

# **TFT COLOR LCD MODULE**

**NL12876AC18-03**

**27cm (10.6 Type)**

**WXGA**

**LVDS interface (1 port)**

## **DATA SHEET**

**DOD-PP-2703 (2nd edition)**

**This DATA SHEET is updated document from  
DOD-PP-1423(1).**

**All information is subject to change without notice.  
Please confirm the sales representative before  
starting to design your system.**



## INTRODUCTION

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Examples: Aerospace system (except seat entertainment monitor), nuclear control system, life support system, etc.

The quality grade of this product is the "**Standard**" unless otherwise specified in this document.



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## 1. OUTLINE

### 1.1 STRUCTURE AND PRINCIPLE

Color LCD module NL12876AC18-03 is composed of the amorphous silicon thin film transistor liquid crystal display (a-Si TFT LCD) panel structure with driver LSIs for driving the TFT (Thin Film Transistor) array and a backlight.

The a-Si TFT LCD panel structure is injected liquid crystal material into a narrow gap between the TFT array glass substrate and a color-filter glass substrate.

Color (Red, Green, Blue) data signals from a host system (e.g. signal generator, etc.) are modulated into best form for active matrix system by a signal processing board, and sent to the driver LSIs which drive the individual TFT arrays.

The TFT array as an electro-optical switch regulates the amount of transmitted light from the backlight assembly, when it is controlled by data signals. Color images are created by regulating the amount of transmitted light through the TFT array of red, green and blue dots.

### 1.2 APPLICATION

- For industrial use

### 1.3 FEATURES

- Ultra-Wide viewing angle (Super Fine TFT (SFT))
- ColorXcell technology (Color Enhancement)
- Wide temperature range
- LVDS interface
- Selectable 8-bit or 6-bit digital signals for data of RGB
- Reversible-scan direction
- Narrow border
- LED backlight built-in LED driver (Wide input voltage range)
- Replaceable lamp holder for backlight
- Acquisition product for UL60950-1/CSA C22.2 No.60950-1-03 (File number: E170632)
- Compliant with the European RoHS directive (2011/65/EU)





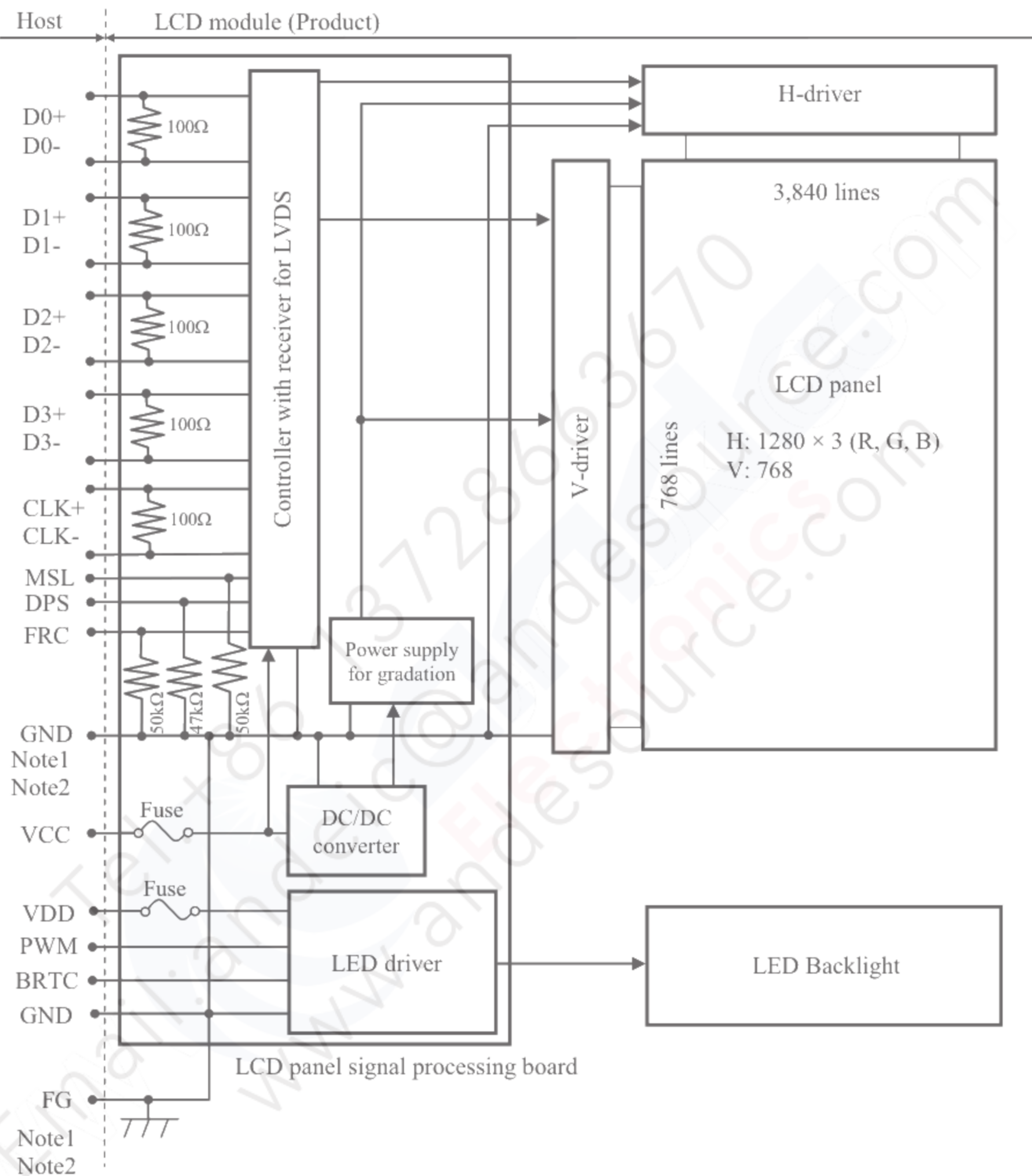
## 2. GENERAL SPECIFICATIONS

<b>Display area</b>	230.4 (H) × 138.24 (V) mm
<b>Diagonal size of display</b>	27cm (10.6 inches)
<b>Drive system</b>	a-Si TFT active matrix
<b>Display color</b>	16,777,216 colors (At 8-bit input, FRC terminal= High) 262,144 colors (At 6-bit input, FRC terminal= Low or Open)
<b>Pixel</b>	1280 (H) × 768 (V) pixels
<b>Pixel arrangement</b>	RGB (Red dot, Green dot, Blue dot) vertical stripe
<b>Dot pitch</b>	0.06 (H) × 0.18 (V) mm
<b>Pixel pitch</b>	0.18 (H) × 0.18 (V) mm
<b>Module size</b>	248.8 mm (W) (typ.) × 155.8 mm (H) (typ.) × 6.5 (D) mm (typ.)
<b>Weight</b>	270g (typ.)
<b>Contrast ratio</b>	1000:1 (typ.)
<b>Viewing angle</b>	At the contrast ratio ≥10:1 <ul style="list-style-type: none"> <li>Horizontal: Right side 88° (typ.), Left side 88° (typ.)</li> <li>Vertical: Up side 88° (typ.), Down side 88° (typ.)</li> </ul>
<b>Designed viewing direction</b>	<ul style="list-style-type: none"> <li>Viewing angle with optimum grayscale (<math>\gamma \approx 2.2</math>): Normal axis (perpendicular)</li> </ul>
<b>Polarizer surface</b>	Clear
<b>Polarizer pencil-hardness</b>	3H (min.) [by JIS K5600]
<b>Color gamut</b>	At LCD panel center 40% (typ.) [against NTSC color space]
<b>Response time</b>	$T_{on} + T_{off}$ (10% ← → 90%) 25ms (typ.)
<b>Luminance</b>	At the maximum luminance control 300cd/m <sup>2</sup> (typ.)
<b>Signal system</b>	LVDS interface (1 port) (Receiver: THC63LVDF84B, Thine Electronics Inc. or equivalent) [8bit/6bit digital signals for data of RGB colors, Dot clock (CLK), Data enable (DE), Selection of LVDS input map (MSL)]
<b>Power supply voltage</b>	LCD panel: 3.3V LED backlight: 5.0V to 12.0V
<b>Backlight</b>	LED backlight <div style="border-left: 1px solid black; border-right: 1px solid black; padding: 0 10px;"> Replaceable part  <ul style="list-style-type: none"> <li>Lamp holder set: 106LHS01</li> </ul> </div>
<b>Power consumption</b>	At the maximum luminance control, VDD=12.0V, Checkered flag pattern 3.3W (typ.)





### 3. BLOCK DIAGRAM



Note1: Relation between GND (Signal ground and LED driver ground) and FG (Frame ground) in the LCD module is as follows.

GND - FG	Connected
----------	-----------

Note2: GND and FG must be connected to customer equipment's ground, and it is recommended that these grounds to be connected together in customer equipment.



## 4. DETAILED SPECIFICATIONS

### 4.1 MECHANICAL SPECIFICATIONS

Parameter	Specification	Unit
Module size	$248.8 \pm 0.5$ (W) $\times$ $155.8 \pm 0.5$ (H) $\times$ $6.5 \pm 0.5$ (D)      Note1	mm
Display area	$230.4$ (H) $\times$ $138.24$ (V)      Note1	mm
Weight	270(typ.), 295(max.)	g

Note1: See "8. OUTLINE DRAWINGS".

### 4.2 ABSOLUTE MAXIMUM RATINGS

Parameter		Symbol	Rating	Unit	Remarks	
Power supply voltage	LCD panel	VCC	-0.3 to +4.0	V	-	
	LED driver	VDD	-0.3 to 15.0			
Input voltage for signals	Display signals Note1	VD	-0.3 to VCC+0.3	V		
	Function signals Note2	VF				
	Function signal for LED driver	PWM	-0.3 to +5.5	V		
		BRTC	-0.3 to VDD+1.0	V		
Storage temperature		Tst	-30 to +80	°C		-
Operating temperature	Front surface	TopF	-20 to +70	°C		Note3
	Rear surface	TopR	-20 to +70	°C		Note4
Relative humidity Note5		RH	≤ 95	%		Ta ≤ 40°C
			≤ 85	%	40°C < Ta ≤ 50°C	
			≤ 55	%	50°C < Ta ≤ 60°C	
			≤ 36	%	60°C < Ta ≤ 70°C	
Absolute humidity Note5		AH	≤ 70 Note6	g/m <sup>3</sup>	Ta > 70°C	

Note1: D0+/-, D1+/-, D2+/-, D3+/-, CLK+/-

Note2: FRC, DPS, MSL

Note3: Measured at LCD panel surface (including self-heat)

Note4: Measured at LCD module's rear shield surface (including self-heat)

Note5: No condensation

Note6: Water amount at  $T_a = 70^\circ\text{C}$  and  $\text{RH} = 36\%$



### 4.3 ELECTRICAL CHARACTERISTICS

#### 4.3.1 LCD panel signal processing board

(Ta= 25°C, Note1)

Parameter		Symbol	min.	typ.	max.	Unit	Remarks
Power supply voltage		VCC	3.0	3.3	3.6	V	-
Power supply current		ICC	-	400 Note2	700 Note3	mA	at VCC= 3.3V
Permissible ripple voltage		VRPC	-	-	100	mVp-p	for VCC
Differential input threshold voltage	High	VTH	-	-	+100	mV	at VCM= 1.2V Note4
	Low	VTL	-100	-	-	mV	
Terminating resistance		RT	-	100	-	$\Omega$	-
Input voltage for DPS,FRC and MSL signals	High	VFH	0.7VCC	-	VCC	V	CMOS level
	Low	VFL	0	-	0.3VCC	V	
Input current for FRC and MSL signal	High	IFH	-	-	300	$\mu$ A	-
	Low	IFL	-300	-	-	$\mu$ A	
	Low	IFL	-300	-	-	$\mu$ A	

Note1: When designing of the power supply, take the measures for the prevention of surge voltage.

Note2: Checkered flag pattern [by IEC61747-6]

Note3: Pattern for maximum current

Note4: Common mode voltage for LVDS receiver





### 4.3.2 LED driver

(Ta= 25°C)

Parameter		Symbol	min.	typ.	max.	Unit	Remarks
Power supply voltage		VDD	4.75	-	12.6	V	Note1
Power supply current		IDD	-	165	200 Note2	mA	at VCC=12.0V Note3
			-	405	480 Note2	mA	at VCC= 5.0V Note3
Permissible ripple voltage		VRPD	-	-	100	mVp-p	for VDD Note4
Input voltage for PWM signal	High	VDFH1	2.0	-	5.0	V	-
	Low	VDFL1	0	-	0.8	V	
Input voltage for BRTC signal	High	VDFH2	2.0	-	VDD	V	-
	Low	VDFL2	0	-	0.8	V	
PWM frequency		f <sub>PWM</sub>	100	-	1000	Hz	Note5, Note6
PWM pulse width		t <sub>PWH</sub>	10	-	-	μs	-

Note1: When designing of the power supply, take the measures for the prevention of surge voltage.

Note2: This value excludes peak current such as overshoot current.

Note3: At the maximum luminance control.

Note4: The power supply lines (VDD and GND) may have ripple voltage during luminance control of LED. There is the possibility that the ripple voltage produces acoustic noise and signal wave noise in audio circuit and so on.

Note5: A recommended f<sub>PWM</sub> value is as follows.

$$f_{PWM} = \frac{2n-1}{4} \times fv$$

(n = integer, fv = frame frequency of LCD module)

Note6: Depending on the frequency used, some noise may appear on the screen, please conduct a thorough evaluation.

