

PRELIMINARY

**NEC** NEC LCD Technologies, Ltd.

# **TFT COLOR LCD MODULE**

**NL128102BC29-10**

**48.0cm (19.0 Type)**

**SXGA**

**LVDS Interface (2 ports)**

## **PRELIMINARY DATA SHEET**

**DOD-PP-0492 (2nd edition)**

**This PRELIMINARY DATA SHEET is updated  
document from DOD-PP-0486(1)**

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## INTRODUCTION

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Examples: Military systems, aircraft control equipment, aerospace equipment, nuclear reactor control systems, medical equipment/devices/systems for life support, etc.

The quality grade of this product is the "**Standard**" unless otherwise specified in this document.

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## 1. OUTLINE

### 1.1 STRUCTURE AND PRINCIPLE

Color LCD module NL128102BC29-10 is composed of the amorphous silicon thin film transistor liquid crystal display (a-Si TFT LCD) panel structure with driver LSIs for driving the TFT (Thin Film Transistor) array and a backlight.

The a-Si TFT LCD panel structure is injected liquid crystal material into a narrow gap between the TFT array glass substrate and a monochrome-filter glass substrate.

Grayscale data signals from a host system (e.g. signal generator, etc.) are modulated into best form for active matrix system by a signal processing board, and sent to the driver LSIs which drive the individual TFT arrays.

The TFT array as an electro-optical switch regulates the amount of transmitted light from the backlight assembly, when it is controlled by data signals. Monochrome images are created by regulating the amount of transmitted light through the TFT array.

### 1.2 APPLICATION

- Monitor for PC

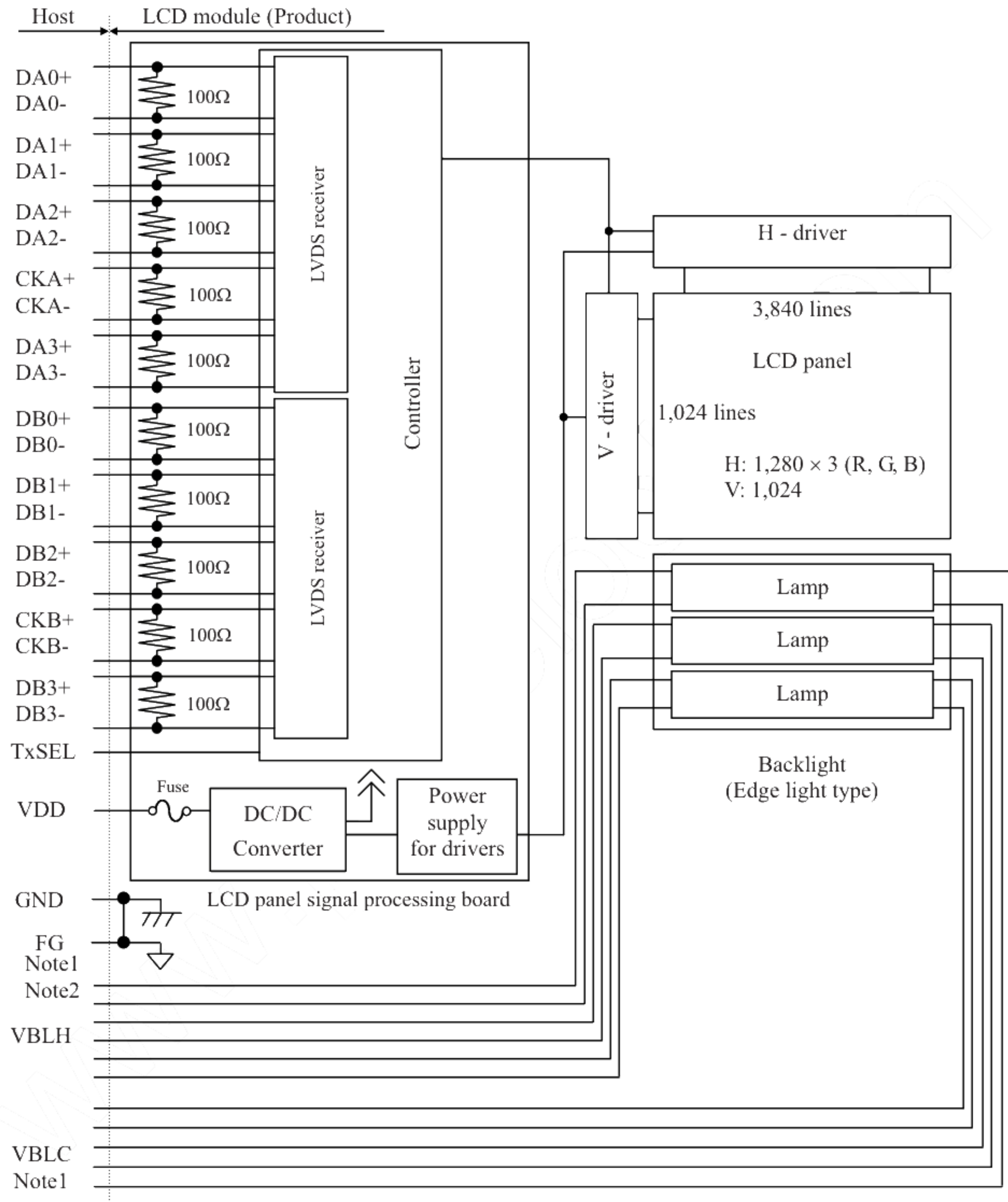
### 1.3 FEATURES

- Ultra-wide viewing angle (Adoption of Ultra-Advanced Super Fine TFT (UA-SFT))
- Wide color gamut
- High contrast
- LVDS interface
- Selectable LVDS data input map
- Edge light type (without inverter)

## 2. GENERAL SPECIFICATIONS

|                                   |   |
|-----------------------------------|---|
| <b>Display area</b>               | 376.32 (H) × 301.056 (V) mm   |
| <b>Diagonal size of display</b>   | 48cm (19.0 inches)  |
| <b>Drive system</b>               | a-Si TFT active matrix  |
| <b>Display color</b>              | 16,777,216 colors   |
| <b>Pixel</b>                      | 1,280 (H) × 1,024 (V) pixels  |
| <b>Pixel arrangement</b>          | RGB (Red dot, Green dot, Blue dot) vertical stripe  |
| <b>Dot pitch</b>                  | 0.098 (H) × 0.294 (V) mm  |
| <b>Pixel pitch</b>                | 0.294 (H) × 0.294 (V) mm  |
| <b>Module size</b>                | 404.2 (W) × 330.0 (H) × 22.0 (D) mm (typ.)  |
| <b>Weight</b>                     | (2,700) g (typ.)  |
| <b>Contrast ratio</b>             | (800:1) (typ.)  |
| <b>Viewing angle</b>              | At the contrast ratio $\geq 10:1$ <ul style="list-style-type: none"> <li>• Horizontal: Right side 88° (typ.), Left side 88° (typ.)</li> <li>• Vertical: Up side 88° (typ.), Down side 88° (typ.)</li> </ul> |
| <b>Designed viewing direction</b> | Viewing angle with optimum grayscale ( $\gamma=2.2$ ): normal axis (Perpendicular)  |
| <b>Polarizer surface</b>          | Antiglare   |
| <b>Polarizer pencil-hardness</b>  | 3H (min.) [by JIS K5400]  |
| <b>Color gamut</b>                | At LCD panel center<br>72 % (typ.) [against NTSC color space]   |
| <b>Response time</b>              | $T_{on} + T_{off}$ (10% $\leftrightarrow$ 90%)<br>(20) ms (typ.)  |
| <b>Luminance</b>                  | At $IBL=6.0mArms / lamp$<br>(300) $cd/m^2$ (typ.)   |
| <b>Signal system</b>              | LVDS 2 port (Receiver: THC63LVDF84B, THine Electronics Inc. or equivalent)<br>[8bit digital signals for data of RGB colors, Dot clock (CLK), Data enable (DE)]  |
| <b>Power supply voltage</b>       | LCD panel signal processing board: 5.0V   |
| <b>Backlight</b>                  | Edge light type: 6 cold cathode fluorescent lamps (without inverter)  |
| <b>Power consumption</b>          | At $IBL = 6.0mArms/lamp$ , Checkered flag pattern<br>TBD W (typ., Power dissipation of the inverter is not included.)   |

### 3. BLOCK DIAGRAM



Note1: Relations between GND (Signal ground), FG (Frame ground) and VBLC (Lamp low voltage terminal) in the LCD module are as follows.

|            |               |
|------------|---------------|
| GND - FG   | Connected     |
| GND - VBLC | Not connected |
| FG - VBLC  | Not connected |

Note2: GND and FG must be connected to customer equipment's ground, and it is recommended that GND, FG and customer inverter ground are connected together in customer equipment.

## 4. DETAILED SPECIFICATIONS

## 4.1 MECHANICAL SPECIFICATIONS

| Parameter    | Specification   | Unit |
|--------------|---|------|
| Module size  | $404.2 \pm 0.5$ (W) $\times$ $330.0 \pm 0.5$ (H) $\times$ $22.0 \pm 0.3$ (D)<br>Note1 | mm   |
| Display area | $376.32$ (H) $\times$ $301.056$ (V)<br>Note2  | mm   |
| Weight       | (2,700) (typ.), (2,850) (max.)  | g    |

Note1: Excluding lamp cable, cable clamp and projections.

Note2: See "7. OUTLINE DRAWINGS".

## 4.2 ABSOLUTE MAXIMUM RATINGS

| Parameter                  |                                   | Symbol | Rating        | Unit             | Remarks                |
|----------------------------|-----------------------------------|--------|---------------|------------------|------------------------|
| Power supply voltage       | LCD panel signal processing board | VDD    | -0.3 to +6.0  | V                | Ta = 25°C              |
|                            | Lamp voltage                      | VBLH   | 2,000         | Vrms             |                        |
| Input voltage for signals  | Display signals<br>Note1          | VD     | -0.3 to +2.8  | V                | Ta = 25°C<br>VDD= 5.0V |
|                            | Function signal<br>Note2          | VF     |               | V                |                        |
| Storage temperature        |                                   | Tst    | -20 to +60    | °C               | -                      |
| Operating temperature      | Front surface                     | TopF   | 0 to +55      | °C               | Note3                  |
|                            | Rear surface                      | TopR   | 0 to +60      | °C               | Note4                  |
| Relative humidity<br>Note5 |                                   | RH     | ≤ 95          | %                | Ta ≤ 40°C              |
|                            |                                   |        | ≤ 85          | %                | 40 < Ta ≤ 50°C         |
|                            |                                   |        | ≤ 70          | %                | 50 < Ta ≤ 55°C         |
| Absolute humidity<br>Note5 |                                   | AH     | ≤ 73<br>Note6 | g/m <sup>3</sup> | Ta > 55°C              |
| Operating altitude         |                                   | -      | ≤ 4,850       | m                | 0°C ≤ Ta ≤ 55°C        |
| Storage altitude           |                                   | -      | ≤ 13,600      | m                | -20°C ≤ Ta ≤ 60°C      |

Note1: Display signals are DA0+/-, DA1+/-, DA2+/-, DA3+/-, CKA+/-, DB0+/-, DB1+/-, DB2+/-, DB3+/-, CKB+/-

Note2: Function signal is TxSEL.

