

Model Name: P420HVN02.0

Issue Date: 2012/07/20

() Preliminary Specifications

(*) Final Specifications

Customer Signature	Date	AUO	Date						
Approved By		Approval By PM Director Paley Fan							
Note		Reviewed By RD Director Eugene CC Chen							
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		Prepared By PM Rafael Lu							



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No		
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Record of Revision

Version	Date	Page	Description
0.0	2011/11/22		First release
0.1	2012/03/05	11	Modify 3.2 Interface Connections LVDS pin 6 define
		20	Modify pin 13 description
		27	Modify rear view drawing
		25	Add 5.1 placement suggestions
1.0	2012/06/07	25	Modify 5.1 placement suggestions
		29	Update 7.1 safety version
		11	Modify 3.2 Interface Connections LVDS pin 6 define
		27	Cover width of T-con board marked on 2D drawing
		27	Update screw depth of side mount on 2D drawing
		13	Remove LVDS Option of 8 bit for NS
1.1	2012/07/18	11	Modify 3.2 Interface Connections :Pin 5 : LVDS 8/10bit Input Selection
		30	Modify 8.1 packing label: TUV label version update
1.2	2012/7/20	13	Add LVDS 8 bit cycle diagram for NS mapping
		1	
		V	



1. General Description

This specification applies to the 42.0 inch Color TFT-LCD Module P420HVN02.0. This LCD module has a TFT active matrix type liquid crystal panel 1,920x1,080 pixels, and diagonal size of 42.0 inch. This module supports 1,920x1,080 mode. Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 8-bit gray scale signal for each dot.

The P420HVN02.0 has been designed to apply the 8/10-bit selectable 2 channel LVDS interface method. It is intended to support displays where narrow bezel width, long life, wide viewing angle, high color saturation, and high color depth are very important.

* General Information

Items	Specification	Unit	Note
Active Screen Size	42.02	inch	
Display Area	930.24(H) x 523.26(V)	mm	
Outline Dimension	958.2(H) x 551.1(V) x 27(D)	mm	[1]
Driver Element	a-Si TFT active matrix		
Bezel Opening	938.6 (H) x 531.5 (V)	mm	
Display Colors	1073M	Colors	
Number of Pixels	1,920x1,080	Pixel	
Pixel Pitch	0.4845 (H) x 0.4845 (W)	mm	
Pixel Arrangement	RGB vertical stripe		
Display Operation Mode	Normally Black		
Surface Treatment	Anti-Glare, 3H		Haze=11%
Display Orientation	Portrait/Landscape Enable		[2]

Note:

- [1] 27mm is from front panel to driver board cover and 9.9 mm is from front panel to chassis.
- [2]: During landscape orientation, the control board should be located on the lower side.



Absolute Maximum Ratings

The followings are maximum values which, if exceeded, may cause faulty operation or damage to the unit

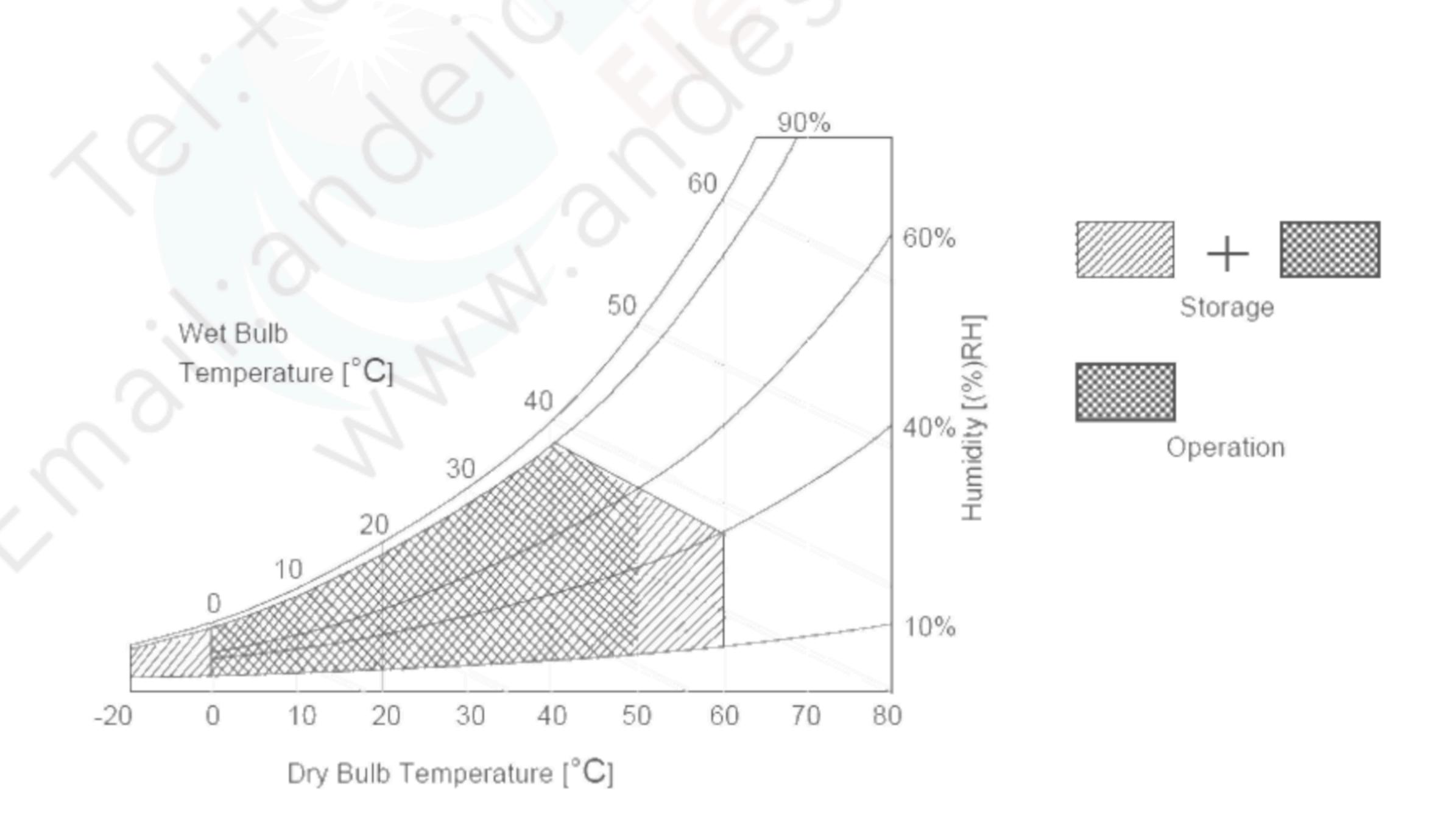
Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	Vcc	-0.3	14	[Volt]	Note 1
Input Voltage of Signal	Vin	-0.3	4	[Volt]	Note 1
BLU Input Voltage	VDDB	-0.3	28	V _{DC}	Note 1
BLU on/off Control Voltage	V _{BLON}	-0.3	7	V _{DC}	Note 1
BLU Brightness Control Voltage	Vdim	-0.3	7	V _{DC}	Note 1
Operating Temperature	TOP	0	+50	[°C]	Note 2
Operating Humidity	HOP	10	90	[%RH]	Note 2
Storage Temperature	TST	-20	+60	[°C]	Note 2
Storage Humidity	HST	10	90	[%RH]	Note 2
Panel Surface Temperature	PST	95	65	[°C]	Note 3

Note 1: Duration:50 msec.

Note 2: Maximum Wet-Bulb should be 39°C and No condensation.

The relative humidity must not exceed 90% non-condensing at temperatures of 40° C or less. At temperatures greater than 40° C, the wet bulb temperature must not exceed 39° C.

Note 3: Surface temperature is measured at 50°C Dry condition





3. Electrical Specification

The P420HVN02.0 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The other is to power Backlight Unit.