### 4.3.3 Power supply voltage ripple

This product works, even if the ripple voltage levels are over the permissible values as the following table, but there might be noise on the display image.

Power supply voltage		Ripple voltage (Measure at input terminal of power supply)	Unit
VCC	3.3V	≤ 100	mVp-p
VDD	5.0V to 12.0V	≤ 100	mVp-p

Note1: The permissible ripple voltage includes spike noise.

### 4.3.4 Fuse

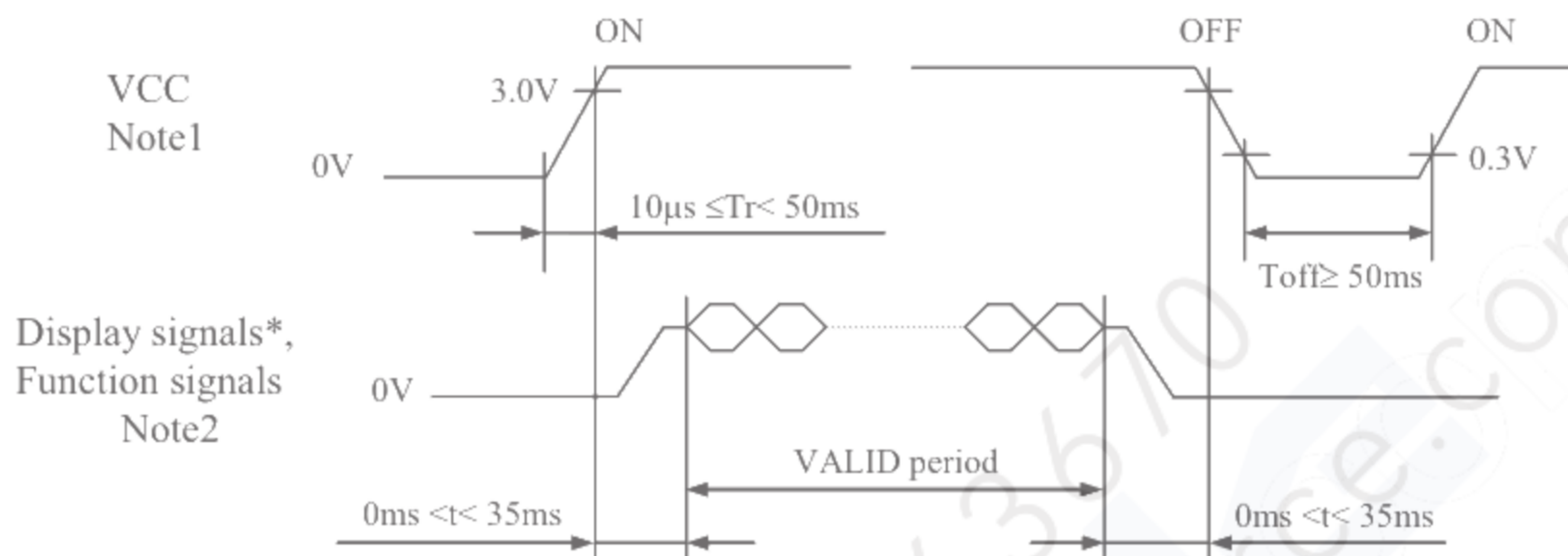
Parameter	Fuse		Rating	Fusing current	Remarks
	Type	Supplier			
VCC	FCC16202AB	KAMAYA ELECTRIC CO., LTD	2A	4A	Note1
			36V		
VDD	FCC16132AB	KAMAYA ELECTRIC CO., LTD	1.25A	2.5A	
			36V		

Note1: The power supply's rated current must be more than the fusing current. If it is less than the fusing current, the fuse may not blow in a short time, and then nasty smell, smoke and so on may occur.



## 4.4 POWER SUPPLY VOLTAGE SEQUENCE

### 4.4.1 LCD panel signal processing



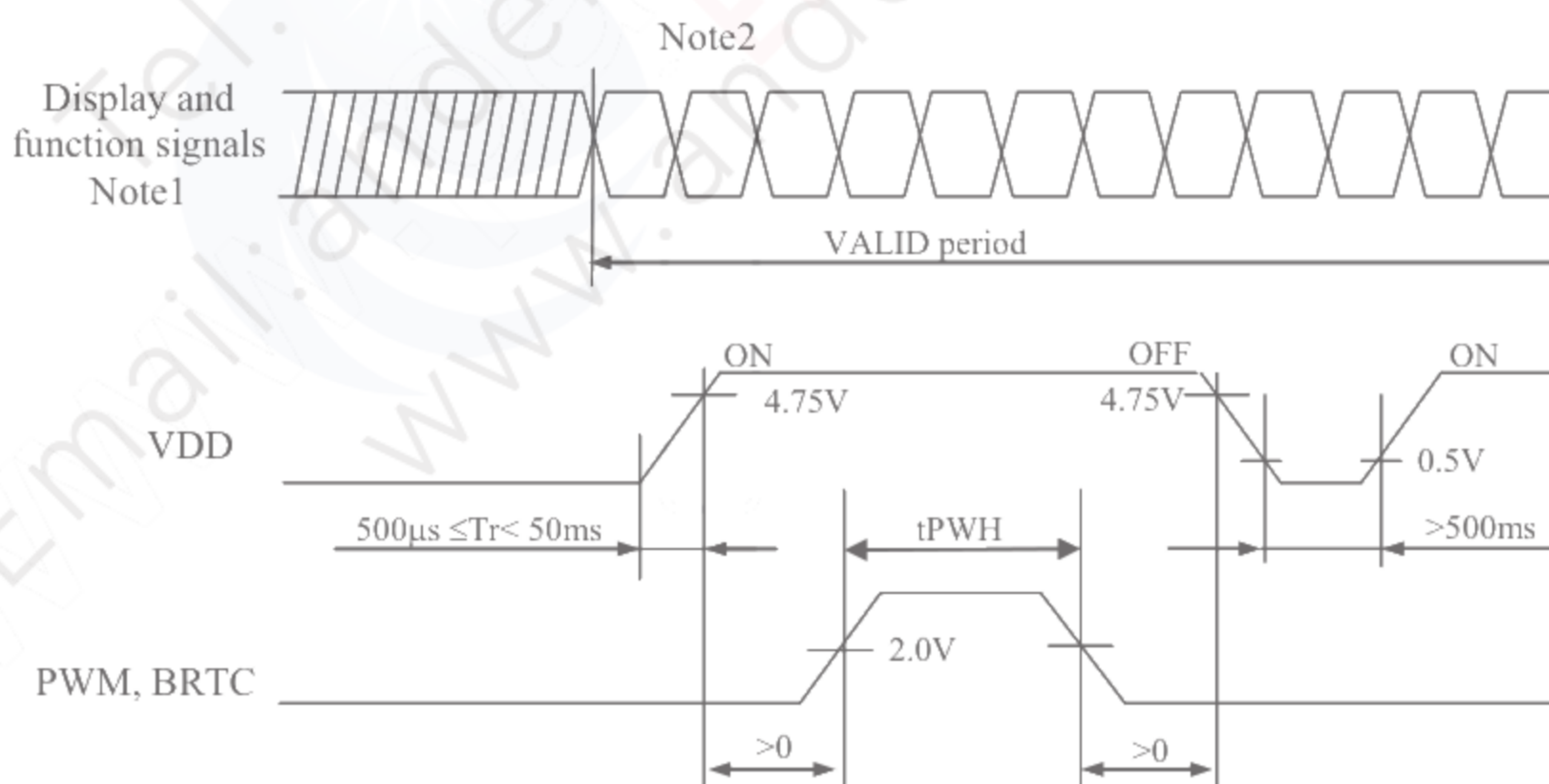
\* These signals should be measured at the terminal of 100Ω resistance.

Note1: If there is a voltage variation (voltage drop) at the rising edge of VCC below 3.0V, there is a possibility that a product does not work due to a protection circuit.

Note2: Display signals (D0+/-, D1+/-, D2+/-, D3+/- and CLK+/-) and function signals (DPS, FRC, and MSL) must be set to Low or High-impedance, except the VALID period (See above sequence diagram), in order to avoid the circuitry damage.

If some of display and function signals of this product are cut while this product is working, even if the signal input to it once again, it might not work normally. If a customer stops the display and function signals, VCC also must be shut down.

### 4.4.2 LED driver



Note1: These are the display and function signals for LCD panel.

Note2: The LED driver should be turned on within the VALID period of display and function signals, in order to avoid unstable data display.

Note3: Depending on the setting of luminance control, it may cause display's flickering during the Power-On time.



## 4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS

### 4.5.1 LCD panel signal processing board

CN1 socket (LCD module side): DF19L-30P-1H or DF19G-30P-1H (Hirose Electric Co., Ltd. (HRS))

Adaptable plug: DF19-30S-1C, DF19G-30S-1C (Hirose Electric Co., Ltd. (HRS))

Pin No.	Symbol	Signal	Input data signal: 8bit		Input data signal: 6bit	Remarks
			MAP A	MAP B		
1	N.C.	N.C.	Keep this pin open			-
2	VDD	Power supply for backlight	Power supply for backlight			Note1
3	VDD					
4	GND	Ground	Ground			Note1
5	GND					
6	GND					
7	PWM	Luminance control	Luminance control			-
8	BRTC	Backlight ON/OFF control	Backlight ON/OFF control High or OPEN: ON, Low: OFF			-
9	N.C.	N.C.	Keep this pin Open.			
10	N.C.					
11	MSL	Selection of LVDS input map	Low or Open	High	Low or Open	Note4
12	D0-	Pixel data	R2-R7,G2	R0-R5,G0		Note2
13	D0+					
14	GND	Ground	Ground			Note1
15	D1-	Pixel data	G3-G7,B2-B3	G1-G5,B0-B1		Note2
16	D1+					
17	GND	Ground	Ground			Note1
18	D2-	Pixel data	B4-B7,DE	B2-B5,DE		Note2
19	D2+					
20	GND	Ground	Ground			Note1
21	CLK-	Pixel clock	Pixel clock			Note2
22	CLK+					
23	GND	Ground	Ground			Note1
24	D3- or GND	Pixel data or Ground	R0-R1,G0-G1,B0-B1	R6-R7,G6-G7,B6-B7	Ground	Note1, Note2, Note3
25	D3+ or GND	Pixel data or Ground				
26	FRC	Selection of the number of colors	High		Low or Open	Note3 Note4
27	DPS	Selection of scan direction	High : Reverse scan Low or Open : Normal scan			Note5
28	GND	Ground	Ground			Note1
29	VCC	Power supply for LCD panel	Power supply for LCD panel			Note1
30	VCC					

Note1: All GND, VCC and VDD terminals should be used without any non-connected lines.

Note2: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

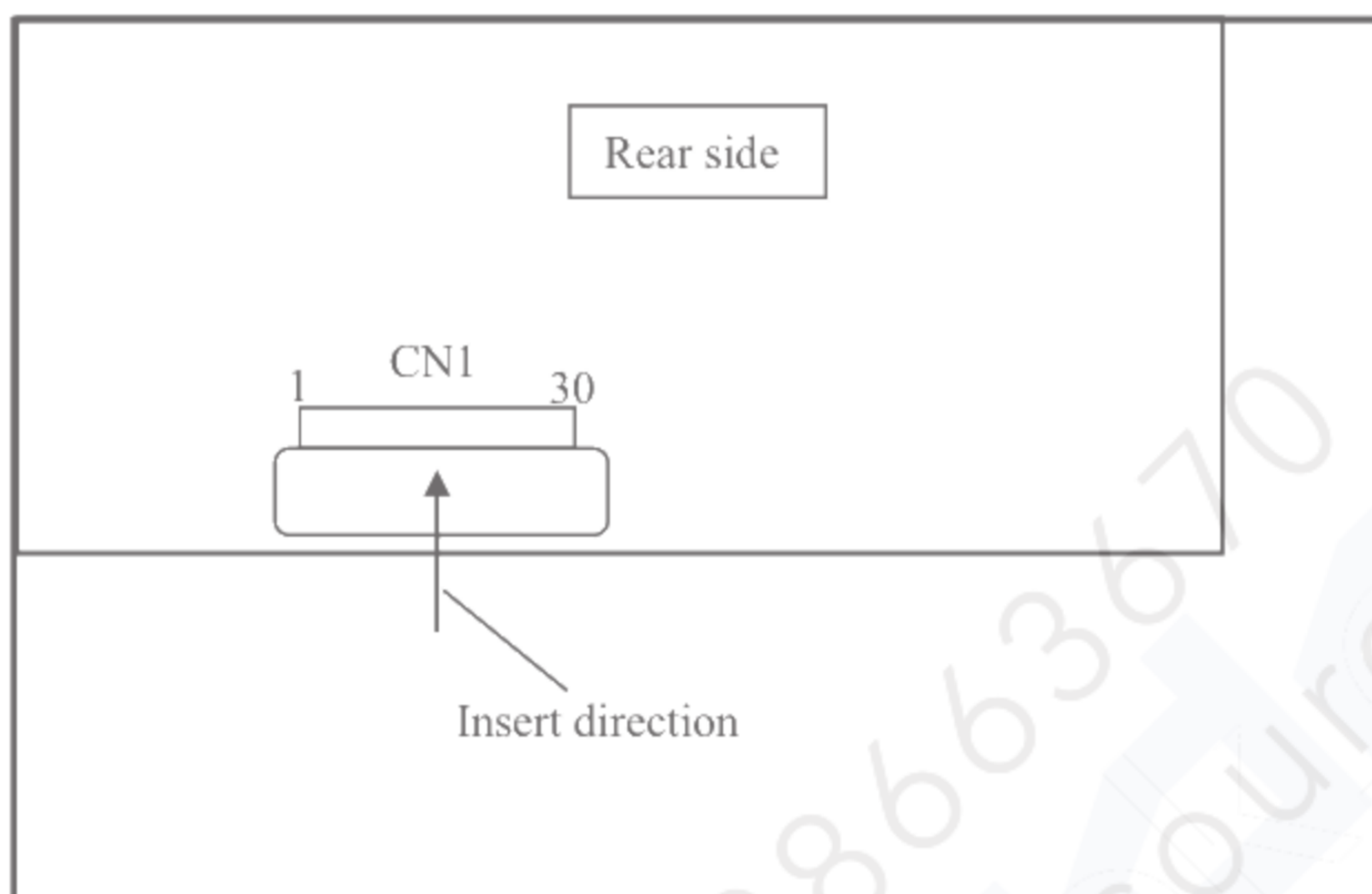
Note3: See "4.6 DISPLAY COLORS AND INPUT DATA SIGNALS".