Note3: Measured at center of LCD panel surface (including self-heat)

Note4: Measured at center of LCD module's rear shield surface (including self-heat)

Note5: No condensation

Note6: Water amount at Ta = 55°C and RH = 70%

## 4.3 ELECTRICAL CHARACTERISTICS

## 4.3.1 LCD panel signal processing board

(Ta = 25°C)

| Parameter                            |      | Symbol | min.                | typ.         | max.         | Unit  | Remarks                |
|--------------------------------------|------|--------|---------------------|--------------|--------------|-------|------------------------|
| Power supply voltage                 |      | VDD    | 4.5                 | 5.0          | 5.5          | V     | -                      |
| Power supply current                 |      | IDD    | -                   | TBD<br>Note1 | TBD<br>Note2 | mA    | at VDD = 5.0V          |
| Permissible ripple voltage           |      | VRP    | -                   | -            | 100          | mVp-p | for VDD                |
| Differential input threshold voltage | High | VTH    | -                   | -            | +100         | mV    | at VCM = 1.2V<br>Note3 |
|                                      | Low  | VTL    | -100                | -            | -            | mV    |                        |
| Terminating resistance               |      | RT     | -                   | 100          | -            | Ω     | -                      |
| Input voltage for TxSEL signal       | High | VFH    | Keep this pin open. |              |              | -     | TxSEL<br>Note4         |
|                                      | Low  | VFL    | -                   | -            | 0.5          | V     |                        |
| Input current for TxSEL signal       |      | IFL    | -80                 | -            | -35          | μA    |                        |

Note1: Checkered flag pattern [by EIAJ ED-2522]

Note2: Pattern for maximum current

Note3: Common mode voltage for LVDS receiver

Note4: TxSEL is pulled-up in the product. (Pull-up resistance: 50kΩ)

## 4.3.2 Backlight lamp

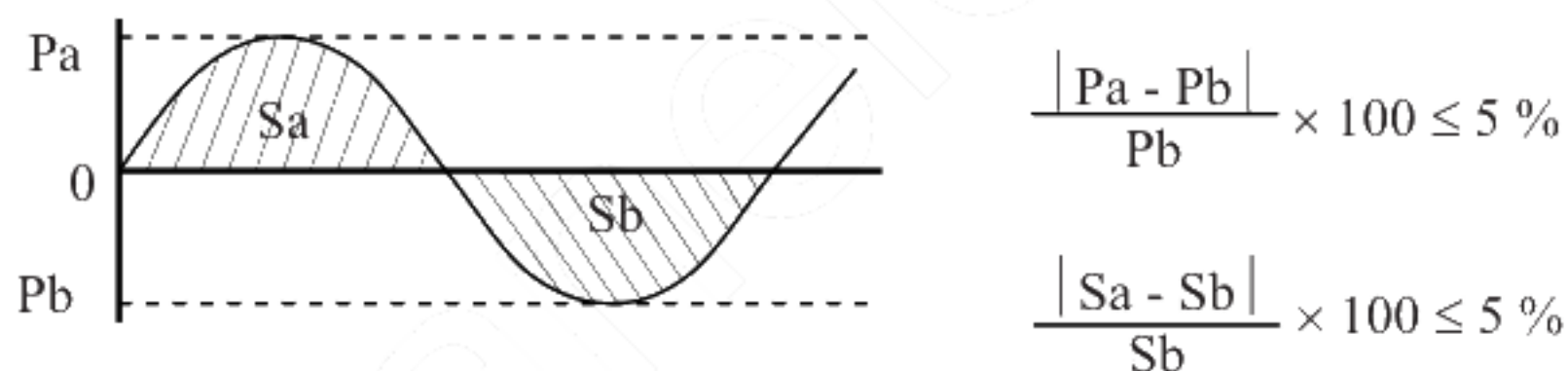
(Ta=25°C, Note1)

| Parameter                  | Symbol | min.  | typ. | max. | Unit  | Remarks  |
|----------------------------|--------|-------|------|------|-------|--|
| Lamp current               | IBL    | 3.5   | 6.0  | 7.0  | mArms | at IBL=6.0mArms:<br>(300) cd/m <sup>2</sup><br>Note3 |
| Lamp voltage               | VBLH   | -     | 650  | -    | Vrms  | Note2, Note3   |
| Lamp starting voltage      | VS     | 1,350 | -    | -    | Vrms  | Ta = 25°C<br>Note2, Note3, Note6                     |
|                            |        | 1,550 | -    | -    | Vrms  | Ta = 0°C<br>Note2, Note3, Note6                      |
| Lamp oscillation frequency | FO     | 40    | 48   | 55   | kHz   | Note4  |

Note1: This product consists of 6 backlight lamps, and these specifications are for each lamp.

Note2: The lamp voltage cycle between lamps should be kept on a same phase. "VS" and "VBLH" are the voltage value between low voltage side (Cold) and high voltage side (Hot).

Note3: The asymmetric ratio of working waveform for lamps (Power supply voltage peak ratio, power supply current peak ratio and waveform space ratio) should be less than 5 % (See the following figure.). If the waveform is asymmetric, DC (Direct current) element apply into the lamp. In this case, a lamp lifetime may be shortened, because a distribution of a lamp enclosure substance inclines toward one side between low voltage terminal (Cold terminal) and high voltage terminal (Hot terminal). When designing the inverter, evaluate asymmetric of lamp working waveform sufficiently.



Pa: Supply voltage/current peak for positive, Pb: Supply voltage/current peak for negative  
Sa: Waveform space for positive part, Sb: Waveform space for negative part

Note4: In case "FO" is not the recommended value, beat noise may display on the screen, because of interference between "FO" and "1/th". Recommended value of "FO" is as following.

$$FO = \frac{1}{4} \times \frac{1}{th} \times (2n-1)$$

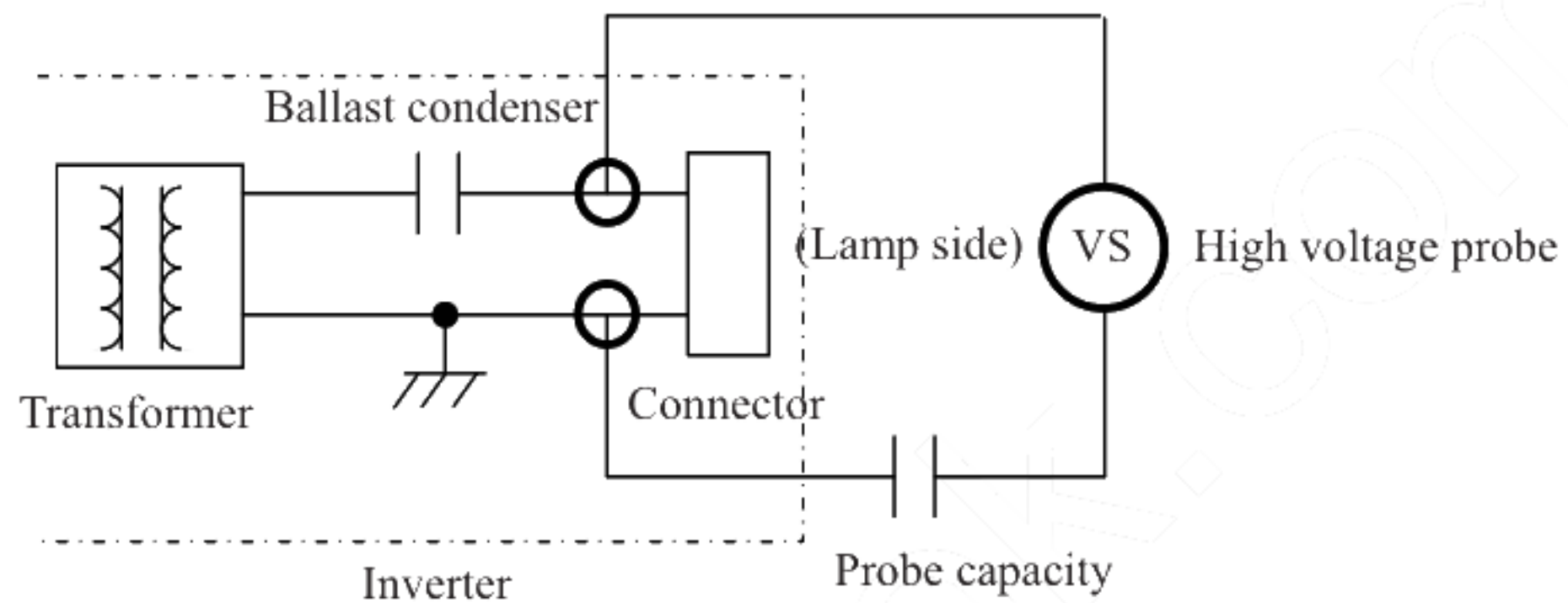
th: Horizontal cycle (See "4.9.1 Timing characteristics".)  
n: Natural number (1, 2, 3 .....)

Note5: Method of lamp cable installation may invite fluctuation of lamp current and voltage or asymmetric of lamp working waveform. When designing method of lamp cable installation, evaluate the fluctuation of lamp current, voltage and working waveform sufficiently.

Note6: In case of Inverter with Ballast condenser, "VS" is the voltage level between Ballast condenser and Connector (Refer to the below "Example of measurement"). "VS" should be designed to be more than minimum "VS". Otherwise the lamp may not be turned on because the lamp starting voltage is less than minimum "VS".

Example of measurement

Probe capacity: 3pF (Tektronix, inc.: P6015A)



## 4.3.3 Power supply voltage ripple

This product works, even if the ripple voltage levels are beyond the permissible values as following the table, but there might be noise on the display image.

| Power supply voltage |      | Ripple voltage<br>(Measure at input terminal of power supply) | Unit  |
|----------------------|------|---|-------|
| VDD                  | 5.0V | ≤ 100   | mVp-p |

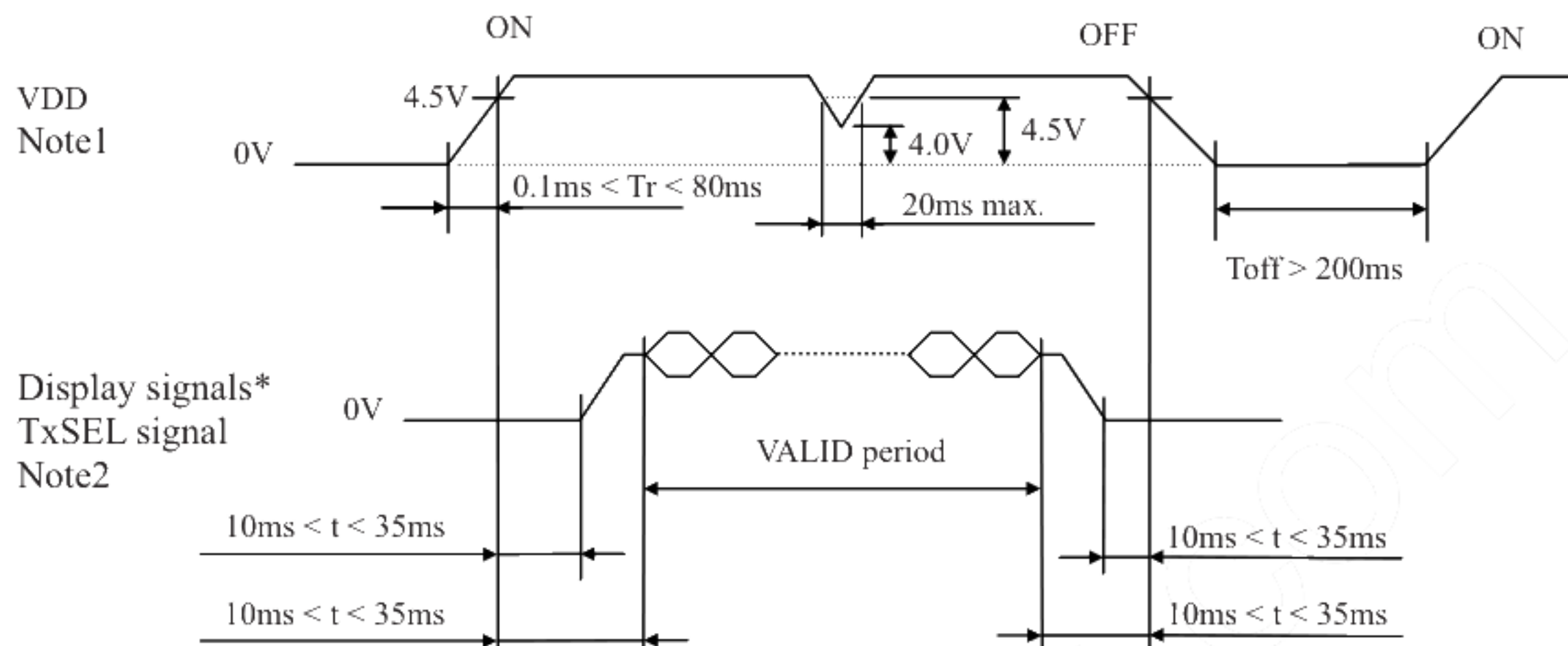
Note1: The permissible ripple voltage includes spike noise.