3.1 Electrical Characteristics

3.1.1: DC Characteristics

	Doromotor	Cumbal		Value		Unit	Noto
	Parameter	Symbol	Min.	Тур.	Max	Unit	Note
LÇD			1				
Power Su	pply Input Voltage	V _{DD}	10.8	12	13.2	V _{DC}	
Power Su	pply Input Current	I _{DD}		1.2	1.5	Α	1
Inrush Cu	rrent	I _{RUSH}			4	Α	2
Permissib	le Ripple of Power Supply Input Voltage	V_{RP}	-		V _{DD} * 5%	mV_{pk-pk}	3
	Input Differential Voltage	V _{ID}	200	400	600	mV_{DC}	4
LVDS	Differential Input High Threshold Voltage	V _{TH}	+100	G-3 (+300	mV _{DC}	4
Interface	Differential Input Low Threshold Voltage	V _{TL}	-300		-100	m۷ _{DC}	4
	Input Common Mode Voltage	V _{ICM}	1.1	1.25	1.4	V_{DC}	4
CMOS	Input High Threshold Voltage	V _{IH} (High)	2.7		3.3	V _{DC}	5
Interface	Input Low Threshold Voltage	(Low)	0		0.6	V _{DC}	5
Backlight	Power Consumption(Refer to Section: 3.7)	P_{BL}		82.2	87.4	Watt	



3.1.2: AC Characteristics

	Darameter	Symbol		Value		Unit	Note
	Parameter	Symbol	Min.	Тур.	Max	Offic	Note
	Input Channel Pair Skew Margin	t _{SKEW (CP)}	-500		+500	ps	6
LVDC	Receiver Clock : Spread Spectrum Modulation range	Fclk_ss	Fclk -3%		Fclk +3%	MHz	7
LVDS Interface	Receiver Clock : Spread Spectrum Modulation frequency	Fss	30		200	KHz	7
	Receiver Data Input Margin Fclk = 85 MHz Fclk = 65 MHz	tRMG	-0.4 -0.5		0.4	ns	8

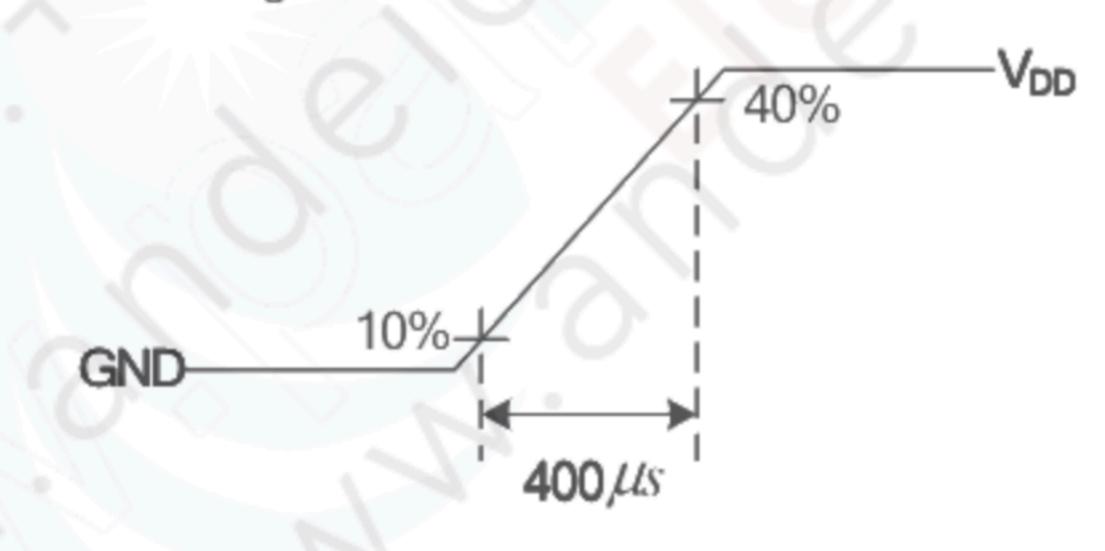
Note:

- Test Condition:
 - $(1) V_{DD} = 12.0V$
 - (2) Fv = 60Hz
 - (3) Fclk= Max freq.
 - (4) Temperature = 25 °C
 - (5) Typ. Input current : White Pattern

Max. Input current: Heavy loading pattern defined by AUO

>> refer to "Section:3.3 Signal Timing Specification, Typical timing"

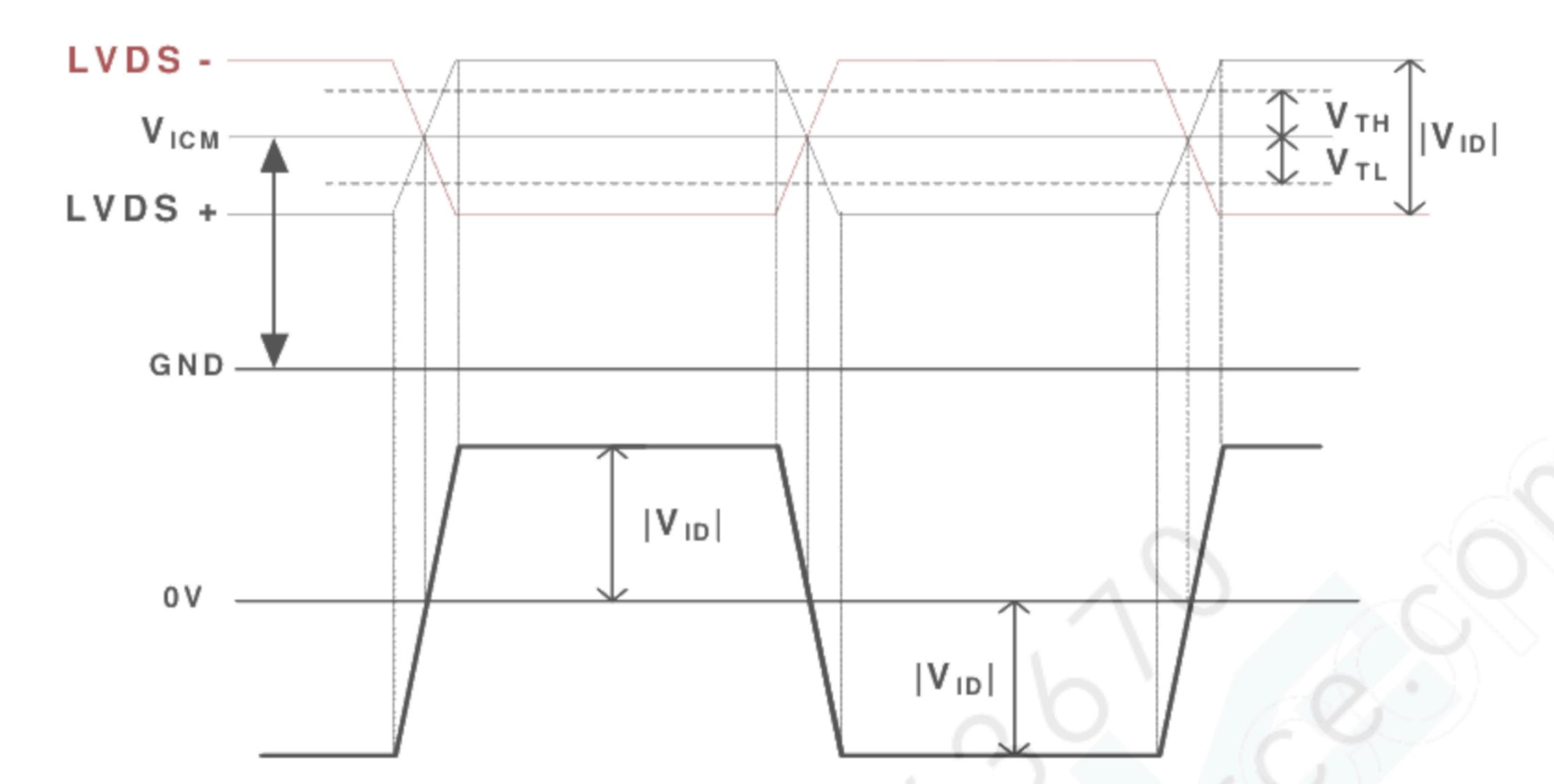
2. Measurement condition: Rising time = 400us



- 3. Test Condition:
 - (1) The measure point of V_{RP} is in LCM side after connecting the System Board and LCM.
 - (2) Under Max. Input current spec. condition.

