# PRELIMINARY

# NEC LCD Technologies, Ltd.

## TFT COLOR LCD MODULE

NL8048BC24-09D

23cm (9.0 Type) WVGA LVDS interface (1port)

## PRELIMINARY DATA SHEET

DOD-PP-0962 (3rd edition)

This PRELIMINARY DATA SHEET is updated document from DOD-PP-0831(2).

All information is subject to change without notice. Please confirm the sales representative before starting to design your system.

#### INTRODUCTION

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Examples: Computers, office automation equipment, communications equipment, test and measurement equipment, audio and visual equipment, home electronic appliances, machine tools, personal electronic equipment, industrial robots, etc.

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Examples: Control systems for transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, medical equipment not specifically designed for life support, safety equipment, etc.

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Examples: Military systems, aircraft control equipment, aerospace equipment, nuclear reactor control systems, medical equipment/devices/systems for life support, etc.

The quality grade of this product is the "Standard" unless otherwise specified in this document.

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#### 1. OUTLINE

#### 1.1 STRUCTURE AND PRINCIPLE

Color LCD module NL8048BC24-09D is composed of the amorphous silicon thin film transistor liquid crystal display (a-Si TFT LCD) panel structure with driver LSIs for driving the TFT (Thin Film Transistor) array and a backlight.

The a-Si TFT LCD panel structure is injected liquid crystal material into a narrow gap between the TFT array glass substrate and a color-filter glass substrate.

Color (Red, Green, Blue) data signals from a host system (e.g. signal generator, etc.) are modulated into best form for active matrix system by a signal processing board, and sent to the driver LSIs which drive the individual TFT arrays.

The TFT array as an electro-optical switch regulates the amount of transmitted light from the backlight assembly, when it is controlled by data signals. Color images are created by regulating the amount of transmitted light through the TFT array of red, green and blue dots.

#### 1.2 APPLICATION

• For industrial use

#### 1.3 FEATURES

- Ultra wide viewing angle (Adoption of Ultra-Advanced Super Fine TFT (UA-SFT))
- High luminance
- High contrast
- LVDS interface
- Reversible-scan direction
- Selectable 8bit or 6bit digital signals for data of RGB
- LED backlight type
- Replaceable lamp for backlight

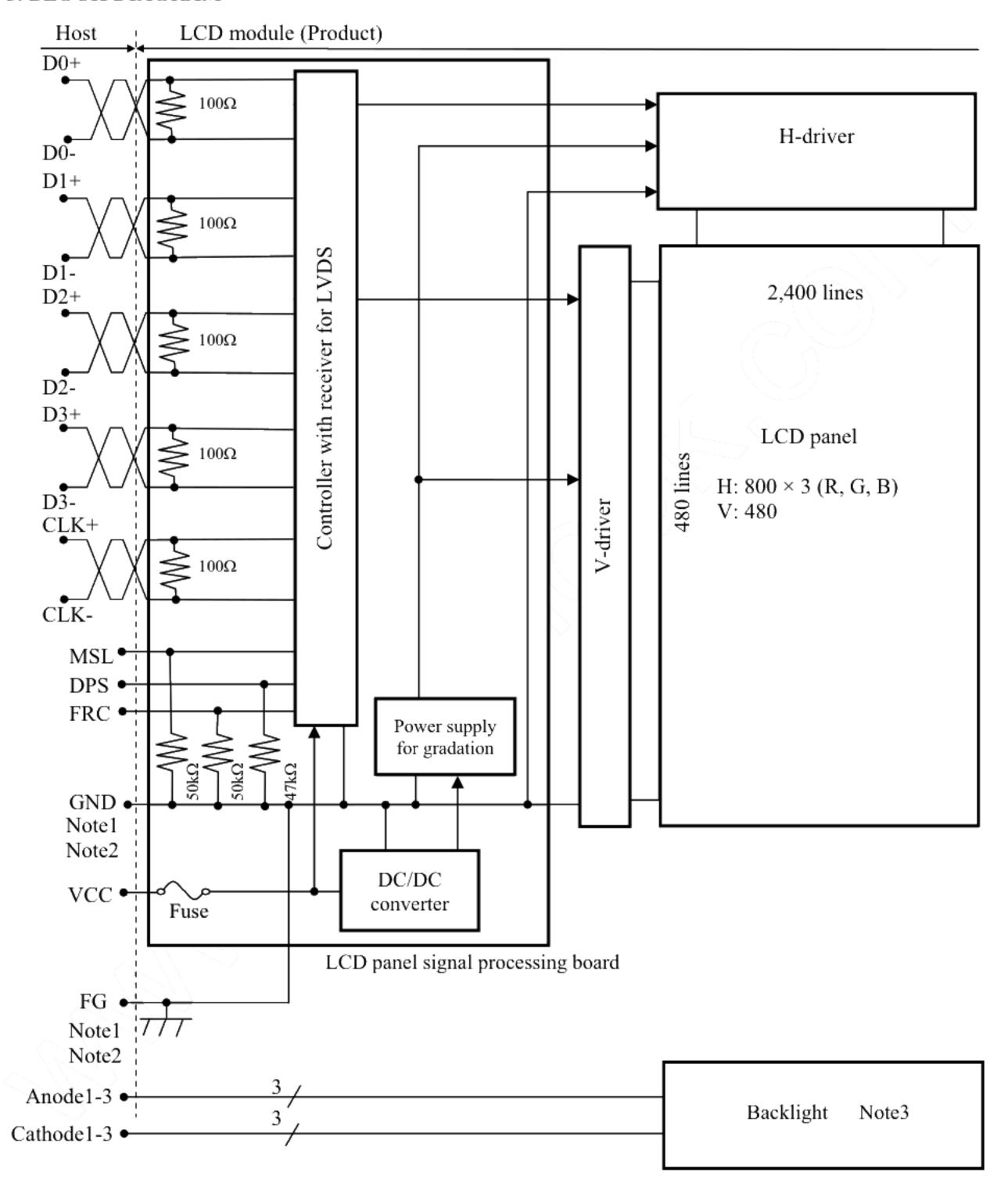
#### 2. GENERAL SPECIFICATIONS

Display area	196.8 (H) × 118.08 (V) mm
Diagonal size of display	23cm (9.0 inches)
Drive system	a-Si TFT active matrix
Display color	16,777,216 colors (At 8-bit input, FRC terminal= High) 262,144 colors (At 6-bit input, FRC terminal= Low or Open)
Pixel	800 (H) × 480 (V) pixels
Pixel arrangement	RGB (Red dot, Green dot, Blue dot) vertical stripe
Dot pitch	0.082 (H) × 0.246 (V) mm
Pixel pitch	0.246 (H) × 0.246 (V) mm
Module size	220.5 (W) × 136.5 (H) × 8.2 (D) mm (typ.)
Weight	TBD g (typ.)
Contrast ratio	(600:1)(typ.)
Viewing angle	At the contrast ratio ≥10:1  • Horizontal: Right side 88° (typ.), Left side 88° (typ.)  • Vertical: Up side 88° (typ.), Down side 88° (typ.)
Designed viewing direction	At DPS= Low or Open: Normal scan  • Viewing angle with optimum grayscale (γ≒ 2.2): Normal axis (perpendicular)
Polarizer surface	Antiglare
Polarizer pencil-hardness	3H (min.) [by JIS K5400]
Color gamut	At LCD panel center 60 % (typ.) [against NTSC color space]
Response time	$Ton+Toff (10\% \longleftrightarrow 90\%)$ (25) ms (typ.)
Luminance	At $IL = 50 \text{ mA/One circuit}$ (400) cd/m <sup>2</sup> (typ.)
Signal system	LVDS interface (1port) (Receiver: THC63LVDF84B, THine Electronics Inc. or equivalent) 8bit/6bit digital signals for data of RGB colors, Dot clock (CLK), Data enable (DE)
Power supply voltage	LCD panel signal processing board: 3.3V
	LED backlight type:
Backlight	Replaceable part  • Lamp holder set: Type No. TBD  Recommended LED Driver Board (Option)  • LED Driver Board: Type No. 104PW03F
Power consumption	At IL= 50 mA/One circuit, Checkered flag pattern (4.4) W (typ.)

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#### 3. BLOCK DIAGRAM



Note1: Relations between GND (Signal ground) and FG (Frame ground) in the LCD module are as follows.

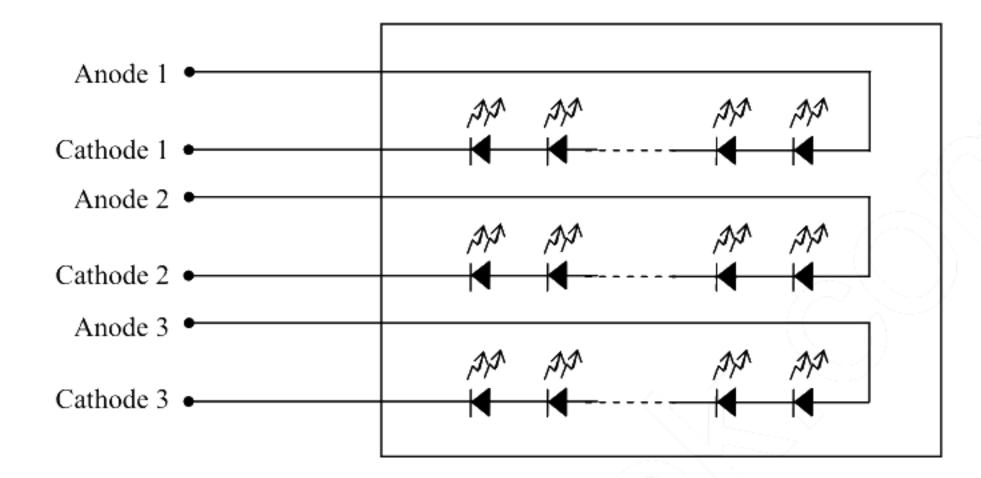
GND - FG Connected

Note2: GND and FG must be connected to customer equipment's ground, and it is recommended that these grounds be connected together in customer equipment.



Note3: Backlight in detail

#### Backlight



#### 4. DETAILED SPECIFICATIONS

#### 4.1 MECHANICAL SPECIFICATIONS

Parameter	Specification		Unit
Module size	$220.5 \pm 0.5 \text{ (W)} \times 136.5 \pm 0.5 \text{ (H)} \times 8.2 \pm 0.5 \text{ (D)}$	Note1	mm
Display area	196.8 (H) × 118.08 (V)	Note1	mm
Weight	TBD (typ.), TBD (max.)	/	g

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Note1: See "8. OUTLINE DRAWINGS".