## 4.3.4 Fuse

| Parameter | Fuse |          | Rating  | Fusing current         | Remarks |
|-----------|------|----------|---------|------------------------|---------|
|           | Type | Supplier |         |                        |         |
| VDD       | TBD  | TBD      | (2.5 A) | (6.25 A)<br>5min. max. | Note1   |
|           |      |          | (32 V)  |                        |         |

Note1: The power supply capacity should be more than the fusing current. If it is less than the fusing current, the fuse may not blow in a short time, and then nasty smell, smoke and so on may occur.

## 4.4 POWER SUPPLY VOLTAGE SEQUENCE



\* These signals should be measured at the terminal of 100  $\Omega$  resistance.

Note1: In terms of voltage variation (voltage drop) while VDD rising edge is below 4.5V, a protection circuit may work, and then this product may not work.

Note2: Display signals (DA0+/-, DA1+/-, DA2+/-, DA3+/-, CKA+/-, DB0+/-, DB1+/-, DB2+/-, DB3+/-, CKB+/-) and TxSEL signal must be "0" voltage, exclude the VALID period (See above sequence diagram). If these signals are higher than 0.3V, the internal circuit is damaged. If some of display and function signals of this product are cut while this product is working, even if the signal input to it once again, it might not work normally. VDD should be cut when the display and function signals are stopped.

Note3: The backlight should be turned on within the valid period of display and function signals, in order to avoid unstable data display.

## 4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS

## 4.5.1 LCD panel signal processing board

CN1 socket (LCD module side): FI-X30SSL-HF (Japan Aviation Electronics Industry Limited (JAE))

Adaptable plug: FI-X30C series/ FI-X30H series/ FI-X30M series

(Japan Aviation Electronics Industry Limited (JAE))

| Pin No. | Symbol | Signal                           | Remarks                                       |
|---------|--------|----------------------------------|---|
| 1       | DA0-   | Odd pixel data 0                 | Note1   |
| 2       | DA0+   |                                  |   |
| 3       | DA1-   | Odd pixel data 1                 | Note1   |
| 4       | DA1+   |                                  |   |
| 5       | DA2-   | Odd pixel data 2                 | Note1   |
| 6       | DA2+   |                                  |   |
| 7       | GND    | Ground                           | Note2   |
| 8       | CKA-   | Odd pixel clock                  | Note1   |
| 9       | CKA+   |                                  |   |
| 10      | DA3-   | Odd pixel data 3                 | Note1   |
| 11      | DA3+   |                                  |   |
| 12      | DB0-   | Even pixel data 0                | Note1   |
| 13      | DB0+   |                                  |   |
| 14      | GND    | Ground                           | Note2   |
| 15      | DB1-   | Even pixel data 1                | Note1   |
| 16      | DB1+   |                                  |   |
| 17      | GND    | Ground                           | Note2   |
| 18      | DB2-   | Even pixel data 2                | Note1   |
| 19      | DB2+   |                                  |   |
| 20      | CKB-   | Even pixel clock                 | Note1   |
| 21      | CKB+   |                                  |   |
| 22      | DB3-   | Even pixel data 3                | Note1   |
| 23      | DB3+   |                                  |   |
| 24      | GND    | Ground                           | Note2   |
| 25      | TxSEL  | Selection of LVDS data input map | Open: Mode A<br>Low: Mode B      Note3, Note4 |
| 26      | RSVD   | -                                | Keep this pin Open.                           |
| 27      | N.C.   | -                                | Keep this pin Open.                           |
| 28      | VDD    | Power supply                     | Note2   |
| 29      |        |                                  |   |
| 30      |        |                                  |   |

Note1: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note2: All GND and VDD terminals should be used without any non-connected lines.

Note3: TxSEL is pulled-up in the product. (Pull-up resistance: 50kΩ)

Note4: See "4.6 SELECTION OF LVDS DATA INPUT MAP".

## 4.5.2 Backlight lamp

**Attention: VBLH and VBLC must be connected correctly. Wrong connections will cause electric shock and also break down of the product.**

CN201 plug (LCD module side): BHSR-02VS-1 (J.S.T Mfg. Co., Ltd.)

Adaptable socket: SM02B-BHSS-1-TB(LF)(SN) (J.S.T Mfg. Co., Ltd.)  
SM02B-BHSS-1-TB (J.S.T Mfg. Co., Ltd.)

| Pin No. | Symbol | Signal             | Remarks             |
|---------|--------|--------------------|---------------------|
| 1       | VBLH   | High voltage (Hot) | Cable color: (Pink) |
| 2       | VBLC   | Low voltage (Cold) | Cable color: (Gray) |

2

CN202 plug (LCD module side): BHSR-02VS-1 (J.S.T Mfg. Co., Ltd.)

Adaptable socket: SM02B-BHSS-1-TB(LF)(SN) (J.S.T Mfg. Co., Ltd.)  
SM02B-BHSS-1-TB (J.S.T Mfg. Co., Ltd.)

| Pin No. | Symbol | Signal             | Remarks              |
|---------|--------|--------------------|----------------------|
| 1       | VBLH   | High voltage (Hot) | Cable color: (White) |
| 2       | VBLC   | Low voltage (Cold) | Cable color: (Gray)  |

2

CN203 plug (LCD module side): BHSR-02VS-1 (J.S.T Mfg. Co., Ltd.)

Adaptable socket: SM02B-BHSS-1-TB(LF)(SN) (J.S.T Mfg. Co., Ltd.)  
SM02B-BHSS-1-TB (J.S.T Mfg. Co., Ltd.)

| Pin No. | Symbol | Signal             | Remarks             |
|---------|--------|--------------------|---------------------|
| 1       | VBLH   | High voltage (Hot) | Cable color: (Red)  |
| 2       | VBLC   | Low voltage (Cold) | Cable color: (Gray) |

2

CN204 plug (LCD module side): BHSR-02VS-1 (J.S.T Mfg. Co., Ltd.)

Adaptable socket: SM02B-BHSS-1-TB(LF)(SN) (J.S.T Mfg. Co., Ltd.)  
SM02B-BHSS-1-TB (J.S.T Mfg. Co., Ltd.)

| Pin No. | Symbol | Signal             | Remarks             |
|---------|--------|--------------------|---------------------|
| 1       | VBLH   | High voltage (Hot) | Cable color: (Pink) |
| 2       | VBLC   | Low voltage (Cold) | Cable color: (Gray) |

2

CN205 plug (LCD module side): BHSR-02VS-1 (J.S.T Mfg. Co., Ltd.)

Adaptable socket: SM02B-BHSS-1-TB(LF)(SN) (J.S.T Mfg. Co., Ltd.)  
SM02B-BHSS-1-TB (J.S.T Mfg. Co., Ltd.)

| Pin No. | Symbol | Signal             | Remarks              |
|---------|--------|--------------------|----------------------|
| 1       | VBLH   | High voltage (Hot) | Cable color: (White) |
| 2       | VBLC   | Low voltage (Cold) | Cable color: (Gray)  |

2

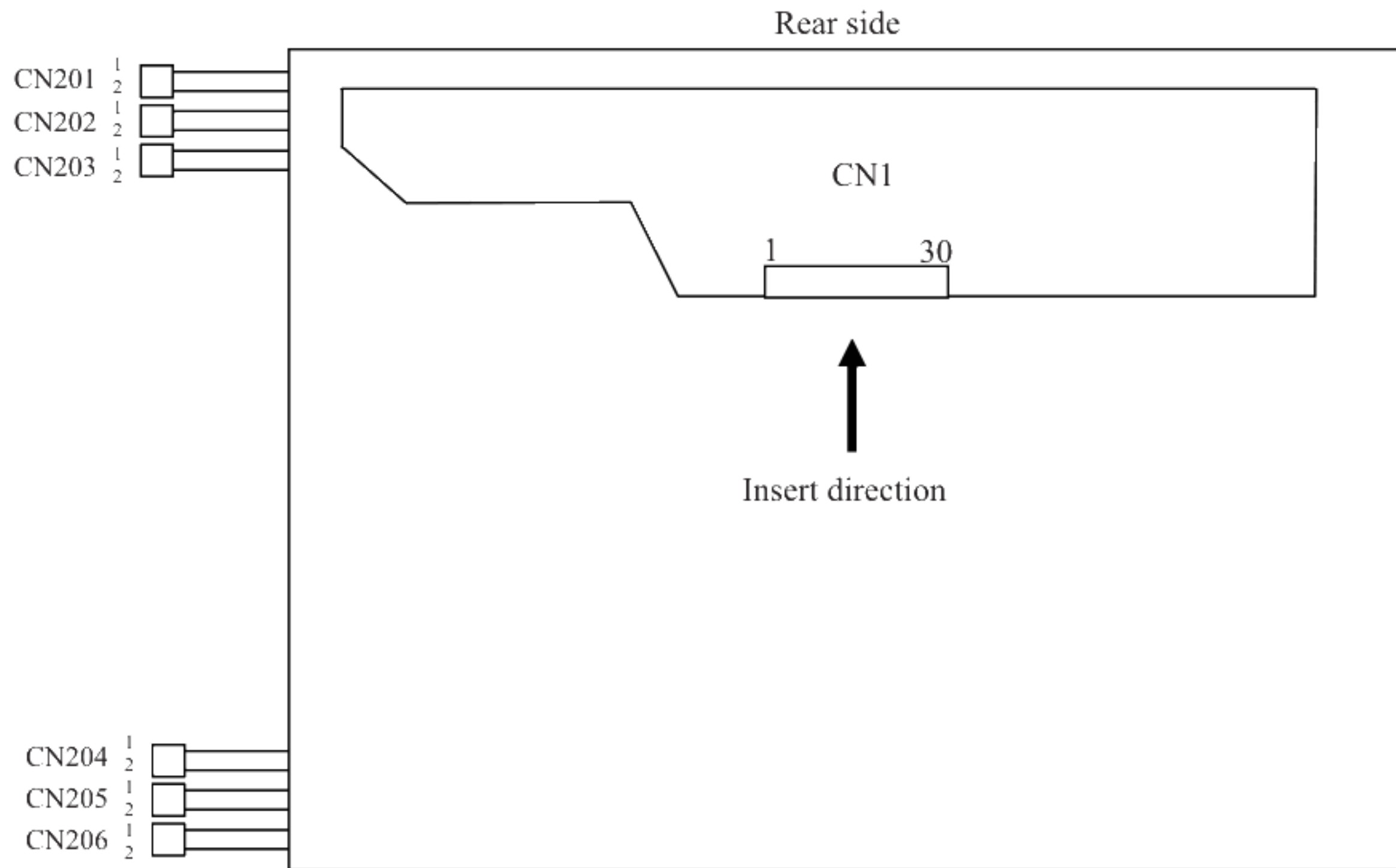
CN206 plug (LCD module side): BHSR-02VS-1 (J.S.T Mfg. Co., Ltd.)