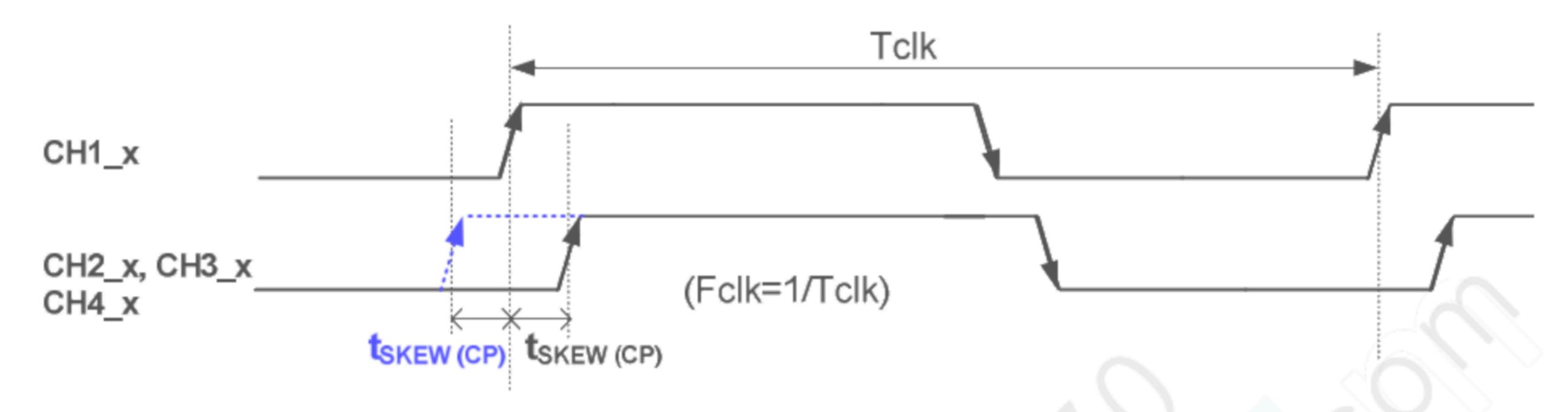


4. $V_{ICM} = 1.25V$



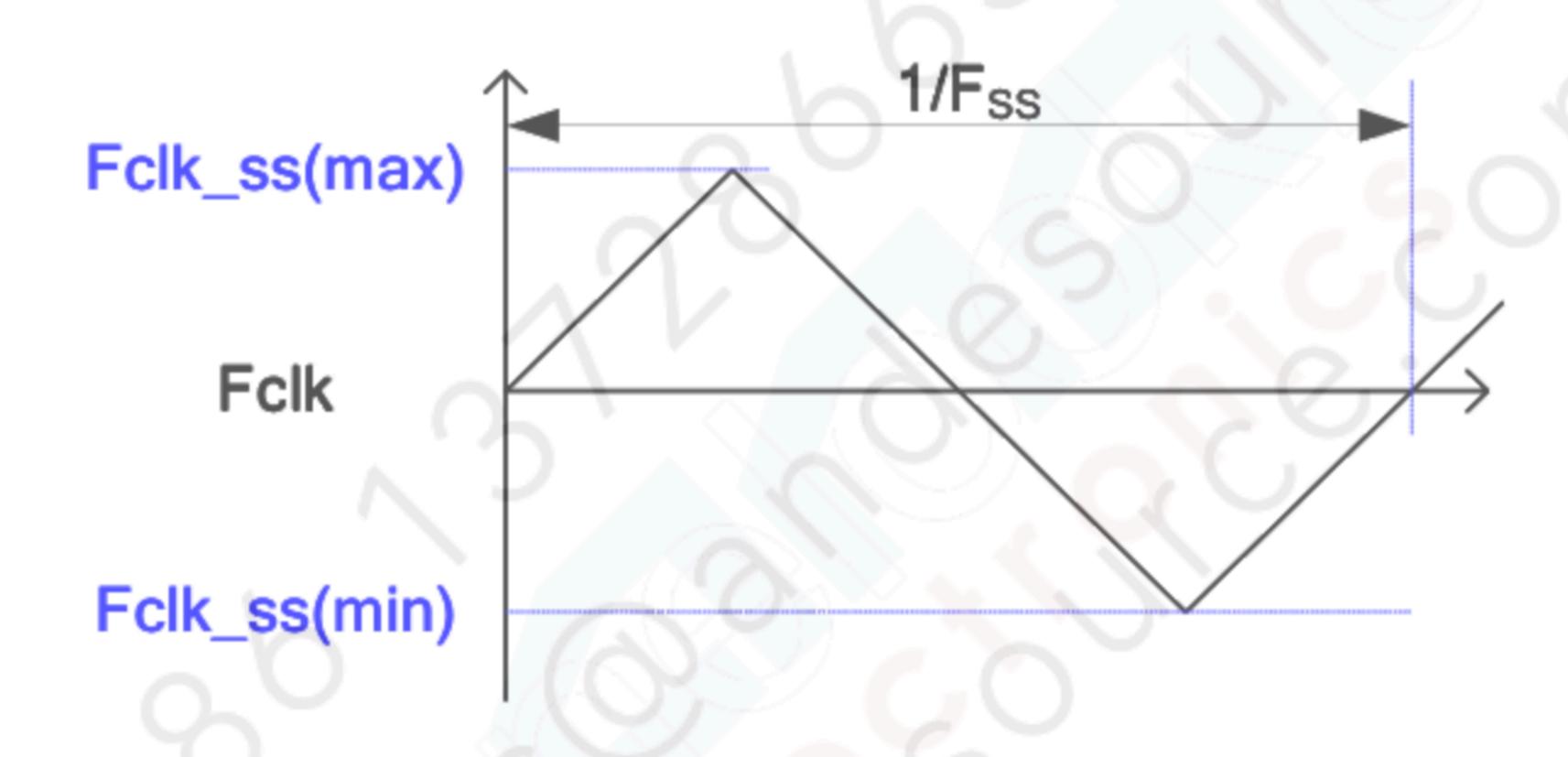


- 5. The measure points of V_{IH} and V_{IL} are in LCM side after connecting the System Board and LCM.
- 6. Input Channel Pair Skew Margin.



Note: x = 0, 1, 2, 3, 4

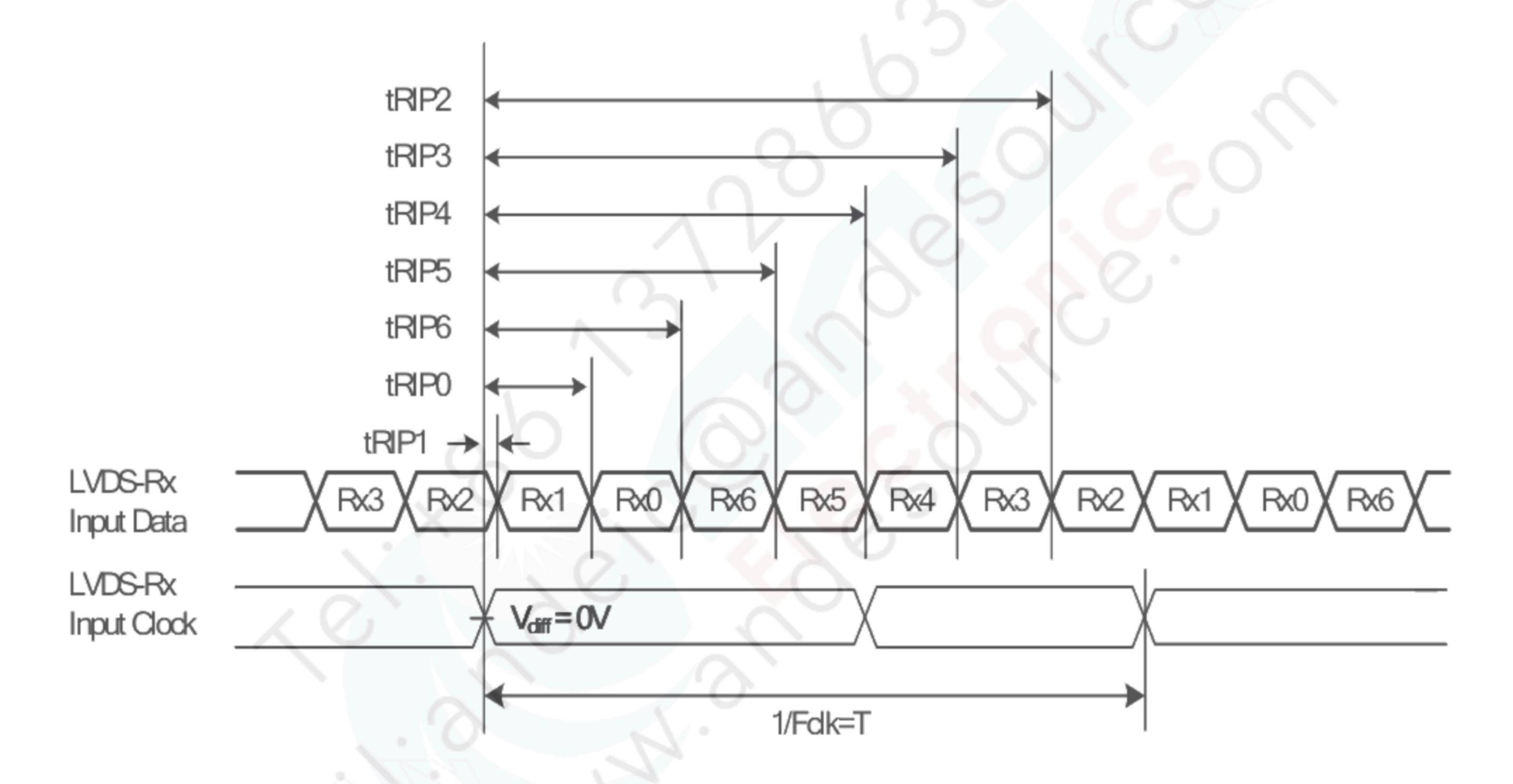
7. LVDS Receiver Clock SSCG (Spread spectrum clock generator) is defined as below figures.





