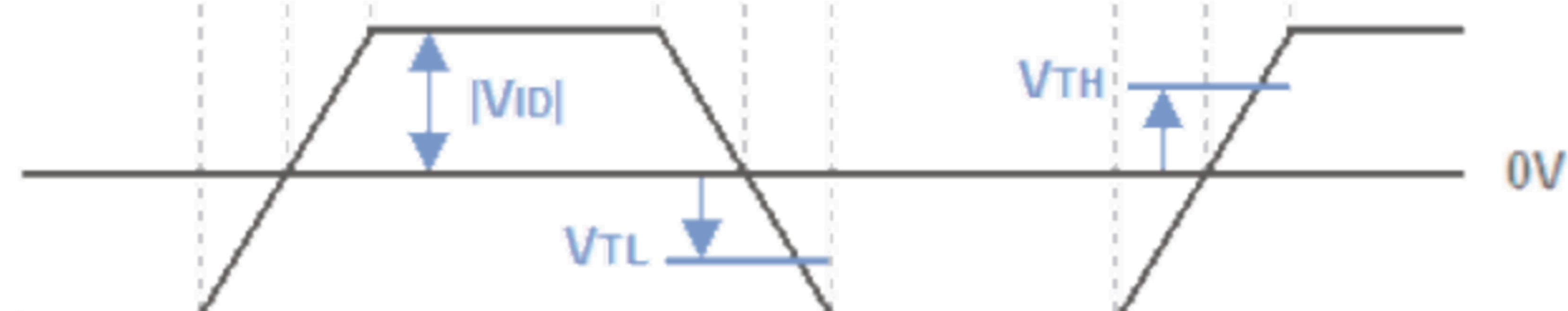
Note (4) The power consumption is specified at the pattern with the maximum current.

Note (5) The LVDS input characteristics are as follows:

#### Single-end Signals

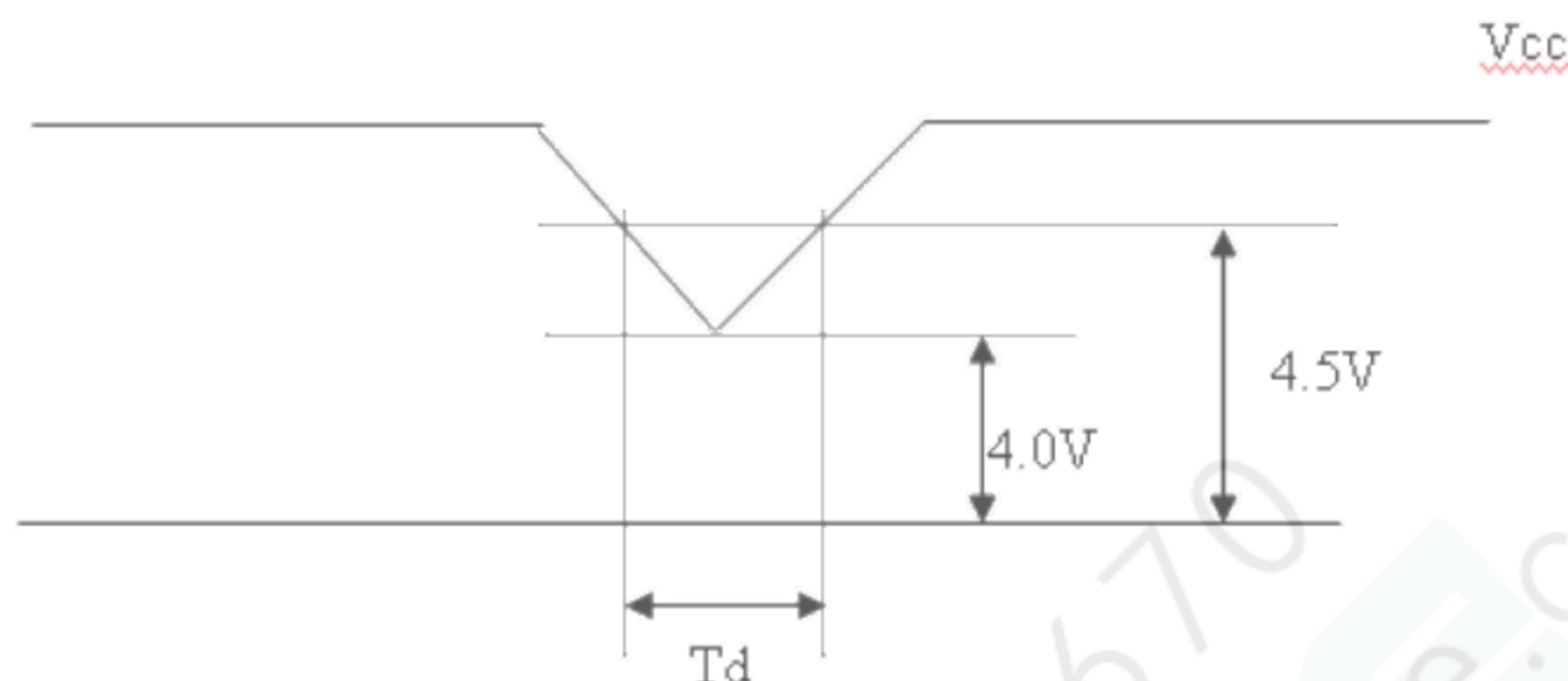


#### Differential Signal





### 4.3.2 V<sub>CC</sub> POWER DIP CONDITION



Dip condition:  $4.0 \leq V_{CC} \leq 4.5$ ,  $T_d \leq 20\text{ms}$

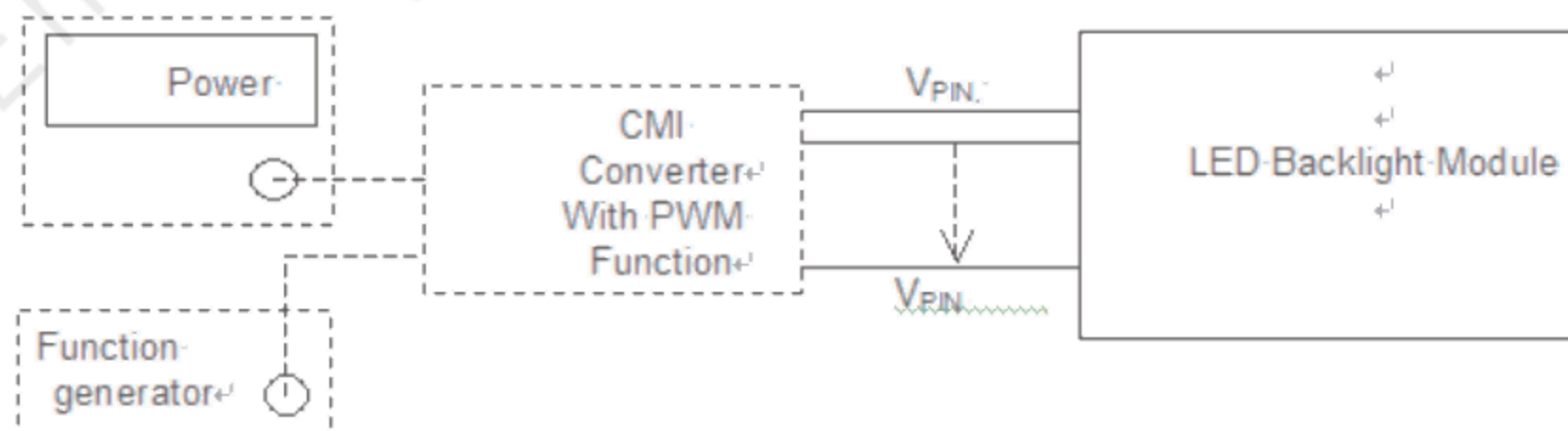
### 4.3.3 BACKLIGHT UNIT

| Parameter                                 | Symbol | Value |        |        | Unit | Note                            |
|-------------------------------------------|--------|-------|--------|--------|------|---------------------------------|
|                                           |        | Min.  | Typ.   | Max.   |      |                                 |
| LED Light Bar Input Voltage Per Input Pin | VPIN   | 44    | 50.4   | 59.4   | V    | (1),<br>Duty=100%,<br>IPIN=55mA |
| LED Light Bar Current Per Input Pin       | IPIN   | ---   | 55     | 58     | mA   | (1), (2)<br>Duty=100%           |
| LED Life Time                             | LLED   | 30000 |        |        | Hrs  | (3)                             |
| Power Consumption                         | PBL    | ---   | 11.088 | 13.068 | W    | (1)<br>Duty=100%,<br>IPIN=55mA  |

Note (1) LED light bar input voltage and current are measured by utilizing a true RMS multimeter as shown below:

Note (2)  $PBL(Typ) = IPIN(Typ) \times VPIN(Typ) \times (4)$   $PBL(Max) = IPIN(TYP) \times VPIN(Max) \times (4)$  input pins..

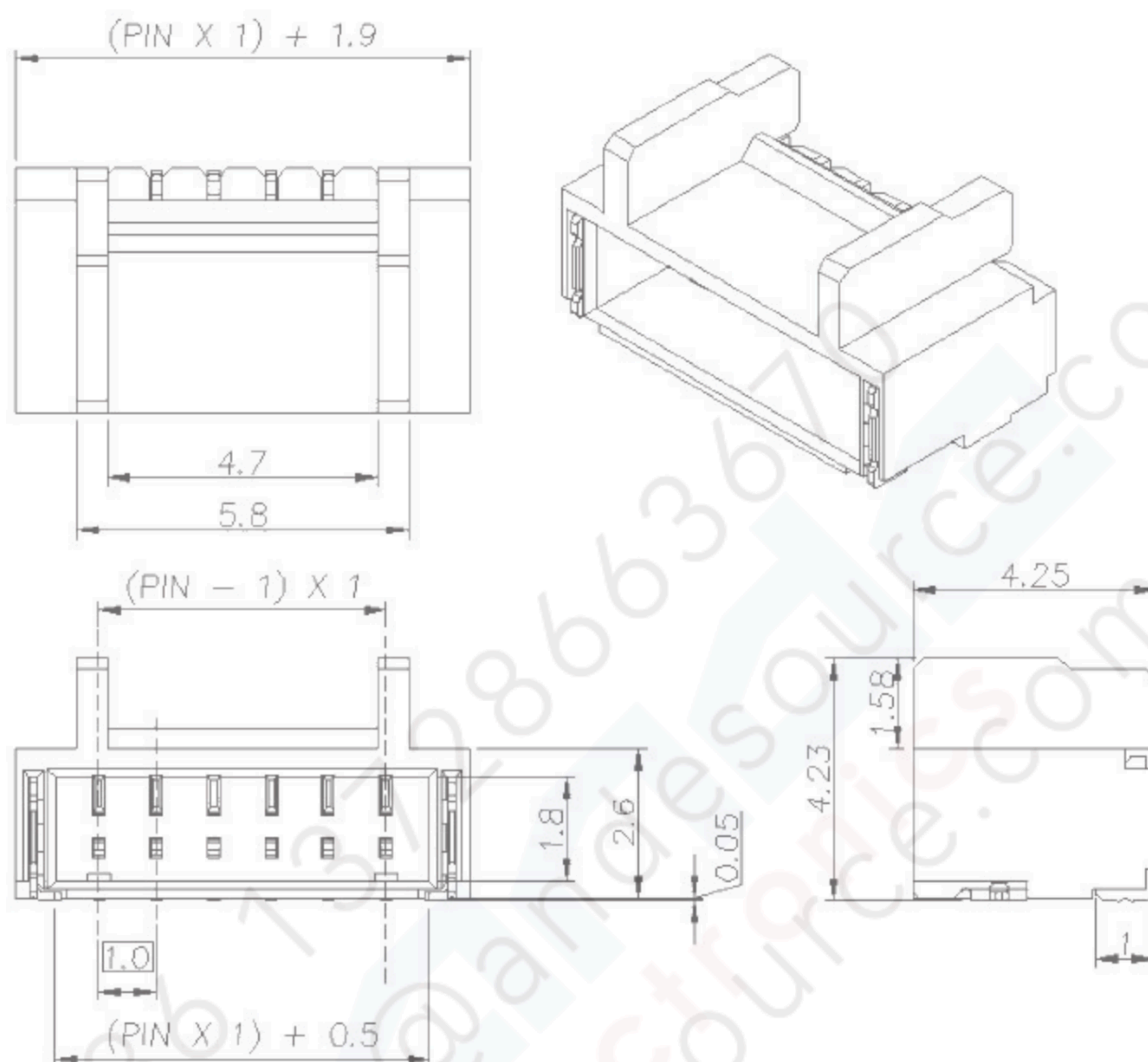
Note (3) The lifetime of LED is defined as the time when LED packages continue to operate under the conditions at  $T_a = 25 \pm 2^\circ\text{C}$  and  $I = (55)\text{mA}$  (per chip) until the brightness becomes  $\leq 50\%$  of its original value.