Adaptable socket: SM02B-BHSS-1-TB(LF)(SN) (J.S.T Mfg. Co., Ltd.)  
SM02B-BHSS-1-TB (J.S.T Mfg. Co., Ltd.)

| Pin No. | Symbol | Signal             | Remarks             |
|---------|--------|--------------------|---------------------|
| 1       | VBLH   | High voltage (Hot) | Cable color: (Red)  |
| 2       | VBLC   | Low voltage (Cold) | Cable color: (Gray) |

2

## 4.5.3 Positions of plug and socket



## 4.6 SELECTION OF LVDS DATA INPUT MAP

## 4.6.1 Mode A

| Input data                        |            | Note1 | Transmitter |                               | Note2  | CN1 |        |
|-----------------------------------|------------|-------|-------------|-------------------------------|--------|-----|--------|
|                                   |            |       | Pin         | DS90CF383, C385 or equivalent |        | Pin | Symbol |
| Odd pixel data and control signal | RA0        | →     | 51          | TXIN0                         |        |     |        |
|                                   | RA1        | →     | 52          | TXIN1                         | TA1-   | 1   | DA0-   |
|                                   | RA2        | →     | 54          | TXIN2                         | TA1+   | 2   | DA0+   |
|                                   | RA3        | →     | 55          | TXIN3                         |        |     |        |
|                                   | RA4        | →     | 56          | TXIN4                         | TB1-   | 3   | DA1-   |
|                                   | RA5        | →     | 3           | TXIN6                         | TB1+   | 4   | DA1+   |
|                                   | GA0        | →     | 4           | TXIN7                         |        |     |        |
|                                   | GA1        | →     | 6           | TXIN8                         | TC1-   | 5   | DA2-   |
|                                   | GA2        | →     | 7           | TXIN9                         | TC1+   | 6   | DA2+   |
|                                   | GA3        | →     | 11          | TXIN12                        |        | 7   | GND    |
|                                   | GA4        | →     | 12          | TXIN13                        | TCLK1- | 8   | CKA-   |
|                                   | GA5        | →     | 14          | TXIN14                        | TCLK1+ | 9   | CKA+   |
|                                   | BA0        | →     | 15          | TXIN15                        |        |     |        |
|                                   | BA1        | →     | 19          | TXIN18                        | TD1-   | 10  | DA3-   |
|                                   | BA2        | →     | 20          | TXIN19                        | TD1+   | 11  | DA3+   |
|                                   | BA3        | →     | 22          | TXIN20                        |        |     |        |
|                                   | BA4        | →     | 23          | TXIN21                        |        |     |        |
|                                   | BA5        | →     | 24          | TXIN22                        |        |     |        |
|                                   | Note3 RSVD | →     | 27          | TXIN24                        |        |     |        |
|                                   | Note3 RSVD | →     | 28          | TXIN25                        |        |     |        |
|                                   | DE         | →     | 30          | TXIN26                        |        |     |        |
|                                   | RA6        | →     | 50          | TXIN27                        |        |     |        |
|                                   | RA7        | →     | 2           | TXIN5                         |        |     |        |
|                                   | GA6        | →     | 8           | TXIN10                        |        |     |        |
|                                   | GA7        | →     | 10          | TXIN11                        |        |     |        |
|                                   | BA6        | →     | 16          | TXIN16                        |        |     |        |
|                                   | BA7        | →     | 18          | TXIN17                        |        |     |        |
|                                   | Note3 RSVD | →     | 25          | TXIN23                        |        |     |        |
|                                   | CLK        | →     | 31          | CLKIN                         |        |     |        |
| Even pixel data                   | RB0        | →     | 51          | TXIN0                         |        |     |        |
|                                   | RB1        | →     | 52          | TXIN1                         | TA2-   | 12  | DB0-   |
|                                   | RB2        | →     | 54          | TXIN2                         | TA2+   | 13  | DB0+   |
|                                   | RB3        | →     | 55          | TXIN3                         |        | 14  | GND    |
|                                   | RB4        | →     | 56          | TXIN4                         | TB2-   | 15  | DB1-   |
|                                   | RB5        | →     | 3           | TXIN6                         | TB2+   | 16  | DB1+   |
|                                   | GB0        | →     | 4           | TXIN7                         |        | 17  | GND    |
|                                   | GB1        | →     | 6           | TXIN8                         | TC2-   | 18  | DB2-   |
|                                   | GB2        | →     | 7           | TXIN9                         | TC2+   | 19  | DB2+   |
|                                   | GB3        | →     | 11          | TXIN12                        |        |     |        |
|                                   | GB4        | →     | 12          | TXIN13                        | TCLK2- | 20  | CKB-   |
|                                   | GB5        | →     | 14          | TXIN14                        | TCLK2+ | 21  | CKB+   |
|                                   | BB0        | →     | 15          | TXIN15                        |        |     |        |
|                                   | BB1        | →     | 19          | TXIN18                        | TD2-   | 22  | DB3-   |
|                                   | BB2        | →     | 20          | TXIN19                        | TD2+   | 23  | DB3+   |
|                                   | BB3        | →     | 22          | TXIN20                        |        | 24  | GND    |
|                                   | BB4        | →     | 23          | TXIN21                        |        | 25  | TxSEL  |
|                                   | BB5        | →     | 24          | TXIN22                        |        | 26  | RSVD   |
|                                   | Note3 RSVD | →     | 27          | TXIN24                        |        | 27  | N.C.   |
|                                   | Note3 RSVD | →     | 28          | TXIN25                        |        | 28  | VDD    |
|                                   | Note3 RSVD | →     | 30          | TXIN26                        |        | 29  | VDD    |
|                                   | RB6        | →     | 50          | TXIN27                        |        | 30  | VDD    |
|                                   | RB7        | →     | 2           | TXIN5                         |        |     |        |
|                                   | GB6        | →     | 8           | TXIN10                        |        |     |        |
|                                   | GB7        | →     | 10          | TXIN11                        |        |     |        |
|                                   | BB6        | →     | 16          | TXIN16                        |        |     |        |
|                                   | BB7        | →     | 18          | TXIN17                        |        |     |        |
|                                   | Note3 RSVD | →     | 25          | TXIN23                        |        |     |        |
|                                   | CLK        | →     | 31          | CLKIN                         |        |     |        |

## 4.6.2 Mode B

| Input data                        |            | Note1 | Transmitter |                              |     |                           | CN1   |          |
|-----------------------------------|------------|-------|-------------|------------------------------|-----|---------------------------|-------|----------|
|                                   |            |       | Pin         | THC63LVDF83A/R or equivalent | Pin | THC63LVD823 or equivalent | Pin   | Symbol   |
| Odd pixel data and control signal | RA2        | →     | 51          | TA0                          | 53  | R12                       | Note2 |          |
|                                   | RA3        | →     | 52          | TA1                          | 54  | R13                       |       | 1 DA0-   |
|                                   | RA4        | →     | 54          | TA2                          | 57  | R14                       |       | 2 DA0+   |
|                                   | RA5        | →     | 55          | TA3                          | 58  | R15                       |       |          |
|                                   | RA6        | →     | 56          | TA4                          | 59  | R16                       |       | 3 DA1-   |
|                                   | RA7        | →     | 3           | TA5                          | 60  | R17                       |       | 4 DA1+   |
|                                   | GA2        | →     | 4           | TA6                          | 63  | G12                       |       |          |
|                                   | GA3        | →     | 6           | TB0                          | 64  | G13                       |       | 5 DA2-   |
|                                   | GA4        | →     | 7           | TB1                          | 65  | G14                       |       | 6 DA2+   |
|                                   | GA5        | →     | 11          | TB2                          | 66  | G15                       |       | 7 GND    |
|                                   | GA6        | →     | 12          | TB3                          | 67  | G16                       |       | 8 CKA-   |
|                                   | GA7        | →     | 14          | TB4                          | 68  | G17                       |       | 9 CKA+   |
|                                   | BA2        | →     | 15          | TB5                          | 73  | B12                       |       |          |
|                                   | BA3        | →     | 19          | TB6                          | 74  | B13                       |       | 10 DA3-  |
|                                   | BA4        | →     | 20          | TC0                          | 75  | B14                       |       | 11 DA3+  |
|                                   | BA5        | →     | 22          | TC1                          | 76  | B15                       |       |          |
|                                   | BA6        | →     | 23          | TC2                          | 77  | B16                       |       |          |
|                                   | BA7        | →     | 24          | TC3                          | 78  | B17                       |       |          |
|                                   | Note3 RSVD | →     | 27          | TC4                          | 7   | RSVD                      |       |          |
|                                   | Note3 RSVD | →     | 28          | TC5                          | 8   | RSVD                      |       |          |
|                                   | DE         | →     | 30          | TC6                          | 9   | DE                        |       |          |
|                                   | RA0        | →     | 50          | TD0                          | 51  | R10                       |       |          |
|                                   | RA1        | →     | 2           | TD1                          | 52  | R11                       |       |          |
|                                   | GA0        | →     | 8           | TD2                          | 61  | G10                       |       |          |
|                                   | GA1        | →     | 10          | TD3                          | 62  | G11                       |       |          |
|                                   | BA0        | →     | 16          | TD4                          | 69  | B10                       |       |          |
|                                   | BA1        | →     | 18          | TD5                          | 70  | B11                       |       |          |
|                                   | Note3 RSVD | →     | 25          | TD6                          | -   |                           |       |          |
|                                   | CLK        | →     | 31          | CLKIN                        | 10  | CLK                       |       |          |
| Even pixel data                   | RB2        | →     | 51          | TA0                          | 81  | R22                       | Note2 |          |
|                                   | RB3        | →     | 52          | TA1                          | 82  | R23                       |       | 12 DB0-  |
|                                   | RB4        | →     | 54          | TA2                          | 83  | R24                       |       | 13 DB0+  |
|                                   | RB5        | →     | 55          | TA3                          | 84  | R25                       |       | 14 GND   |
|                                   | RB6        | →     | 56          | TA4                          | 85  | R26                       |       | 15 DB1-  |
|                                   | RB7        | →     | 3           | TA5                          | 86  | R27                       |       | 16 DB1+  |
|                                   | GB2        | →     | 4           | TA6                          | 91  | G22                       |       | 17 GND   |
|                                   | GB3        | →     | 6           | TB0                          | 92  | G23                       |       | 18 DB2-  |
|                                   | GB4        | →     | 7           | TB1                          | 93  | G24                       |       | 19 DB2+  |
|                                   | GB5        | →     | 11          | TB2                          | 94  | G25                       |       |          |
|                                   | GB6        | →     | 12          | TB3                          | 95  | G26                       |       | 20 CKB-  |
|                                   | GB7        | →     | 14          | TB4                          | 96  | G27                       |       | 21 CKB+  |
|                                   | BB2        | →     | 15          | TB5                          | 99  | B22                       |       |          |
|                                   | BB3        | →     | 19          | TB6                          | 100 | B23                       |       | 22 DB3-  |
|                                   | BB4        | →     | 20          | TC0                          | 1   | B24                       |       | 23 DB3+  |
|                                   | BB5        | →     | 22          | TC1                          | 2   | B25                       |       | 24 GND   |
|                                   | BB6        | →     | 23          | TC2                          | 5   | B26                       |       | 25 TxSEL |
|                                   | BB7        | →     | 24          | TC3                          | 6   | B27                       |       | 26 RSVD  |
|                                   | Note3 RSVD | →     | 27          | TC4                          | -   |                           |       | 27 N.C.  |
|                                   | Note3 RSVD | →     | 28          | TC5                          | -   |                           |       | 28 VDD   |
|                                   | Note3 RSVD | →     | 30          | TC6                          | -   |                           |       | 29 VDD   |
|                                   | RB0        | →     | 50          | TD0                          | 79  | R20                       |       | 30 VDD   |
|                                   | RB1        | →     | 2           | TD1                          | 80  | R21                       |       |          |
|                                   | GB0        | →     | 8           | TD2                          | 89  | G20                       |       |          |
|                                   | GB1        | →     | 10          | TD3                          | 90  | G21                       |       |          |
|                                   | BB0        | →     | 16          | TD4                          | 97  | B20                       |       |          |
|                                   | BB1        | →     | 18          | TD5                          | 98  | B21                       |       |          |
|                                   | Note3 RSVD | →     | 25          | TD6                          | -   |                           |       |          |
|                                   | CLK        | →     | 31          | CLKIN                        | -   |                           |       |          |