8. Receiver Data Input Margin

Doromotor	Cumbal		Rating								
Parameter	Symbol	Min	Туре	Max	Unit	Note					
Input Clock Frequency	Fclk	Fclk (min)		Fclk (max)	MHz	T=1/Fclk					
Input Data Position0	tRIP1	- tRMG	0	tRMG	ns						
Input Data Position1	tRIP0	T/7- tRMG	T/7	T/7+ tRMG	ns						
Input Data Position2	tRIP6	2T/7- tRMG	2T/7	2T/7+ tRMG	ns						
Input Data Position3	tRIP5	3T/7- tRMG	3T/7	3T/7+ tRMG	ns						
Input Data Position4	tRIP4	4T/7- tRMG	4T/7	4T/7+ tRMG	ns						
Input Data Position5	tRIP3	5T/7- tRMG	5T/7	5T/7+ tRMG	ns						
Input Data Position6	tRIP2	6T/7- tRMG	6T/7	6T/7+ tRMG	ns						





3.2 Interface Connections

LCD connector: FI-RE51S-HF (JAE, LVDS connector)

1					
PIN	Symbol	Description	PIN	Symbol	Description
1	N.C.	AUO Internal Use Only	26	N.C.	AUO Internal Use Only
2	N.C.	AUO Internal Use Only	27	N.C.	AUO Internal Use Only
3	N.C.	AUO Internal Use Only	28	CH2_0-	LVDS Channel 2, Signal 0-
4	N.C.	AUO Internal Use Only	29	CH2_0+	LVDS Channel 2, Signal 0+
		LVDS 8/10bit Input Selection			
5	BITSEL.	Low(GND): 8bits	30	CH2_1-	LVDS Channel 2, Signal 1-
		Open/High(3.3V): 10bits			
6	N.C.	No Connection	31	CH2_1+	LVDS Channel 2, Signal 1+
7	LVDS_SEL	Open/High(3.3V) for NS, Low(GND) for JEIDA	32	CH2_2-	LVDS Channel 2, Signal 2-
8	N.C.	No connection	33	CH2_2+	LVDS Channel 2, Signal 2+
9	N.C.	No connection	34	GND	Ground
10	N.C.	No connection	35	CH2_CLK-	LVDS Channel 2, Clock -
11	GND	Ground	36	CH2_CLK+	LVDS Channel 2, Clock +
12	CH1_0-	LVDS Channel 1, Signal 0-	37	GND	Ground
13	CH1_0+	LVDS Channel 1, Signal 0+	38	CH2_3-	LVDS Channel 2, Signal 3-
14	CH1_1-	LVDS Channel 1, Signal 1-	39	CH2_3+	LVDS Channel 2, Signal 3+
15	CH1_1+	LVDS Channel 1, Signal 1+	40	CH2_4-	LVDS Channel 2, Signal 4-
16	CH1_2-	LVDS Channel 1, Signal 2-	41	CH2_4+	LVDS Channel 2, Signal 4+
17	CH1_2+	LVDS Channel 1, Signal 2+	42	N.C.	AUO Internal Use Only
18	GND	Ground	43	N.C.	No connection
19	CH1_CLK-	LVDS Channel 1, Clock -	44	GND	Ground
20	CH1_CLK+	LVDS Channel 1, Clock +	45	GND	Ground
21	GND	Ground	46	GND	Ground
22	CH1_3-	LVDS Channel 1, Signal 3-	47	N.C.	No connection
23	CH1_3+	LVDS Channel 1, Signal 3+	48	V_{DD}	Power Supply, +12V DC Regulated
24	CH1_4-	LVDS Channel 1, Signal 4-	49	V_{DD}	Power Supply, +12V DC Regulated
25	CH1_4+	LVDS Channel 1, Signal 4+	50	V_{DD}	Power Supply, +12V DC Regulated
			51	V_{DD}	Power Supply, +12V DC Regulated



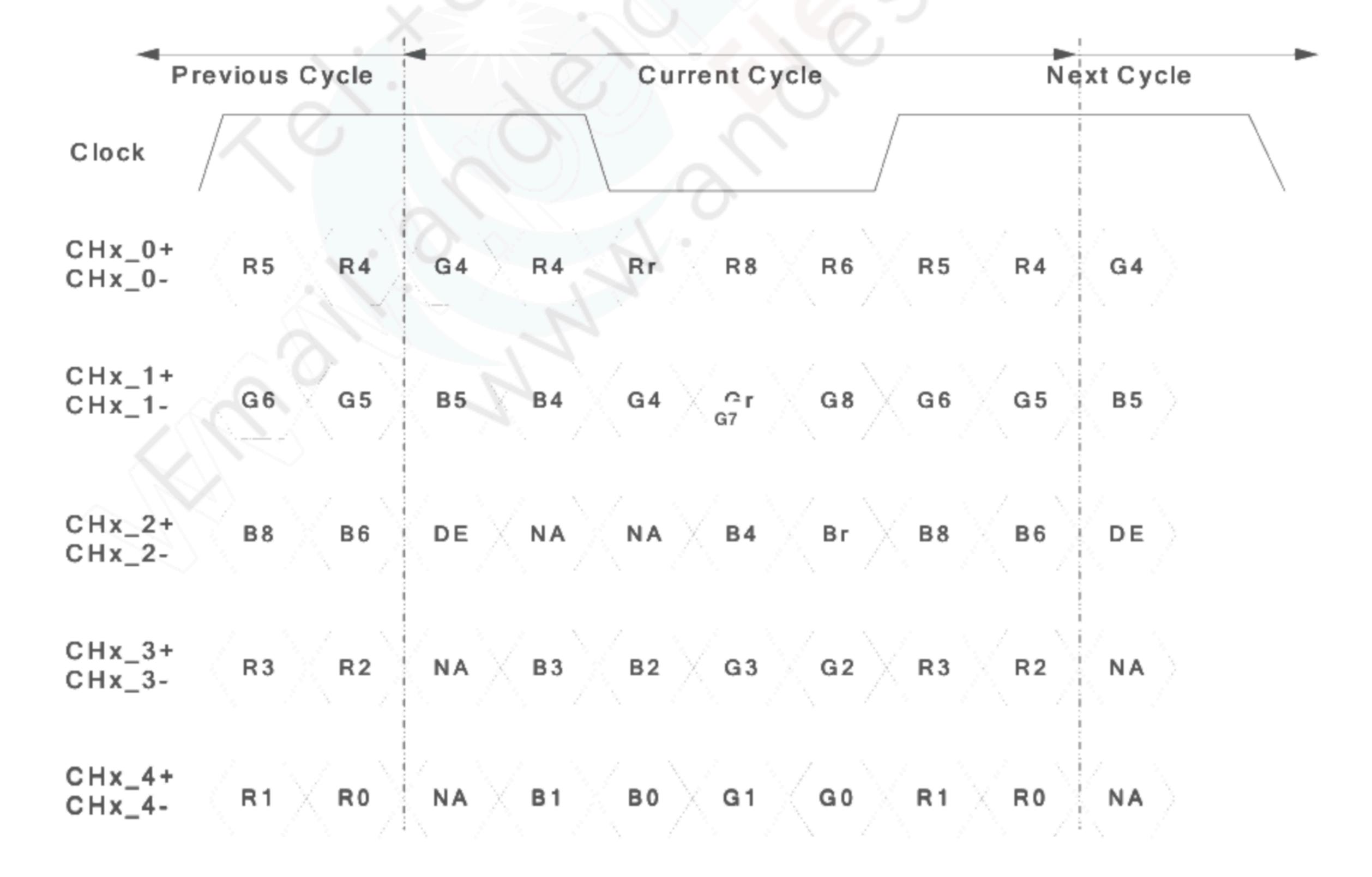
LVDS Option for 10bit

LVDS Option = High/Open→NS

P	revious Cycle		Curre	nt Cycle	Νe	Next Cycle			
Clock									
CHx_0+ CHx_0-	R1 R0	G0 R5	R4	R3 R2	R1 R0	GO			
CHx_1+ CHx_1-	G2 G1	B1 B0	G 5	G4 G3	G2 G1	B 1			
CHx_2+ CHx_2-	B3 B2	DE NA	NA	B5 B4	B3 B2	DE			
CHx_3+ CHx_3-	R8 R6	NA B8	В6	G8 G6	R8 R6	NA			
CHx_4+ CHx_4-	R4 Rr	NA B4	Br	G4 Gr	R4 Rr	NA			

Note: x = 1, 2, 3, 4...