#### 4.2 ABSOLUTE MAXIMUM RATINGS

	Paramete	er	Symbol	Rating	Unit	Remarks
Power supply voltage	LCD panel	signal processing board	VCC	-0.3 to +4.0	v	7
Input voltage	D	isplay signals Note1	VD	-0.3 to VCC+0.3	v	-
for signals	Fu	nction signals Note2	VF	-0.5 to VCC+0.5	ľ	
Backlight	Forward current			TBD	mA	per one circuit
Forward voltage			VL	TBD	V	per one circuit
	Storage temperature			-30 to +80	°C	-
Operating to	nn aratura	Front surface	TopF	-20 to +70	°C	Note3
Operating ter	nperature	Rear surface	TopR	-20 to +70	°C	Note4
				≤95	%	Ta≤40°C
	Relative hun	nidity	RH	≤85	%	40°C < Ta≤50°C
	Note5			≤55	%	50°C < Ta≤60°C
				≤36	%	60°C < Ta≤70°C
	Absolute hun Note5	nidity	АН	≤70 Note6	g/m <sup>3</sup>	Ta > 70°C

Note1: D0+/-, D1+/-, D2+/-, D3+/-, CLK+/-.

Note2: DPS, FRC, MSL.

Note3: Measured at center of LCD panel surface (including self-heat)

Note4: Measured at center of LCD module's rear shield surface (including self-heat)

Note5: No condensation

Note6: Water amount at Ta= 70°C and RH= 36%

#### 4.3 ELECTRICAL CHARACTERISTICS

#### 4.3.1 LCD panel signal processing board

 $(Ta=25^{\circ}C)$ 

Parameter		Symbol	min.	typ.	max.	Unit	Remarks	
Power supply voltage	VCC	3.0	3.3	3.6	V	-		
Power supply current		ICC	-	(360) Note1	TBD Note2	mA	at VCC= 3.3V	
Permissible ripple volta	ge	VRP	-	-	100	mVp-p	for VCC	
Differential input	High	VTH	-	-	+100	mV	at VCM= 1.2V	
threshold voltage	Low	VTL	-100	-	-	mV	Note3	
Terminating resistance	e	RT	-	100	-	Ω	-	
Input voltage for	High	VFH	0.7VCC	- <	VCC	v	CMOS level	
DPS, FRC and MSL signals	Low	VFL	0	-//	0.3VCC	V	CIVIOS IEVEI	
Input current for	High	IFH	-		300	μΑ		
FRC and MSL signals	Low	IFL	-300		·	μΑ	-	

Note1: Checkered flag pattern [by EIAJ ED-2522]

Note2: Pattern for maximum current

Note3: Common mode voltage for LVDS receiver

#### 4.3.2 Backlight

(Note1, Note2)

Parameter	Symbol	min.	typ.	max.	Unit	Remarks
Forward current	IL	-	50.0	55.0	mA	Note3
	VL	18.5	(21.0)	23.8	V	Ta= +25°C at IL= 50 mA /One circuit
Forward Voltage		(16.6)	-	-	V	Ta= +70°C at IL= 50 mA /One circuit
rorward voltage		-	-	25.7	v	Ta= -20°C at IL= 50 mA /One circuit
		-	-	26.2	$\overline{\mathbf{v}}$	Ta= -20°C at IL= 55 mA /One circuit

Note1: Please drive with constant current.

Note2: The Luminance uniformity may be changed depending on the current variation between 3 circuits.

It is recommended that the current value difference amongst circuits is less than 5%.

Note3: See "4.2 ABSOLUTE MAXIMUM RATINGS".

#### 4.3.3 Power supply voltage ripple

This product works if the ripple voltage levels are over beyond the permissible values as the following table, but there might be noise on the display image.

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Power sup	ply voltage	Ripple voltage Note1 (Measure at input terminal of power supply)	Unit
VCC	3.3V	≤100	mVp-p

Note1: The permissible ripple voltage includes spike noise.

#### 4.3.4 Fuse

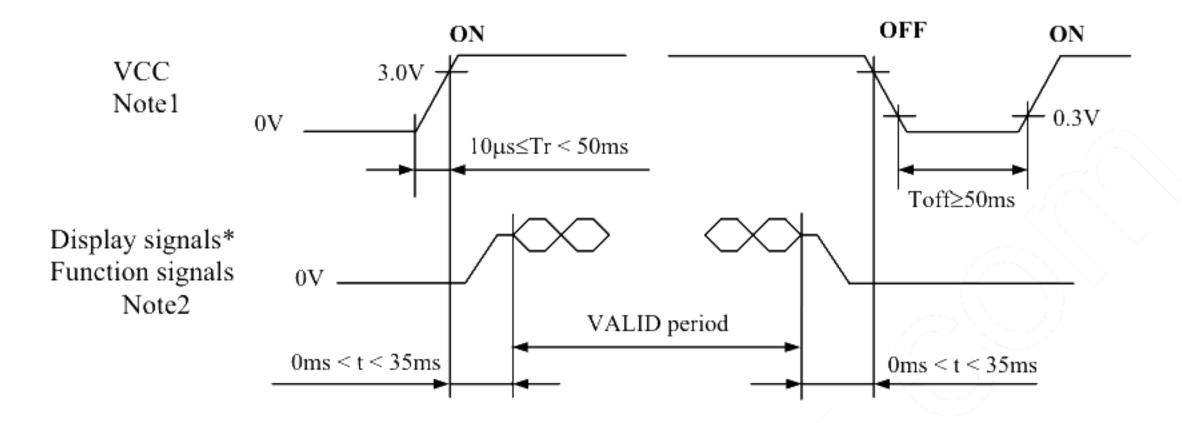
Parameter	Fu	ise	Rating	Fusing current	Remarks	
1 arameter	Type	Supplier	Ratting	rusing current	Remarks	
VCC	FCC16202AB	KAMAYA	2.0A	4.0A	Note1	
	rcc10202AB	ELECTRIC Co.,Ltd	32V	4.0A		

Note1: The power supply's rated current must be more than the fusing current. If it is less than the fusing current, the fuse may not blow in a short time, and then nasty smell, smoke and so on may occur.

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#### 4.4 POWER SUPPLY VOLTAGE SEQUENCE

#### 4.4.1 LCD panel signal processing board



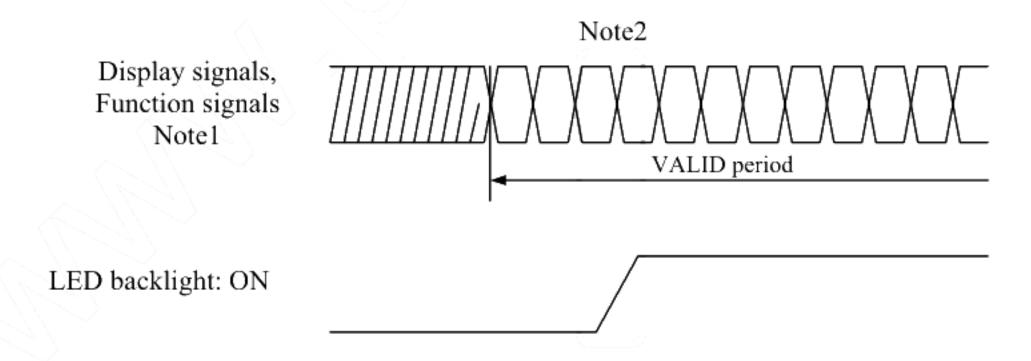
<sup>\*</sup> These signals should be measured at the terminal of  $100\Omega$  resistance.

Note1: If there is a voltage variation (voltage drop) at the rising edge of VCC below 3.0V, there is a possibility that a product does not work due to a protection circuit.

Note2: Display signals (D0+/-, D1+/-, D2+/-, D3+/-, CLK+/-) and function signals (DPS, FRC, MSL) must be set to Low or High-impedance, except the VALID period (See above sequence diagram), in order to avoid the circuitry damage.

If some of display and function signals of this product are cut while this product is working, even if the signal input to it once again, it might not work normally. If a customer stops the display and function signals, VCC also must be shut down.

#### 4.4.2 LED driver board (Option)



Note1: These are the display and function signals for LCD panel signal processing board.

Note2: The backlight should be turned on within the valid period of display and function signals, in order to avoid unstable data display.

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#### 4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS

#### 4.5.1 LCD panel signal processing board

CN1 socket (LCD module side): FI-SE20P-HFE (Japan Aviation Electronics Industry Limited (JAE))
Adaptable plug: FI-S20S (Japan Aviation Electronics Industry Limited (JAE))

Adaptable plug:		r1-5205 (Japa	s mausify Limite	u (JAE))				
D.					Input data signal			
	in o.	Symbol	Signal	81	oit	6bit	Remarks	
				MAP A	MAP B	John		
1	Α	D3+	Pixel data	R0-R1,G0-G1,B0-B1	R6-R7,G6-G7,B6-B7	- <	Note1, Note3	
	В	GND	Ground	-	-	Ground	Note4	
2	A	D3-	Pixel data	R0-R1,G0-G1,B0-B1	R6-R7,G6-G7,B6-B7		Note1, Note3	
	В	GND	Ground	-	-	Ground	Note4	
3	3	DPS	Selection of scan direction		Reverse scan Normal scan		Note2	
	4	FRC	Selection of the number of colors	Hi	gh	Low or Open	Note1 Note5	
ź	5	GND	Ground	Ground				
(	6	CLK+	Dissal salesale		Note3			
7	7	CLK-	Pixel clock	Pixel clock				
8	8	GND	Ground	Ground				
ç	9	D2+	Pixel data	DA DE DE			Nota?	
1	0	D2-	Pixel data	B4-B7,DE	B2-B5,	,DE	Note3	
1	1	GND	Ground		Ground		Note4	
1	2	D1+	Dissal data	C2 C7 D2 D2	C1 C5 D	10. D1	N-4-2	
1	3	D1-	Pixel data	G3-G7,B2-B3	G1-G5,B	00-B1	Note3	
1	4	GND	Ground		Ground		Note4	
1	5	D0+	Di1 1-4	D2 D7 C2	DA DE	<i>C</i> 0	N	
1	6	D0-	Pixel data	R2-R7,G2 R0-R5,G0			Note3	
1	7	GND	Ground	Ground			Note4	
1	8	MSL	Selection of LVDS input map	Low High Low			Note5	
1	9	VCC						
2	0	VCC	Power supply		Power supply		Note4	

Note1: See "4.6 DISPLAY COLORS AND INPUT DATA SIGNALS".

Note2: See "4.8 SCANNING DIRECTIONS".