Note1: LSB (Least Significant Bit) – RA0, GA0, BA0, RB0, GB0, BB0

MSB (Most Significant Bit) – RA7, GA7, BA7, RB7, GB7, BB7

Note2: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

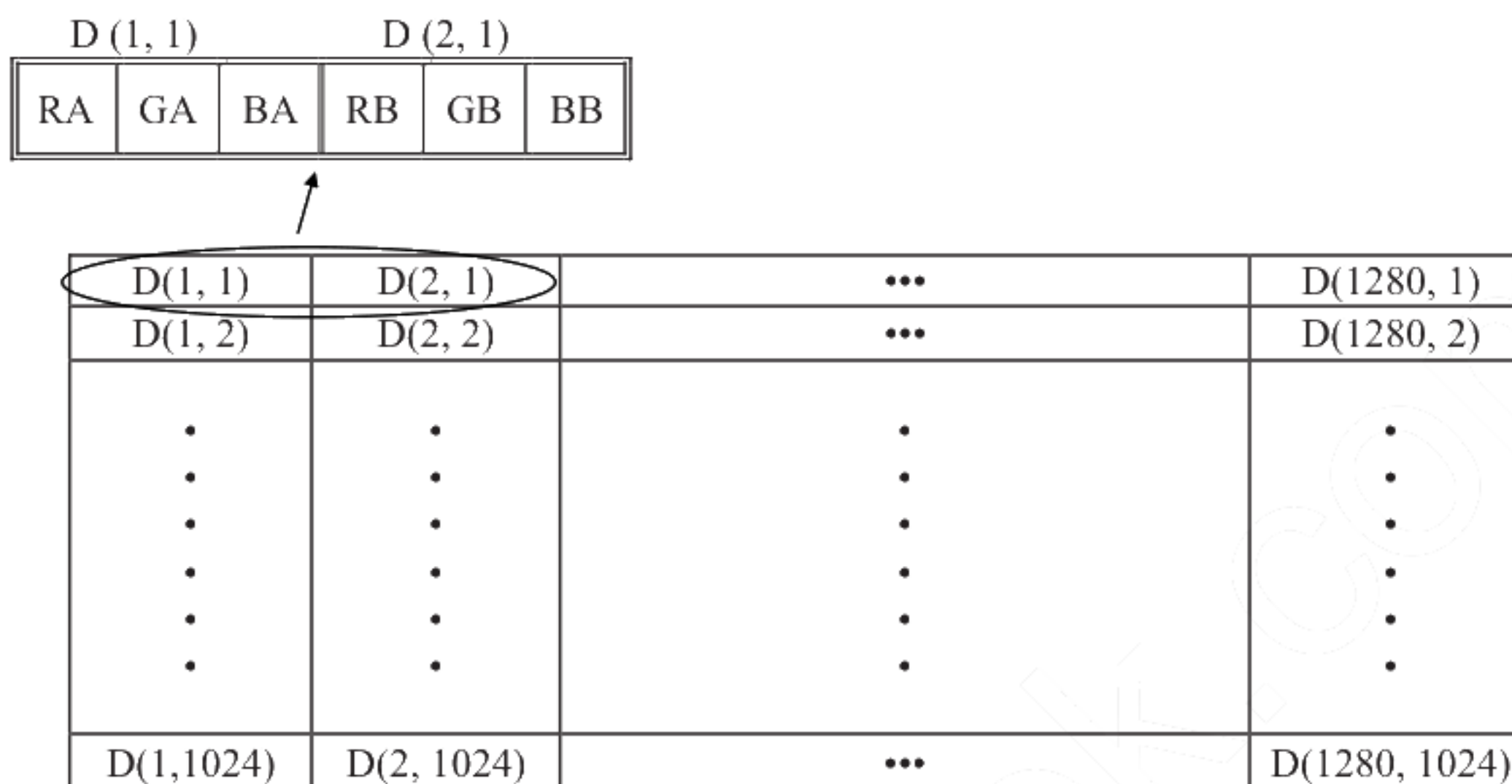
Note3: Input signal RSVD is not used inside the product, but do not keep pin open to avoid noise problem.

## 4.7 DISPLAY COLORS AND INPUT DATA SIGNALS

This product can display in equivalent to 16,777,216 colors in 256 gray scales. Also the relation between display colors and input data signals is as the following table.

| Display colors   |         | Data signal (0: Low level, 1: High level) |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|------------------|---------|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|                  |         | RA7                                       | RA6 | RA5 | RA4 | RA3 | RA2 | RA1 | RA0 | GA7 | GA6 | GA5 | GA4 | GA3 | GA2 | GA1 | GA0 | BA7 | BA6 | BA5 | BA4 | BA3 | BA2 | BA1 | BA0 |
|                  |         | RB7                                       | RB6 | RB5 | RB4 | RB3 | RB2 | RB1 | RB0 | GB7 | GB6 | GB5 | GB4 | GB3 | GB2 | GB1 | GB0 | BB7 | BB6 | BB5 | BB4 | BB3 | BB2 | BB1 | BB0 |
| Basic Colors     | Black   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   |
|                  | Blue    | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   |
|                  | Red     | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   |
|                  | Magenta | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   |
|                  | Green   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   |
|                  | Cyan    | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   |
|                  | Yellow  | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   |
|                  | White   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   |
| Red gray scale   | Black   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   |
|                  | dark    | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   |
|                  | ↑       |   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|                  | ↓       |   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|                  | bright  | 1   | 1   | 1   | 1   | 1   | 1   | 0   | 1   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   |
|                  | Red     | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   |
| Green gray scale | Black   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   |
|                  | dark    | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   |
|                  | ↑       |   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|                  | ↓       |   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|                  | bright  | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   | 1   | 1   | 1   | 1   | 1   | 0   | 1   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   |
|                  | Green   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   |
| Blue gray scale  | Black   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   |
|                  | dark    | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   | 0   | 0   |
|                  | ↑       |   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|                  | ↓       |   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|                  | bright  | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   | 1   | 1   | 1   | 1   | 1   | 0   | 1   |
|                  | Blue    | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   |

## 4.8 DISPLAY POSITION



## 4.9 INPUT SIGNAL TIMINGS

### 4.9.1 Timing characteristics

| Parameter |                         |                | Symbol | min.  | typ.  | max.  | Unit | Remarks                         |
|-----------|-------------------------|----------------|--------|-------|-------|-------|------|---------------------------------|
| CLK       | Frequency               |                | 1/tc   | 49    | 54    | 59    | MHz  | 18.52 ns (typ.)                 |
|           | Duty                    |                | -      | -     |       |       | -    | Note2                           |
|           | Rise time, Fall time    |                | -      |       |       |       | ns   |                                 |
| DATA      | CLK-DATA                | Setup time     | -      | -     |       |       | ns   | Note2                           |
|           |                         | Hold time      | -      |       |       |       | ns   |                                 |
|           | Rise time, Fall time    |                | -      |       |       |       | ns   |                                 |
| DE        | Horizontal              | Cycl           | th     | 12.3  | 15.63 | 20.59 | μs   | 64.0 kHz (typ.)<br>Note1, Note2 |
|           |                         |                |        | 660   | 844   | 1,024 | CLK  |                                 |
|           |                         | Display period | thd    | 640   |       |       | CLK  |                                 |
|           | Vertical<br>(One frame) | Cycle          | tv     | 13.1  | 16.6  | 17.5  | ms   | 60.0 Hz (typ.)<br>Note1         |
|           |                         |                |        | 1,030 | 1,066 | 1,422 | H    |                                 |
|           |                         | Display period | tvd    | 1,024 |       |       | H    |                                 |
|           | CLK-DE                  | Setup time     | -      | -     |       |       | ns   | Note2                           |
|           |                         | Hold time      | -      |       |       |       | ns   |                                 |
|           | Rise time, Fall time    |                | -      |       |       |       | ns   |                                 |

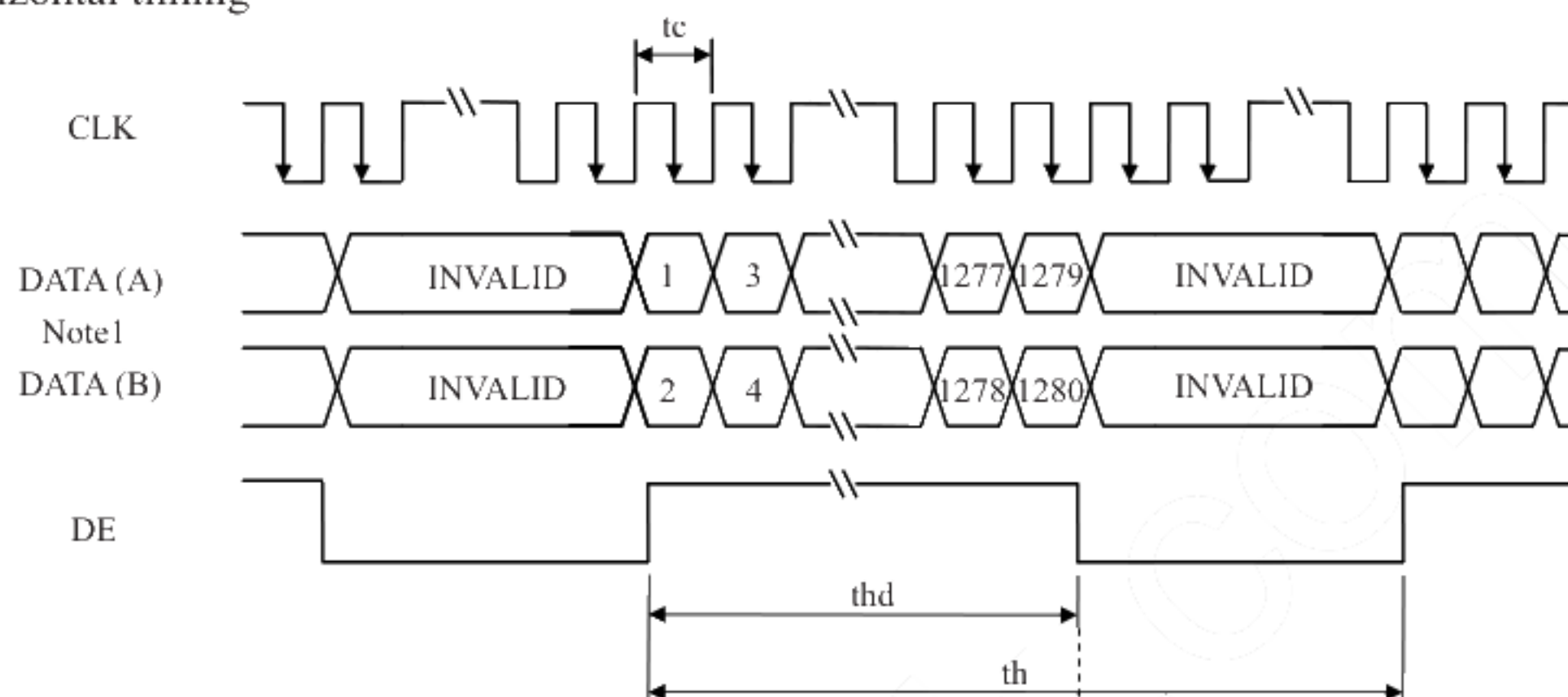
Note1: Definition of parameters is as follows.

tc = 1CLK, th = 1H

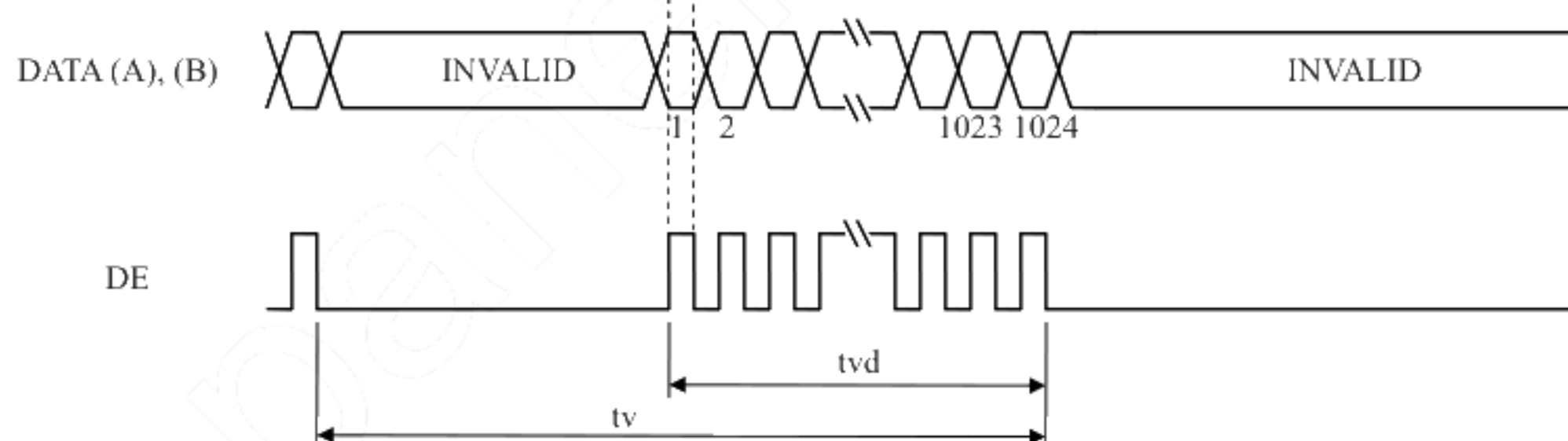
Note2: See the data sheet of LVDS transmitter.