Note4: See "4.5.3 Connection between receiver and transmitter for LVDS".

Note5: See "4.8 SCANNING DIRECTIONS".



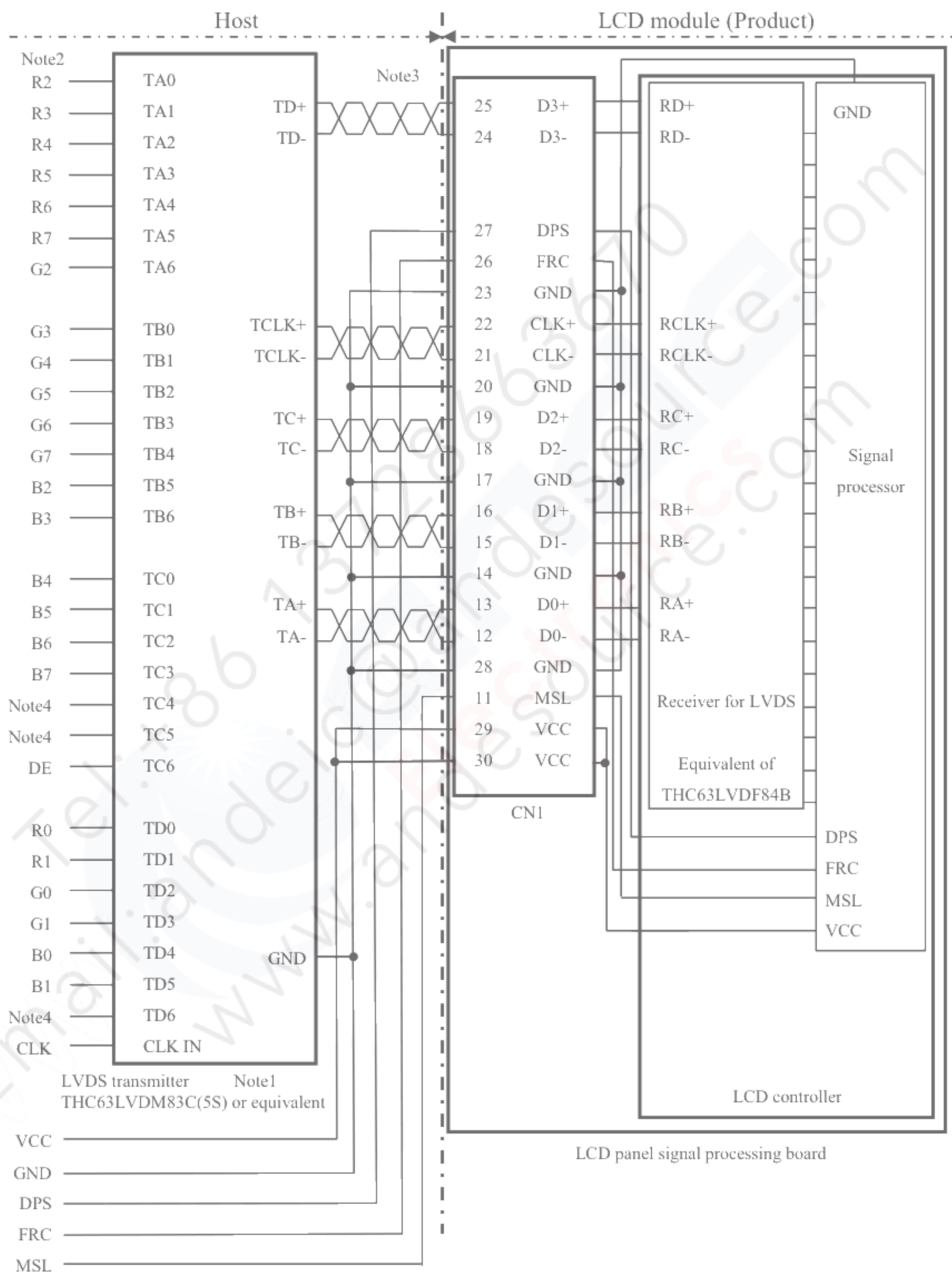
#### 4.5.2 Positions of socket





### 4.5.3 Connection between receiver and transmitter for LVDS

(1) Input data signal: 8bit, MAP A



Note1: Recommended transmitter THC63LVDM83C(5S) (THine Electronics Inc.) or equivalent

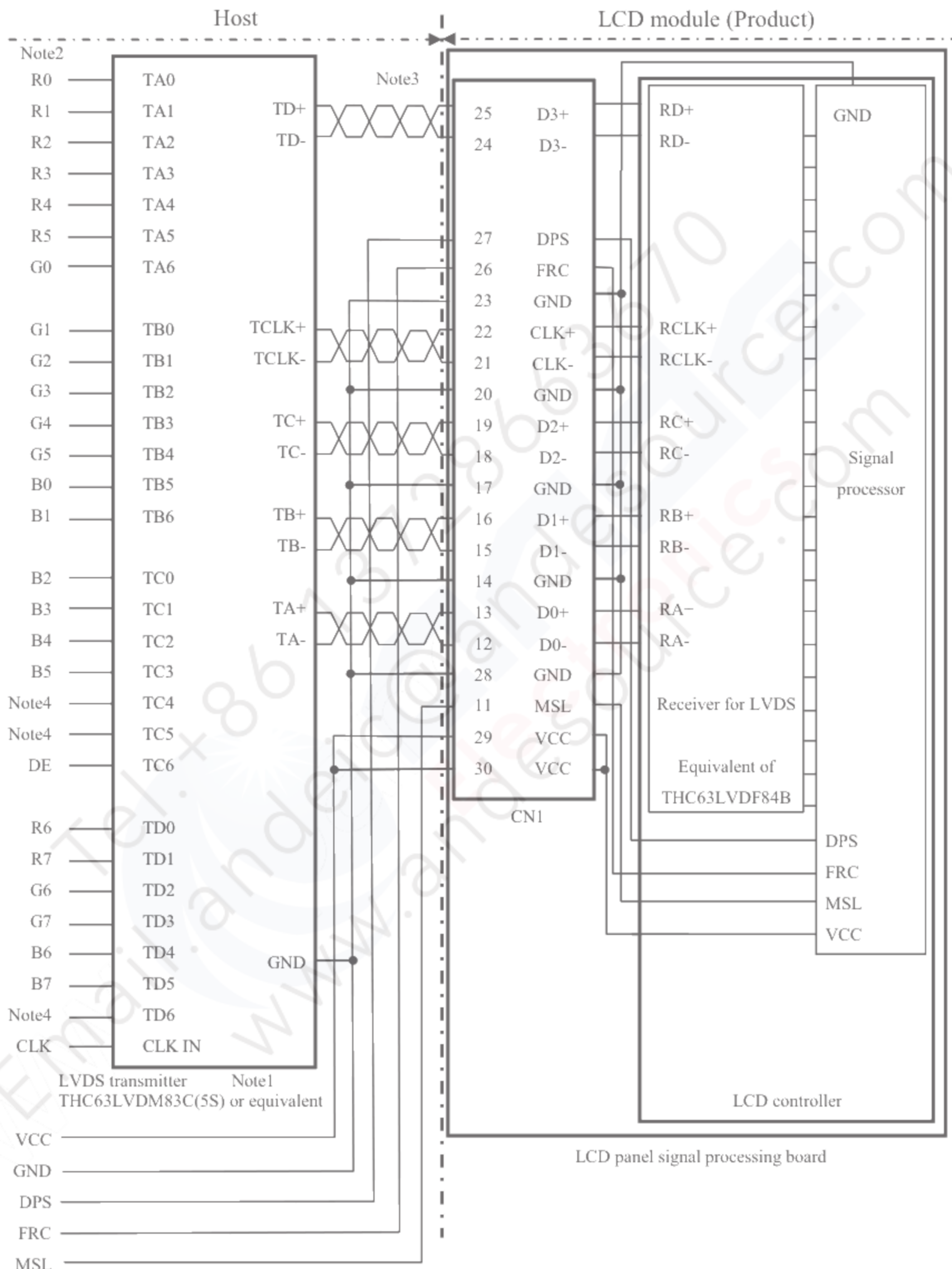
Note2: LSB (Least Significant Bit) - R0, G0, B0 MSB (Most Significant Bit) - R7, G7, B7

Note3: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note4: Input signals to TC4, TC5 and TD6 are not used inside the product, but do not keep them and TD6 open to avoid noise problem.



(2) Input data signal: 8bit, MAP B



Note1: Recommended transmitter THC63LVDM83C(5S) (THine Electronics Inc.) or equivalent

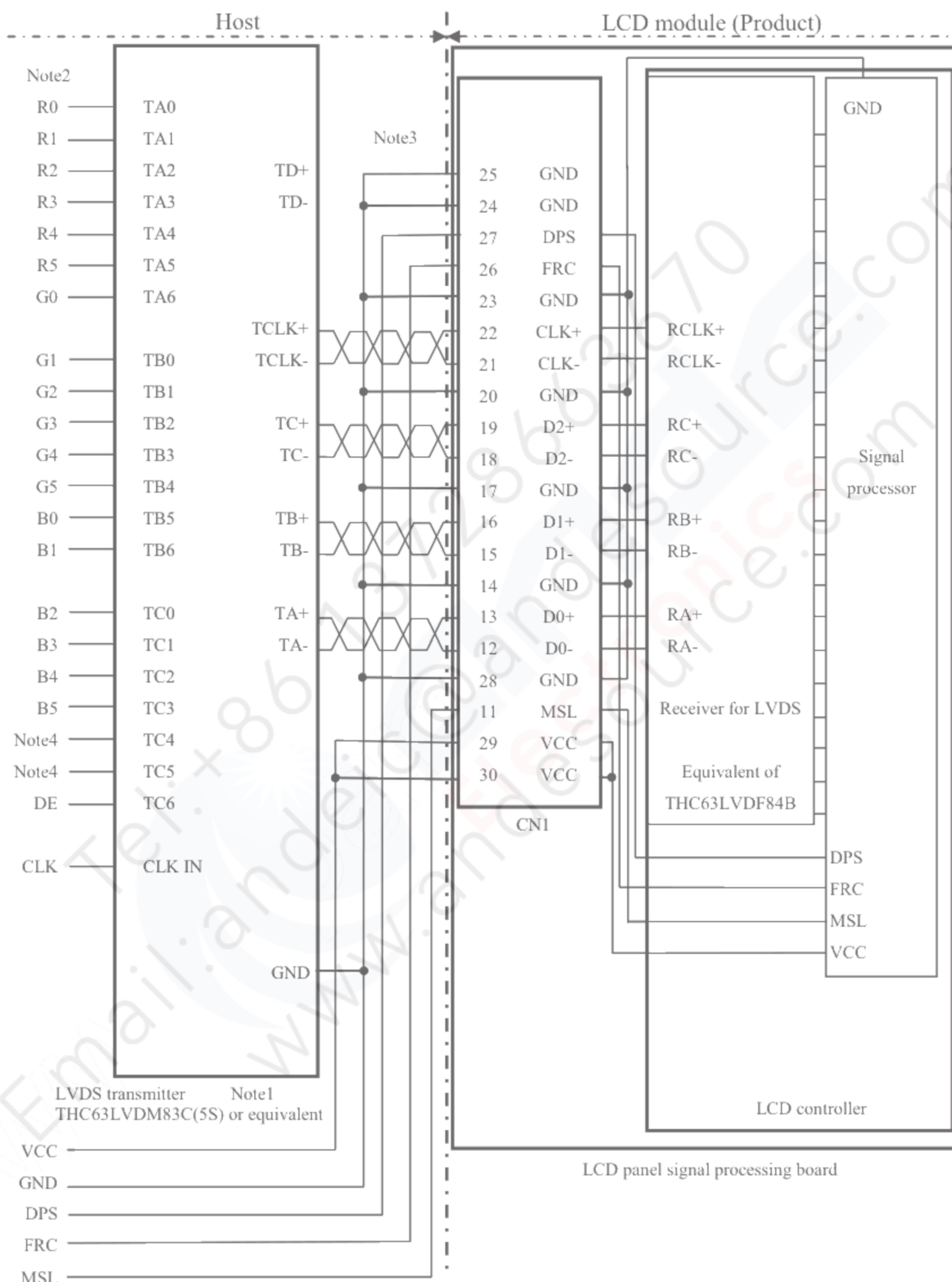
Note2: LSB (Least Significant Bit) - R0, G0, B0 MSB (Most Significant Bit) - R7, G7, B7

Note3: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note4: Input signals to TC4, TC5 and TD6 are not used inside the product, but do not keep them and TD6 open to avoid noise problem.