Note3: Twist pair wires with  $100\Omega$  (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note4: All GND and VCC terminals should be used without any non-connected lines.

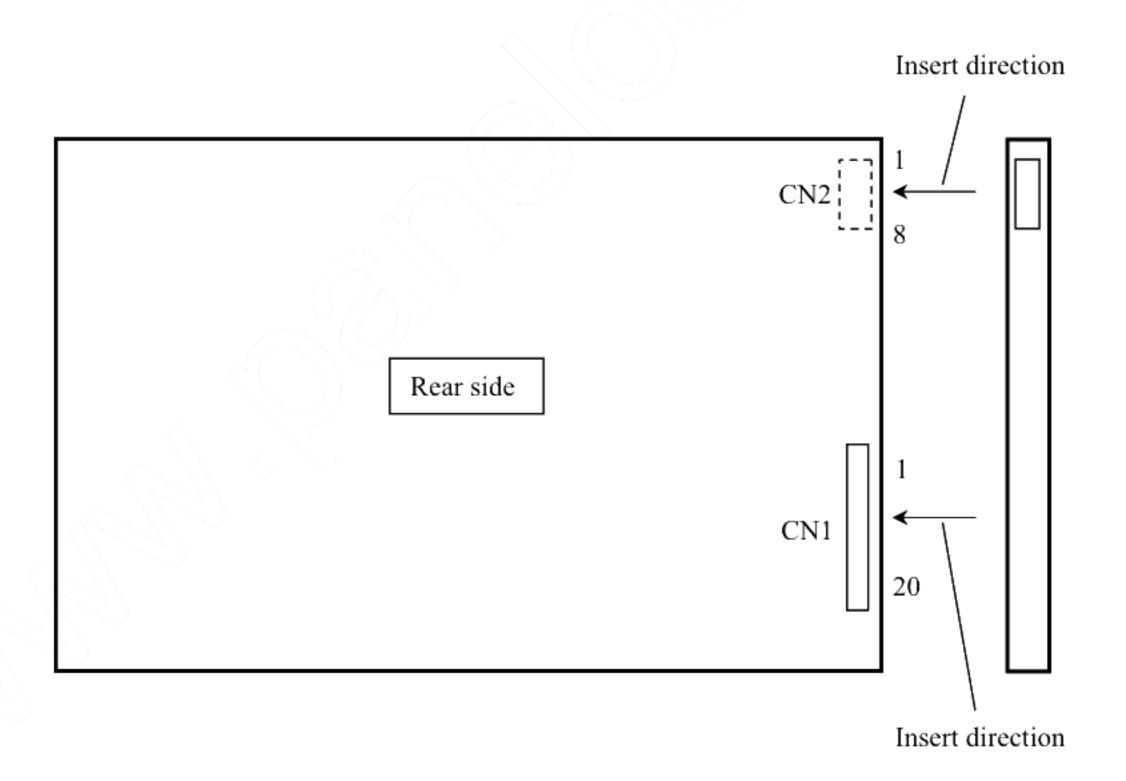
Note5: See "4.5.4 Connection between receiver and transmitter for LVDS".

#### 4.5.2 Backlight

CN2 plug (LCD module side): SM08B-SRSS-TB (J.S.T. Mgf. Co., Ltd.)
Adaptable socket: SHR-8V-S, SHR-8V-S-B (J.S.T. Mgf. Co., Ltd.)

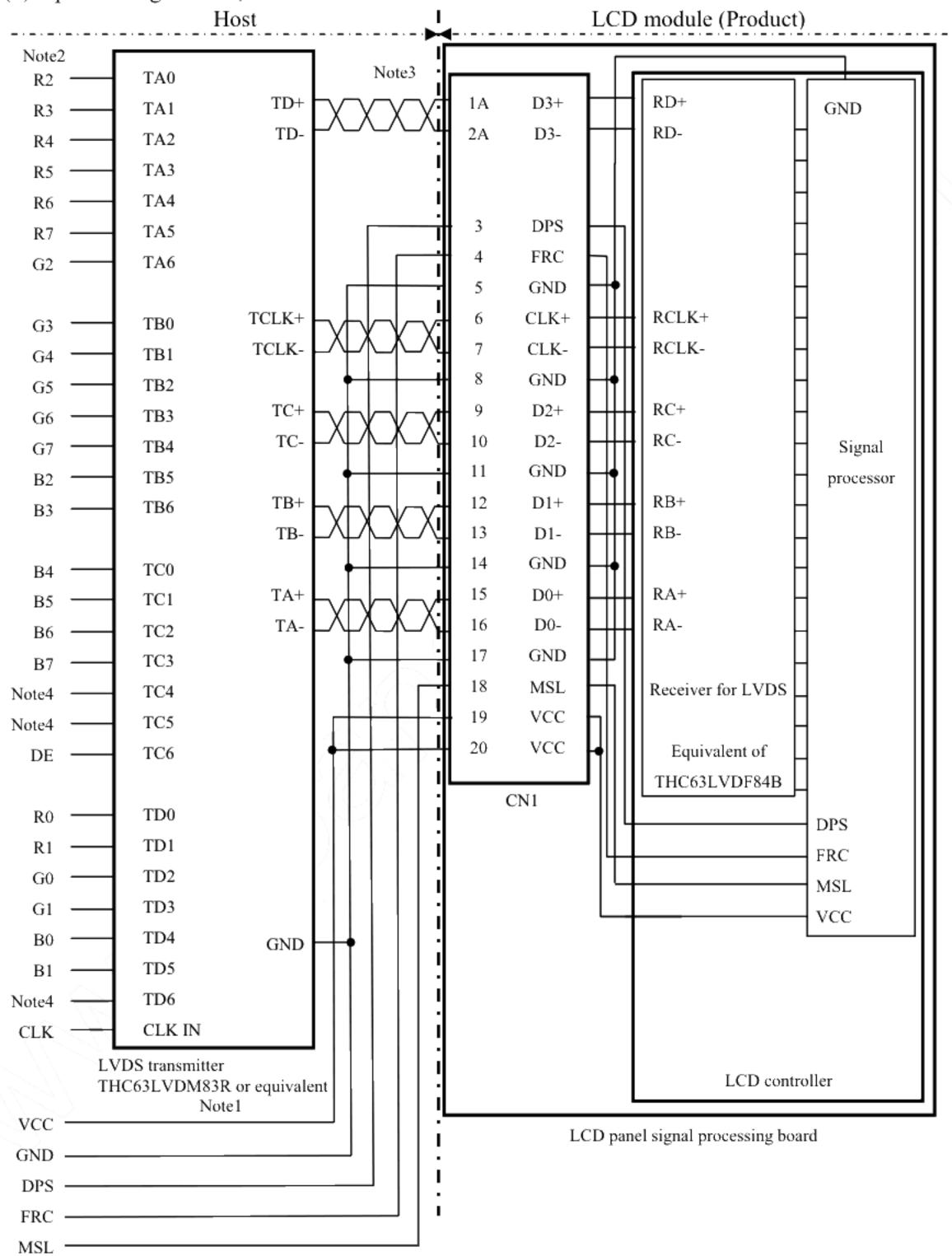
	BOOTION.	Billie C. E, Billie C. E E (C.B.II.	ingir con zian	
Pin No.	Symbol	Signal	Remarks	
1	Al	Anodel	-	
2	Kl	Cathode1	- /	
3	A2	Anode2	- (	
4	K2	Cathode2		
5	A3	Anode3		
6	K3	Cathode3	/30\ <del>-</del> .//	
7	N. C.	-	Keep this pin Open.	
8	N. C.	-	Keep this pin Open.	

#### 4.5.3 Positions of plugs and a socket



#### 4.5.4 Connection between receiver and transmitter for LVDS

(1) Input data signal: 8bit, MAP A



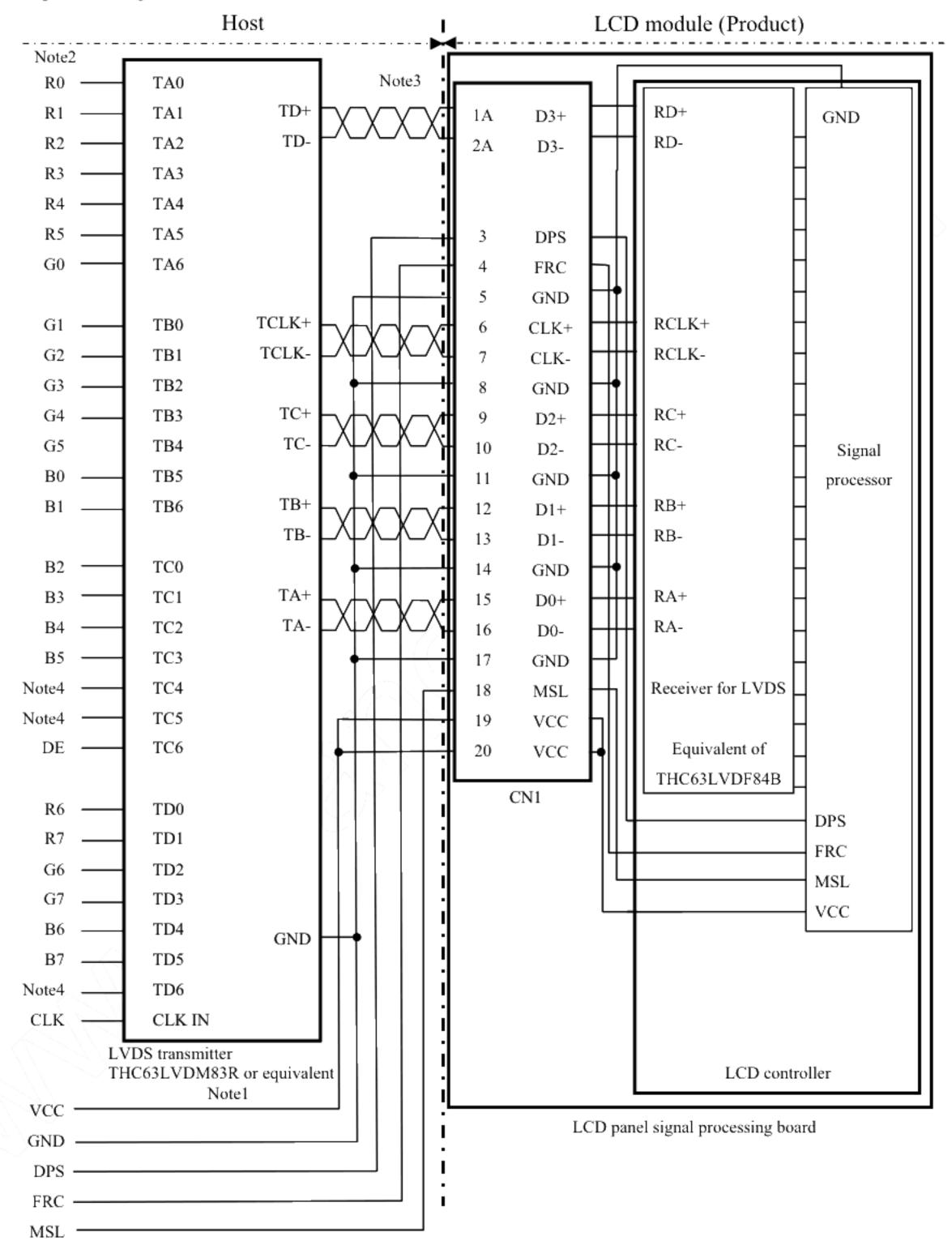
Note1: Recommended transmitter THC63LVDM83R (THine Electronics Inc.) or equivalent

Note2: LSB (Least Significant Bit) - R0, G0, B0 MSB (Most Significant Bit) - R7, G7, B7

Note3: Twist pair wires with  $100\Omega$  (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note4: Input signals to TC4, TC5 and TD6 are not used inside the product, but do not keep TC4, TC5 and TD6 open to avoid noise problem.