## 4.9.2 Input signal timing chart

### Horizontal timing



### Vertical timing



Note1: DATA (A) = RA0-RA7, GA0-GA7, BA0-BA7  
DATA (B) = RB0-RB7, GB0-GB7, BB0-BB7

## 4.10 OPTICS

### 4.10.1 Optical characteristics

(Note1, Note2)

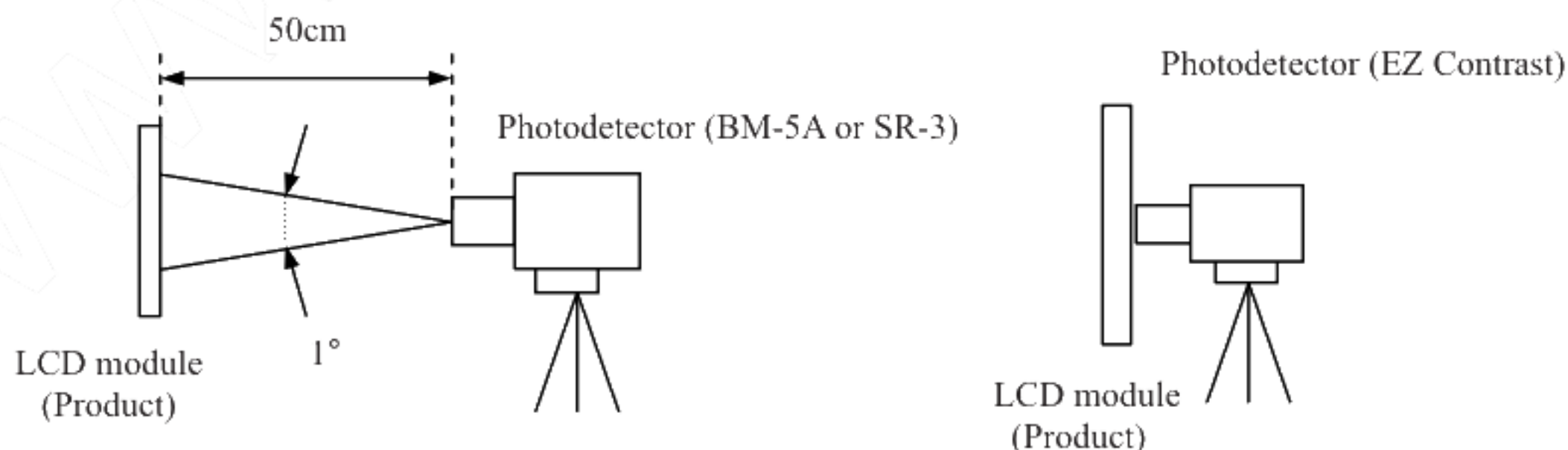
| Parameter            | Condition   | Symbol   | min.       | typ.  | max. | Unit              | Measuring instrument  | Remarks        |
|----------------------|---|--|------------|-------|------|-------------------|-----------------------|----------------|
| Luminance            | White at center<br>$\theta R = 0^\circ, \theta L = 0^\circ, \theta U = 0^\circ, \theta D = 0^\circ$                     | L  | (240)      | (300) | -    | cd/m <sup>2</sup> | BM5A or SR-3          | -              |
| Contrast ratio       | White/Black at center<br>$\theta R = 0^\circ, \theta L = 0^\circ, \theta U = 0^\circ, \theta D = 0^\circ$               | CR   | TBD        | (800) | -    | -                 | BM5A or SR-3          | Note3          |
| Luminance uniformity | White<br>$\theta R = 0^\circ, \theta L = 0^\circ, \theta U = 0^\circ, \theta D = 0^\circ$                               | LU   | -          | 1.1   | 1.25 | -                 | BM-5A                 | Note4          |
| Chromaticity         | White   | x coordinate   | -          | 0.313 | -    | -                 | SR-3                  | Note5          |
|                      |   | y coordinate   | -          | 0.329 | -    | -                 |                       |                |
|                      | Red   | x coordinate   | -          | 0.65  | -    | -                 |                       |                |
|                      |   | y coordinate   | -          | 0.33  | -    | -                 |                       |                |
|                      | Green   | x coordinate   | -          | 0.29  | -    | -                 |                       |                |
|                      |   | y coordinate   | -          | 0.62  | -    | -                 |                       |                |
|                      | Blue  | x coordinate   | -          | 0.14  | -    | -                 |                       |                |
|                      |   | y coordinate   | -          | 0.08  | -    | -                 |                       |                |
| Color gamut          | $\theta R = 0^\circ, \theta L = 0^\circ, \theta U = 0^\circ, \theta D = 0^\circ$<br>at center, against NTSC color space | C  | 65         | 72    | -    | %                 |                       |                |
| Response time        | Black to white  | Ton  | -          | (10)  | (20) | ms                | BM-5A                 | Note6<br>Note7 |
|                      | White to black  | Toff   | -          | (10)  | (20) | ms                |                       |                |
| Viewing angle        | Right   | $\theta U = 0^\circ, \theta D = 0^\circ, CR \geq 10$ | $\theta R$ | 70    | 88   | -                 | BM-5A,<br>EZ Contrast | Note8          |
|                      | Left  | $\theta U = 0^\circ, \theta D = 0^\circ, CR \geq 10$ | $\theta L$ | 70    | 88   | -                 |                       |                |
|                      | Up  | $\theta R = 0^\circ, \theta L = 0^\circ, CR \geq 10$ | $\theta U$ | 70    | 88   | -                 |                       |                |
|                      | Down  | $\theta R = 0^\circ, \theta L = 0^\circ, CR \geq 10$ | $\theta D$ | 70    | 88   | -                 |                       |                |

Note1: These are initial characteristics.

Note2: Measurement conditions are as follows.

Ta = 25°C, VDD = 5.0V, IBL = 6.0mArms/lamp, Display mode: SXGA,  
Horizontal cycle = 1/64.0kHz, Vertical cycle = 1/60.0Hz

Optical characteristics are measured after 20minutes from working the product, in the dark room. Also measurement methods are as follows.



Note3: See "4.10.2 Definition of contrast ratio".

Note4: See "4.10.3 Definition of luminance uniformity".

Note5: These coordinates are found on CIE 1931 chromaticity diagram.

Note6: Product surface temperature: TopF = (35)°C

Note7: See "4.10.4 Definition of response times".

Note8: See "4.10.5 Definition of viewing angles".

## 4.10.2 Definition of contrast ratio

The contrast ratio is calculated by using the following formula.

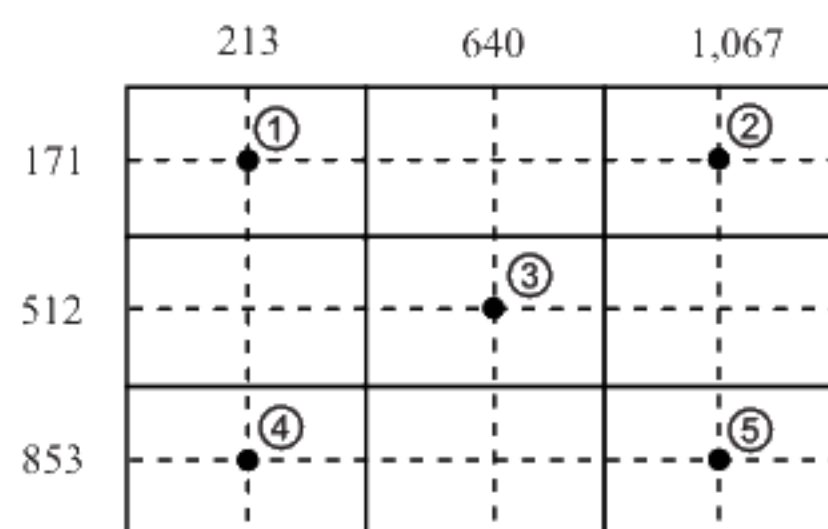
$$\text{Contrast ratio (CR)} = \frac{\text{Luminance of white screen}}{\text{Luminance of black screen}}$$

## 4.10.3 Definition of luminance uniformity

The luminance uniformity is calculated by using following formula.

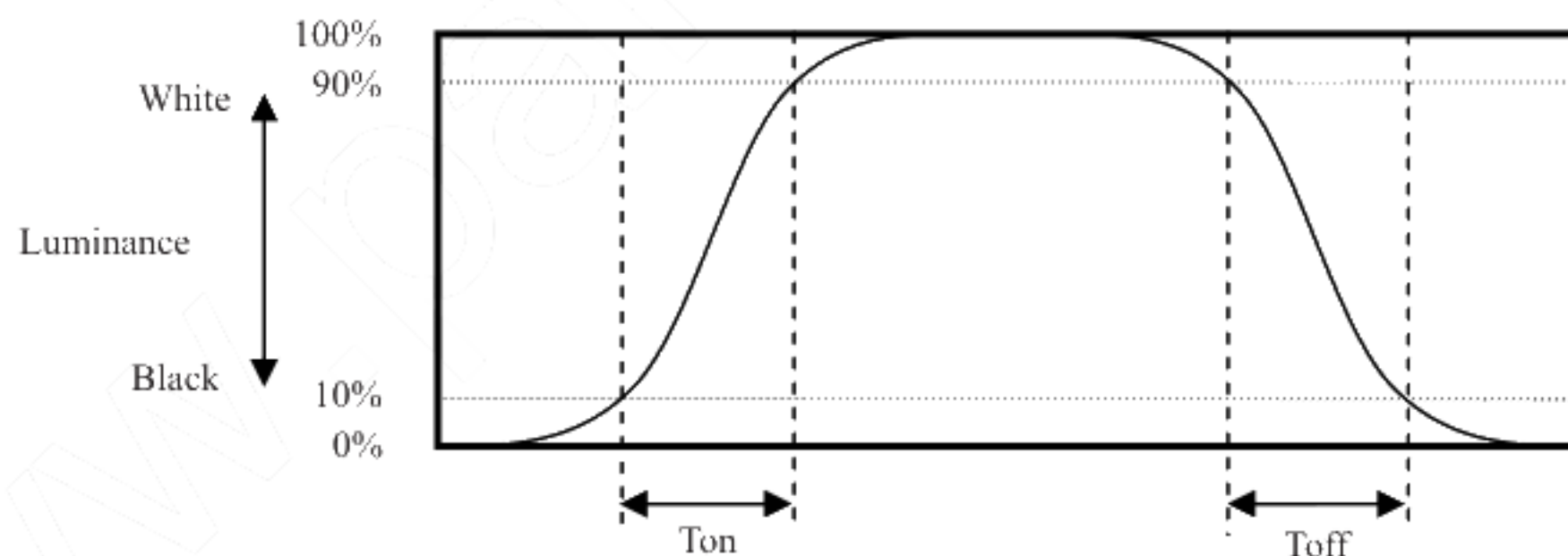
$$\text{Luminance uniformity (LU)} = \frac{\text{Maximum luminance from ① to ⑤}}{\text{Minimum luminance from ① to ⑤}}$$

The luminance is measured at near the 5 points shown below.

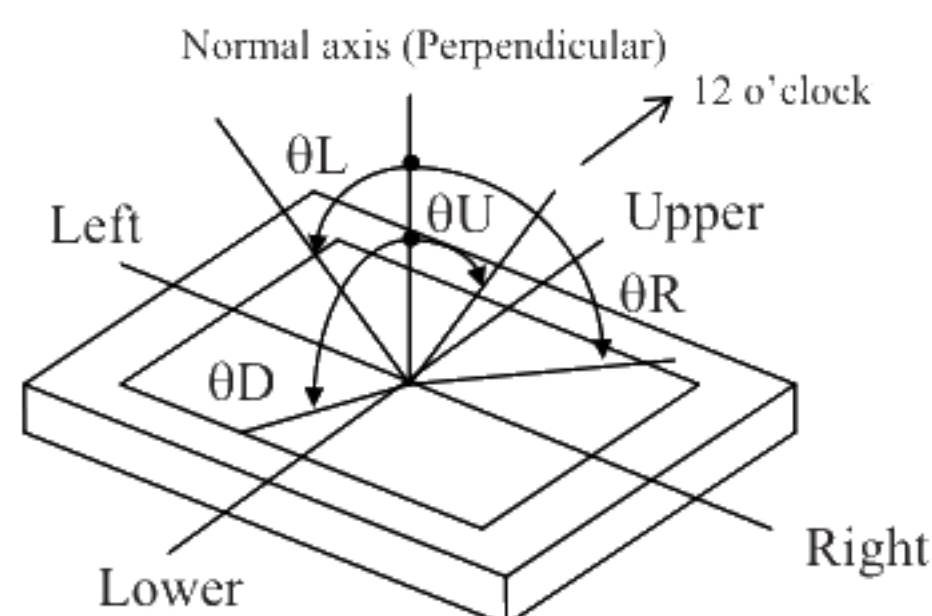


## 4.10.4 Definition of response times

Response time is measured, the luminance changes from "black" to "white", or "white" to "black" on the same screen point, by photo-detector. Ton is the time it takes the luminance change from 10% up to 90%. Also Toff is the time it takes the luminance change from 90% down to 10% (See the following diagram.).