(3) Input data signal: 6bit



Note1: Recommended transmitter THC63LVDM83C(5S) (Thine Electronics Inc.) or equivalent

Note2: LSB (Least Significant Bit) – R0, G0, B0 MSB (Most Significant Bit) – R5, G5, B5

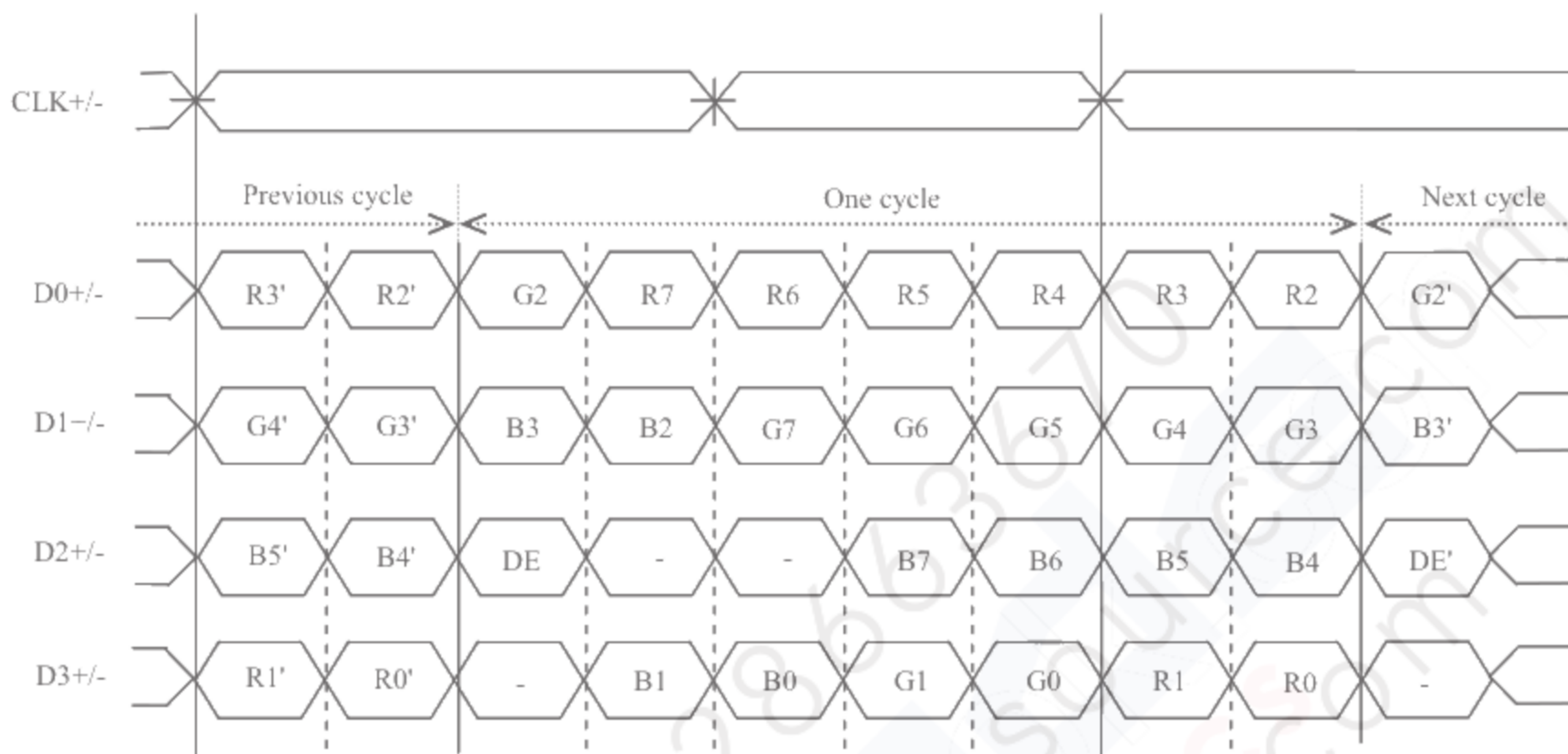
Note3: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note4: Input signals to TC4 and TC5 are not used inside the product, but do not keep them open to avoid noise problem.



#### 4.5.4 Input data mapping

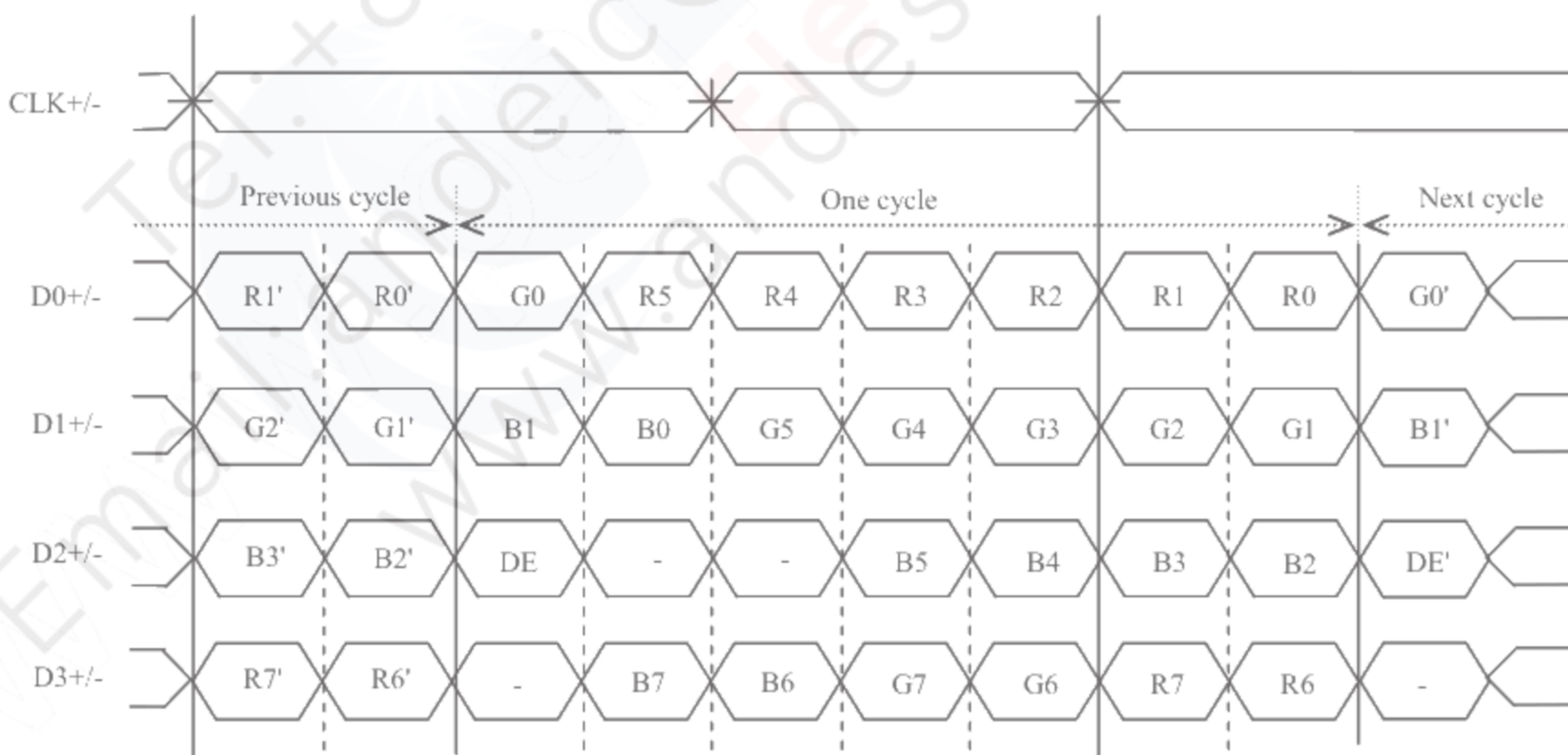
##### (1) Input data signal: 8bit , MAP A



Note1: LSB (Least Significant Bit) – R0, G0, B0 MSB (Most Significant Bit) – R7, G7, B7

Note2: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

##### (2) Input data signal: 8bit, MAP B

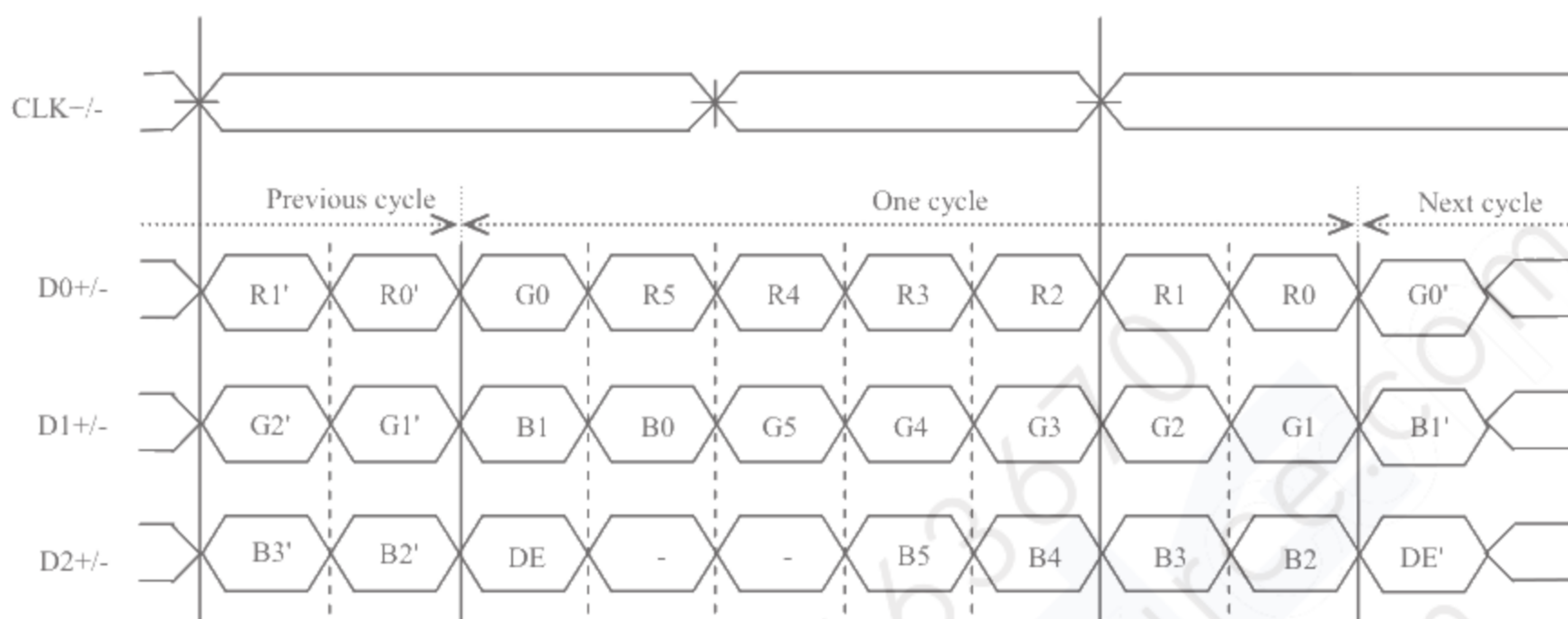


Note1: LSB (Least Significant Bit) – R0, G0, B0 MSB (Most Significant Bit) – R7, G7, B7

Note2: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.



(3) Input data signal: 6bit



Note1: LSB (Least Significant Bit) – R0, G0, B0 MSB (Most Significant Bit) – R5, G5, B5

Note2: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

## 4.6 DISPLAY COLORS AND INPUT DATA SIGNALS

### 4.6.1 Combinations of input data signals, FRC and MSL signal

This product can equivalent of display 16,777,216 colors and 262,144 colors by combination of input data signals and FRC and MSL signal. See the following table.

Combination	Input data signals	Input data mapping	CN1- Pin No.24 and 25	FRC terminal	MSL terminal	Display colors	Remarks
①	8 bit	Map A	D3+/-	High	Low or Open	16,777,216	Note1
②	8 bit	Map B	D3+/-	High	High	16,777,216	Note1
③	6 bit	-	GND	Low or Open	Low or Open	262,144	Note2

Note1: See "4.6.2 16,777,216 colors".

Note2: See "4.6.3 262,144 colors".



#### 4.6.2 16,777,216 colors

This product can display equivalent of 16,777,216 colors with 256 gray scales by combination ① or ②.

(See "4.6.1 Combinations of input data signals, FRC and MSL signal".)

Also the relation between display colors and input data signals is as follows.

Display colors		Data signal (0: Low level, 1: High level)																							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
Red gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
		0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	dark	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	↑																								
	↓																								
	bright	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Green gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0		
	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0		
	↑																								
	↓																								
	bright	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	
Blue gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1		
	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0		
	↑																								
	↓																								
	bright	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	



### 4.6.3 262,144 colors

This product can display 262,144 colors with 64 gray scales by combination ③.

(See "4.6.1 Combinations of input data signals, FRC and MSL signal".)

Also the relation between display colors and input data signals is as follows.