#### (2) Input data signal: 8bit, MAP B



Note1: Recommended transmitter THC63LVDM83R (THine Electronics Inc.) or equivalent

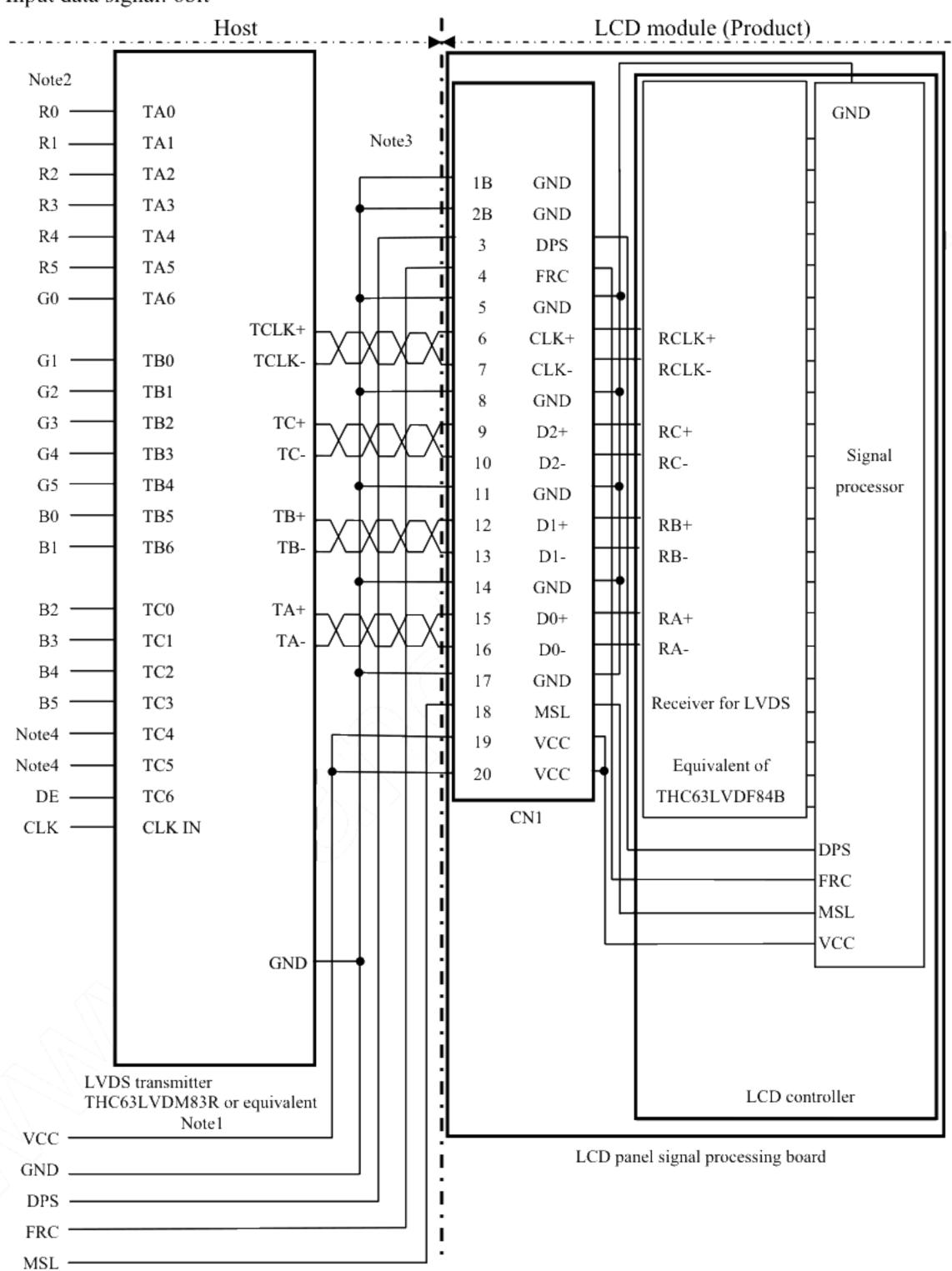
Note2: LSB (Least Significant Bit) - R0, G0, B0 MSB (Most Significant Bit) - R7, G7, B7

Note3: Twist pair wires with  $100\Omega$  (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note4: Input signals to TC4, TC5 and TD6 are not used inside the product, but do not keep TC4, TC5 and TD6 open to avoid noise problem.

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## (3) Input data signal: 6bit



Note1: Recommended transmitter THC63LVDM83R (THine Electronics Inc.) or equivalent

Note2: LSB (Least Significant Bit) - R0, G0, B0 MSB (Most Significant Bit) - R5, G5, B5

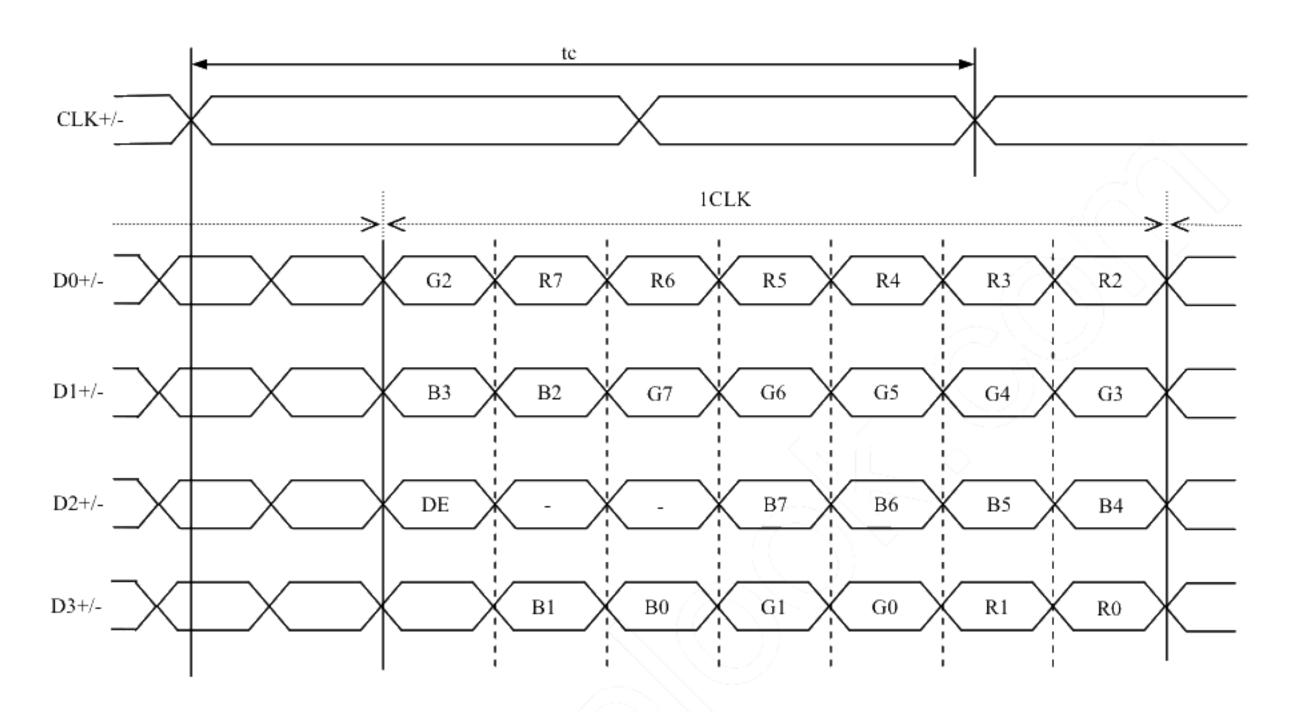
Note3: Twist pair wires with  $100\Omega$  (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note4: Input signals to TC4 and TC5 are not used inside the product, but do not keep TC4 and TC5 open to avoid noise problem.