#### 4.3.4 LIGHTBAR CONNECTOR PIN ASSIGNMENT

Connector: WM13-406-063N (FCN) or Compatible



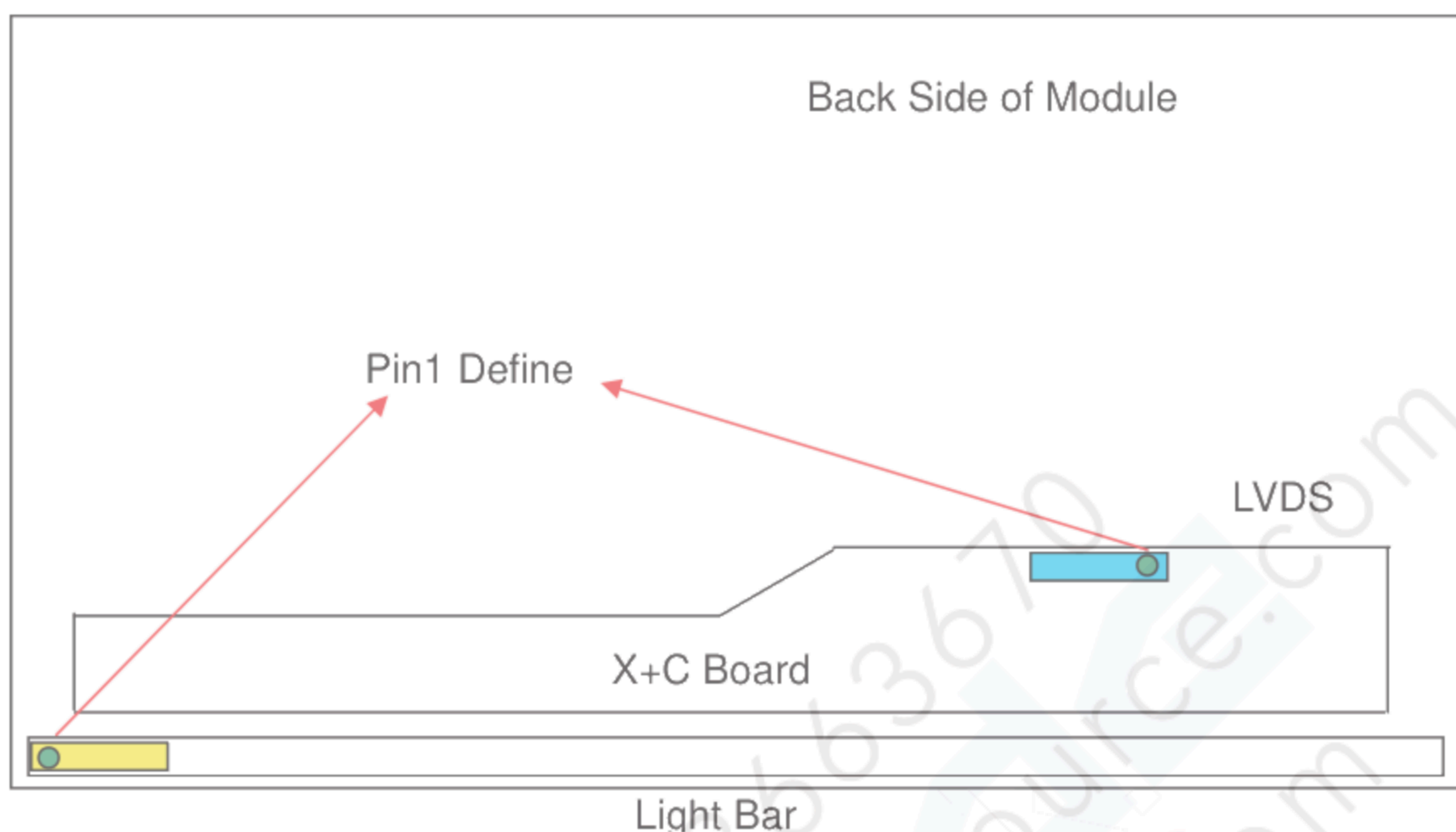
CN1

| Pin number | Description           |
|------------|-----------------------|
| 1          | Cathode of LED string |
| 2          | Cathode of LED string |
| 3          | VLED                  |
| 4          | VLED                  |
| 5          | Cathode of LED string |
| 6          | Cathode of LED string |

Note(1) Connector(wire type):FCN(WM13-406-063N) or equivalent.

Note(2) User's mating connector part No.: FCN( WF1300106-B) and hook width must be less than 4.5mm.





## 4.4 LVDS INPUT SIGNAL SPECIFICATIONS

### 4.4.1 LVDS DATA MAPPING TABLE

|                 |             |     |     |     |     |     |     |     |
|-----------------|-------------|-----|-----|-----|-----|-----|-----|-----|
| LVDS Channel O0 | LVDS output | D7  | D6  | D4  | D3  | D2  | D1  | D0  |
|                 | Data order  | OG0 | OR5 | OR4 | OR3 | OR2 | OR1 | OR0 |
| LVDS Channel O1 | LVDS output | D18 | D15 | D14 | D13 | D12 | D9  | D8  |
|                 | Data order  | OB1 | OB0 | OG5 | OG4 | OG3 | OG2 | OG1 |
| LVDS Channel O2 | LVDS output | D26 | D25 | D24 | D22 | D21 | D20 | D19 |
|                 | Data order  | DE  | NA  | NA  | OB5 | OB4 | OB3 | OB2 |
| LVDS Channel O3 | LVDS output | D23 | D17 | D16 | D11 | D10 | D5  | D27 |
|                 | Data order  | NA  | OB7 | OB6 | OG7 | OG6 | OR7 | OR6 |
| LVDS Channel E0 | LVDS output | D7  | D6  | D4  | D3  | D2  | D1  | D0  |
|                 | Data order  | EG0 | ER5 | ER4 | ER3 | ER2 | ER1 | ER0 |
| LVDS Channel E1 | LVDS output | D18 | D15 | D14 | D13 | D12 | D9  | D8  |
|                 | Data order  | EB1 | EB0 | EG5 | EG4 | EG3 | EG2 | EG1 |
| LVDS Channel E2 | LVDS output | D26 | D25 | D24 | D22 | D21 | D20 | D19 |
|                 | Data order  | DE  | NA  | NA  | EB5 | EB4 | EB3 | EB2 |
| LVDS Channel E3 | LVDS output | D23 | D17 | D16 | D11 | D10 | D5  | D27 |
|                 | Data order  | NA  | EB7 | EB6 | EG7 | EG6 | ER7 | ER6 |



## 4.4.2 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

| Color               |                 | Data Signal |    |    |    |    |    |     |     |       |     |    |    |    |    |     |    |      |    |    |    |     |     |   |  |
|---------------------|-----------------|-------------|----|----|----|----|----|-----|-----|-------|-----|----|----|----|----|-----|----|------|----|----|----|-----|-----|---|--|
|                     |                 | Red         |    |    |    |    |    |     |     | Green |     |    |    |    |    |     |    | Blue |    |    |    |     |     |   |  |
|                     |                 |             |    |    |    |    |    |     |     |       |     |    |    |    |    |     |    |      |    |    |    |     |     |   |  |
| R7                  | R6              | R5          | R4 | R3 | R2 | R1 | R0 | G 7 | G 6 | G 5   | G 4 | G3 | G2 | G1 | G0 | B 7 | B6 | B5   | B4 | B3 | B2 | B 1 | B 0 |   |  |
| Basic Colors        | Black           | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
|                     | Red             | 1           | 1  | 1  | 1  | 1  | 1  | 1   | 1   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
|                     | Green           | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 1     | 1   | 1  | 1  | 1  | 1  | 1   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
|                     | Blue            | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 1  | 1    | 1  | 1  | 1  | 1   | 1   | 1 |  |
|                     | Cyan            | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 1     | 1   | 1  | 1  | 1  | 1  | 1   | 1  | 1    | 1  | 1  | 1  | 1   | 1   | 1 |  |
|                     | Magenta         | 1           | 1  | 1  | 1  | 1  | 1  | 1   | 1   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 1  | 1    | 1  | 1  | 1  | 1   | 1   | 1 |  |
|                     | Yellow          | 1           | 1  | 1  | 1  | 1  | 1  | 1   | 1   | 1     | 1   | 1  | 1  | 1  | 1  | 1   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
|                     | White           | 1           | 1  | 1  | 1  | 1  | 1  | 1   | 1   | 1     | 1   | 1  | 1  | 1  | 1  | 1   | 1  | 1    | 1  | 1  | 1  | 1   | 1   | 1 |  |
| Gray Scale Of Red   | Red(0) / Dark   | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
|                     | Red(1)          | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 1   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
|                     | Red(2)          | 0           | 0  | 0  | 0  | 0  | 0  | 1   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
|                     | ⋮               | ⋮           | ⋮  | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   | ⋮     | ⋮   | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮  | ⋮    | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   |   |  |
|                     | ⋮               | ⋮           | ⋮  | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   | ⋮     | ⋮   | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮  | ⋮    | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   |   |  |
|                     | ⋮               | ⋮           | ⋮  | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   | ⋮     | ⋮   | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮  | ⋮    | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   |   |  |
|                     | Red(253)        | 1           | 1  | 1  | 1  | 1  | 1  | 0   | 1   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
|                     | Red(254)        | 1           | 1  | 1  | 1  | 1  | 1  | 1   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
| Red(255)            | 1               | 1           | 1  | 1  | 1  | 1  | 1  | 1   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 0  | 0    | 0  | 0  | 0  | 0   | 0   |   |  |
| Gray Scale Of Green | Green(0) / Dark | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
|                     | Green(1)        | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 1   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
|                     | Green(2)        | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 0     | 0   | 0  | 0  | 0  | 1  | 0   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
|                     | ⋮               | ⋮           | ⋮  | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   | ⋮     | ⋮   | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮  | ⋮    | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   |   |  |
|                     | ⋮               | ⋮           | ⋮  | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   | ⋮     | ⋮   | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮  | ⋮    | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   |   |  |
|                     | ⋮               | ⋮           | ⋮  | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   | ⋮     | ⋮   | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮  | ⋮    | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   |   |  |
|                     | Green(253)      | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 1   | 1     | 1   | 1  | 1  | 1  | 1  | 0   | 1  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
|                     | Green(254)      | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 1   | 1     | 1   | 1  | 1  | 1  | 1  | 1   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
| Green(255)          | 0               | 0           | 0  | 0  | 0  | 0  | 0  | 1   | 1   | 1     | 1   | 1  | 1  | 1  | 1  | 1   | 0  | 0    | 0  | 0  | 0  | 0   | 0   |   |  |
| Gray Scale Of Blue  | Blue(0) / Dark  | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 0  | 0    | 0  | 0  | 0  | 0   | 0   | 0 |  |
|                     | Blue(1)         | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 0  | 0    | 0  | 0  | 0  | 0   | 1   | 0 |  |
|                     | Blue(2)         | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 0  | 0    | 0  | 0  | 0  | 1   | 0   | 0 |  |
|                     | ⋮               | ⋮           | ⋮  | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   | ⋮     | ⋮   | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮  | ⋮    | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   | ⋮ |  |
|                     | ⋮               | ⋮           | ⋮  | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   | ⋮     | ⋮   | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮  | ⋮    | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   | ⋮ |  |
|                     | ⋮               | ⋮           | ⋮  | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   | ⋮     | ⋮   | ⋮  | ⋮  | ⋮  | ⋮  | ⋮   | ⋮  | ⋮    | ⋮  | ⋮  | ⋮  | ⋮   | ⋮   | ⋮ |  |
|                     | Blue(253)       | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 1  | 1    | 1  | 1  | 1  | 1   | 0   | 1 |  |
|                     | Blue(254)       | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 0   | 1  | 1    | 1  | 1  | 1  | 1   | 1   | 0 |  |
| Blue(255)           | 0               | 0           | 0  | 0  | 0  | 0  | 0  | 0   | 0   | 0     | 0   | 0  | 0  | 0  | 0  | 1   | 1  | 1    | 1  | 1  | 1  | 1   | 1   |   |  |