Display colors		Data signal (0: Low level, 1: High level)																	
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	dark	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑				:					:						:			
	↓				:					:						:			
	bright	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
		1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	
Green gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	dark	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	↑				:					:						:			
	↓				:					:						:			
	bright	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
		0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	
Blue gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
	↑				:					:						:			
	↓				:					:						:			
	bright	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	



#### 4.7 DISPLAY POSITIONS

The following table is the coordinates per pixel.

C (0, 0)						
R	G	B				
C( 0, 0)	C( 1, 0)	...	C( X, 0)	...	C(1278, 0)	C(1279, 0)
C( 0, 1)	C( 1, 1)	...	C( X, 1)	...	C(1278, 1)	C(1279, 1)
⋮	⋮	⋮	⋮	⋮	⋮	⋮
C( 0, Y)	C( 1, Y)	...	C( X, Y)	...	C(1278, Y)	C(1279, Y)
⋮	⋮	⋮	⋮	⋮	⋮	⋮
C( 0, 766)	C( 1, 766)	...	C( X, 766)	...	C(1278, 766)	C(1279, 766)
C( 0, 767)	C( 1, 767)	...	C( X, 767)	...	C(1278, 767)	C(1279, 767)

#### 4.8 SCANNING DIRECTIONS

The following figures are seen from a front view.

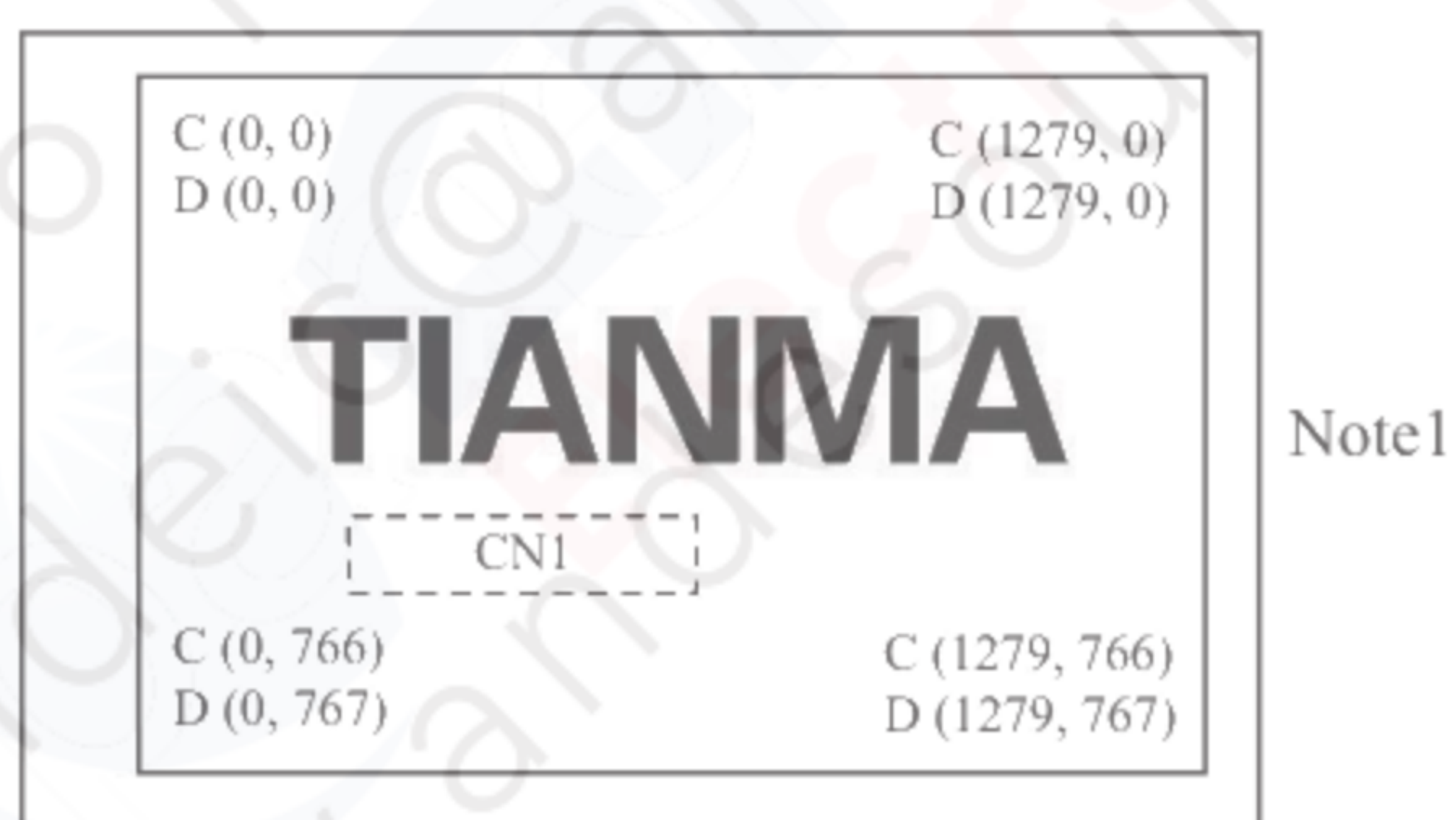


Figure1. Normal scan (DPS: Low or Open)

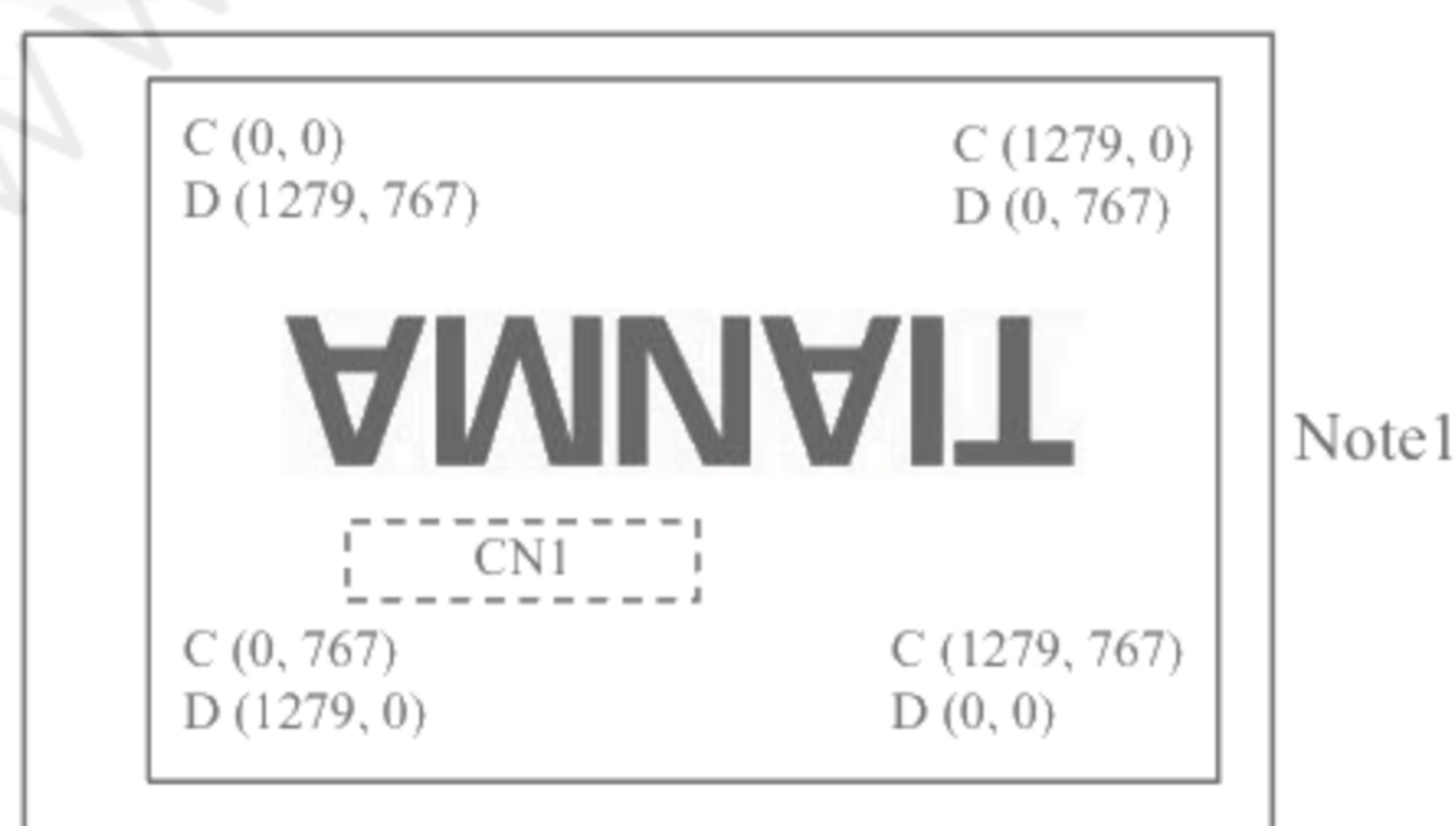


Figure2. Reverse scan (DPS: High)

Note1: Meaning of C (X, Y) and D (X, Y)

C (X, Y): The coordinates of the display position (See "4.7 DISPLAY POSITIONS".)

D (X, Y): The data number of input signal for LCD panel signal processing board



## 4.9 INPUT SIGNAL TIMINGS

### 4.9.1 Outline of input signal timings

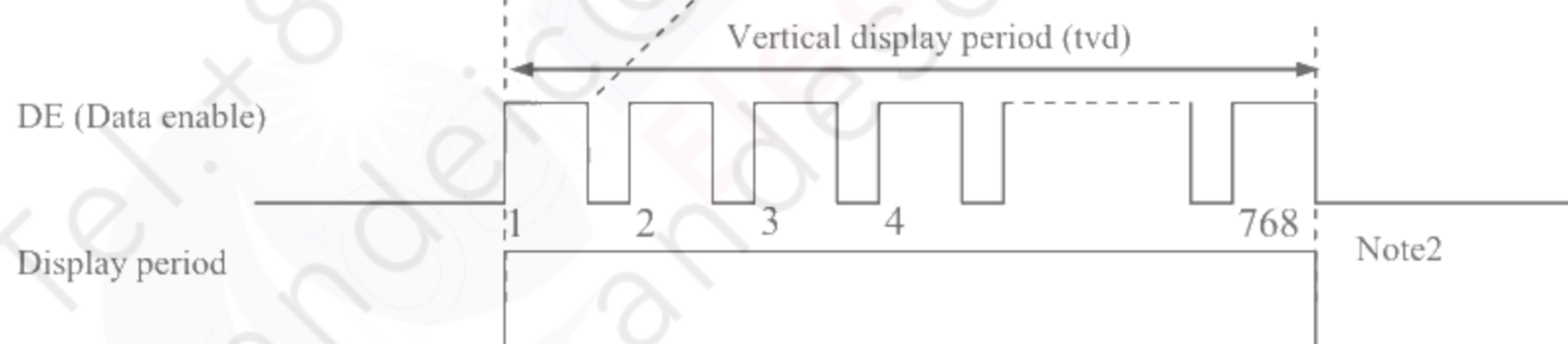
- Horizontal signal

Note1



- Vertical signal

Note1



Note1: This diagram indicates virtual signal for set up to timing.

Note2: See "4.9.3 Input signal timing chart" for the pulse number.



#### 4.9.2 Timing characteristics

(Note1, Note2, Note3)

Parameter			Symbol	min.	typ.	max.	Unit	Remarks
CLK	Frequency		1/tc	64.5	68.25	72.0	MHz	14.652 ns (typ.)
	Duty ratio		-	-			-	-
	Rise time, Fall time		-				ns	
DATA	CLK-DATA	Setup time	-	-			ns	-
		Hold time	-				ns	
	Rise time, Fall time		-				ns	
DE	Horizontal	Cycle	th	17.86	21.099	23.33	μs	47.396 kHz (typ.)
				-	1440	-	CLK	
		Display period		thd	1280			CLK
	Vertical (One frame)	Cycle	tv	14.11	16.668	17.67	ms	59.995 Hz (typ.)
				-	790	-	H	
		Display period		tvd	768			H
	CLK-DE	Setup time	-	-			ns	-
		Hold time	-				ns	
	Rise time, Fall time		-				ns	

Note1: Definition of parameters is as follows.

tc= 1CLK, th= 1H

Note2: See the data sheet of LVDS transmitter.