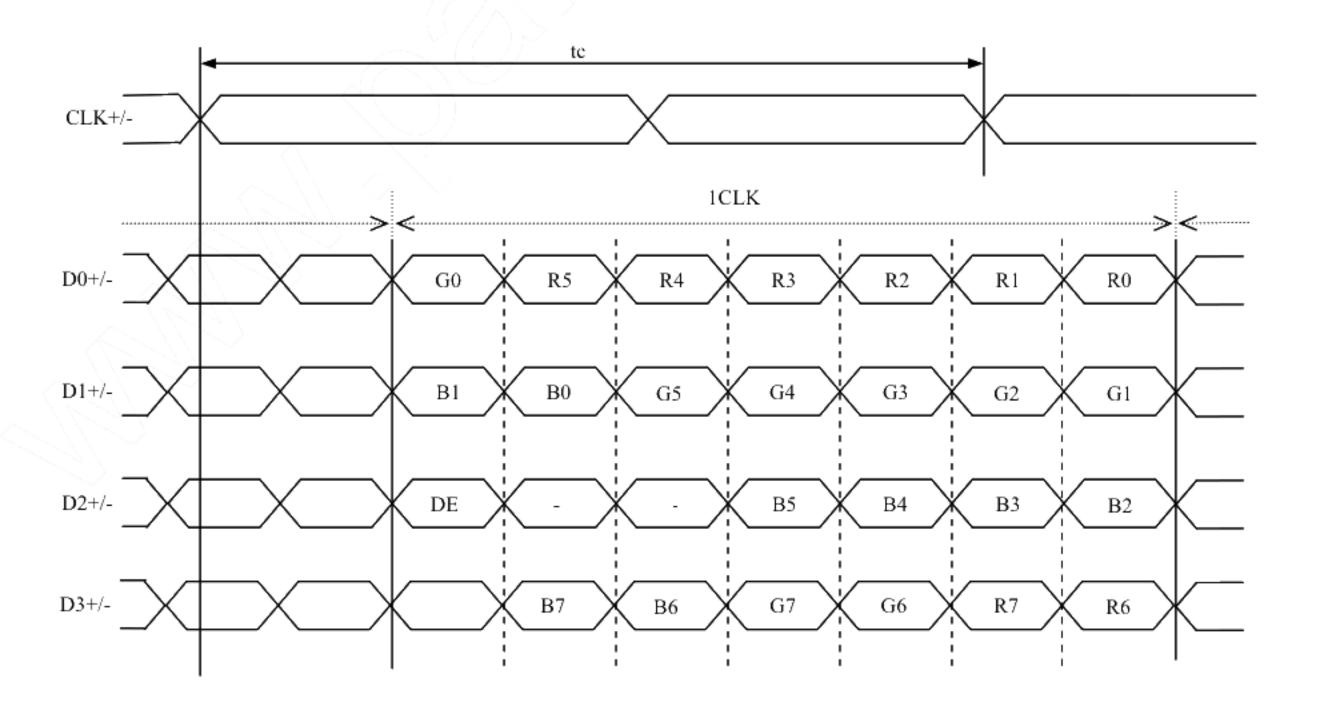


#### 4.5.5 Input data mapping

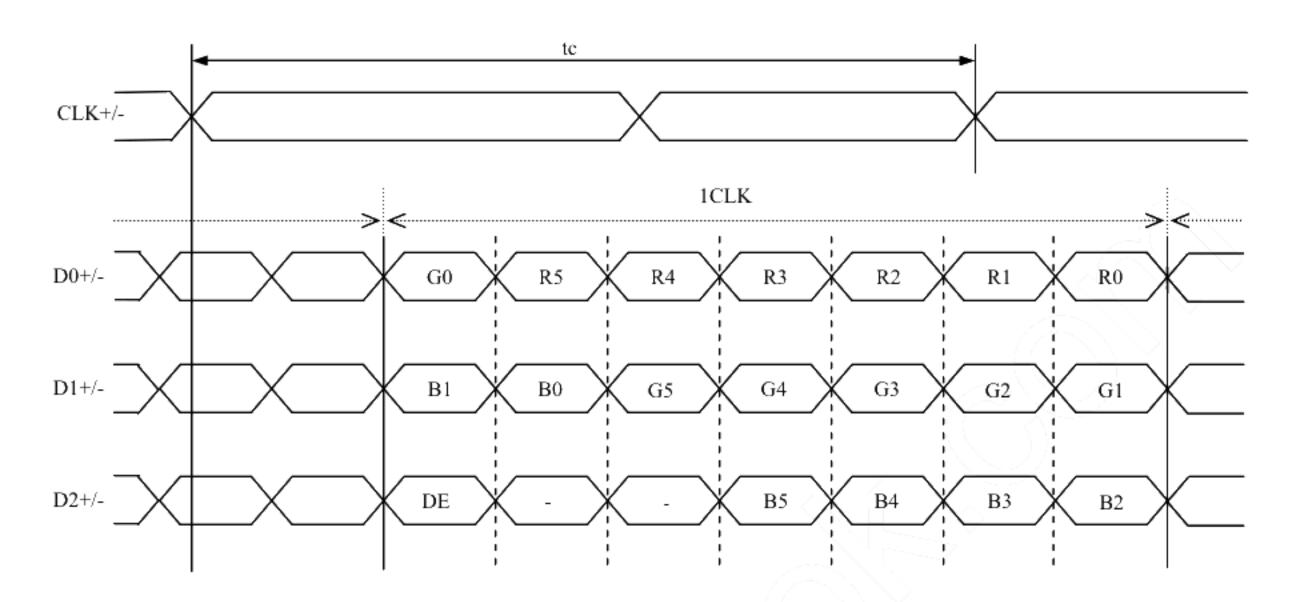
#### (1) Input data signal: 8bit, MAP A



#### (2) Input data signal: 8bit, MAP B



#### (3) Input data signal: 6bit



#### 4.6 DISPLAY COLORS AND INPUT DATA SIGNALS

4.6.1 Combinations of input data signals, FRC signal and MSL signal

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This product can display 16,777,216 colors equivalent with 256 gray scales and 262,144 colors with 64 gray scales by combination of input data signals, FRC and MSL signal. See the following table.

Combination	Input data signals	Input data mapping	CN1- Pin No.1 and 2	FRC terminal	MSL terminal	Display colors	Remarks
1	8 bit	Map A	D3+/-	High	Low	16,777,216	Notel
2	8 bit	Мар В	D3+/-	High	High	16,777,216	Note1
3	6 bit	○ ->	GND	Low or open	Low	262,144	Note2

Notel: See "4.6.2 16,777,216 colors". Note2: See "4.6.3 262,144 colors".



4.6.2 16,777,216 colors

This product can display 16,777,216 colors equivalent with 256 gray scales by combination ① or ②. (See "4.6.1 Combinations of input data signals and FRC and MSL signal".)
Also the relation between display colors and input data signals is as follows.

Display	colors								Dat	a sig	mal	(0: I	Low	leve	:1, 1:	Hig	gh le	vel)							
Display	201013	R7	R6	R5	R4	R3	R2	R1	R0	G7	7 G6	G5	G4	G3	G2	Gl	G0	В7	B6	B5	B4	В3	B2	Bl	Β0
1	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1 /	1	1	1	1
lors	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Co]	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Basic Colors	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Ba	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1-	-1\	1	1	/1	1	1	1
1	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
1	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ο .		0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
scal	dark	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	∘0	0	0	0	0	0	0	0
Red gray scale	<u> </u>					:							7)									Ξ			
1 25	<b>↓</b>					:								:								:			
Rec	bright	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
1		1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	<u>l</u>	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
1	Black	0	0	0	0	0	0	0	/	\	0	0	-0	0	0		0	١.,	0	0	0	0	0	_	0
ale		0	0	0	0	0	0	0	0	0	0	<u>0</u>	0	0	0	0	1	0	0	0	0	0	0	0	0
y sc	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
Green gray scale	1					:								:								:			
en	<b>.</b>	١	0	0	0		0	0		١,	1	,	,					_		0	0	:	0	0	0
Gre	bright	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Graan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
$\vdash$	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
1	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ale		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
/ sc	dark ↑	١٧	0	U	0	0	0	0	U	١,	U	U	0	0	0	U	0	0	0	U	0	. 0	0	1	0
Blue gray scale		\																							
ne i	hui aha	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
BB (	bright	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	7.7.7 · · · ·																								

4.6.3 262,144 colors

This product can display 262,144 colors with 64 gray scales by combination ③. (See "4.6.1 Combinations of input data signals FRC and MSL signal".) Also the relation between display colors and input data signals is as follows

Dienlas	colors	Data signal (0: Low level, 1: High level)																	
Display	( 001015	R5	R4	R 3	R 2	R 1	R 0	G5	G4	G3	G2	G1	G0	В5	В4	В3	В2	В1	B 0
1	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
1	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
ors	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Basic colors	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	_1	1	1	1
ısic	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
B	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	-1	1	/1	1	1
1	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ပ		0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
scale	dark	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
ay s	<b>↑</b>			:	:					/	(\						:		
Red gray	↓			:	:								~				:		
Rec	bright	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
		1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
1	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ale		0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
SC	dark	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
ray	<b>↑</b>			:	. 7						:						:		
Green gray scale	↓			:	: 🗘					:	:						:		
jreć	bright	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
1 ~		0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
1	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
<u>e</u>		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
sca	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Blue gray scale	<b>1</b>			<b>\</b>	:						:						:		
e 81	<b>1</b>			:	:					:	:						:		
Blu	bright	.0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

#### 4.7 DISPLAY POSITIONS

The following table is the coordinates per pixel (See "4.8 SCANNING DIRECTIONS".).

C (0, 0)  R G	В					
C(0, 0)	C( 1, 0)		C( X, 0)		C(798, 0)	C(799, 0)
C( 0, 1)	C( 1, 1)		C( X, 1)		C(798, 1)	C(799, 1)
•	•	•	•	•	• /	✓ •
•	•	• • •	•		•//	$\langle \cdot \rangle \cdot \cdot$
•	•	•	•	•	_ · \ \	)) •
C( 0, Y)	C( 1, Y)		C(X, Y)		C(798, Y)	C(799, Y)
•	•	•	•	•		•
•	•		•	• • •	•	•
•	•	•	•	<b>( •</b> 1 i	◇ •	•
C( 0, 478)	C( 1, 478)	• • •	C( X, 478)		C(798, 478)	C(799, 478)
C( 0, 479)	C( 1, 479)		C( X, 479)		C(798, 479)	C(799, 479)

#### 4.8 SCANNING DIRECTIONS

The following figures are seen from a front view. Also the arrow shows the direction of scan.