## 4.10.5 Definition of viewing angles

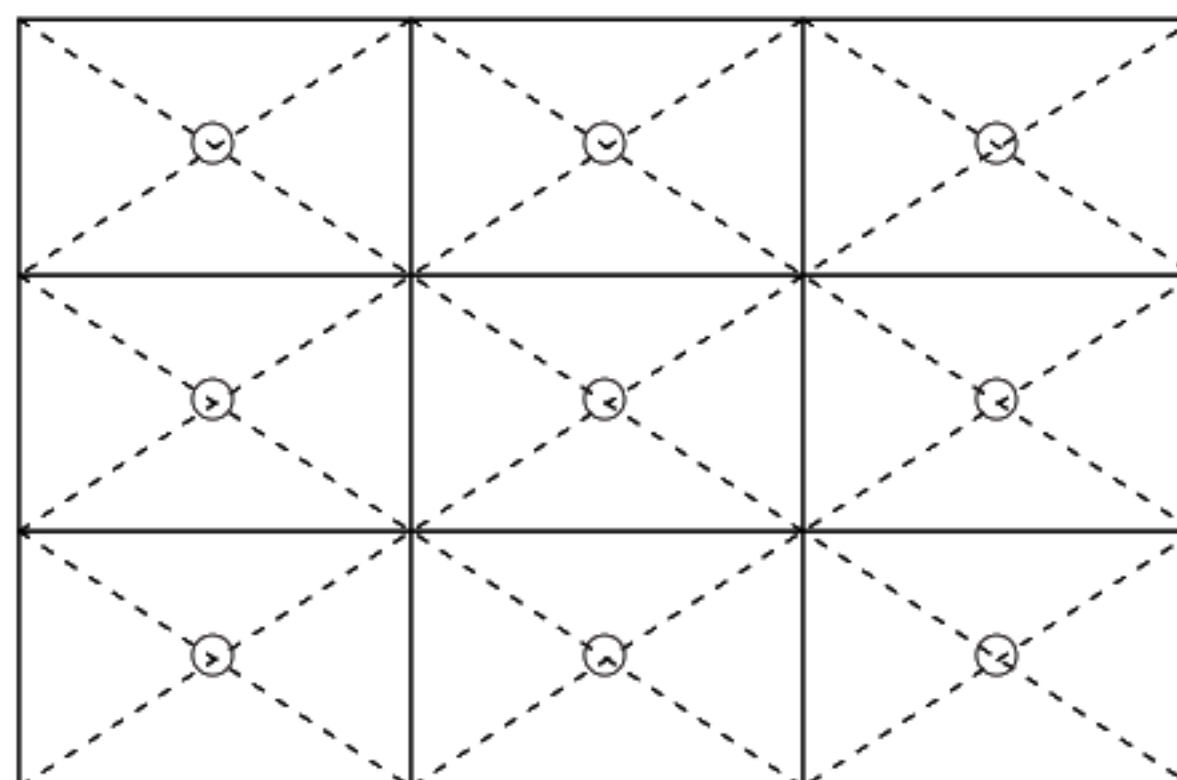


## 5. RELIABILITY TESTS

| Test item                                    |               | Condition   | Judgment                                       | Note1 |
|--|---------------|---|--|-------|
| High temperature and humidity<br>(Operation) |               | ① $60 \pm 2^{\circ}\text{C}$ , RH = 60%, 240hours<br>② Display data is white.   | No display malfunctions                        |       |
| Heat cycle<br>(Operation)                    |               | ① $0 \pm 3^{\circ}\text{C}$ ...1hour<br>$55 \pm 3^{\circ}\text{C}$ ...1hour<br>② 50cycles, 4hours/cycle<br>③ Display data is white.                                     |  |       |
| Thermal shock<br>(Non operation)             |               | ① $-20 \pm 3^{\circ}\text{C}$ ...30minutes<br>$60 \pm 3^{\circ}\text{C}$ ...30minutes<br>② 100cycles, 1hour/cycle<br>③ Temperature transition time is within 5 minutes. |  |       |
| Vibration<br>(Non operation)                 |               | ① 5 to 100Hz, $11.76\text{m/s}^2$<br>② 1 minute/cycle<br>③ X, Y, Z directions<br>④ 10 times each directions   | No display malfunctions<br>No physical damages |       |
| Mechanical shock<br>(Non operation)          |               | ① $294\text{m/s}^2$ , 11ms<br>② X, Y, Z directions<br>③ 3 times each directions   |  |       |
| ESD<br>(Operation)                           |               | ① 150pF, 150Ω, $\pm 10\text{kV}$<br>② 9 places on a panel surface Note2<br>③ 10 times each places at 1 sec interval   | No display malfunctions                        |       |
| Dust<br>(Operation)                          |               | ① Sample dust: No.15 (by JIS-Z8901)<br>② 15 seconds stir<br>③ 8 times repeat at 1 hour interval   |  |       |
| Low pressure                                 | Operation     | ① 53.3 kPa<br>② $0^{\circ}\text{C} \pm 3^{\circ}\text{C}$ ...24 hours<br>③ $55^{\circ}\text{C} \pm 3^{\circ}\text{C}$ ...24 hours                                       |  |       |
|  | Non-operation | ① 15 kPa<br>② $-20^{\circ}\text{C} \pm 3^{\circ}\text{C}$ ...24 hours<br>③ $60^{\circ}\text{C} \pm 3^{\circ}\text{C}$ ...24 hours                                       |  |       |

Note1: Display functions are checked under the same conditions as product inspection.




Note2: See the following figure for discharge points





## 6. PRECAUTIONS

### 6.1 MEANING OF CAUTION SIGNS

The following caution signs have very important meaning. **Be sure to read "6.2 CAUTIONS" and "6.3 ATTENTIONS", after understanding these contents!**

|   |  |
|---|--|
|  | This sign has the meaning that customer will be injured by himself or the product will sustain a damage, if customer has wrong operations. |
|  | This sign has the meaning that customer will get an electrical shock, if customer has wrong operations.                                    |
|  | This sign has the meaning that customer will be injured by himself, if customer has wrong operations.                                      |

### 6.2 CAUTIONS

|   |  |
|---|--|
|  | <p><b>* Do not touch the working backlight. There is a danger of an electric shock.</b></p>  |
|  | <p><b>* Do not touch the working backlight. There is a danger of burn injury.</b></p> <p><b>* Do not shock and press the LCD panel and the backlight! There is a danger of breaking, because they are made of glass. (Shock: To be not greater 294m/s<sup>2</sup> and to be not greater 11ms, Pressure: To be not greater 19.6N (φ16mm jig))</b></p> |

### 6.3 ATTENTIONS

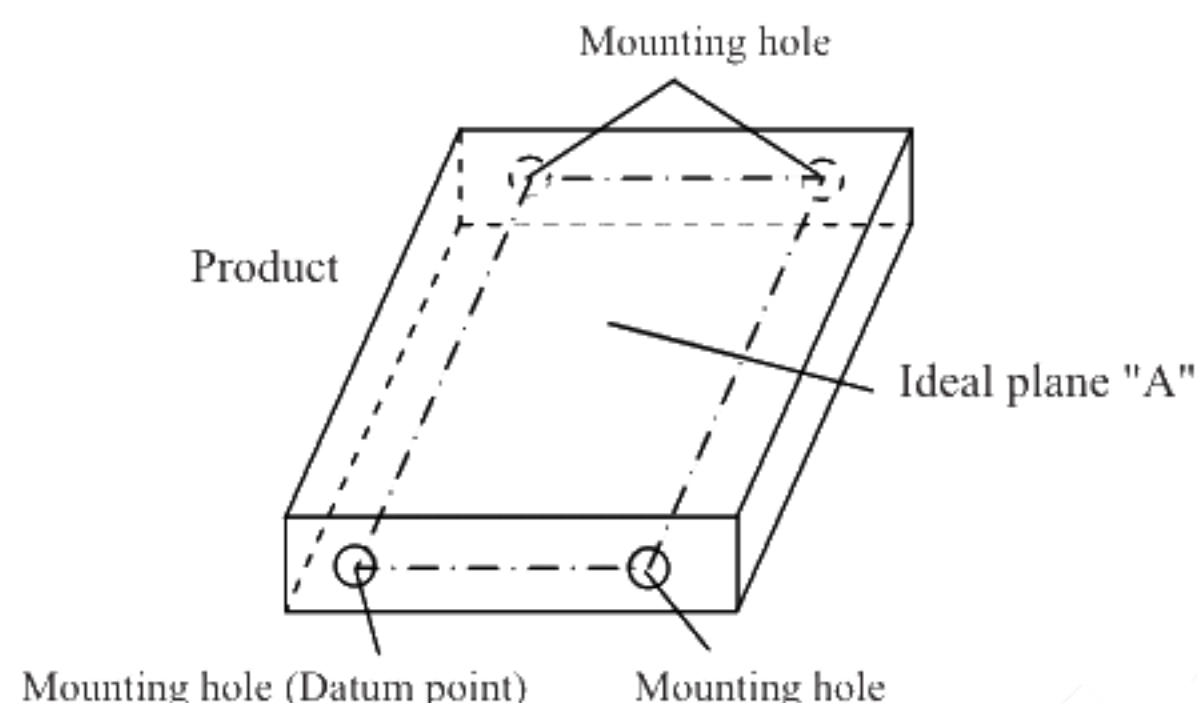


#### 6.3.1 Handling of the product

- ① Take hold of both ends without touching the circuit board when the product (LCD module) is picked up from inner packing box to avoid broken down or misadjustment, because of stress to mounting parts on the circuit board.
- ② Do not hook nor pull cables such as lamp cable, and so on, in order to avoid any damage.
- ③ When the product is put on the table temporarily, display surface must be placed downward.
- ④ When handling the product, take the measures of electrostatic discharge with such as earth band, ionic shower and so on, because the product may be damaged by electrostatic.
- ⑤ The torque for product mounting screws must never exceed 0.67N·m. Higher torque might result in distortion of the bezel. And the length of product mounting screws from surface of plate(product side) must be 4.0mm to 7.0mm.

- ⑥ The product must be installed using mounting holes without undue stress such as bends or twist (See outline drawings). And do not add undue stress to any portion (such as bezel flat area). Bends or twist described above and undue stress to any portion may cause display mura.

Recommended installing method: Ideal plane "A" is defined by one mounting hole (datum point) and other mounting holes. The ideal plane "A" should be the same plane within  $\pm$ TBD mm.



- ⑦ Do not press or rub on the sensitive product surface. When cleaning the product surface, use of the cloth with ethanolic liquid such as screen cleaner for LCD is recommended.
- ⑧ Do not push nor pull the interface connectors while the product is working.
- ⑨ Do not locate the lamp cable on the signal processing board. A noise may occur on the display image.
- ⑩ Properly connect the plug (backlight side) to adaptable socket (inverter side) without incomplete connection. After connecting, be careful not to hook the lamp cables because incomplete connection may occur by hooking the lamp cables. This incomplete connection may cause abnormal operation of high voltage circuit.
- ⑪ If the lamp cable is attached on the metal part of the product directly, high frequency leak current to the metal part may occur, then the brightness may decrease or the lamp may not be turned on.
- ⑫ When handling the product, use of an original protection sheet on the product surface (polarizer) is recommended for protection of product surface. Adhesive type protection sheet may change color or characteristics of the polarizer.
- ⑬ Usually liquid crystals don't leak through the breakage of glasses because of the surface tension of thin layer and the construction of LCD panel. But, if you contact with liquid crystal for the worst, please wash it out with soap.