Note (1) 0: Low Level Voltage, 1: High Level Voltage



#### 4.5 DISPLAY TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

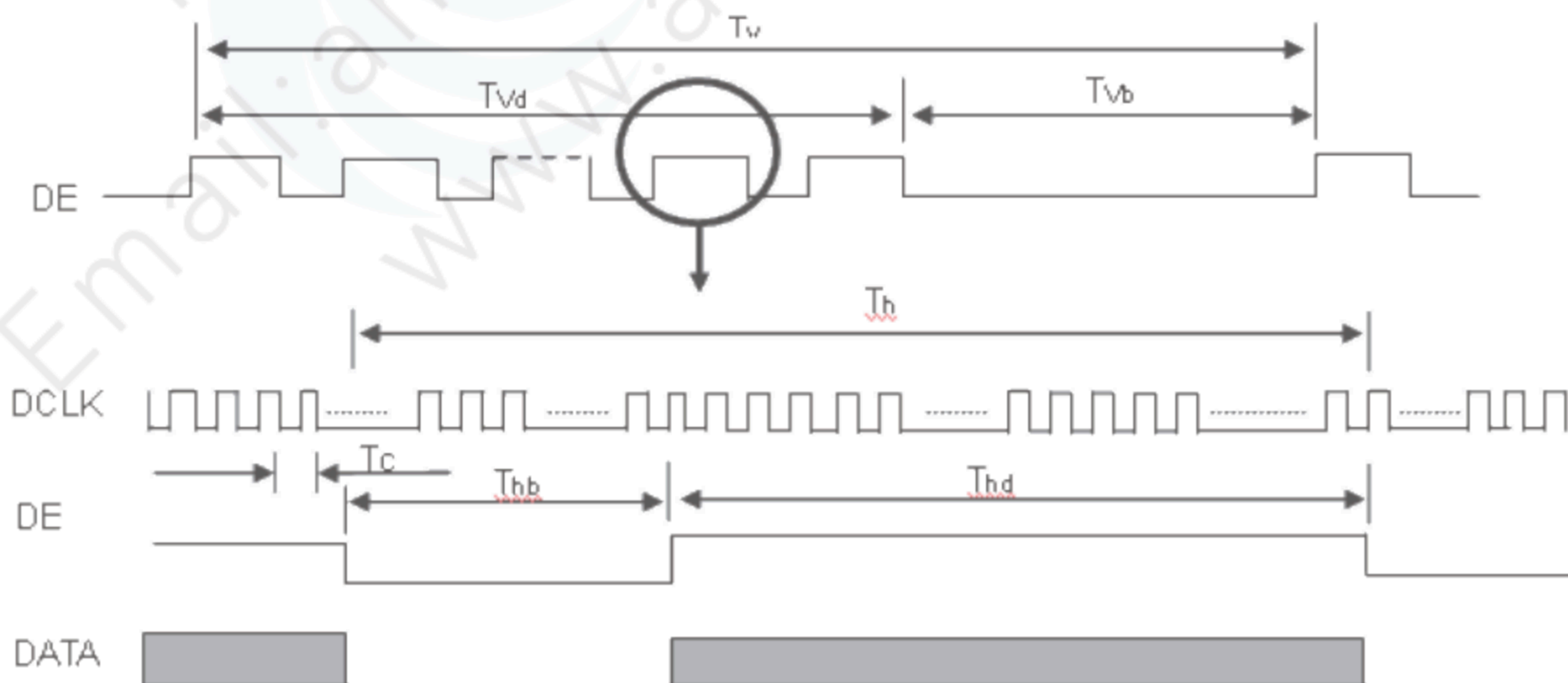
| Signal                  | Item                                 | Symbol                 | Min.     | Typ.  | Max.    | Unit | Note       |
|-------------------------|--------------------------------------|------------------------|----------|-------|---------|------|------------|
| LVDS Clock              | Frequency                            | Fc                     | 58.54    | 74.25 | 97.98   | MHz  | -          |
|                         | Period                               | Tc                     | -        | 13.47 | -       | ns   |            |
|                         | Input cycle to cycle jitter          | T <sub>rci</sub>       | -0.02*Tc | -     | 0.02*Tc | ns   | (1)        |
|                         | Input Clock to data skew             | TLVCCS                 | -0.02*Tc | -     | 0.02*Tc | ps   | (2)        |
|                         | Spread spectrum modulation range     | F <sub>clkin_mod</sub> | 0.97*Fc  | -     | 1.03*Fc | MHz  | (3)        |
|                         | Spread spectrum modulation frequency | F <sub>SSM</sub>       | -        | -     | 100     | KHz  |            |
| Vertical Display Term   | Frame Rate                           | Fr                     | 50       | 60    | 75      | Hz   | Tv=Tvd+Tvb |
|                         | Total                                | Tv                     | 1115     | 1125  | 1136    | Th   | -          |
|                         | Active Display                       | Tvd                    | 1080     | 1080  | 1080    | Th   | -          |
|                         | Blank                                | Tvb                    | 35       | 45    | 56      | Th   | -          |
| Horizontal Display Term | Total                                | Th                     | 1050     | 1100  | 1150    | Tc   | Th=Thd+Thb |
|                         | Active Display                       | Thd                    | 960      | 960   | 960     | Tc   | -          |
|                         | Blank                                | Thb                    | 90       | 140   | 190     | Tc   | -          |

Note: Because this module is operated by DE only mode, Hsync and Vsync input signals are ignored.

$$F_c = F_r \times T_v \times T_h$$

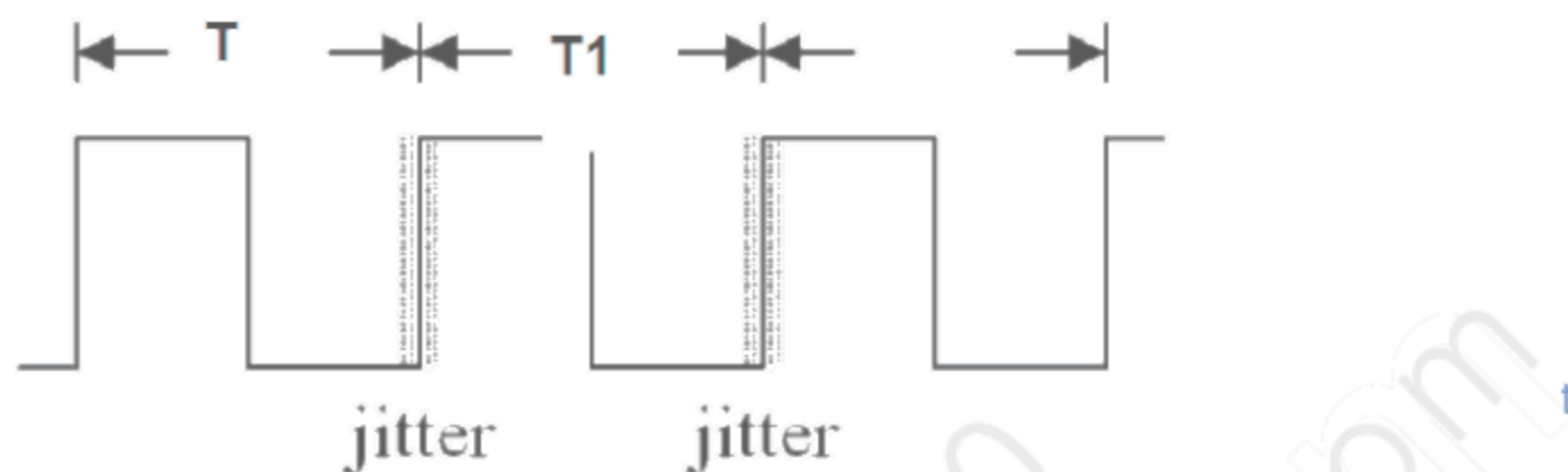
Please make sure the range of pixel clock has follow the below equation and Fc, Fr, Tv, Th not allowed to get beyond the min or max spec.