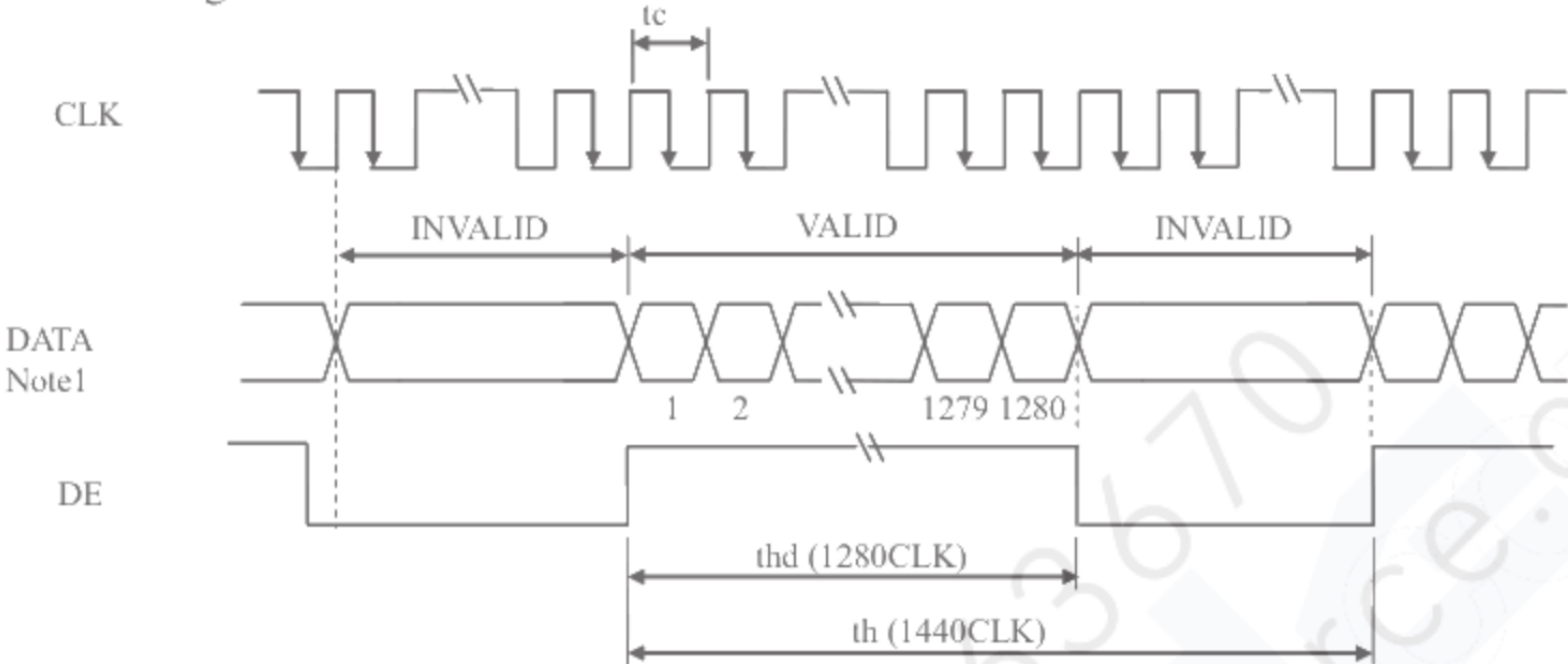
Note3: Vertical cycle (tv) should be specified in integral multiple of Horizontal cycle (th).



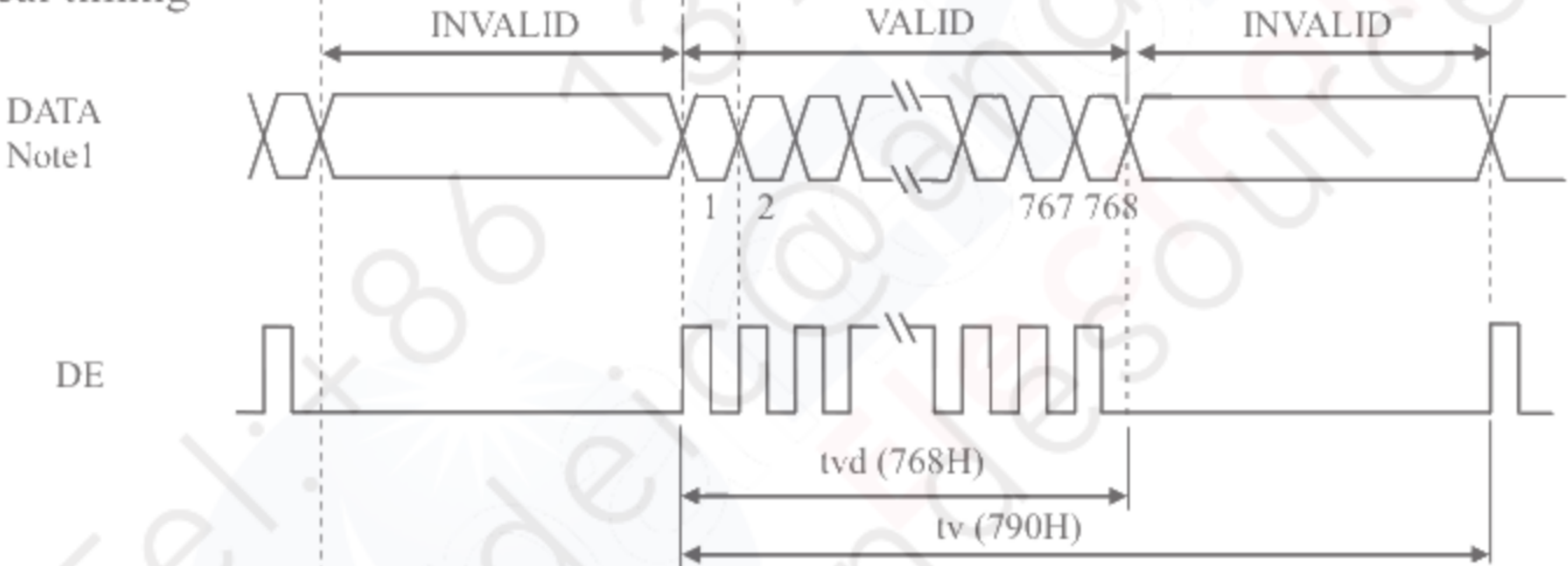
4.9.3 Input signal timing chart



Horizontal timing



Vertical timing



Note1: DATA = R0-R7, G0-G7, B0-B7 or R0-R5, G0-G5, B0-B5



## 4.10 OPTICS

### 4.10.1 Optical characteristics

(Note1, Note2)

Parameter		Condition	Symbol	min.	typ.	max.	Unit	Measuring instrument	Remarks
Luminance		White at center $\theta R=0^{\circ}, \theta L=0^{\circ}, \theta U=0^{\circ}, \theta D=0^{\circ}$	L	180	300	-	cd/m <sup>2</sup>	BM-5A	-
Contrast ratio		White/Black at center $\theta R=0^{\circ}, \theta L=0^{\circ}, \theta U=0^{\circ}, \theta D=0^{\circ}$	CR	500	1000	-	-	BM-5A	Note3
Luminance uniformity		White $\theta R=0^{\circ}, \theta L=0^{\circ}, \theta U=0^{\circ}, \theta D=0^{\circ}$	LU	-	1.25	1.40	-	BM-5A	Note4
Chromaticity	White	x coordinate	Wx	0.263	0.313	0.363	-	SR-3	Note5
		y coordinate	Wy	0.279	0.329	0.379	-		
	Red	x coordinate	Rx	-	0.555	-	-		
		y coordinate	Ry	-	0.335	-	-		
	Green	x coordinate	Gx	-	0.325	-	-		
		y coordinate	Gy	-	0.510	-	-		
	Blue	x coordinate	Bx	-	0.135	-	-		
		y coordinate	By	-	0.100	-	-		
Color gamut		$\theta R=0^{\circ}, \theta L=0^{\circ}, \theta U=0^{\circ}, \theta D=0^{\circ}$ at center, against NTSC color space	C	35	40	-	%		
Response time		Black to White	Ton	-	13	20	ms	BM-5A	Note6
		White to Black	Toff	-	12	20	ms	-10000	Note7
Viewing angle	Right	$\theta U=0^{\circ}, \theta D=0^{\circ}, CR \geq 10$	$\theta R$	70	88	-	°	EZ Contrast	Note8
	Left	$\theta U=0^{\circ}, \theta D=0^{\circ}, CR \geq 10$	$\theta L$	70	88	-	°		
	Up	$\theta R=0^{\circ}, \theta L=0^{\circ}, CR \geq 10$	$\theta U$	70	88	-	°		
	Down	$\theta R=0^{\circ}, \theta L=0^{\circ}, CR \geq 10$	$\theta D$	70	88	-	°		

Note1: These are initial characteristics.

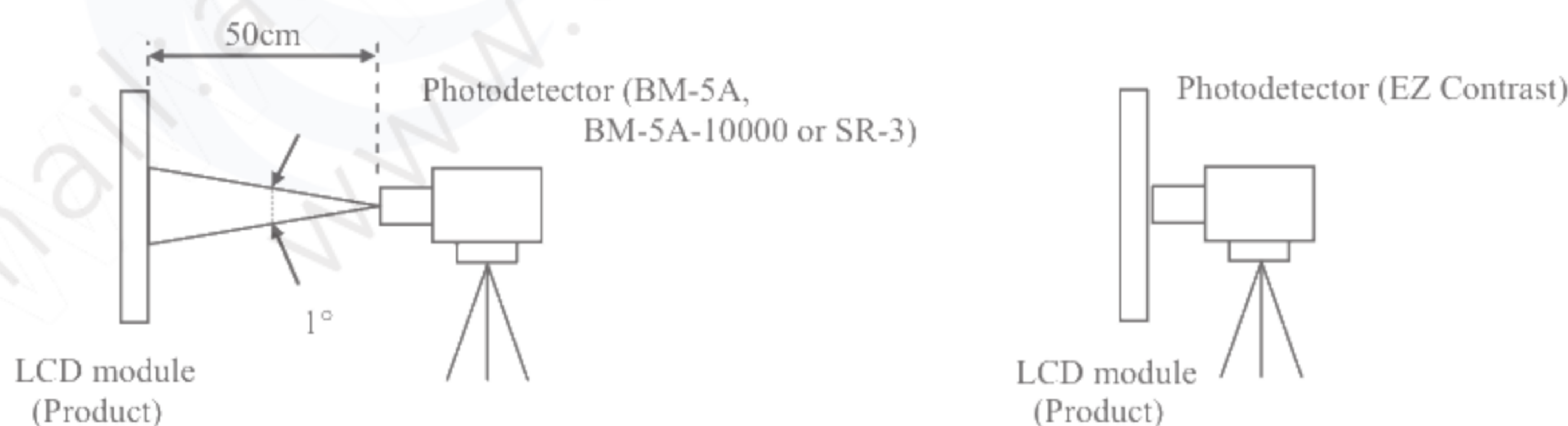
Note2: Measurement conditions are as follows.

Ta= 25°C, VCC= 3.3V, VDD=12.0V, PWM: Duty ratio 100%,

Display mode: WXGA, Horizontal cycle= 1/47.396kHz, Vertical cycle= 1/59.995Hz,

DPS= Low or Open: Normal scan

Optical characteristics are measured at luminance saturation 20minutes after the product works, in the dark room. Also measurement methods are as follows.



Note3: See "4.10.2 Definition of contrast ratio".

Note4: See "4.10.3 Definition of luminance uniformity".

Note5: These coordinates are found on CIE 1931 chromaticity diagram.

Note6: Product surface temperature: TopF= 30°C

Note7: See "4.10.4 Definition of response times".

Note8: See "4.10.5 Definition of viewing angles".



#### 4.10.2 Definition of contrast ratio

The contrast ratio is calculated by using the following formula.

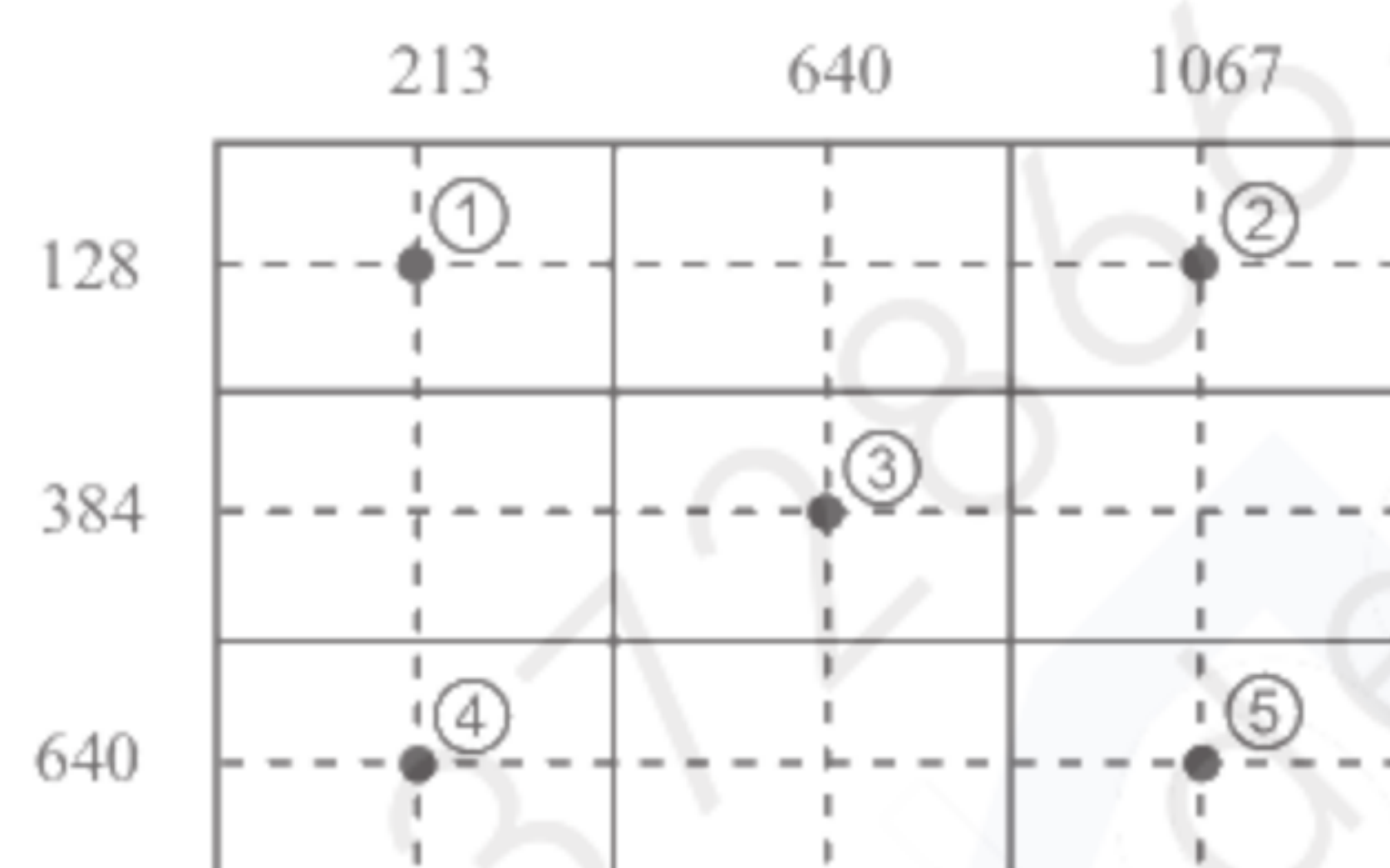
$$\text{Contrast ratio (CR)} = \frac{\text{Luminance of white screen}}{\text{Luminance of black screen}}$$

#### 4.10.3 Definition of luminance uniformity

The luminance uniformity is calculated by using following formula.