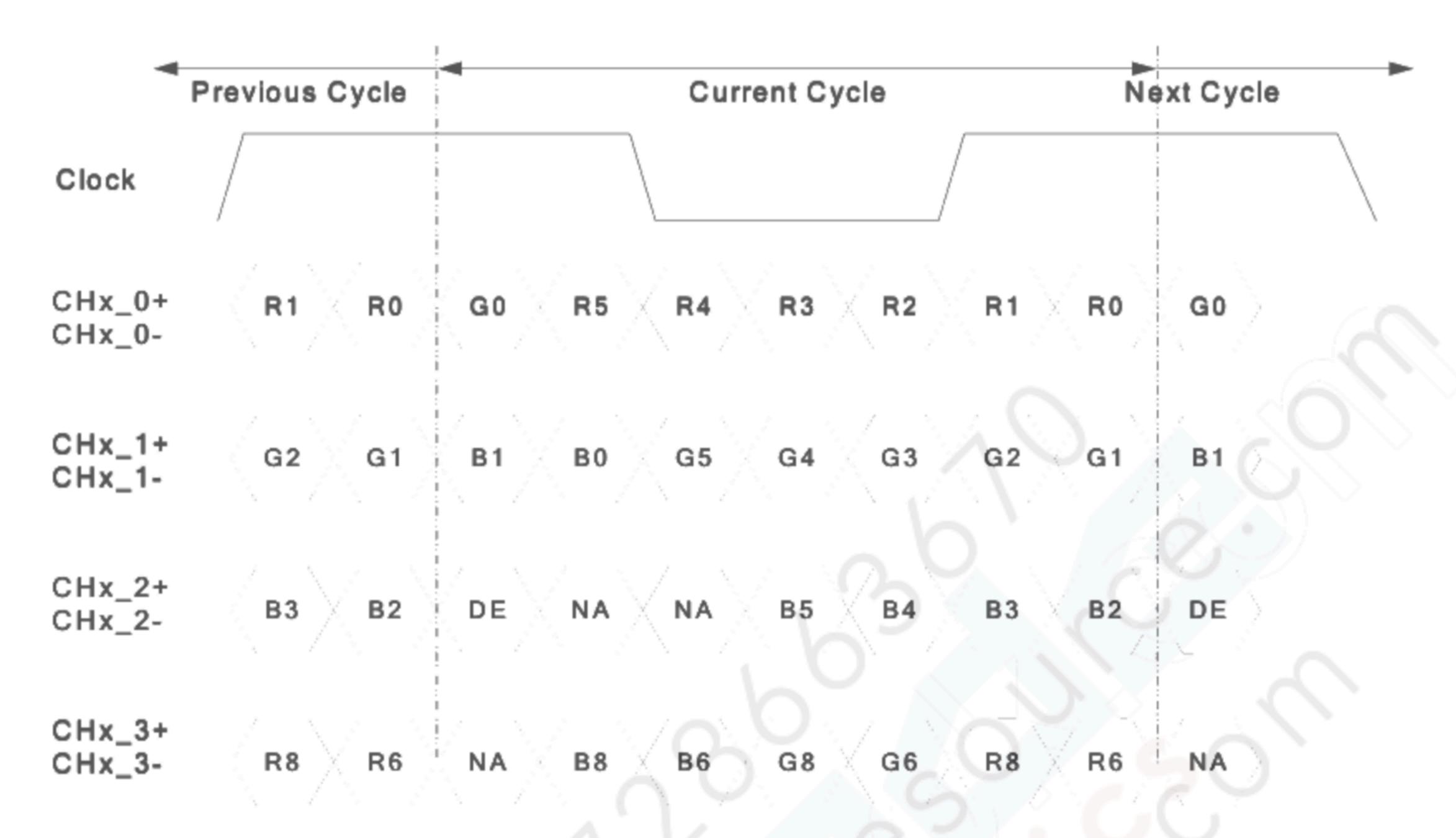
LVDS Option = Low→JEIDA



Note: x = 1, 2, 3, 4...

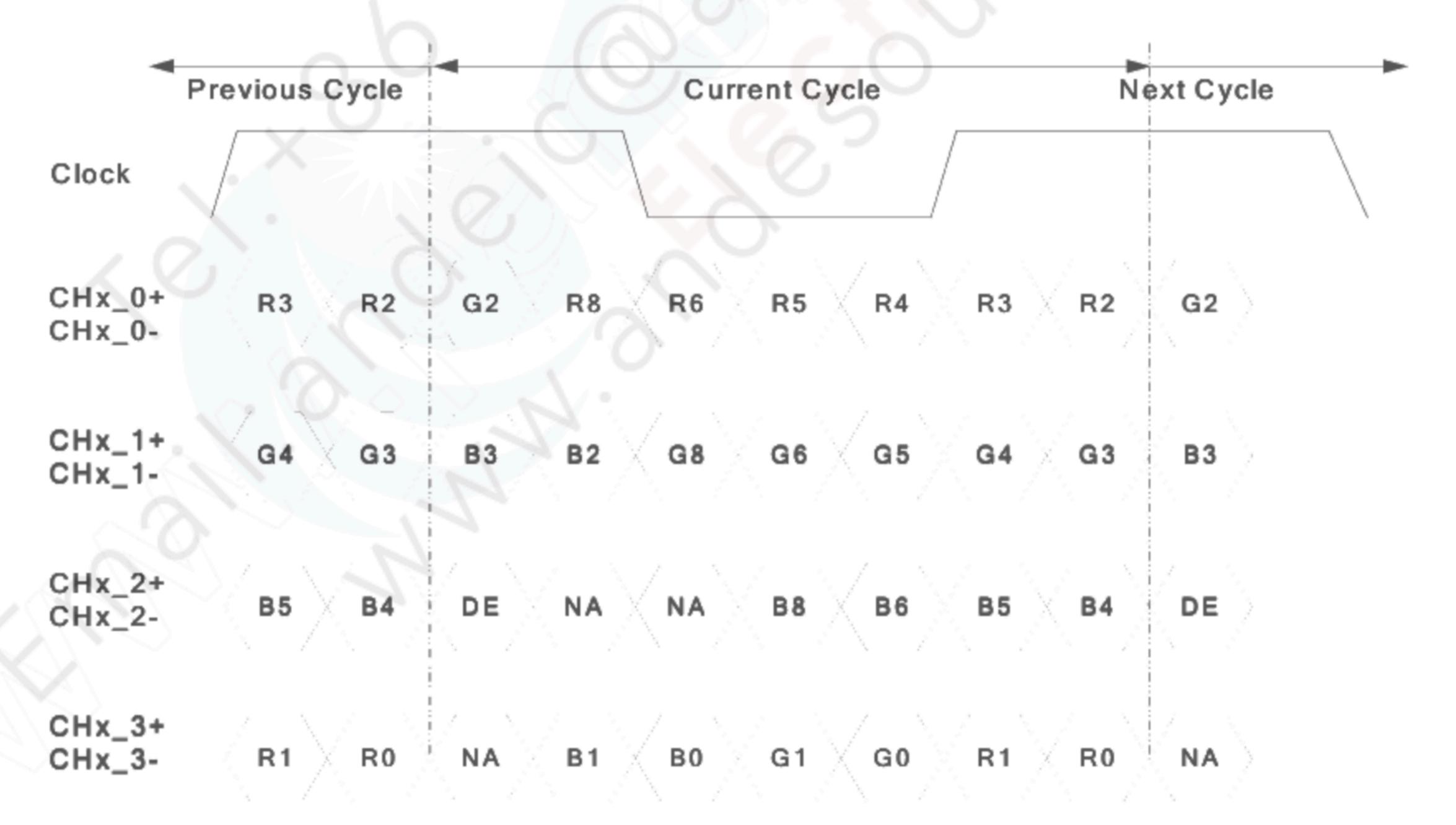


LVDS Option for 8bit LVDS Option = High/Open→NS



Note: x = 1, 2, 3, 4...

LVDS Option = Low→JEIDA



Note: x = 1, 2, 3, 4...