#### INPUT SIGNAL TIMING DIAGRAM

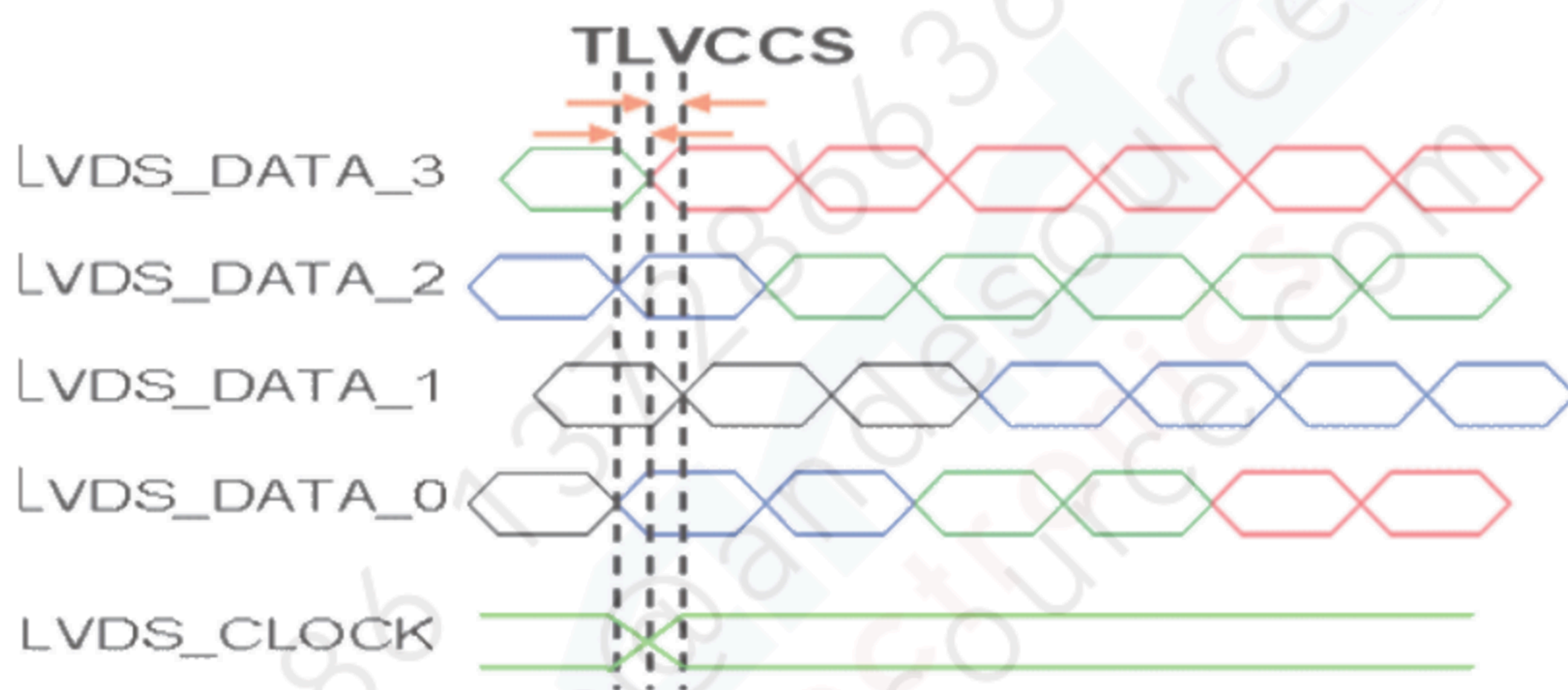




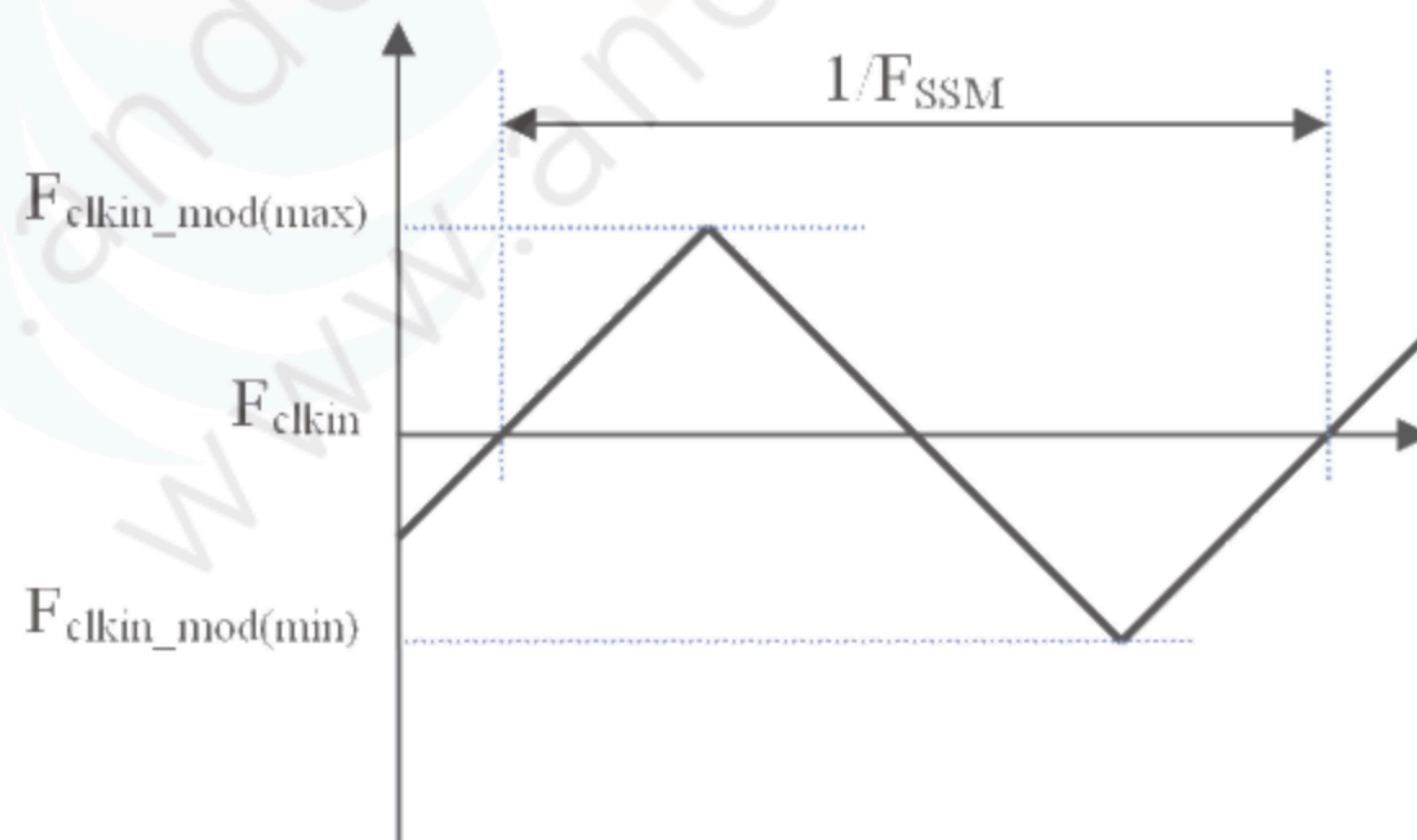
Note (1) The input clock cycle-to-cycle jitter is defined as below figures.  $Trcl = |T_1 - T|$



Note (2) Input Clock to data skew is defined as below figures.



Note (3) The SSCG (Spread spectrum clock generator) is defined as below figures.

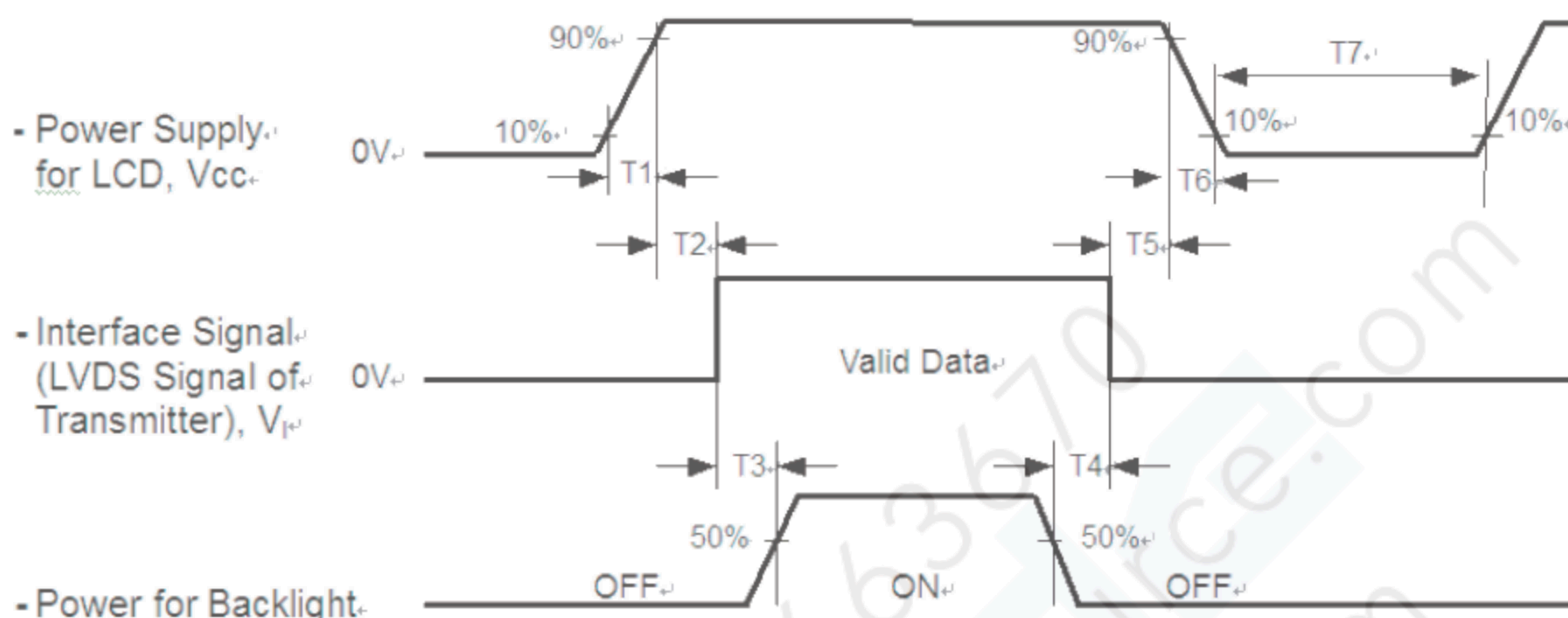


Note(4) The DCLK range at last line of V-blank should be set in 0 to  $H_{display}/2$



## 4.6 POWER ON/OFF SEQUENCE

The power sequence specifications are shown as the following table and diagram.



Timing Specifications:

| Parameters | Values |      |     | Units |
|------------|--------|------|-----|-------|
|            | Min    | Typ. | Max |       |
| T1         | 0.5    | -    | 10  | ms    |
| T2         | 0      | 30   | 50  | ms    |
| T3         | 450    | -    | -   | ms    |
| T4         | 100    | 250  | -   | ms    |
| T5         | 0      | 20   | 50  | ms    |
| T6         | 0.1    | -    | 100 | ms    |
| T7         | 1000   | -    | -   | ms    |

Note (1) The supply voltage of the external system for the module input should be the same as the definition of  $V_{cc}$ .

Note (2) When the backlight turns on before the LCD operation of the LCD turns off, the display may momentarily become abnormal screen.

Note (3) In case of  $V_{CC}$  = off level, please keep the level of input signals on the low or keep a high impedance.

Note (4) T7 should be measured after the module has been fully discharged between power off and on period.

Note (5) Interface signal shall not be kept at high impedance when the power is on.

Note (6) CMI won't take any responsibility for the products which are damaged by the customers not following the Power Sequence.

Note (7) There might be slight electronic noise when LCD is turned off (even backlight unit is also off). To avoid this symptom, we suggest " $V_{cc}$  falling timing" to follow " $t_6$  spec".



## 5. OPTICAL CHARACTERISTICS

### 5.1 TEST CONDITIONS

| Item                                      | Symbol                                                        | Value | Unit             |
|-------------------------------------------|---------------------------------------------------------------|-------|------------------|
| Ambient Temperature                       | Ta                                                            | 25±2  | °C               |
| Ambient Humidity                          | Ha                                                            | 50±10 | %RH              |
| Supply Voltage                            | V <sub>CC</sub>                                               | 5     | V                |
| Input Signal                              | According to typical value in "3. ELECTRICAL CHARACTERISTICS" |       |                  |
| LED Light Bar Input Current Per Input Pin | I <sub>PIN</sub>                                              | 55    | mA <sub>DC</sub> |
| PWM Duty Ratio                            | D                                                             | 100   | %                |
| LED Light Bar Test Converter              | CMI 35-D080484                                                |       |                  |

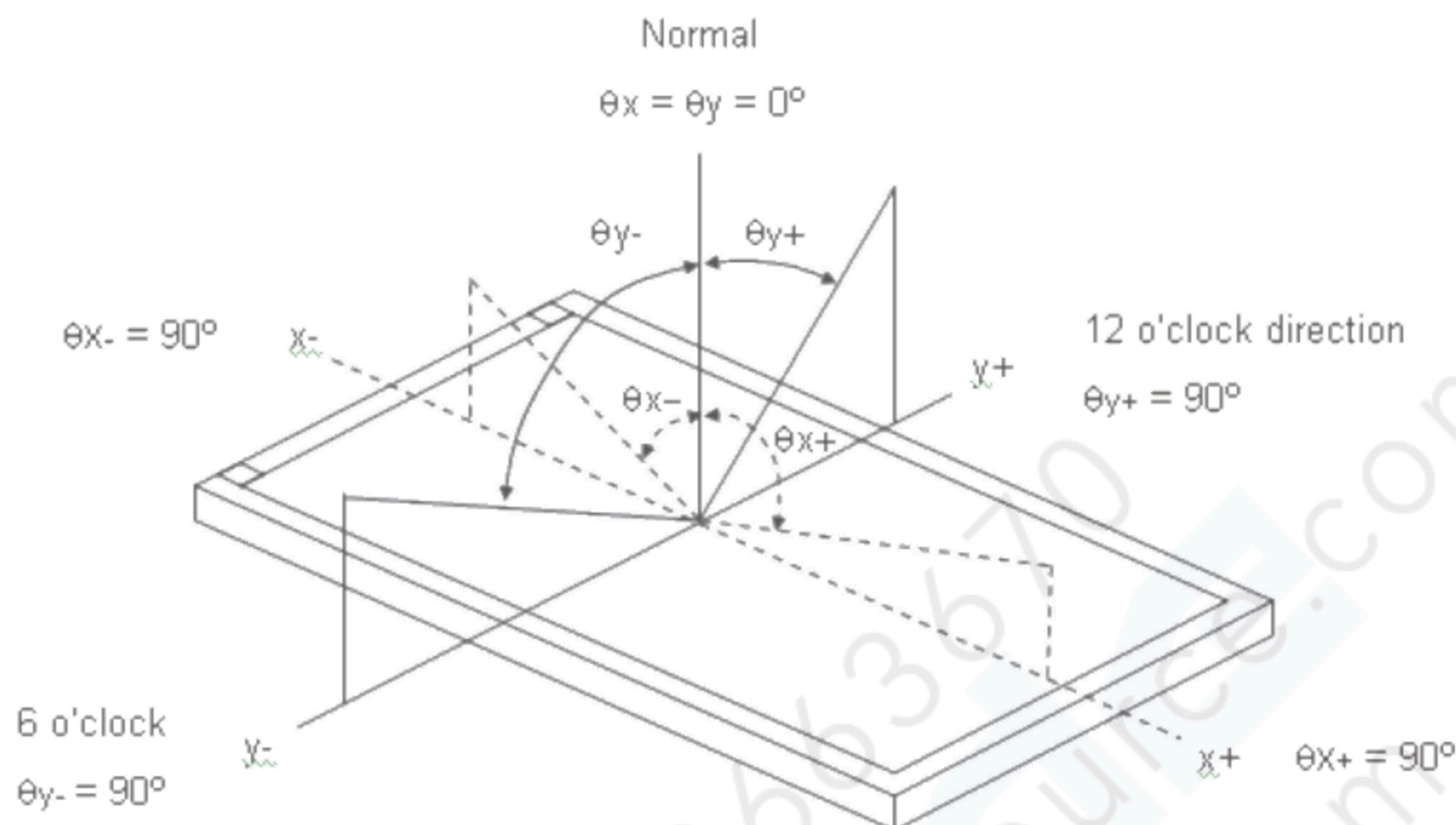
### 5.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 5.2. The following items should be measured under the test conditions described in 5.1 and stable environment shown in Note (5).