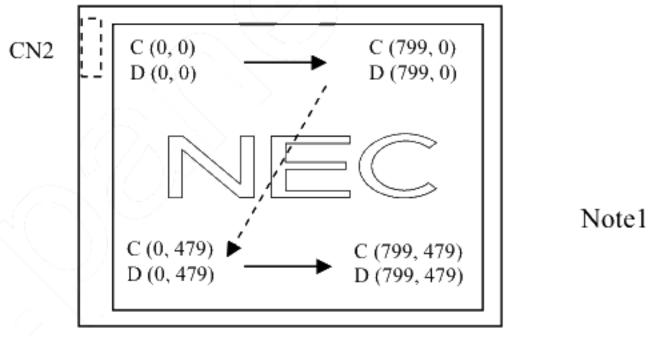


Figure 1. Normal scan (DPS: Low or Open)

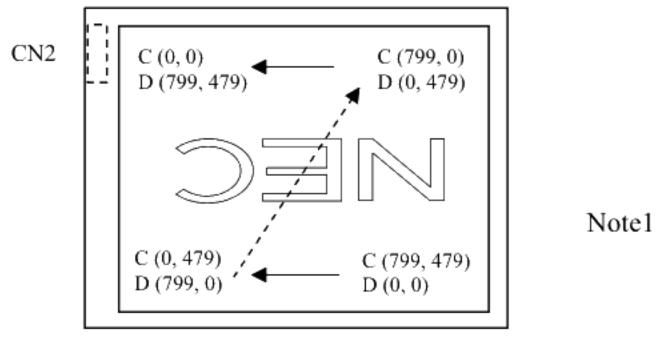


Figure 2. Reverse scan (DPS: High)

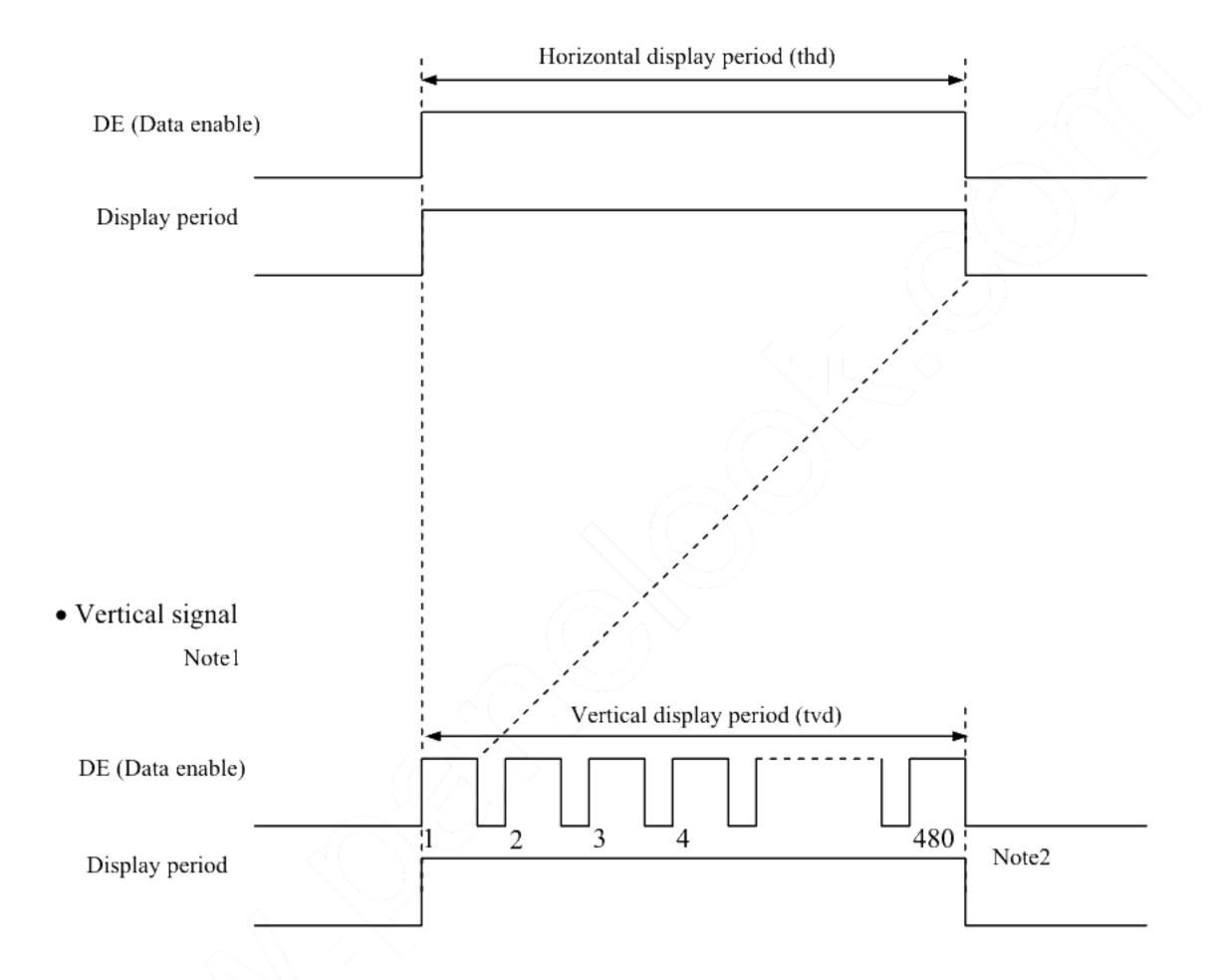
Note1: Meaning of C (X, Y) and D (X, Y)

C (X, Y): The coordinates of the display position (See "4.7 DISPLAY POSITIONS".)

D (X, Y): The data number of input signal for LCD panel signal processing board

#### 4.9 INPUT SIGNAL TIMINGS

- 4.9.1 Outline of input signal timings
  - Horizontal signal Note1



Note1: This diagram indicates virtual signal for set up to timing.

Note2: See "4.9.3 Input signal timing chart" for the pulse number.

#### 4.9.2 Timing characteristics

(Note1, Note2, Note3)

	Paramete	er	Symbol	min.	typ.	max.	Unit	Remarks		
	Fre	equency	1/tc	28.0	32.256	36.0	MHz	31.002ns (typ.)		
CLK		Duty	-				-			
	Rise time, Fall time				-		ns	-		
	CLK-DATA	Setup time	-				ns			
DATA	CLK-DATA	Hold time	-		-		ns	~ (- \\ )		
	Rise time, Fall time		-				ns	$\mathcal{A}(\mathcal{N},\mathcal{N})$		
		Cycle		28.44	31.746	36.57	μs	31.5 kHz (typ.)		
	Horizontal	Cycle	th	-	1,024	-	CLK	51.5 KHZ (typ.)		
		Display period	thd	800		CLK	<u> </u>			
	***	Cycle	tv	14.931	16.667	19.19	ms			
DE	Vertical (One frame)	Cycle		-	525		Н	60.0 Hz (typ.)		
	(======================================	Display period	tvd		480	i <	Эн			
	CLK-DE	Setup time	-				ns			
	CLK-DL	Hold time	-				ns	-		
	Rise tin	ne, Fall time	-				ns			

Note1: Definition of parameters is as follows.

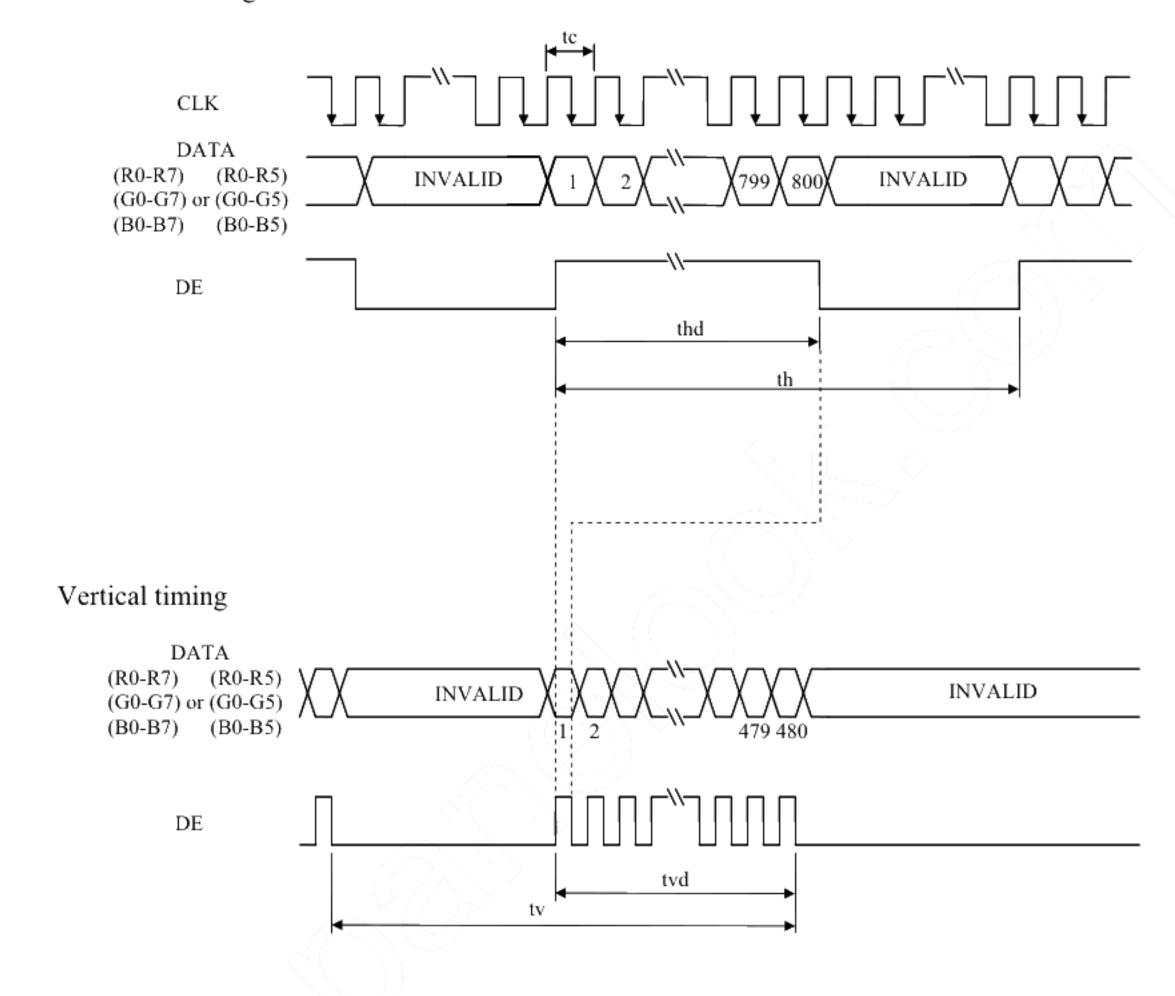
tc = 1CLK, th = 1H

Note2: See the data sheet of LVDS transmitter.

Note3: Vertical cycle (tv) should be specified in integral multiple of Horizontal cycle (th).