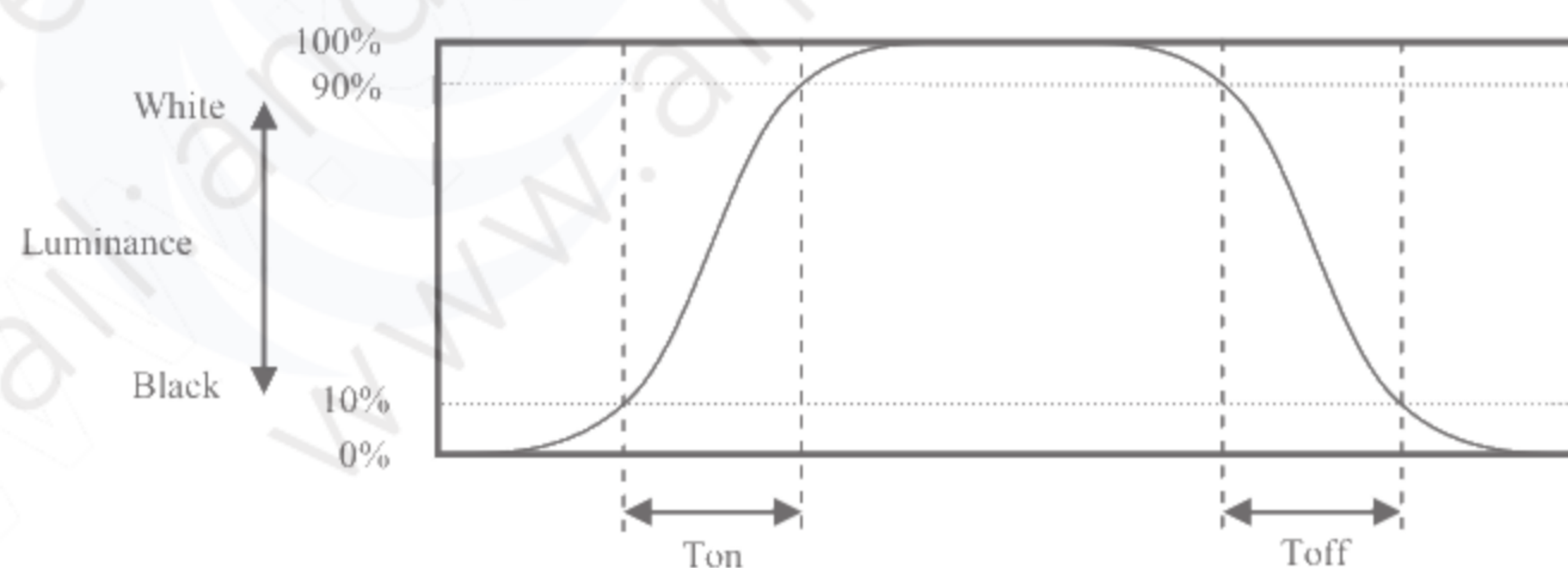
$$\text{Luminance uniformity (LU)} = \frac{\text{Maximum luminance from ① to ⑤}}{\text{Minimum luminance from ① to ⑤}}$$

The luminance is measured at near the 5 points shown below.

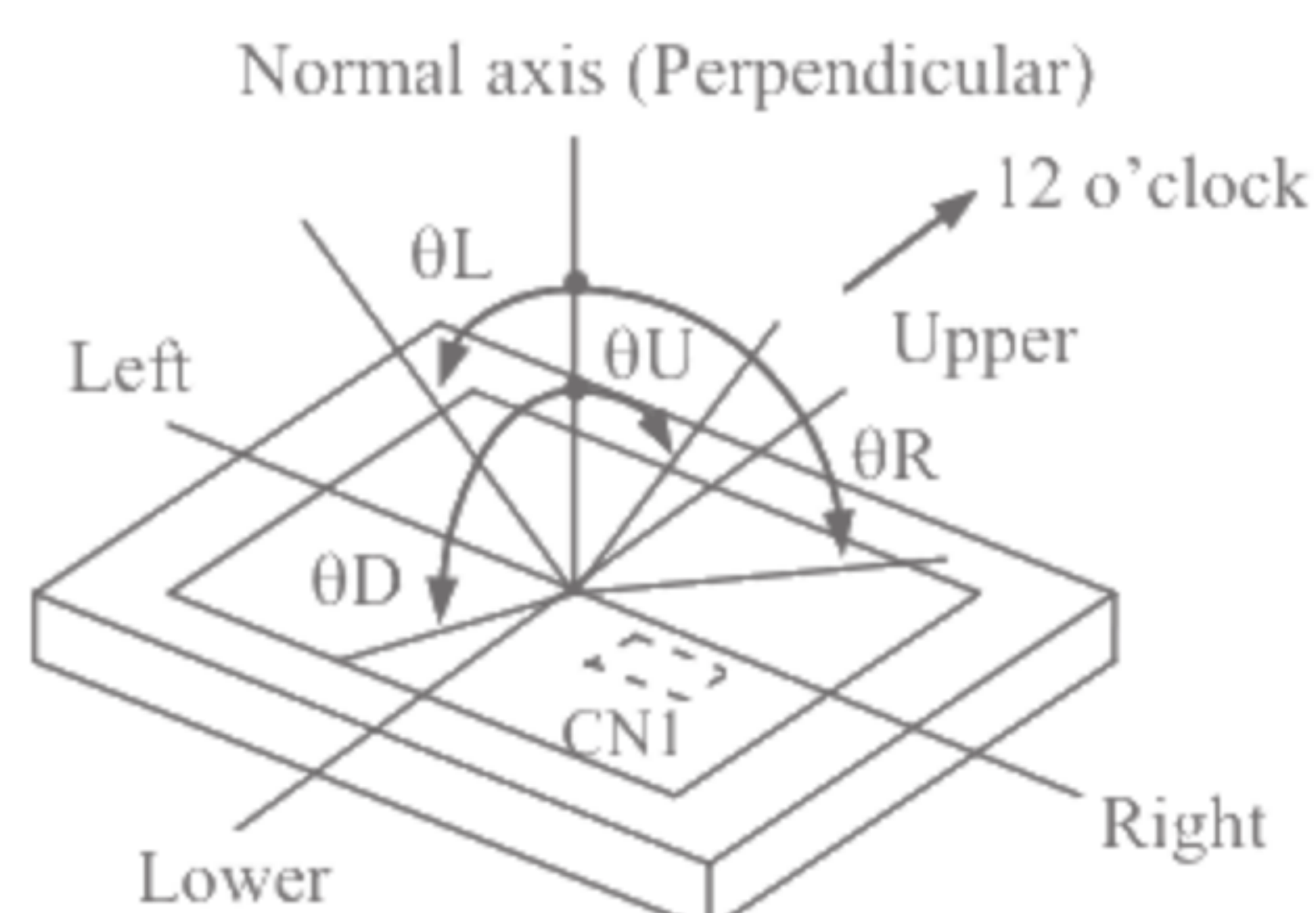


#### 4.10.4 Definition of response times

Response time is measured at the time when the luminance changes from "black" to "white ", or "white" to "black " on the same screen point, by photo-detector. Ton is the time when the luminance changes from 10% up to 90%. Also Toff is the time when the luminance changes from 90% down to 10% (See the following diagram.).



#### 4.10.5 Definition of viewing angles





## 5. ESTIMATED LUMINANCE LIFETIME

The luminance lifetime is the time from initial luminance to half-luminance.

**This lifetime is the estimated value, and is not guarantee value.**

Condition		Estimated luminance lifetime (Life time expectancy) Note1, Note2, Note3	Unit
LED elementary substance	25°C (Ambient temperature of the product) Continuous operation, PWM Duty ratio:100%	40,000	h

Note1: Life time expectancy is mean time to half-luminance.

Note2: Estimated luminance lifetime is not the value for LCD module but the value for LED elementary substance.

Note3: By ambient temperature, the lifetime changes particularly. Especially, in case the product works under high temperature environment, the lifetime becomes short.

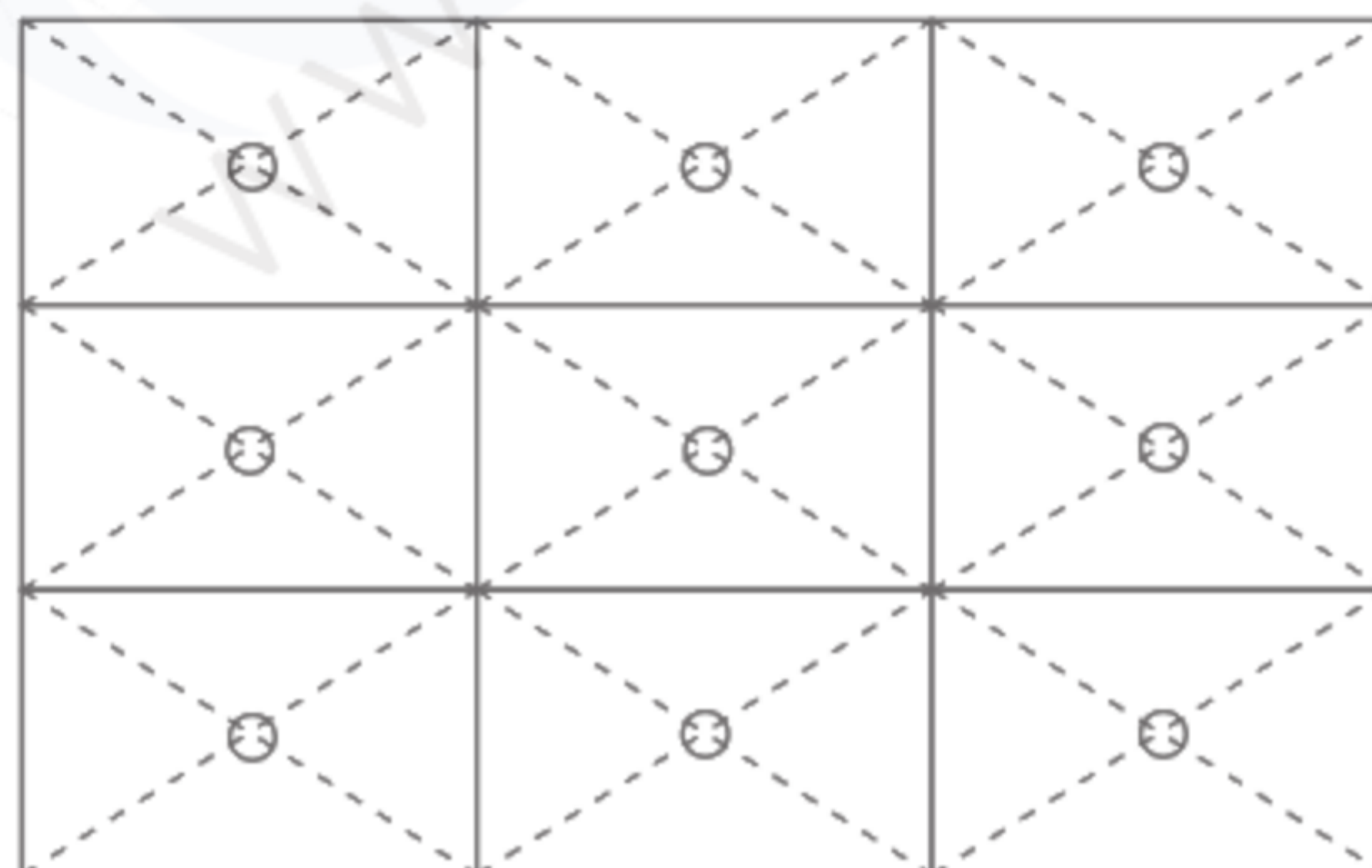


## 6. RELIABILITY TESTS

Test item	Condition	Judgment	Note1
High temperature and humidity (Operation)	① $+60 \pm 2^{\circ}\text{C}$ , RH= 90%, 240hours ② Display data is white.	No display malfunctions	
High temperature (Operation)	① $+70 \pm 3^{\circ}\text{C}$ , 240hours ② Display data is white.		
Heat cycle (Operation)	① $-20 \pm 3^{\circ}\text{C}$ ...1hour $+70 \pm 3^{\circ}\text{C}$ ...1hour ② 50cycles, 4hours/cycle ③ Display data is white		
Thermal shock (Non operation)	① $-30 \pm 3^{\circ}\text{C}$ ...30minutes $+80 \pm 3^{\circ}\text{C}$ ...30minutes ② 100cycles, 1hour/cycle ③ Temperature transition time is within 5 minutes.		
ESD (Operation)	① 150pF, 150Ω, $\pm 10\text{kV}$ ② 9 places on a panel surface Note2 ③ 10 times each point at 1 sec interval		
Dust (Operation)	① Sample dust: No. 15 (by JIS-Z8901) ② 15 seconds stir ③ 8 times repeat at 1 hour interval	No display malfunctions No physical damages	
Vibration (Non operation)	① 5 to 100Hz, $19.6\text{m/s}^2$ ② 1 minute/cycle ③ X, Y, Z directions ④ 30 times each direction		
Mechanical shock (Non operation)	① $539\text{m/s}^2$ , 11ms ② $\pm\text{X}$ , $\pm\text{Y}$ , $\pm\text{Z}$ directions ③ 5 times each direction		

Note1: Display and appearance are checked under environmental conditions equivalent to the inspection conditions of defect criteria.