| Item                                         |            | Symbol                            | Condition                                                                  | Min.       | Typ.  | Max.       | Unit              | Note     |
|----------------------------------------------|------------|-----------------------------------|----------------------------------------------------------------------------|------------|-------|------------|-------------------|----------|
| Color Chromaticity (CIE 1931)                | Red        | R <sub>x</sub>                    | $\theta_x=0^\circ, \theta_y=0^\circ$<br>CS-2000<br>R=G=B=255<br>Gray scale | Typ – 0.03 | 0.651 | Typ + 0.03 | -                 | (1), (5) |
|                                              |            | R <sub>y</sub>                    |                                                                            |            | 0.338 |            |                   |          |
|                                              | Green      | G <sub>x</sub>                    |                                                                            |            | 0.323 |            |                   |          |
|                                              |            | G <sub>y</sub>                    |                                                                            |            | 0.615 |            |                   |          |
|                                              | Blue       | B <sub>x</sub>                    |                                                                            |            | 0.156 |            |                   |          |
|                                              |            | B <sub>y</sub>                    |                                                                            |            | 0.046 |            |                   |          |
|                                              | White      | W <sub>x</sub>                    |                                                                            |            | 0.313 |            |                   |          |
|                                              |            | W <sub>y</sub>                    |                                                                            |            | 0.329 |            |                   |          |
| Center Luminance of White (Center of Screen) |            | L <sub>C</sub>                    |                                                                            | 200        | 250   | -          | cd/m <sup>2</sup> | (4), (5) |
| Contrast Ratio                               |            | CR                                |                                                                            | 700        | 1000  | -          | -                 | (2), (5) |
| Response Time                                |            | T <sub>R</sub>                    | $\theta_x=0^\circ, \theta_y=0^\circ$                                       | -          | 8     | 13         | ms                | (3)      |
|                                              |            | T <sub>F</sub>                    |                                                                            |            | 7     | 12         |                   |          |
|                                              |            | T <sub>GTG_AVE</sub>              |                                                                            | -          | 14    |            |                   |          |
| White Variation                              |            | ΔW                                | $\theta_x=0^\circ, \theta_y=0^\circ$                                       | 75         |       |            | %                 | (5), (6) |
| Viewing Angle                                | Horizontal | θ <sub>x-</sub> + θ <sub>x+</sub> | CR ≥ 10                                                                    | 170        | 178   | -          | Deg.              | (1), (5) |
|                                              | Vertical   | θ <sub>y-</sub> + θ <sub>y+</sub> |                                                                            | 170        | 178   | -          |                   |          |



Note (1) Definition of Viewing Angle ( $\theta_x$ ,  $\theta_y$ ):



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = L_{255} / L_0$$

L255: Luminance of gray level 255

L 0: Luminance of gray level 0

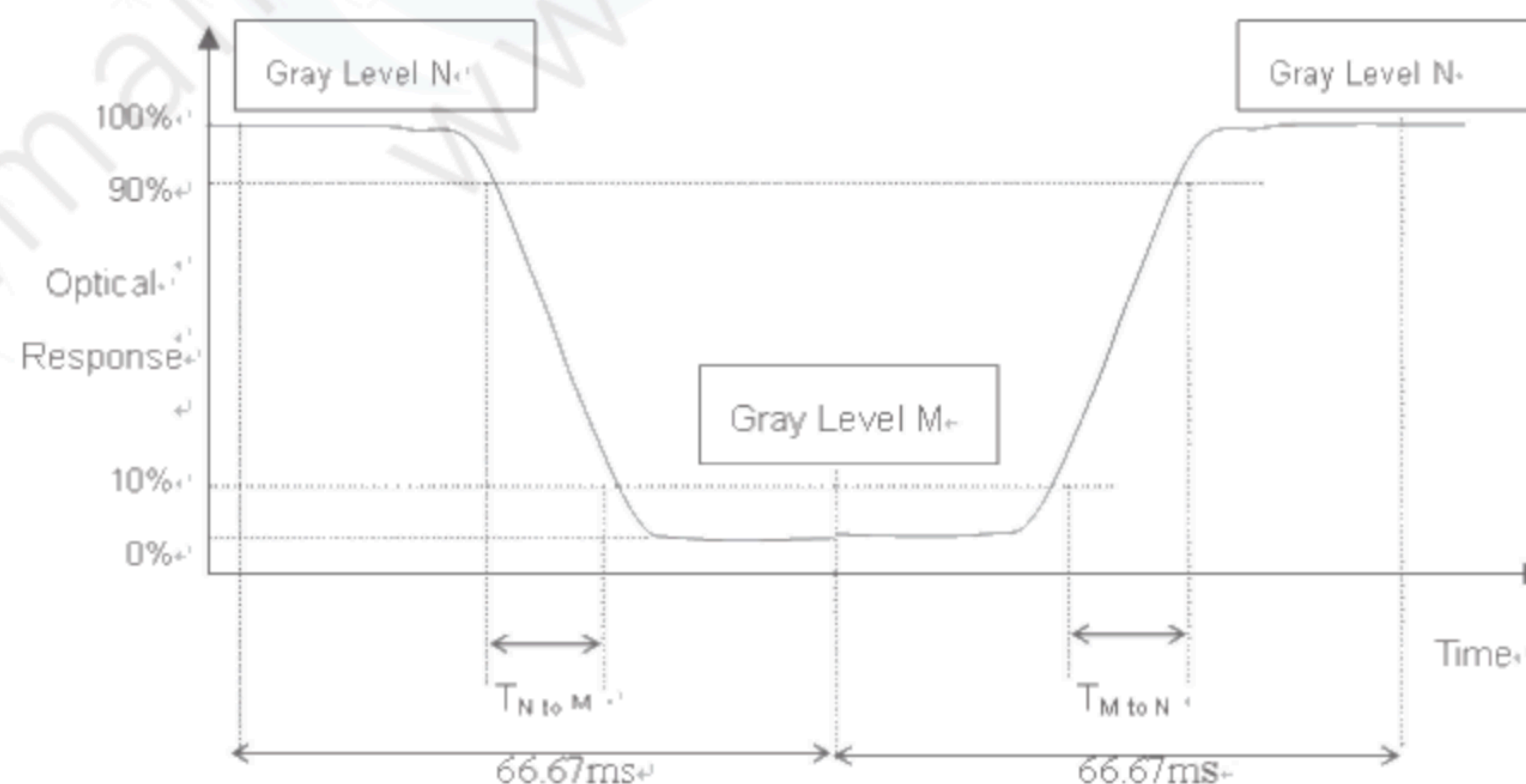
$$CR = CR(5)$$

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time :

-The  $T_R$  is the rising-time means the transition time from "Full-Black (gray 0)" to "Full-White (gray 255)" and the  $T_F$  is the falling-time means the transition time from "Full-White (gray 255)" to "Full-Black (gray 0)" as the following figure. (Measured by TEKTRONIX TDS3054B).

-The  $T_{GTG}$  is the response time means the transition time from "Gray N" to "Gray M" ( $N, M=0 \sim 255$ ).





- $T_{GTG\_AVE}$  is the total average of the  $T_{GTG}$  data (Measured by INX GTG instrument)
- The gray (N,M) stands for the (0,31,63,~255) as the following table.
- If system uses ODC ( Over Driving Circuit) function,  $T_{GTG\_AVE}$  may be 5ms~10ms.
- \* It depends on Overshoot rate.

| Gray to Gray |     | Rising time |    |    |    |     |     |     |     |     |
|--------------|-----|-------------|----|----|----|-----|-----|-----|-----|-----|
|              |     | 0           | 31 | 63 | 95 | 127 | 159 | 191 | 223 | 255 |
| Falling time | 0   |             |    |    |    |     |     |     |     |     |
|              | 31  |             |    |    |    |     |     |     |     |     |
|              | 63  |             |    |    |    |     |     |     |     |     |
|              | 95  |             |    |    |    |     |     |     |     |     |
|              | 127 |             |    |    |    |     |     |     |     |     |
|              | 159 |             |    |    |    |     |     |     |     |     |
|              | 191 |             |    |    |    |     |     |     |     |     |
|              | 223 |             |    |    |    |     |     |     |     |     |
|              | 255 |             |    |    |    |     |     |     |     |     |

Note (4) Definition of Luminance of White ( $L_C$ ):

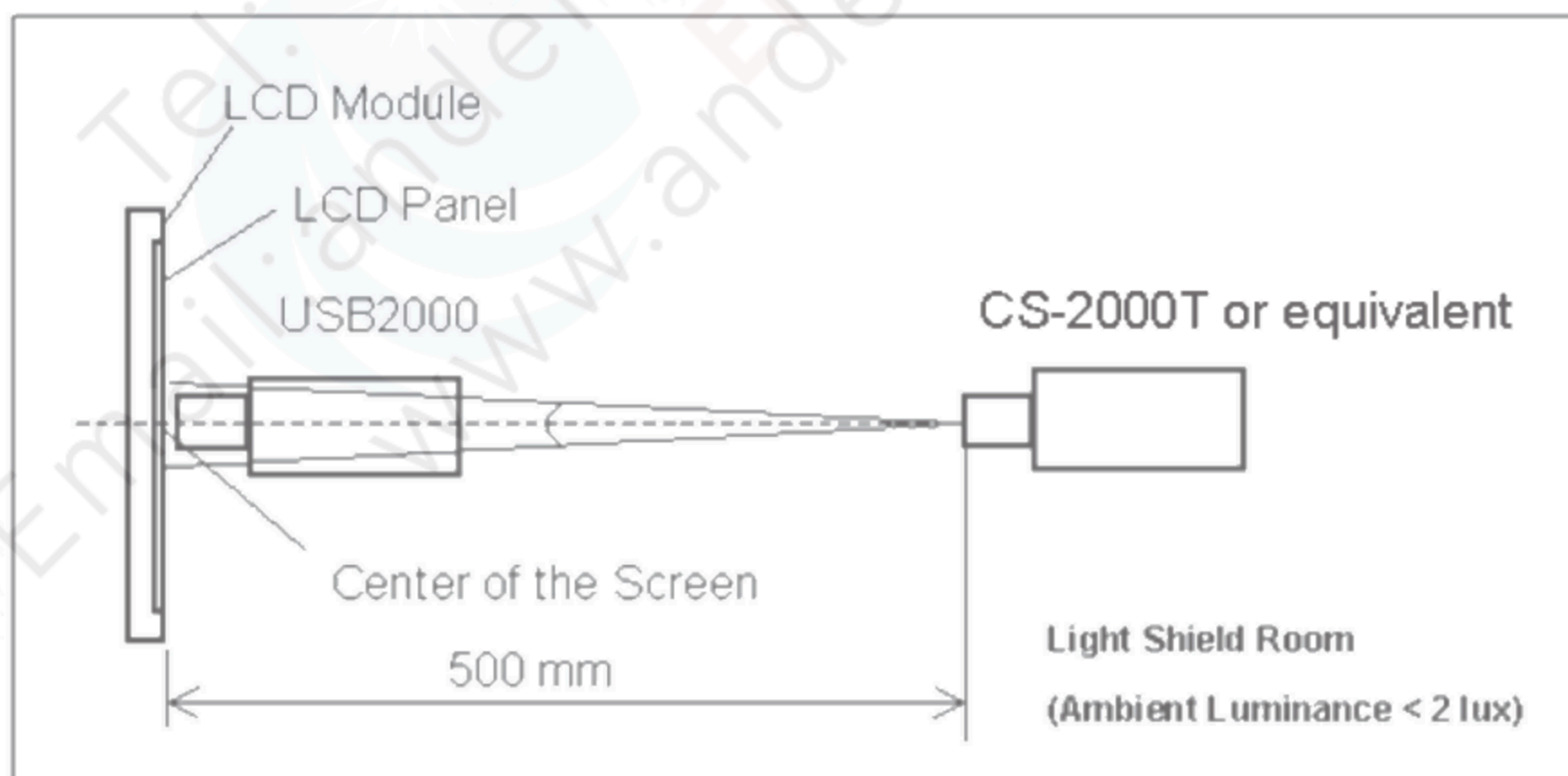
Measure the luminance of gray level 255 at center point

$$L_C = L(5)$$

$L(x)$  is corresponding to the luminance of the point X at Figure in Note (6).

Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 40 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 40 minutes in a windless room.