### 6.3.2 Environment

- ① Do not operate or store in high temperature, high humidity, dewdrop atmosphere or corrosive gases. Keep the product in packing box with antistatic pouch in room temperature to avoid dusts and sunlight, when storing the product.
- ② In order to prevent dew condensation occurring by temperature difference, the product packing box should be opened after enough time being left under the environment of an unpacking room. Evaluate the leaving time sufficiently because a situation of dew condensation occurring is changed by the environmental temperature and humidity. (Recommended leaving time: 6 hours or more with packing state)
- ③ Do not operate in high magnetic field. Circuit boards may be broken down by it.
- ④ This product is not designed as radiation hardened.

## 6.3.3 Characteristics

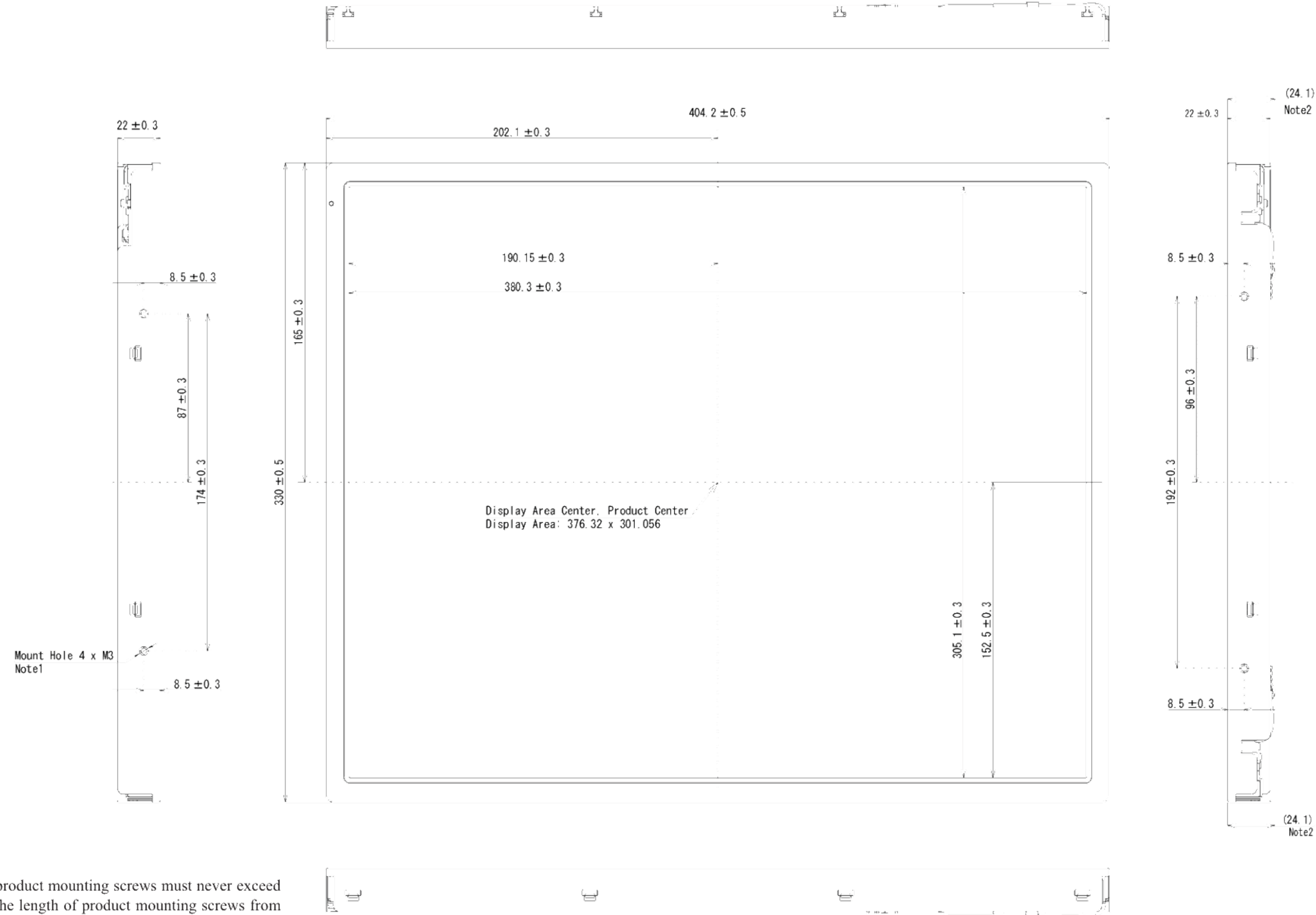
**The following items are neither defects nor failures.**

- ① Response time, luminance and color may be changed by ambient temperature.
- ② Display mura, flicker, vertical seam or small spot may be observed depending on display patterns.
- ③ Optical characteristics (e.g. luminance, display uniformity, etc.) gradually is going to change depending on operating time, and especially low temperature, because the LCD has cold cathode fluorescent lamps.
- ④ Do not display the fixed pattern for a long time because it may cause image sticking. Use a screen saver, if the fixed pattern is displayed on the screen.
- ⑤ The display color may be changed depending on viewing angle because of the use of condenser sheet in the backlight.
- ⑥ Optical characteristics may be changed depending on input signal timings.
- ⑦ The interference noise between input signal frequency for this product's signal processing board and luminance control frequency of the inverter may appear on a display. Set up luminance control frequency of the inverter so that the interference noise does not appear.
- ⑧ After the product is stored under condition of low temperature or dark place for a long time, the cold cathode fluorescent lamp may not be turned on under the same condition because of the general characteristic of cold cathode fluorescent lamp. In addition, when Luminance control ratio is low in pulse width modulation method inverter, the lamp may not be turned on. In this case, power should be supplied again.

## 6.3.4 Other

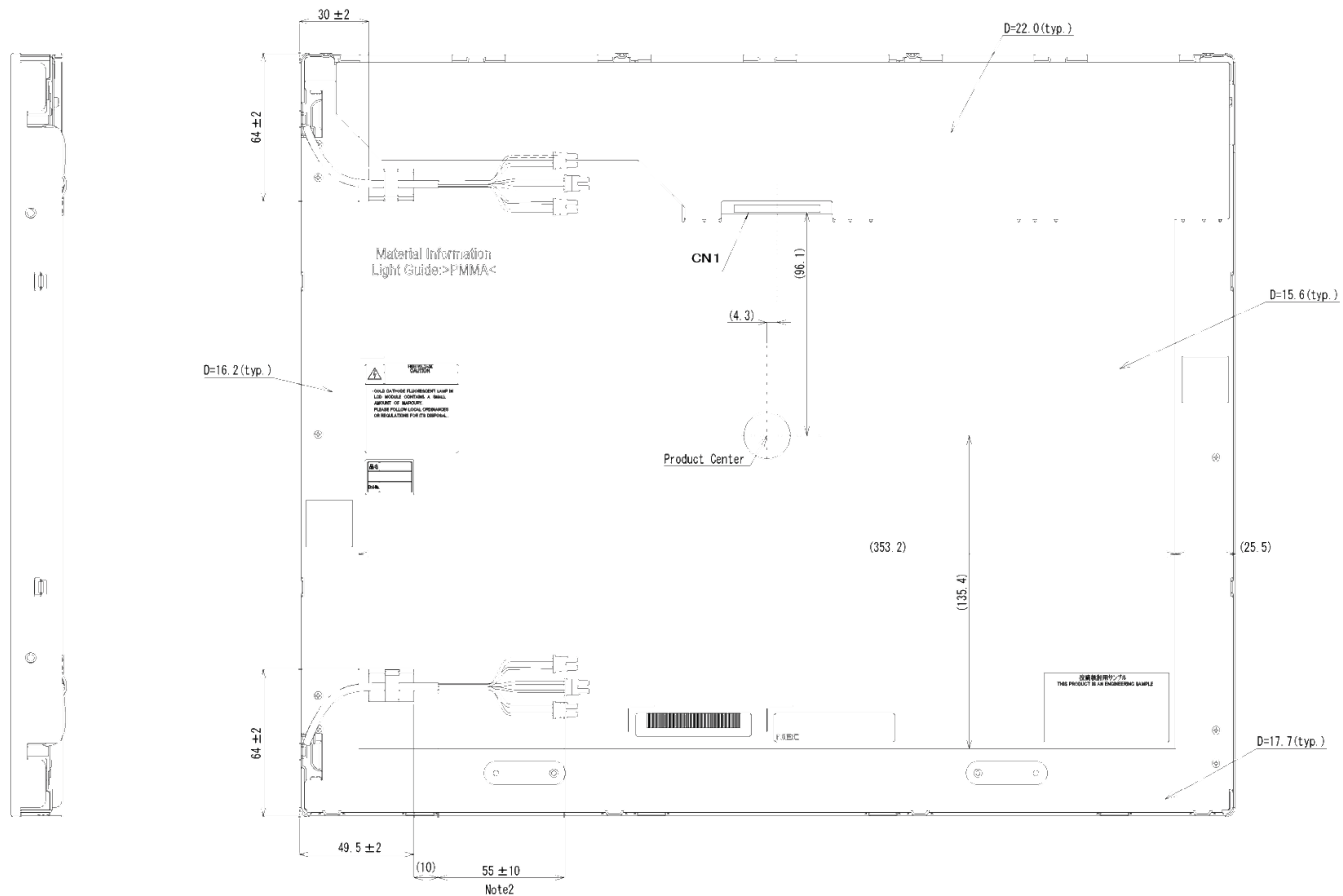
- ① All GND and VDD terminals should be used without any non-connected lines.
- ② Do not disassemble a product or adjust variable resistors.
- ③ Pack the product with original shipping package, in order to avoid any damages during transportation, when returning the product to NEC for repair and so on.
- ④ The LCD module by itself or integrated into end product should be packed and transported with display in the vertical position. Otherwise the display characteristics may be degraded.

7. OUTLINE DRAWINGS  
7.1 FRONT VIEW



Unit: mm

### 7.2 REAR VIEW



Note1: The values in parentheses are for reference.  
Note2: The cable of up side and down side is the same length.

Unit: mm

## REVISION HISTORY

*The inside of latest specifications is revised to the clerical error and the major improvement of previous edition. Only a changed part such as functions, characteristic value and so on that may affect a design of customers, are described especially below.*

| Edition     | Document number | Prepared date | Revision contents and signature  |
|-------------|-----------------|---------------|--|
| 1st edition | DOD-PP-0486     | Feb. 29, 2008 | <p><b>Revision contents</b></p> <p>New issue</p> <p><b>Writer</b></p> <p><i>Approved by</i> _____ <i>Checked by</i> _____ <i>Prepared by</i> _____</p> <p>_____ T. OGAWA _____ E. KATAYAMA _____</p>   |
| 2nd edition | DOD-PP-0492     | Mar. 10, 2008 | <p><b>Revision contents</b></p> <p>P5 General specifications</p> <ul style="list-style-type: none"> <li>• Restonse time: (16) ms(typ.) → (20) ms(typ.)</li> </ul> <p>P6 Block diagram</p> <ul style="list-style-type: none"> <li>• GND-FG: Not connected → Connected</li> </ul> <p>P9 Electrical characteristics - Backlight lamp</p> <ul style="list-style-type: none"> <li>• Lamp current: 300cd/m<sup>2</sup> → (300)cd/m<sup>2</sup> (correction)</li> </ul> <p>P11 Fuse</p> <ul style="list-style-type: none"> <li>• Rating: (4.0A), (25V) → (2.5A), (32V)</li> <li>• Fusing current: (8.0A), 1min. max. → (6.25A), 5min. max.</li> </ul> <p>P14 Backlight lamp - CN201, CN202, CN203, CN204, CN205, CN206</p> <ul style="list-style-type: none"> <li>• Low voltage: Cable color: (White) → Cable color: (Gray)</li> </ul> <p>P21 Optical characteristics - Response time</p> <ul style="list-style-type: none"> <li>• Black to white, White to black: (8) ms(typ.), (16) ms(max.) → (10) ms(typ.), (20) ms(max.)</li> </ul> <p>P24-25 Attentions - Handling the product</p> <ul style="list-style-type: none"> <li>• ⑤ (change of expression)</li> <li>• ⑫ (elmination)</li> </ul> <p>P27 Outline drawings</p> <ul style="list-style-type: none"> <li>• Depth: 4.0 to 7.0 → Notel (change)</li> </ul> <p><b>Signature of writer</b></p> <p><i>Approved by</i> _____ <i>Checked by</i> _____ <i>Prepared by</i> _____</p> <p>_____ T. OGAWA _____ E. KATAYAMA _____</p> |
|             |                 |               |  |