#### 4.9.3 Input signal timing chart

#### Horizontal timing



## PRELIMINARY

## NEC LCD Technologies, Ltd.

#### 4.10 OPTICS

#### 4.10.1 Optical characteristics

(Note1, Note2)

Paramete	er	Condition	Symbol	min.	typ.	max.	Unit	Measuring instrument	Remarks
Luminance		White at center $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$		TBD	(400)	-	cd/m <sup>2</sup>	BM-5A	-
Contrast ratio		White/Black at center $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$	CR	TBD	(600)	-	-	BM-5A	Note3
Luminance uniformity		White $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$	LU	1	1.25	1.4	-	BM-5A	Note4
	White	x coordinate	Wx	0.263	0.313	0.363	-/		
	** IIIC	y coordinate	Wy	0.279	0.329	0.379	(-(	] \ \ \ \	
	Red	x coordinate	Rx	-	TBD	- /	-54/		
Chromaticity		y coordinate	Ry	-	TBD	-//	>		
Cinomaticity	Green	x coordinate	Gx	-	TBD	- \ \	-) )	SR-3	Note5
	Green	y coordinate	Gy	-	TBD	-	35/	] 515	Notes
	Blue	x coordinate	Bx	-	TBD		-	]	
	Dide	y coordinate	Ву	-	TBD	<u>-</u>	-		
Color gam	nut	$\theta R=0^{\circ}, \theta L=0^{\circ}, \theta U=0^{\circ}, \theta D=0^{\circ}$ at center, against NTSC color space	С	TBD	60	- - -	%		
Desponse ti	ima	Black to white	Ton		(10)	TBD	ms	BM-5A	Note6
Response ti	iiiie	White to black	Toff		(15)	TBD	ms	DIVI-JA	Note7
	Right	$\theta$ U= 0°, $\theta$ D= 0°, CR $\geq$ 10	$\theta R$	70	88	-	0		
Viennier	Left	θU= 0°, θD= 0°, CR≥ 10	θL	70	88	-	0	EZ	Nat-0
Viewing angle	Up	$\theta R = 0^{\circ}, \theta L = 0^{\circ}, CR \ge 10$ $\theta U$		70	88	-	0	Contrast	Note8
	Down	$\theta R = 0^{\circ}, \ \theta L = 0^{\circ}, \ CR \ge 10$	θD	70	88	-	0		

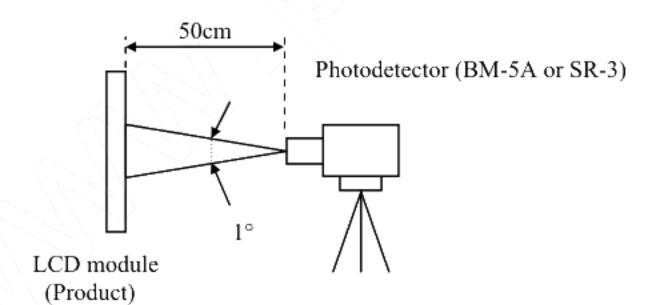
Note1: These are initial characteristics.

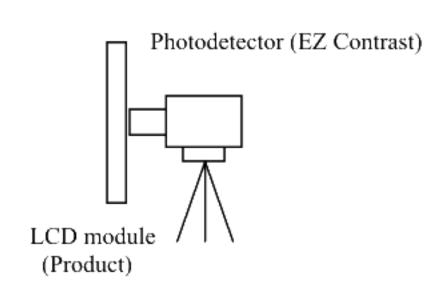
Note2: Measurement conditions are as follows.

Ta= 25°C, VCC= 3.3V, IL= 50mA/One circuit, Display mode: WVGA, Horizontal cycle= 1/31.5kHz, Vertical cycle= 1/60.0Hz, DPS= Low or Open: Normal scan

Optical characteristics are measured at luminance saturation 20minutes after the product works in the dark room. Also measurement methods are as follows.







Note3: See "4.10.2 Definition of contrast ratio".

Note4: See "4.10.3 Definition of luminance uniformity".

Note5: These coordinates are found on CIE 1931 chromaticity diagram.

Note6: Product surface temperature: TopF= TBD°C

Note7: See "4.10.4 Definition of response times".

Note8: See "4.10.5 Definition of viewing angles".

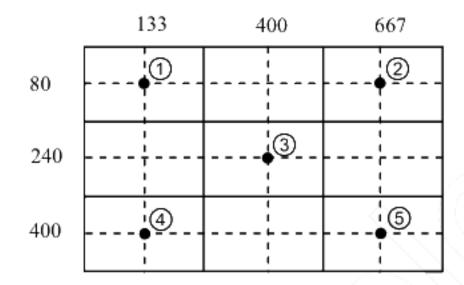
#### 4.10.2 Definition of contrast ratio

The contrast ratio is calculated by using the following formula.

#### 4.10.3 Definition of luminance uniformity

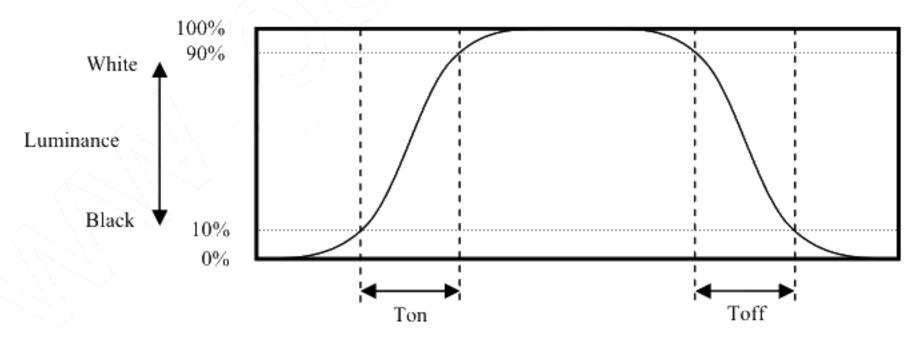
The luminance uniformity is calculated by using following formula.

The luminance is measured at near the 5 points shown below.

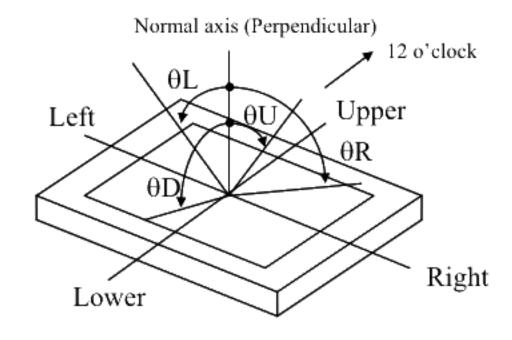


#### 4.10.4 Definition of response times

Response time is measured at the time when the luminance changes from "black" to "white", or "white" to "black" on the same screen point, by photo-detector. Ton is the time when the luminance changes from 10% up to 90%. Also Toff is the time when the luminance changes from 90% down to 10% (See the following diagram.).



#### 4.10.5 Definition of viewing angles





#### 5. ESTIMATED LUMINANCE LIFETIME

The luminance lifetime is the time from initial luminance to half-luminance.

#### This lifetime is the estimated value, and is not guarantee value.

	Condition	Estimated luminance lifetime (Life time expectancy) Note1, Note2, Note3	Unit
LED	25°C (Ambient temperature of LED) Continuous operation, IL= 50mA/One circuit	70,000	h
elementary substance	70°C (Ambient temperature of LED) Continuous operation, IL= 50mA/One circuit	60,000	h

Note1: Life time expectancy is mean time to half-luminance.

Note2: Estimated luminance lifetime is not the value for an LCD module but the value for LED elementary substance.

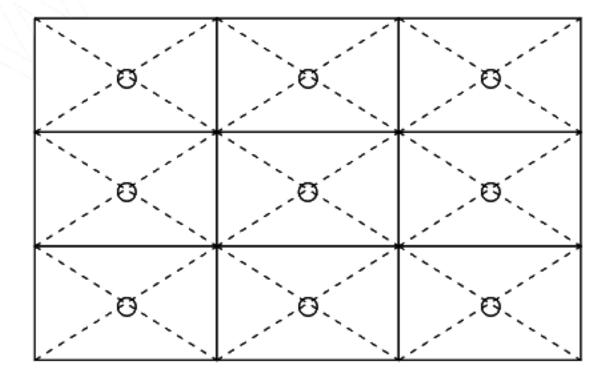
Note3: By ambient temperature, the lifetime changes particularly. Especially, in case the product works under high temperature environment, the lifetime becomes short.

#### 6. RELIABILITY TESTS

Test item	Condition	Judgment Note1		
High temperature and humidity (Operation)	① 60 ± 2°C, RH= 90%, 240hours ② Display data is white.			
High temperature (Operation)	<ul> <li>① 70 ± 3°C, 240hours</li> <li>② Display data is white.</li> </ul>			
Heat cycle (Operation)	<ul> <li>1 -20 ± 3°C1hour</li> <li>70 ± 3°C1hour</li> <li>2 50cycles, 4 hours/cycle</li> <li>3 Display data is white.</li> </ul>	No display malfunctions		
Thermal shock (Non operation)	<ul> <li>30 ± 3°C30minutes</li> <li>2 100cycles, 1hour/cycle</li> <li>Temperature transition time is within 5 minutes.</li> </ul>			
ESD (Operation)	<ul> <li>① 150pF, 150Ω, ±10kV</li> <li>② 9 places on a panel surface Note2</li> <li>③ 10 times each places at 1 sec interval</li> </ul>			
Dust (Operation)	<ul> <li>① Sample dust: No. 15 (by JIS-Z8901)</li> <li>② 15 seconds stir</li> <li>③ 8 times repeat at 1 hour interval</li> </ul>			
Vibration (Non operation)	<ul> <li>5 to 100Hz, 19.6m/s²</li> <li>1 minute/cycle</li> <li>X, Y, Z directions</li> <li>120 times each directions</li> </ul>	No display malfunctions No physical damages		
Mechanical shock (Non operation)	<ul> <li>539m/ s², 11ms</li> <li>±X, ±Y, ±Z directions</li> <li>5 times each directions</li> </ul>			

Note1: Display and appearance are checked under environmental conditions equivalent to the inspection conditions of defect criteria.

Note2: See the following figure for discharge points.



#### 7. PRECAUTIONS

#### 7.1 MEANING OF CAUTION SIGNS

The following caution signs have very important meaning. Be sure to read "7.2 CAUTIONS" and "7.3 ATTENTIONS"!

3



This sign has the meaning that a customer will be injured or the product will sustain damage if the customer practices wrong operations.

3



This sign has the meaning that a customer will be injured if the customer practices wrong operations.

3

#### 7.2 CAUTIONS



\* Do not shock and press the LCD panel and the backlight! There is a danger of breaking, because they are made of glass. (Shock: Equal to or no greater than 539m/s² and equal to or no greater than 11ms, Pressure: Equal to or no greater than 19.6 N (\$\phi16mm\$ jig))

3

### 7.3 ATTENTIONS



#### 7.3.1 Handling of the product

- Take hold of both ends without touching the circuit board when the product (LCD module) is picked up from inner packing box to avoid broken down or misadjustment, because of stress to mounting parts on the circuit board.
- ② When the product is put on the table temporarily, display surface must be placed downward.
- 3 When handling the product, take the measures of electrostatic discharge with such as earth band, ionic shower and so on, because the product may be damaged by electrostatic.
- ④ The torque for product mounting screws must never exceed 0.147N·m. Higher torque might result in distortion of the bezel.
- ⑤ The product must be installed using mounting holes without undue stress such as bends or twist (See outline drawings). And do not add undue stress to any portion (such as bezel flat area). Bends or twist described above and undue stress to any portion may cause display mura.
- ⑥ Do not press or rub on the sensitive product surface. When cleaning the product surface, wipe it with a soft dry cloth.
- ② Do not push or pull the interface connectors while the product is working.
- When handling the product, use of an original protection sheet on the product surface (polarizer) is recommended for protection of product surface. Adhesive type protection sheet may change color or characteristics of the polarizer.
- ① Usually liquid crystals don't leak through the breakage of glasses because of the surface tension of thin layer and the construction of LCD panel. But, if you contact with liquid crystal by any chance, please wash it away with soap and water.