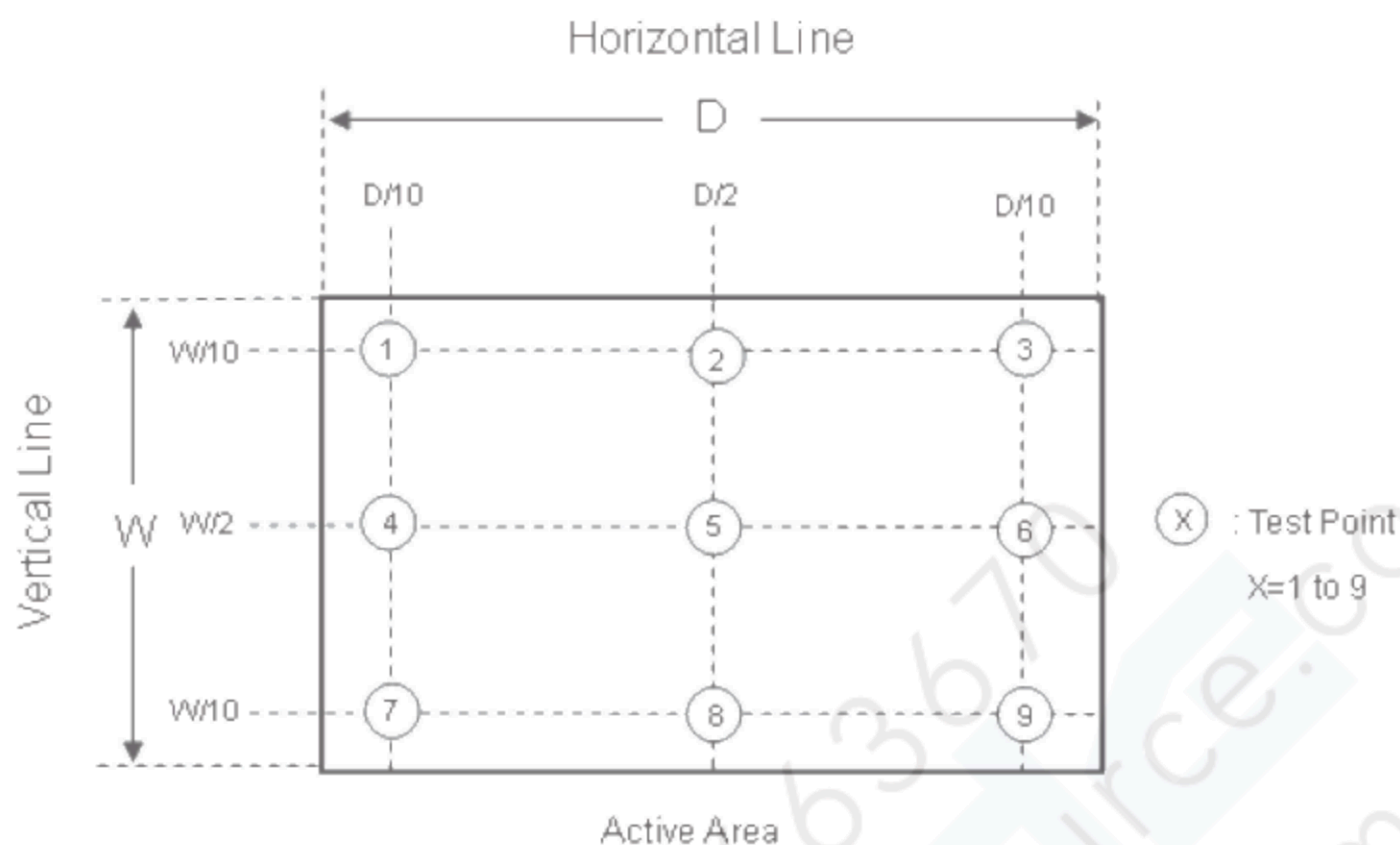


Note (6) Definition of White Variation ( $\delta W$ ):

Measure the luminance of gray level 255 at 9 points

$$\delta W = \text{Minimum } [L(1) \sim L(9)] / \text{Maximum } [L(1) \sim L(9)]$$







## 6. RELIABILITY TEST ITEM

| Items                             | Required Condition                                                                                                         | Note |
|-----------------------------------|----------------------------------------------------------------------------------------------------------------------------|------|
| Temperature Humidity Bias (THB)   | Ta= 50°C , 80%RH, 240hours                                                                                                 |      |
| High Temperature Operation (HTO)  | Ta= 50°C , 240hours                                                                                                        |      |
| Low Temperature Operation (LTO)   | Ta= 0°C , 240hours                                                                                                         |      |
| High Temperature Storage (HTS)    | Ta= 60°C , 240hours                                                                                                        |      |
| Low Temperature Storage (LTS)     | Ta= -20°C , 240hours                                                                                                       |      |
| Vibration Test<br>(Non-operation) | Acceleration: 1.5 G<br>Wave: Sine<br>Frequency: 10 - 300 Hz<br>Sweep: 30 Minutes each Axis (X, Y, Z)                       |      |
| Shock Test<br>(Non-operation)     | Acceleration: 50 G<br>Wave: Half-sine<br>Active Time: 11 ms<br>Direction : $\pm X, \pm Y, \pm Z$ .(one time for each Axis) |      |
| Thermal Shock Test (TST)          | -20°C/30min , 60°C / 30min , 100 cycles                                                                                    |      |
| On/Off Test                       | 25°C ,On/10sec , Off /10sec , 30,000 cycles                                                                                |      |
| ESD (Electro Static Discharge)    | Contact Discharge: $\pm 8KV, 150pF(330\Omega)$<br>Air Discharge: $\pm 15KV, 150pF(330\Omega)$                              |      |
| Altitude Test                     | Operation:10,000 ft / 24hours<br>Non-Operation:30,000 ft / 24hours                                                         |      |

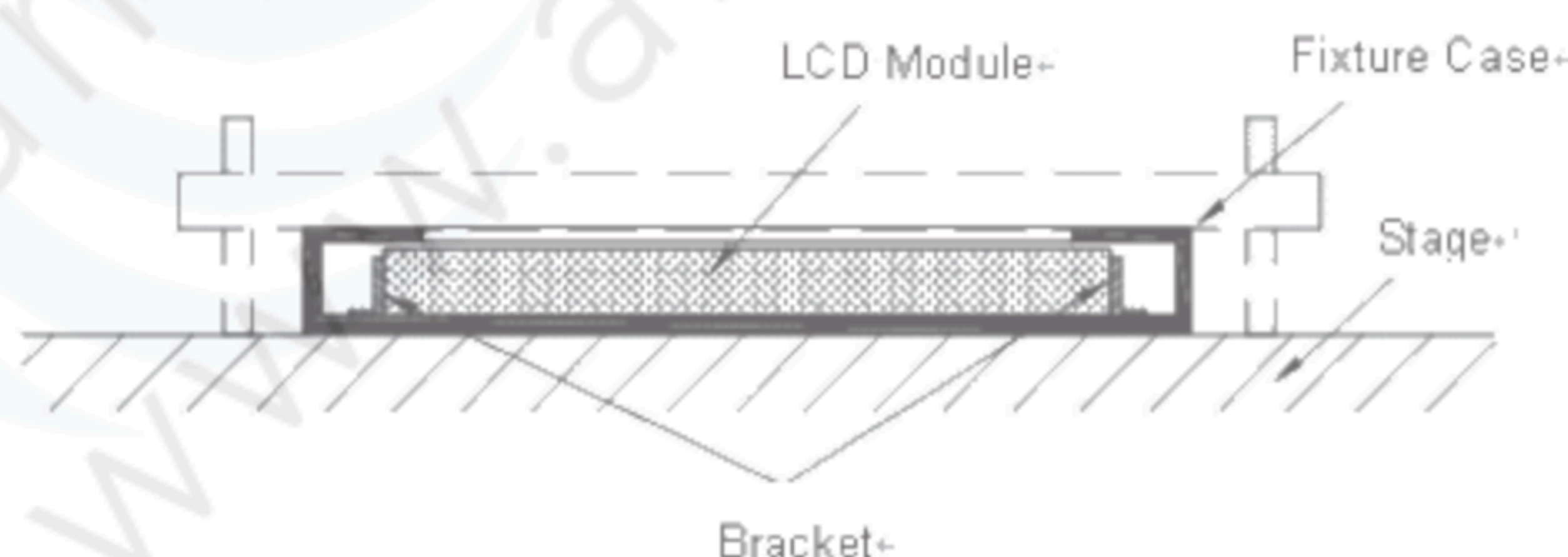
Note (1) criteria : Normal display image with no obvious non-uniformity and no line defect.

Note (2) Evaluation should be tested after storage at room temperature for more than two hour

Note (3) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

The fixing condition is shown as below:

At Room Temperature





## 7. MECHANICAL STRENGTH CHARACTERISTICS

### 7.1 MECHANICAL STRENGTH SPECIFICATIONS

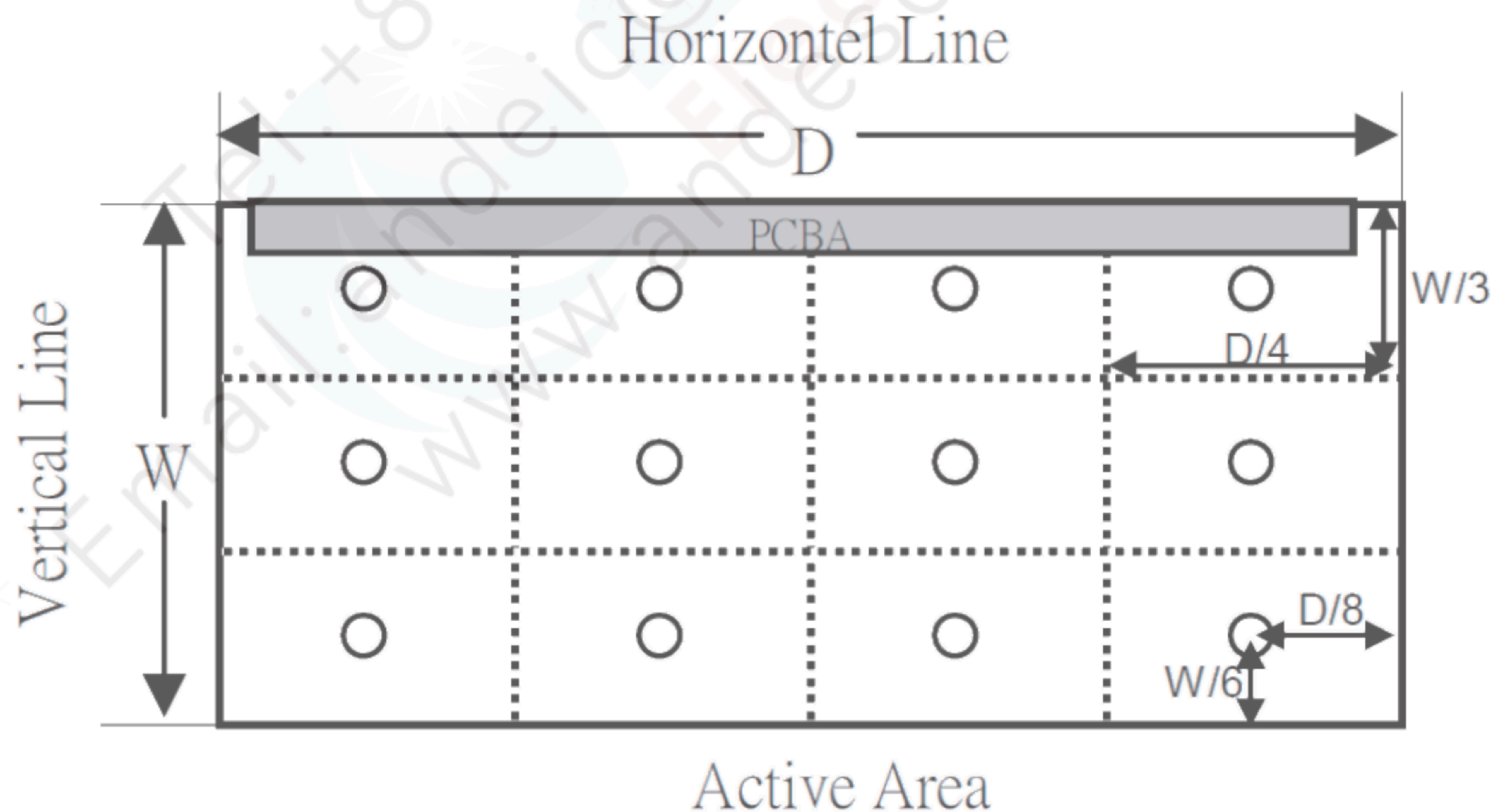
| Item                | Condition                      | Min | Unit | Note |
|---------------------|--------------------------------|-----|------|------|
| Mechanical Strength | 128 <sup>th</sup> Gray Pattern | 0.6 | Kgf  |      |

### 7.2 TEST CONDITIONS

| Items                       | Description                                                                                                                                                                    |
|-----------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Test Condition              | 1. Ambient Illumination : 10~15 lux<br>2. Test Pattern : 128 Gray<br>3. Distance of the judgment : 30cm from the surface of module<br>4. Viewing angle of the judgment : Front |
| Gage Information            | 1. Push pull guage<br>a. Model name : HF-50, maker : ALGOL<br>b. Shape of gage tip<br>- Diameter : 2mm<br>- Thickness : 2mm                                                    |
| Definition of Minimum force | To measure minimum force when operator detects any white spot and light leakage that have occurred while operator presses on back side of module with push pull gage.          |

### 7.3 DEFINITION OF TEST POINTS

Measure the minimum force of test points at 128th Gray pattern. The test points at back side of module area is showing as below (If the test points on the PCBA or TP board, these points are not included).