3.3 Signal Timing Specification

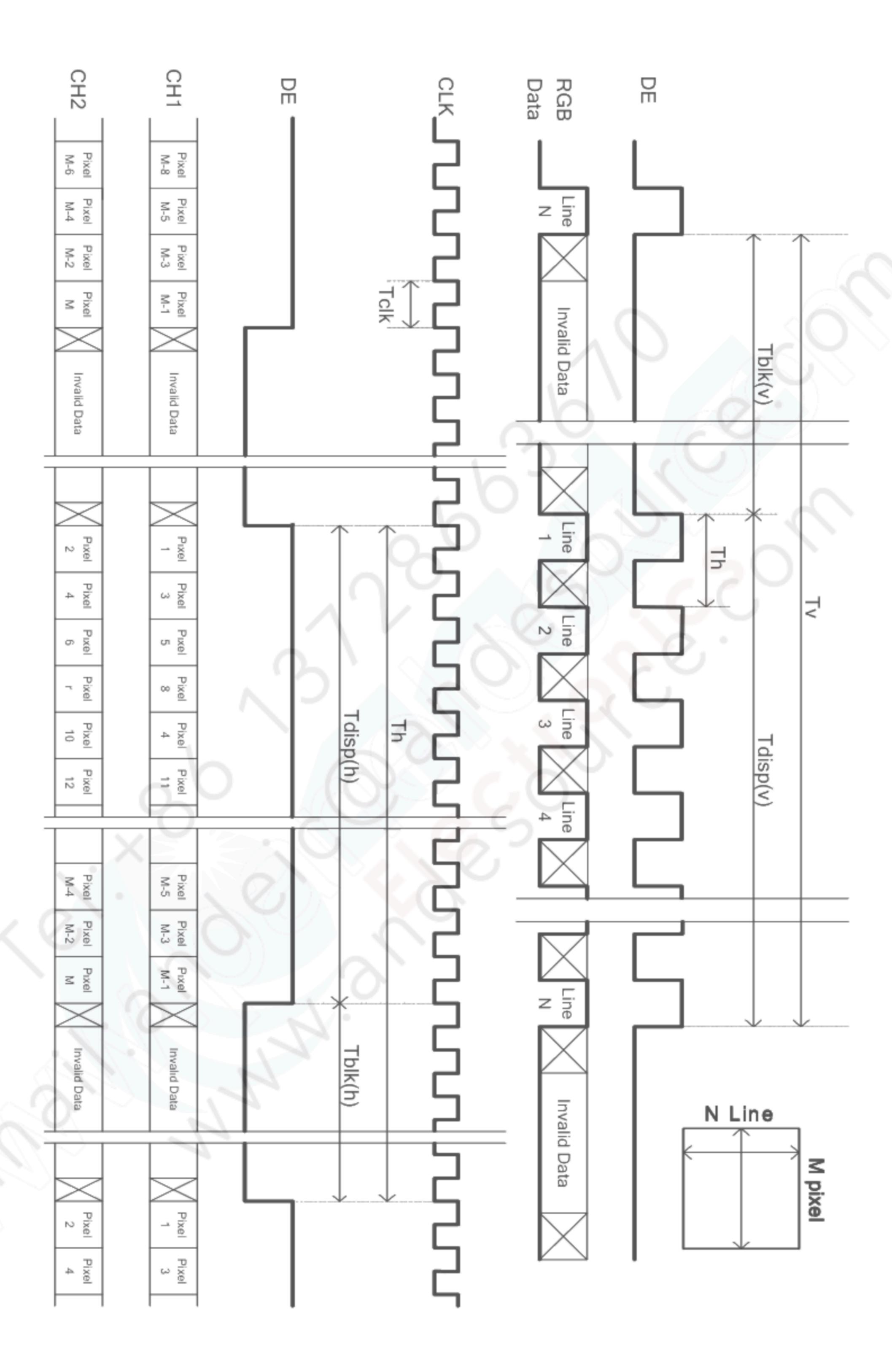
This is the signal timing required at the input of the user connector. All of the interface signal timing should be satisfied with the following specifications for its proper operation.

Timing Table (DE only Mode)

Signal	Item	Symbol	Min.	Тур.	Max	Unit				
	Period	Tv	1096	1125	1480	Th				
Vertical Section	Active	Tdisp (v)	1080							
	Blanking	Tblk (v)	16	45	400	Th				
	Period	Th	1030	1100	1325	Tclk				
Horizontal Section	Active	Tdisp (h)		960						
	Blanking	Tblk (h)	70	140	365	Tclk				
Clock	Frequency	Fclk=1/Tclk	50	74.25	82	MHz				
Vertical Frequency	Frequency	Fv	47	60	63	Hz				
Horizontal Frequency	Frequency	Fh	60	67.5	73	KHz				



3.4 Signal Timing Waveforms





3.5 Color Input Data Reference

3.5.1: LVDS Option for 8bit

The brightness of each primary color (red, green and blue) is based on the 8 bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

COLOR DATA REFERENCE

												npu	t Co	olor	Data	3					-				
	Color	RED						GREEN						BLUE											
	Color	MS	MSB		LS	SB	MS	MSB					LS	SB	MSB					LSB					
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	B6	B5	B4	ВЗ	B2	B1	В0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1 (1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R														č							3				
	RED(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
G														Ì											
	GREEN(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	BLUE(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
В																									
	BLUE(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1



3.5.2: LVDS Option for 10bit

The brightness of each primary color (red, green and blue) is based on the 10 bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

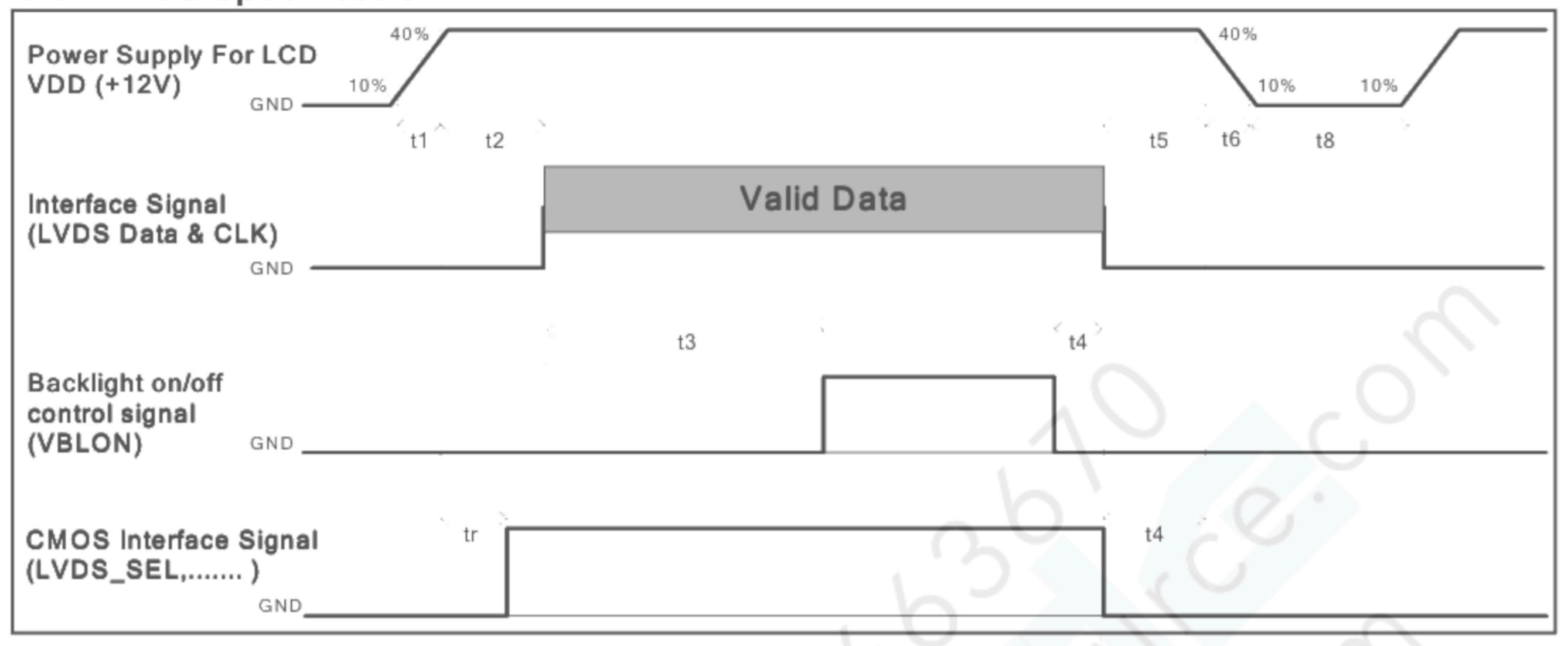
COLOR DATA REFERENCE

														In	put	Col	lor [Data	l							2					
	Color					RE	ED								(GRE	EEN		C							BL	UE				
	Color	MS	SB							L	SB	M	SB							L	SB	MS	SB							L	SB
		R9	R8	R7	R6	R5	R4	R3	R2	R1	R0	G9	G8	G7	G6	G5	G4	G3	G2	G1	G0	В9	B8	В7	В6	B5	B4	ВЗ	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1023)	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1023)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	4	1	0	0	0	0	0	0	0	0	0	0
1	Blue(1023)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	0	0	0	0	1	1	1	1	10	1	1	1	1	1	1	4	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	4	1	0	0	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(001)	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R																															
	RED(1022)	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(1023)	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
G																															
	GREEN(1022)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
	GREEN(1023)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	BLUE(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
В						De																						0			
	BLUE(1022)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0
	BLUE(1023)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1