3

3



#### NL8048BC24-09D

#### 7.3.2 Environment

- ① Do not operate or store in high temperature, high humidity, dewdrop atmosphere or corrosive gases. Keep the product in packing box with antistatic pouch in room temperature to avoid dusts and sunlight, when storing the product.
- ② In order to prevent dew condensation occurred by temperature difference, the product packing box must be opened after enough time being left under the environment of an unpacking room. Evaluate the storage time sufficiently because dew condensation is affected by the environmental temperature and humidity. (Recommended leaving time: 6 hours or more with the original packing state after a customer receives the package)
- ③ Do not operate in high magnetic field. If not, circuit boards may be broken.
- This product is not designed as radiation hardened.

#### 7.3.3 Characteristics

#### The following items are neither defects nor failures.

- ① Characteristics of the LCD (such as response time, luminance, color uniformity and so on) may be changed depending on ambient temperature. If the product is stored under condition of low temperature for a long time, it may cause display mura. In this case, the product should be operated after enough time being left under condition of operating temperature.
- ② Display mura, flickering, vertical streams or tiny spots may be observed depending on display patterns.
- 3 Do not display the fixed pattern for a long time because it may cause image sticking. Use a screen saver, if the fixed pattern is displayed on the screen.
- The display color may be changed depending on viewing angle because of the use of condenser sheet in the backlight.
- ⑤ Optical characteristics may be changed depending on input signal timings.

#### 7.3.4 Others

- ① All GND and VCC terminals should be used without any non-connected lines.
- ② Do not disassemble a product or adjust variable resistors.
- ③ See "REPLACEMENT MANUAL FOR LAMP HOLDER SET", when replacing lamp holder set.
- Pack the product with the original shipping package, in order to avoid any damages during transportation, when returning the product to NEC for repairing and so on.

3

3

3

3

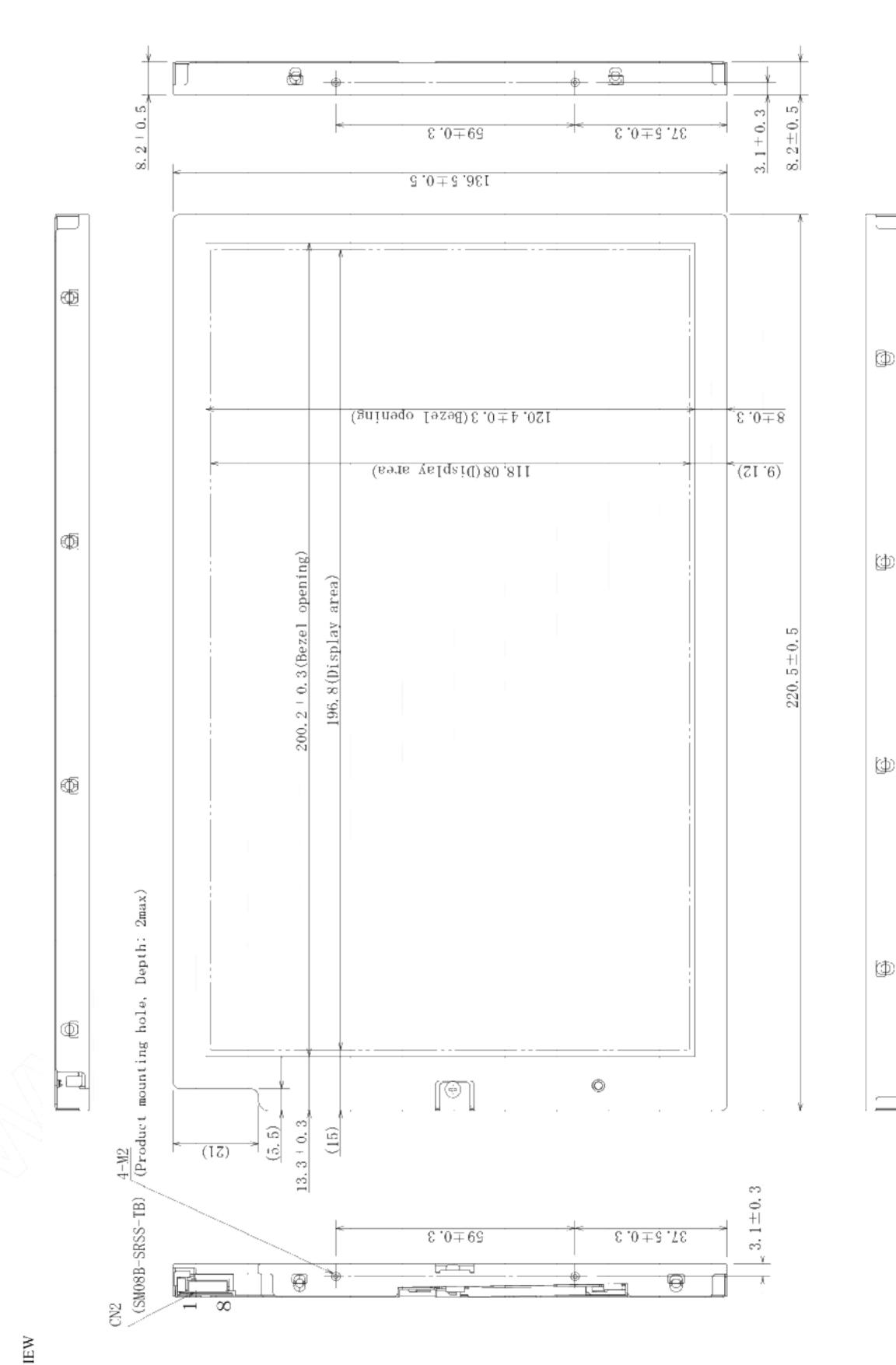
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# 8. OUTLINE DRAWINGS

8.1 FRONT VIEW



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8.2 REAR VIEW

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Note1: The values in parentheses are for reference.

PRELIMINARY DATA SHEET DOD-PP-0962 (3rd edition)

#### **REVISION HISTORY**

The inside of latest specifications is revised to the clerical error and the major improvement of previous edition. Only a changed part such as functions, characteristic value and so on that may affect a design of customers, are described especially below.

Edition	Document number	Prepared date		Revision contents and sign	ature
1st edition	DOD-PP- 0769	April 6, 2009	Revision contents  New issue		
			Writer Approved by H. FUKUYOSHI	Checked by	Prepared by A. KUMANO
2nd edition	DOD-PP- 0831	July 3, 2009	• Anode1-4 and Cathode • 4 → 3 (change) • Anode4 and Cathode4 P8 Detailed Specifications • Mechanical Specification • Module size: (136.0) ± • Absolute Maximum Rat • Backlight- Power dissi • Forward vo P10 Electrical Characteristics • Backlight • Forward current(IL): T • Forward Voltage(VL) : - (min.), 16.5(typ.), TB : (16.6) (min.), - (typ.), : - (min.), - (typ.), 25.3 : - (min.), - (typ.), 26.3 • Note2: between 4 ci • Note3 (addition) • Fuse • Type: TBD → FCC163 • Supplier: TBD → KAM • Rating: TBD A, TBD V • Fusing current: TBD A P11 LED driver board (Optic P13 Connections and functio • CN2 plug: SM8B-SRS • Pin No.7- Symbol: A4 • Signal: Anod • Remarks: - • Pin No.8- Symbol: K4 - Signal: Cath	ns 0.5 (H) → (136.5) ± 0.5 (H) ings pation (PD): TBD (W) (elim ltage (VL): TBD (V) (addition  BD (max.) mA → 55.0 (max.)  D(max.) V → 18.5(min.), (21.5)  (max.) V, Ta= +70°C at 1.5  (max.) V, Ta= -20°C at 1.5  (max.) V, Ta= -	(correction) ination)
			Writer Approved by H. FUKUYOSHI	Checked by	Prepared by A. KUMANO

#### REVISION HISTORY

Edition	Document number	Prepared date	Revision contents and signature
3rd edition		_	Revision contents  P5 General specifications  • Module size: (220.5) (W) × (136.5) (H) × 10.5 (D) mm (typ.) →220.5 (W) × 136.5 (H) × 8.2 (D) mm (typ.)  • Weight: (365) g (typ.) → TBD g (typ.)  • Luminance: 400 cd/m² (typ.) → (400) cd/m² (typ.)  • Backlight: Recommended LED Driver Board (Option) (addition)  P6 Block diagram  • Note2 (change of expression)  P8 Detailed specifications  • Mechanical specifications-Module size-(D): (220.5) ± 0.5 (W) × (136.5) ± 0.5 (H) × 10.5 ± 0.5 (D) mm (typ.)  • 220.5 ± 0.5 (W) × (136.5) ± 0.5 (H) × 136.5 ± 0.5 (H) × 8.2 ± 0.5 (D) mm (typ.)  • Weight: (365) g (typ.) → TBD g (typ.)  P10 Power supply voltage ripple (change of expression)  P10 Fuse  • Note1 (change of expression)  P11 LCD panel signal processing board  • Note1, Note2 (change of expression)  P12 Outline of input data signals, FRC signal and MSL signal (change of expression)  P13 (6,777,216 colors (change of expression)  P22 Outline of input signal timings: Note2 (change of expression)  P25 Optical characteristics  • Luminance: 400 cd/m² (typ.) → (400) cd/m² (typ.)  • Note2 (change of expression)  P26 Definition of response times (change of expression)  P27 Estimated luminance lifetime → Estimated luminance lifetime  • Expected luminance lifetime → Estimated luminance lifetime  • Note2 (change of expression)  P29-30 PRECAUTIONS  • Meaning of caution signs (change of expression)  • Cautions (change of expression)  • Characteristics: ② (change of expression)  • Others: ② , ③ (change of expression)  • Others: ② , ④ (change of expression)
			Signature of writer  Approved by Checked by Prepared by  T. Ogawa T. OGAWA T. OGAWA T. OGAWA