## 8. PACKAGING

### 8.1 PACKING SPECIFICATIONS

- (1) 12 LCD modules / 1 Box
- (2) Box dimensions: 620(L) X 348(W) X 430(H) mm
- (3) Weight: approximately: 29.8kg (12 modules per box)

### 8.2 PACKAGING METHOD

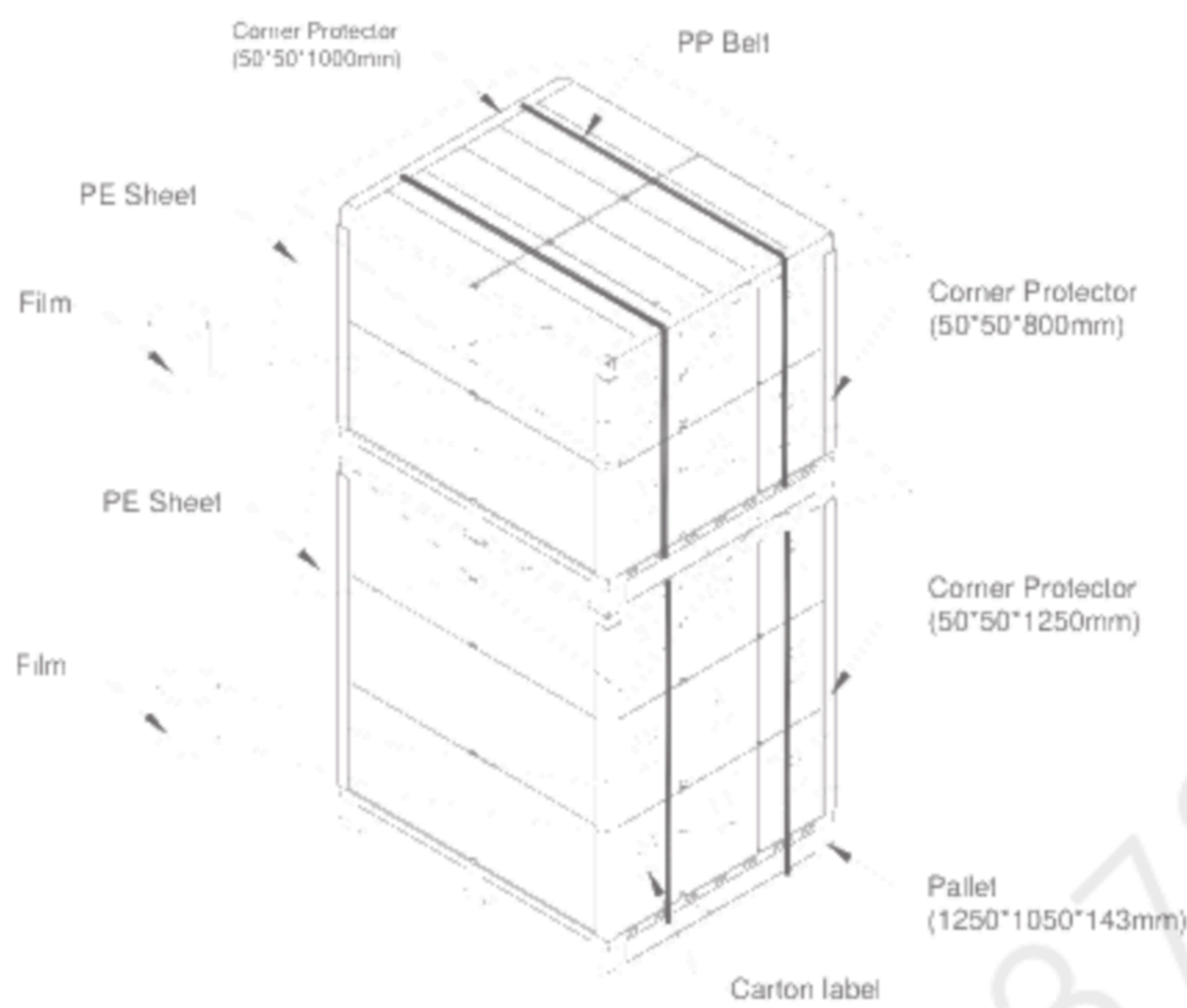


Figure 8-1 packing method

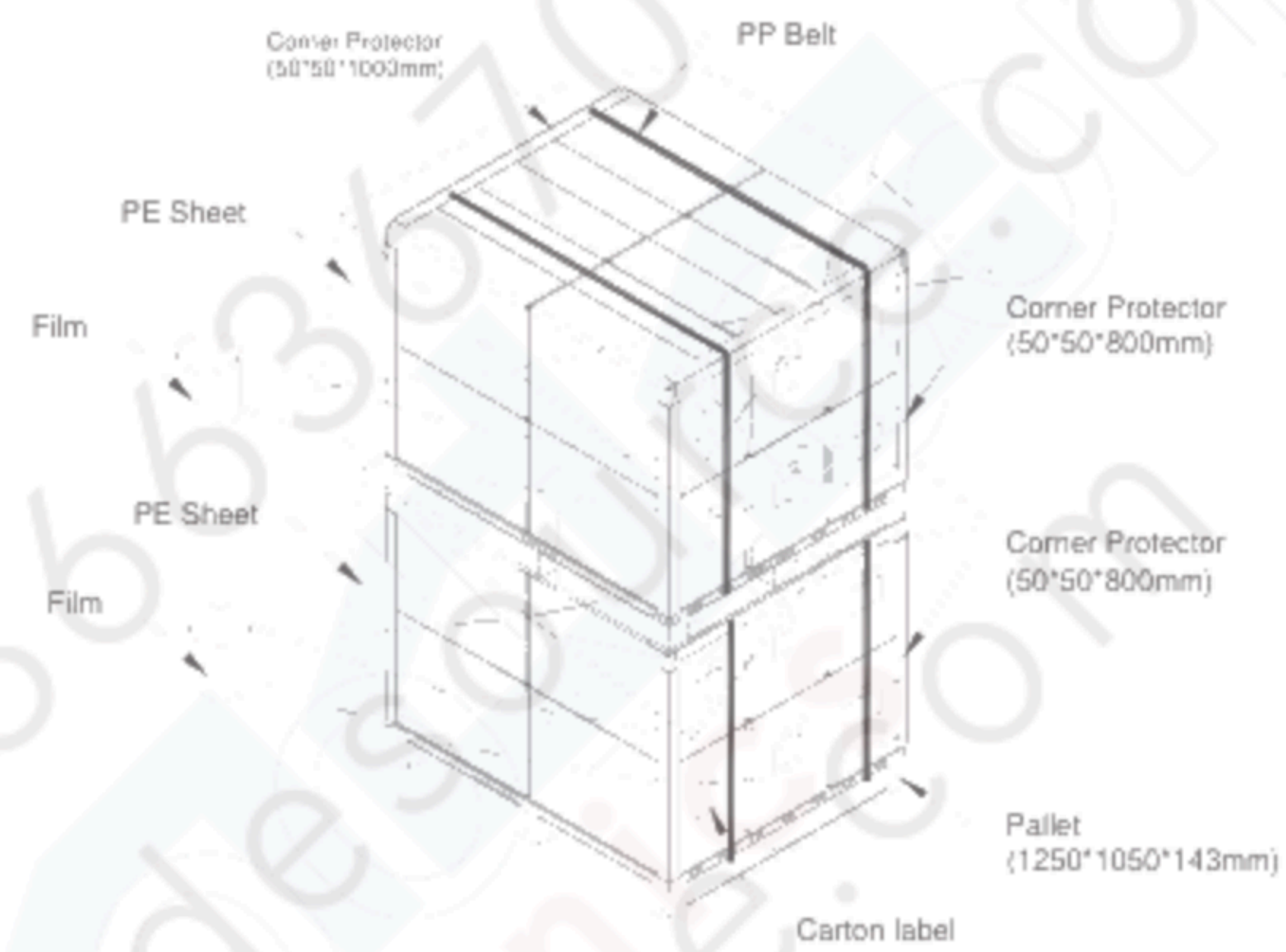


For ocean

Sea / Land Transportation (40ft HQ Container)



Sea / Land Transportation (40ft/20ft Container)