3.6 Power Sequence for LCD

3.6.1: AUO specification



Doromotor		Values							
Parameter	Min.	Type.	Max.	Unit					
t1	0.4		30	ms					
t2	0.1		50	ms					
t3	450			ms					
t4	0*1			ms					
t5	0			ms					
t6			*2	ms					
t7	500			ms					
t8	10*3		50	ms					
t9	0			ms					

Note:

- (1) t4=0: concern for residual pattern before BLU turn off.
- (2) t6: voltage of VDD must decay smoothly after power-off. (customer system decide this value)
- (3) When CMOS Interface signal is N.C. (no connection), opened in Transmitted end, T8 timing spec can be negligible.



3.7 Backlight Power Specification for LCD Modules

The backlight unit contains 2pcs of light bar.

3.7.1 Life Time information

Item	Min	Тур	Max	Unit	Note	
Operating Life Time	50,000	-	-	Hour	1	

Note (1) The value is defined as the time at which brightness is 50% of its original value.

Operating condition: Ta =25±2°c

3.7.2. Electrical specification

	I de ma	Cvm	h a l	Condition		Spec		Limit	Moto
	Item	Sym	IDOI	Condition	Min	Тур	Max	Unit	Note
1	Input Voltage	VDI	DB	- '	22.8	24	25.2	VDC	-
2	Input Current	I _{DE}	I _{DDB}			3.43	3.64	ADC	1
3	Input Power	P _D	P_{DDB}			82.2	87.4	W	1
4	Inrush Current	I _{RU}	I _{RUSH} V				7	Apeak	2
_	Control signal waltage	.,	Hi	VDDB=24V	2	G	5.5	VDC	
5	Control signal voltage	V _{Signal}		V D D D - Z + V	0	-	0.8	VDO	3
6	Control signal current	I _{Sig}	ınal	VDDB=24V	0	-	1.5	mA	-
7	External PWM Duty ratio (input duty ratio)	D_EF	PWM	VDDB=24V	0	-	100	%	4
8	External PWM Frequency	F_EP	NW	VDDB=24V	90	180	240	Hz	4
	DET etatus signal	DET	HI	VDDB 24V	Ор	en Colle	ctor	VDC	5
9	DET status signal	DET Lo-		VDDB=24V	0	-	0.8	VDC	5
10	Input Impedance	Ri	Rin		300			Kohm	-

Note 1: Dimming ratio= 100%, (Ta=25±5°C, Turn on for 45minutes)

Note 2: MAX input current at all operating mode, measurement condition Rising time = 20ms (VDDB: 10%~90%)

Note 3: When BLU off (VDDB = 24V , VBLON = 0V) , IDDB (max) = 0.1A

Note 4: Less than 5% dimming control is functional well and no backlight shutdown happened

Note 5: Normal: 0~0.8V; Abnormal: Open collector



3.7.3 Input Pin Assignment

CN3: Cl0114M1HRL-NH (Cvilux)

Pin	Symbol	Description
1	VDDB	Operating Voltage Supply, +24V DC regulated
2	VDDB	Operating Voltage Supply, +24V DC regulated
3	VDDB	Operating Voltage Supply, +24V DC regulated
4	VDDB	Operating Voltage Supply, +24V DC regulated
5	VDDB	Operating Voltage Supply, +24V DC regulated
6	BLGND	Ground and Current Return
7	BLGND	Ground and Current Return
8	BLGND	Ground and Current Return
9	BLGND	Ground and Current Return
10	BLGND	Ground and Current Return
11	DET	BLU status detection: Normal : 0~0.8V ; Abnormal : Open collector (Recommend Pull high R > 10K, VDD = 3.3V)
12	VBLON	BLU On-Off control: High/Open (2~5.5V): BL On; Low (0~0.8V/GND): BL Off
13	NC	NC
14	PDIM(*)	External PWM (0%~100% Duty, open for 100%)

(Note*)