Note2: See the following figure for discharge points.





## 7. PRECAUTIONS

### 7.1 MEANING OF CAUTION SIGNS

The following caution signs have very important meaning. **Be sure to read "7.2 CAUTIONS" and "7.3 ATTENTIONS"!**



This sign has the meaning that a customer will be injured or the product will sustain damage if the customer practices wrong operations.



This sign has the meaning that a customer will be injured if the customer practices wrong operations.

### 7.2 CAUTIONS



**\* Do not shock and press the LCD panel and the backlight! There is a danger of breaking, because they are made of glass. (Shock: Equal to or no greater than  $539\text{m/s}^2$  and equal to or no greater than 11ms, Pressure: Equal to or no greater than 19.6 N ( $\phi 16\text{mm}$  jig))**



### 7.3 ATTENTIONS

#### 7.3.1 Handling of the product

- ① Take hold of both ends without touching the circuit board when the product (LCD module) is picked up from inner packing box to avoid broken down or misadjustment, because of stress to mounting parts on the circuit board.
- ② When the product is put on the table temporarily, display surface must be placed downward.
- ③ When handling the product, take the measures of electrostatic discharge with such as earth band, ionic shower and so on, because the product may be damaged by electrostatic.
- ④ The torque for product mounting screws must never exceed 0.23N·m. Higher torque might result in distortion of the bezel. And the length of product mounting screws must be  $\leq 2.0\text{mm}$ .
- ⑤ The product must be installed using mounting holes without undue stress such as bends or twist (See outline drawings). And do not add undue stress to any portion (such as bezel flat area). Bends or twist described above and undue stress to any portion may cause display mura.
- ⑥ Do not press or rub on the sensitive product surface. When cleaning the panel surface, wipe it with a soft dry cloth.
- ⑦ Do not push or pull the interface connectors while the product is working. When handling the product, use of an original protection sheet on the product surface (polarizer) is recommended for protection of product surface. Adhesive type protection sheet may change color or characteristics of the polarizer.
- ⑧ Usually liquid crystals don't leak through the breakage of glasses because of the surface tension of thin layer and the construction of LCD panel. But, if you contact with liquid crystal by any chance, please wash it away with soap and water.



### 7.3.2 Environment

- ① Do not operate or store in high temperature, high humidity, dewdrop atmosphere or corrosive gases. Keep the product in packing box with antistatic pouch in room temperature to avoid dusts and sunlight, when storing the product.
- ② In order to prevent dew condensation occurred by temperature difference, the product packing box must be opened after enough time being left under the environment of an unpacking room. Evaluate the storage time sufficiently because dew condensation is affected by the environmental temperature and humidity. (Recommended leaving time: 6 hours or more with the original packing state after a customer receives the package)
- ③ Do not operate in high magnetic field. If not, circuit boards may be broken.
- ④ This product is not designed as radiation hardened.

### 7.3.3 Characteristics

**The following items are neither defects nor failures.**

- ① Characteristics of the LCD (such as response time, luminance, color uniformity and so on) may be changed depending on ambient temperature. If the product is stored under condition of low temperature for a long time, it may cause display mura. In this case, the product should be operated after enough time being left under condition of operating temperature.
- ② Display mura, flickering, vertical streams or tiny spots may be observed depending on display patterns.
- ③ Do not display the fixed pattern for a long time because it may cause image sticking. Use a screen saver, if the fixed pattern is displayed on the screen.
- ④ The display color may be changed depending on viewing angle because of the use of condenser sheet in the backlight.
- ⑤ Optical characteristics may be changed depending on input signal timings.

### 7.3.4 Others

- ① All GND, VCC and VDD terminals should be used without any non-connected lines.
- ② Do not disassemble a product or adjust variable resistors.
- ③ See "REPLACEMENT MANUAL FOR LAMP HOLDER SET", when replacing lamp holder set.
- ④ Pack the product with the original shipping package, in order to avoid any damages during transportation, when returning the product to TMJ for repairing and so on.
- ⑤ The information of China RoHS (II) six hazardous substances or elements in this product is as follows.



China RoHS (II) six hazardous substances or elements					
Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent Chromium (Cr VI)	Polybrominated Biphenyls (PBB)	Polybrominated Biphenyl Ethers (PBDE)
×	○	○	○	○	○

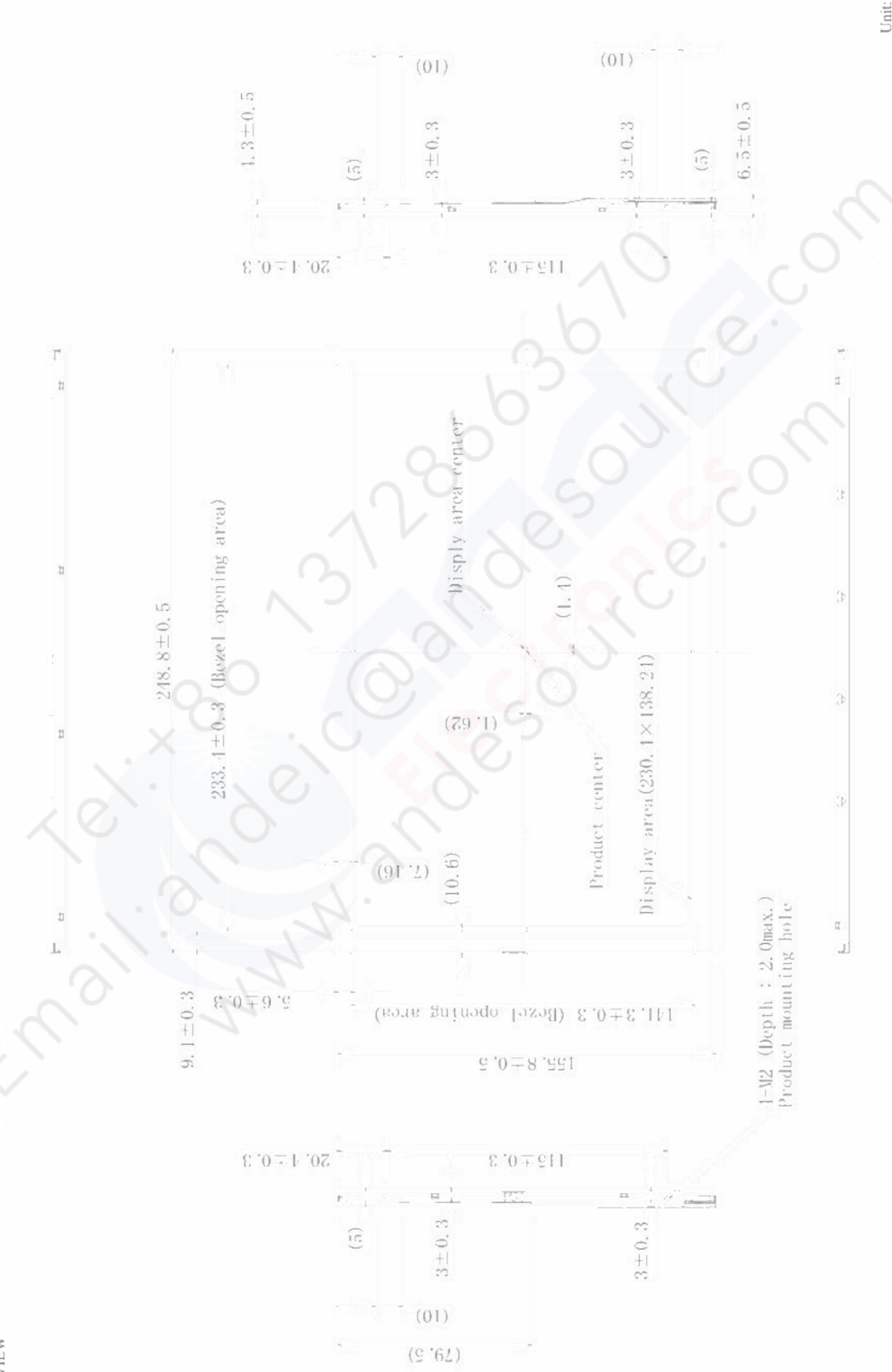
Note1: ○: This indicates that the poisonous or harmful material in all the homogeneous materials for this part is equal or below the limitation level of GB/T26572-2011 standard regulation.

×: This indicates that the poisonous or harmful material in all the homogeneous materials for this part is above the limitation level of S GB/T26572-2011 standard regulation.



## 8. OUTLINE DRAWINGS

### 8.1 FRONT VIEW

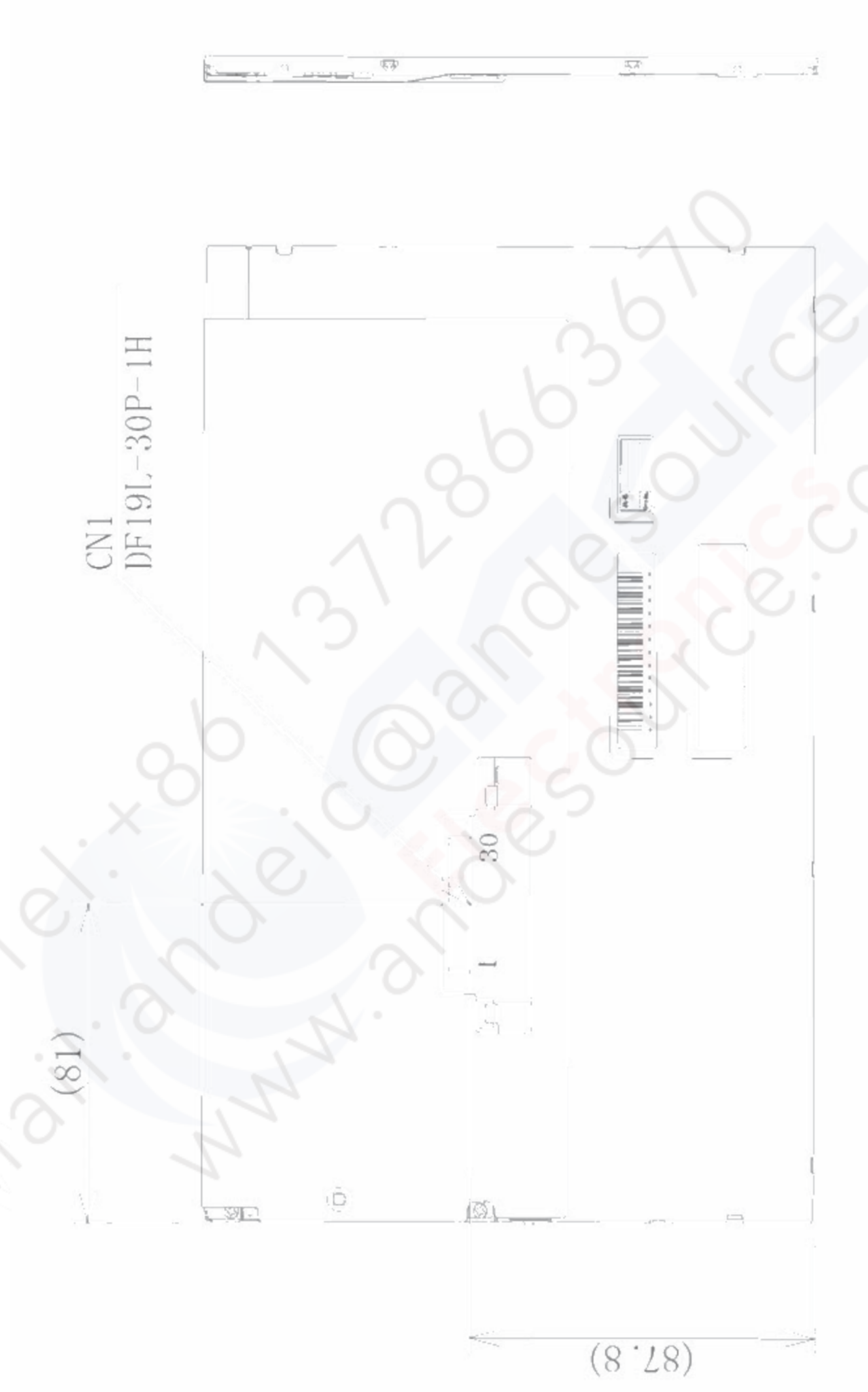


Note1: The values in parentheses are for reference.

Note2: The torque for product mounting screws must never exceed 0.23N·m. And the length of product mounting screws must be  $\leq$  2.0mm.



8.2 REAR VIEW



Note1: The values in parentheses are for reference.

Note2: The torque for product mounting screws must never exceed 0.23N·m. And the length of product mounting screws must be  $\leq 2.0\text{mm}$ .

Unit: mm