For air

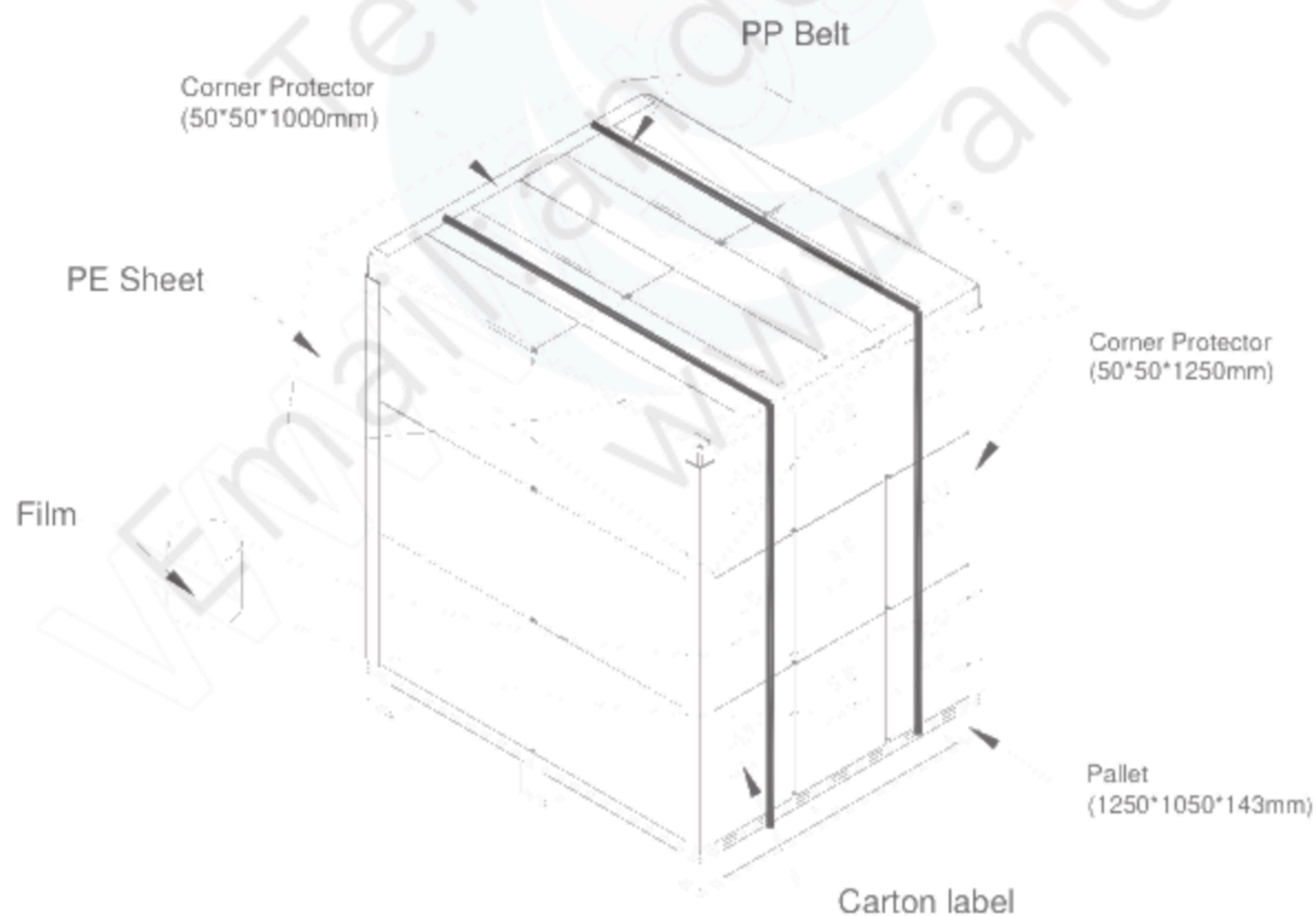


Figure 8-2 packing method



### 8.3 UN-PACKAGING METHOD

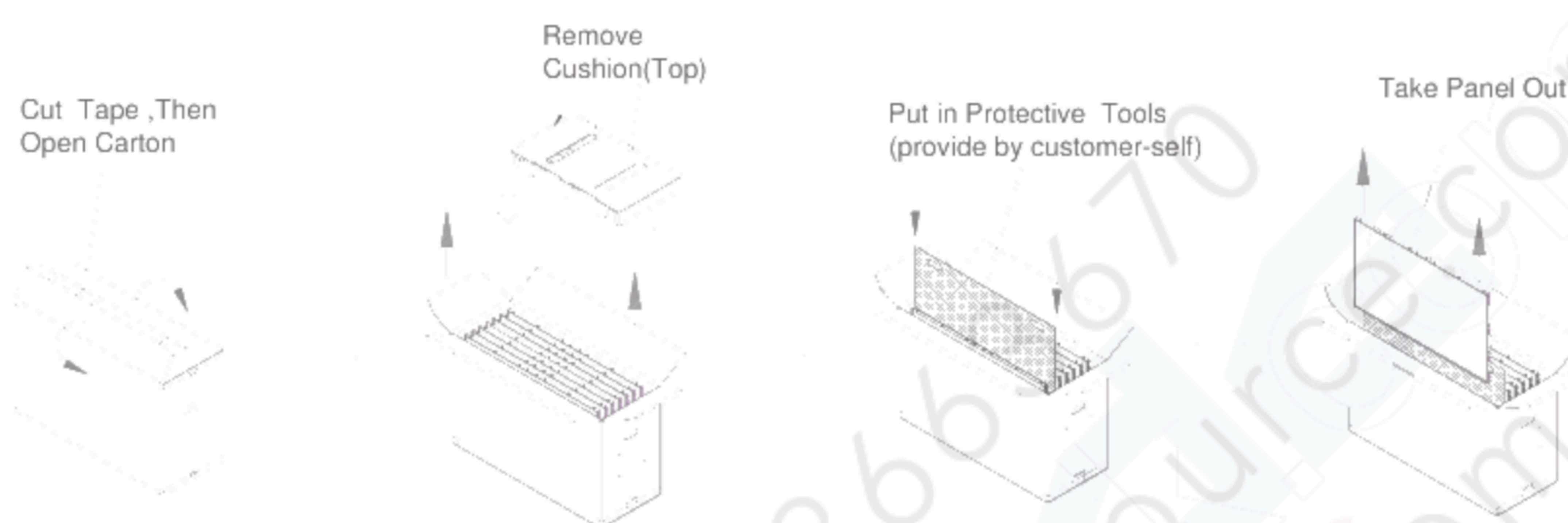
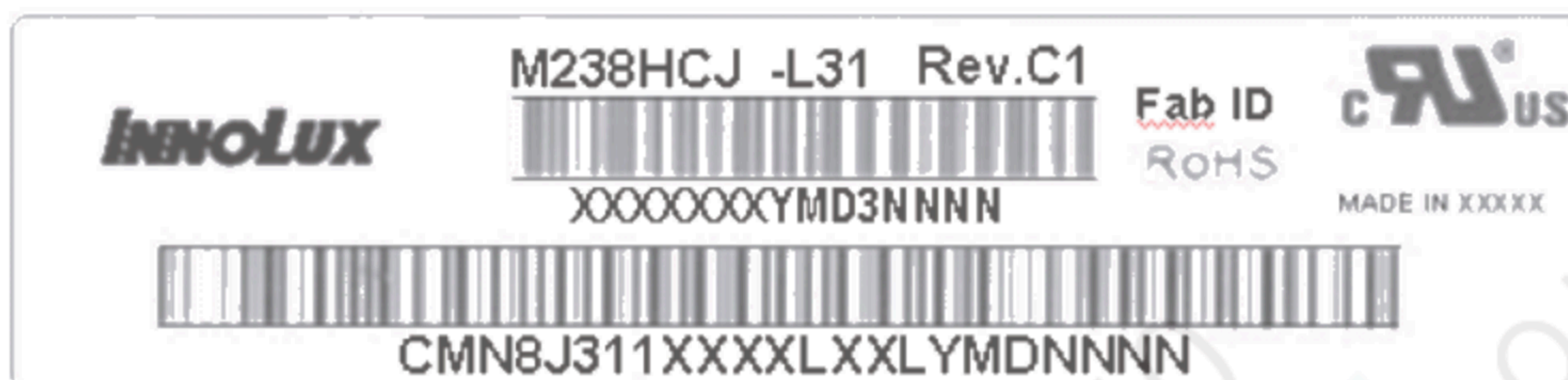


Figure 8-3 UN-packing method



## 9. INNOLUX MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



(a) Model Name: M238HCJ-L31

(b) Revision: Rev. XX, for example: A0, A1... B1, B2... or C1, C2...etc.

(c) Innolux barcode definition:

Serial ID: XX-XX-X-XX-YMD-L-NNNN

| Code | Meaning              | Description                                                                                                                                                               |
|------|----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| XX   | Innolux internal use | -                                                                                                                                                                         |
| XX   | Revision             | Cover all the change                                                                                                                                                      |
| X    | Innolux internal use | -                                                                                                                                                                         |
| XX   | Innolux internal use | -                                                                                                                                                                         |
| YMD  | Year, month, day     | Year: 0~9, 2001=1, 2002=2, 2003=3...2010=0, 2011=1, 2012=2...<br>Month: 1~12=1, 2, 3, ~, 9, A, B, C<br>Day: 1~31=1, 2, 3, ~, 9, A, B, C, ~, W, X, Y, exclude I, O, and U. |
| L    | Product line #       | Line 1=1, Line 2=2, Line 3=3, ...                                                                                                                                         |
| NNNN | Serial number        | Manufacturing sequence of product                                                                                                                                         |

(d) Customer's barcode definition:

Serial ID: CM- N8J31-X-X-X-XX-L-XX-L-YMD-NNNN

| Code  | Meaning               | Description                                                                                                                                                                                                                                     |
|-------|-----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| CM    | Supplier code         | Innolux =CM                                                                                                                                                                                                                                     |
| N8J31 | Model number          | M238HCJ-L31= N8J31                                                                                                                                                                                                                              |
| X     | Revision code         | Non ZBD: 1,2,~,8,9 / ZBD: A~Z                                                                                                                                                                                                                   |
| X     | Source driver IC code | Century=1, CLL=2, Demos=3, Epson=4, Fujitsu=5, Himax=6, Hitachi=7, Hynix=8, LDI=9, Matsushita=A, NEC=B, Novatec=C, OKI=D, Philips=E, Renesas=F, Samsung=G, Sanyo=H, Sharp=I, TI=J, Topro=K, Toshiba=L, Windbond=M, ILITEK=Q, Fiti=Y, None IC =Z |
| X     | Gate driver IC code   |                                                                                                                                                                                                                                                 |
| XX    | Cell location         | Tainan Taiwan=TN, Ningbo China=CN, Hsinchu Taiwan=SC                                                                                                                                                                                            |
| L     | Cell line #           | 1,2,~,9,A,B,~,Y,Z                                                                                                                                                                                                                               |
| XX    | Module location       | Tainan, Taiwan=TN ; Ningbo China=NP, Shenzhen China=SH                                                                                                                                                                                          |
| L     | Module line #         | 1,2,~,9,A,B,~,Y,Z                                                                                                                                                                                                                               |
| YMD   | Year, month, day      | Year: 0~9, 2001=1, 2002=2, 2003=3...2010=0, 2011=1, 2012=2...<br>Month: 1~12=1, 2, 3, ~, 9, A, B, C<br>Day: 1~31=1, 2, 3, ~, 9, A, B, C, ~, T, U, V                                                                                             |
| NNNN  | Serial number         | By LCD supplier                                                                                                                                                                                                                                 |



(e) FAB ID(UL Factory ID):

| Region | Factory ID |
|--------|------------|
| TWCM1  | GEMN       |
| NBCMI  | LEOO       |
| NBCME  | CANO       |
| NHCM1  | CAPG       |

## 10. PRECAUTIONS

### 10.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) To assemble or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) It's not permitted to have pressure or impulse on the module because the LCD panel and Backlight will be damaged.
- (4) Always follow the correct power sequence when LCD module is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.
- (5) Do not pull the I/F connector in or out while the module is operating.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) It is dangerous that moisture come into or contacted the LCD module, because moisture may damage LCD module when it is operating.
- (9) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (10) When ambient temperature is lower than 10°C may reduce the display quality. For example, the response time will become slowly.

### 10.2 STORAGE PRECAUTIONS

- (1) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0°C to 35°C and relative humidity of less than 70%
- (2) Do not store the TFT – LCD module in direct sunlight
- (3) The module should be stored in dark place. It is prohibited to apply sunlight or fluorescent light in storing

### 10.3 OPERATION PRECAUTIONS

- (1) The LCD product should be operated under normal condition.

Normal condition is defined as below :

Temperature : 20±15°C

Humidity: 65±20%

Display pattern : continually changing pattern(Not stationary)



- (2) If the product will be used in extreme conditions such as high temperature, high humidity, high altitude, display pattern or operation time etc... It is strongly recommended to contact Innolux for application engineering advice. Otherwise, its reliability and function may not be guaranteed.

#### **10.4 SAFETY PRECAUTIONS**

- (1) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (2) After the module's end of life, it is not harmful in case of normal operation and storage.

#### **10.5 SAFETY STANDARDS**

The LCD module should be certified with safety regulations as follows:

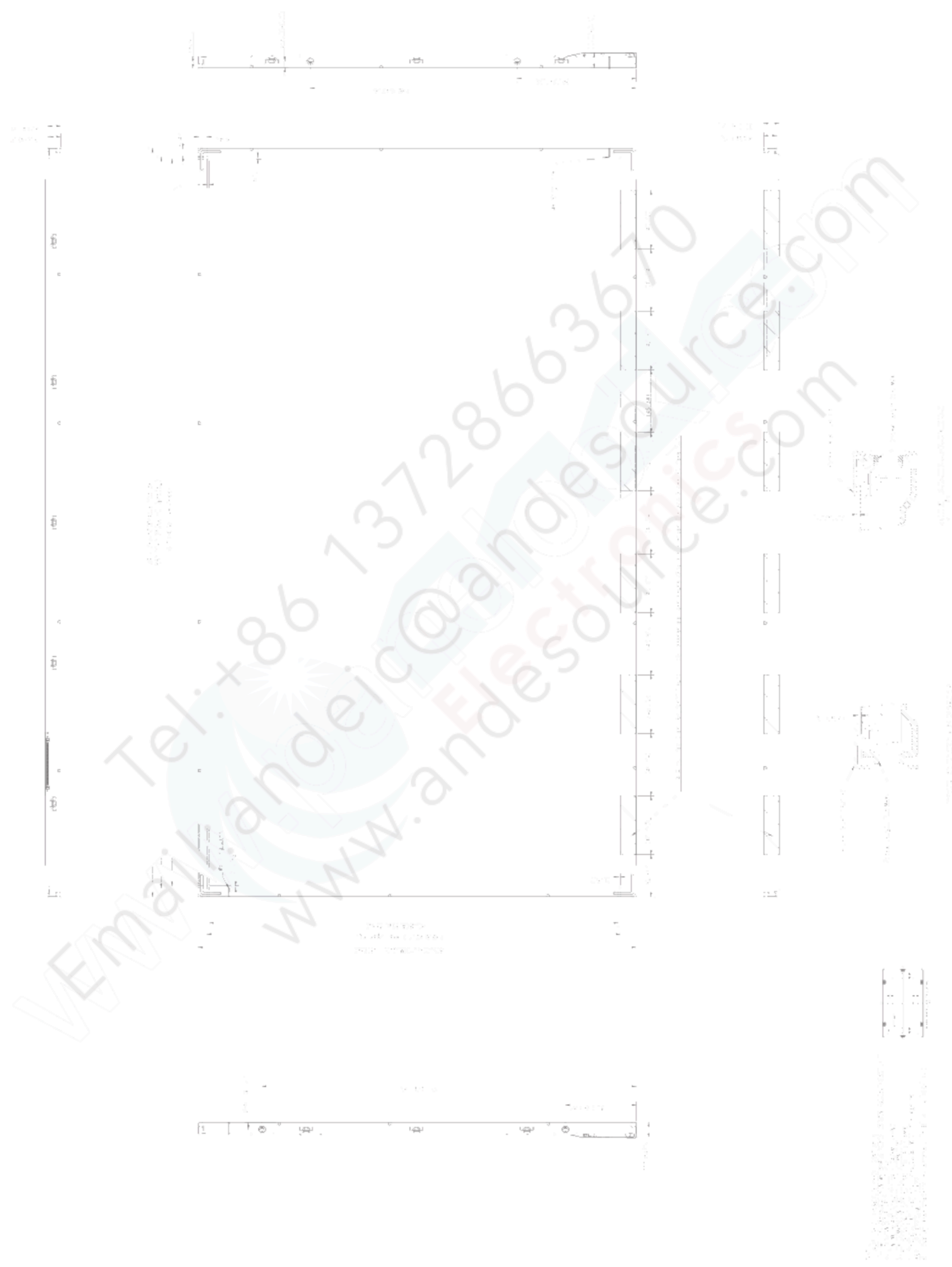
- (1) UL60950-1 or updated standard.
- (2) IEC60950-1 or updated standard.

#### **10.6 OTHER**

When fixed patterns are displayed for a long time, remnant image is likely to occur.

#### **Appendix. OUTLINE DRAWING**





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