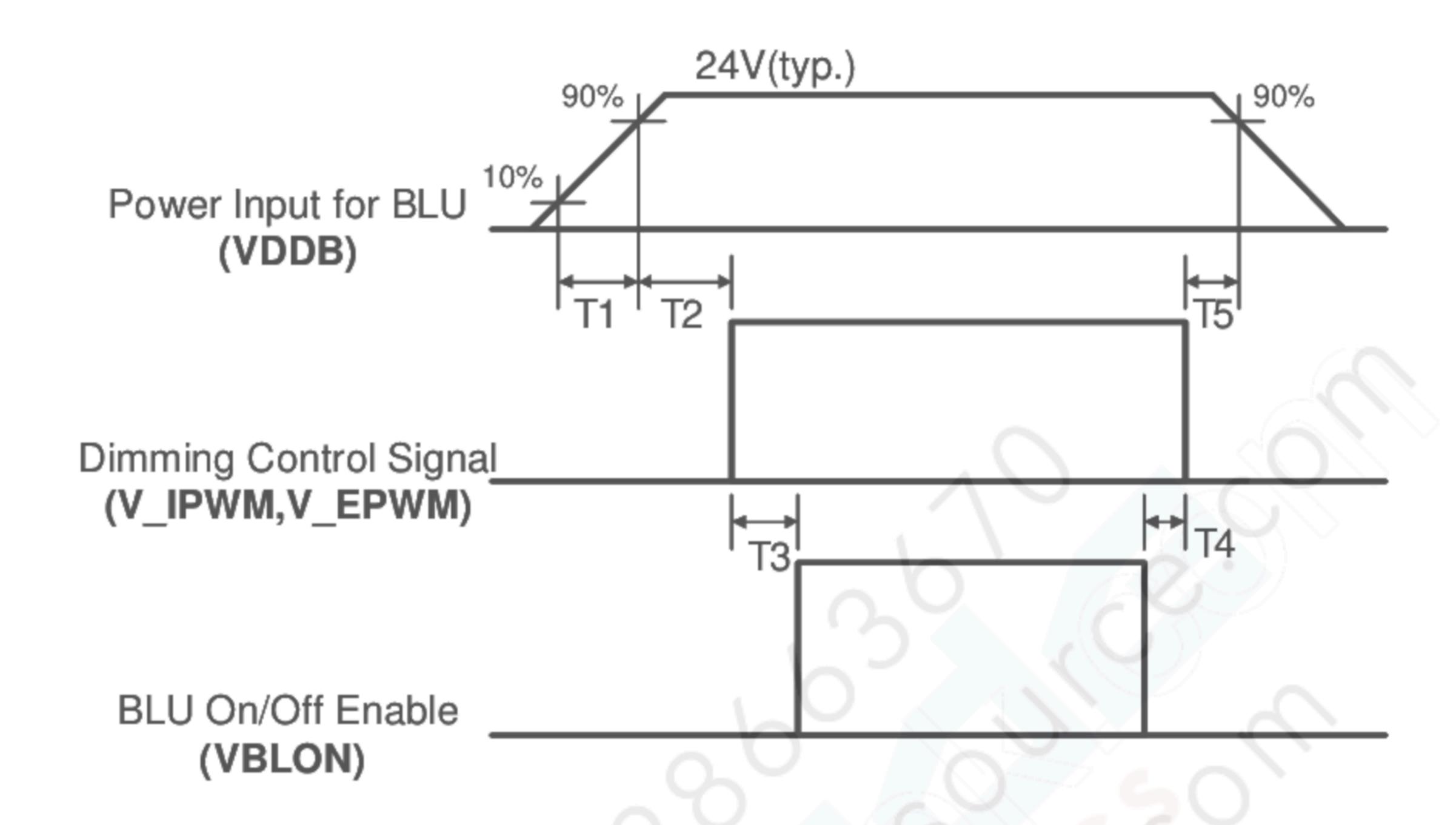
PWM Dimming rangeI



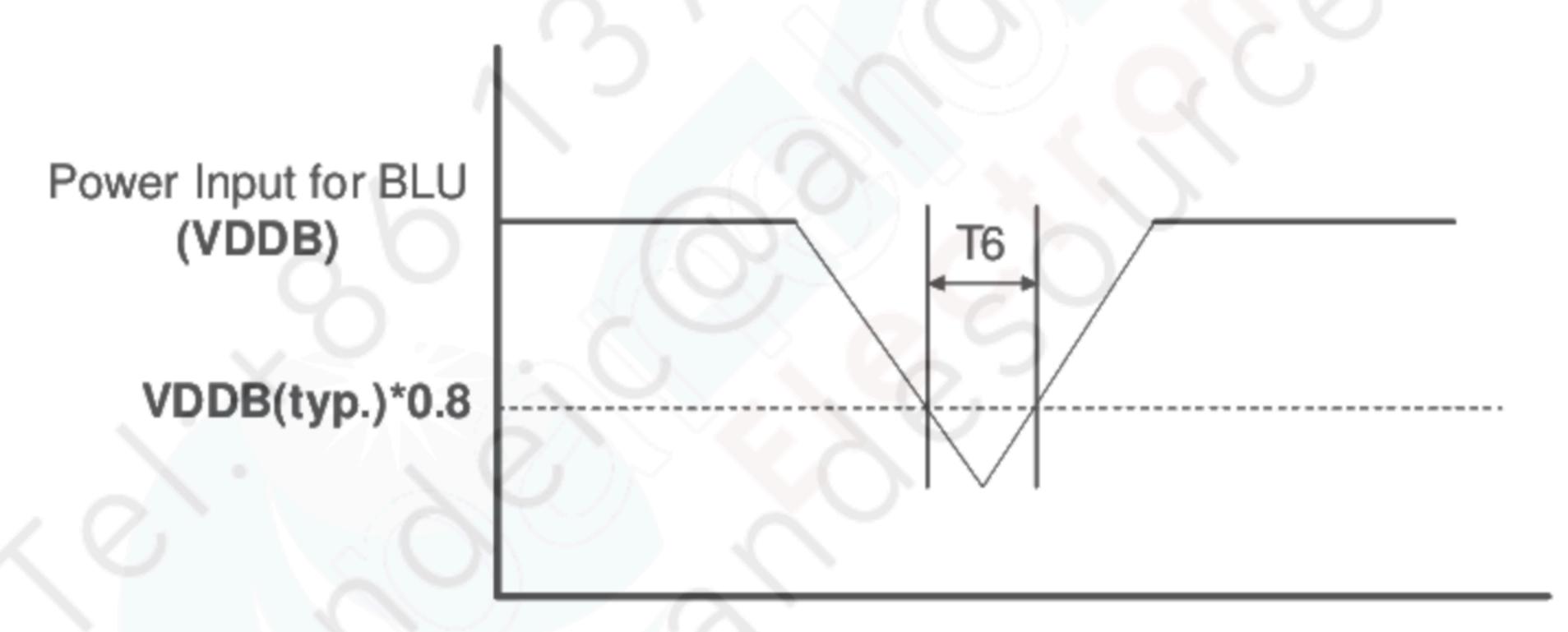
- IF External PWM function less than 5% dimming ratio, Judge condition as belowI
- (1)Backlight module must be lighted ON normally.
- (2) All protection function must work normally.
- (3)Uniformity and flicker could not be guaranteed



3.7.4 Power Sequence for Backlight



Dip condition for Inverter



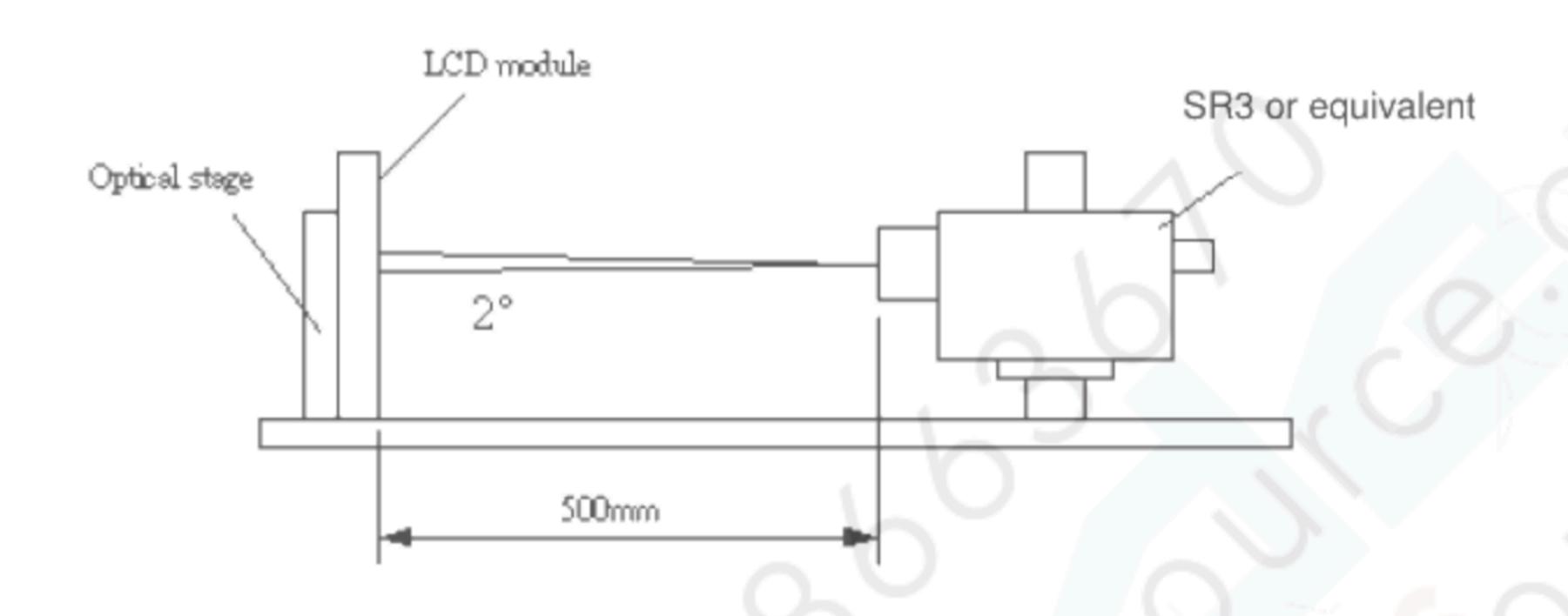
Parameter		Units		
	Min	Тур	Max	Units
T1	20	-	-	ms
T2	500	_	-	ms
T3 (Normal)	250	_	_	ms
T4	0	_	_	ms
T5	1	_	_	ms
Т6	-	_	10	ms



4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 45 minutes in a dark environment at 25 °C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of φ and θ equal to 0°.

Fig.1 presents additional information concerning the measurement equipment and method.



Dawa	Cuma la a l		Values		Lineta	Notos	
Parameter	Symbol	Min.	Тур.	Max	Unit	Notes	
Contrast Ratio	CR	3200	4000	<u> </u>		1	
Surface Luminance (White)	L _{WH}	400	500		cd/m ²	2	
Luminance Variation	δ _{WHITE(9P)}		60	1.33		3	
Response Time (G to G)	Тү		8		Ms	4	
Color Gamut	NTSC		72		%		
Color Coordinates							
Red	R _X		0.630				
	R _Y		0.330				
Green	G _X		0.320				
	G _Y	T	0.620	T			
Blue	Вх	Тур0.03	0.150	Typ.+0.03			
	B _Y		0.040				
White	W _×		0.280				
	W _Y		0.290				
Viewing Angle						5	
x axis, right(φ=0°)	Θ_{r}		89		degree		
x axis, left(φ=180°)	θι		89		degree		
y axis, up(φ=90°)	θμ		89		degree		
y axis, down (φ=270°)	θ_{d}		89		degree		

Note:



1. Contrast Ratio (CR) is defined mathematically as:

- Surface luminance is luminance value at point 5 across the LCD surface 50cm from the surface with all pixels
 displaying white. From more information see FIG 2. L_{WH}=Lon5 where Lon5 is the luminance with all pixels
 displaying white at center 5 location.
- 3. The variation in surface luminance, $\delta WHITE$ is defined (center of Screen) as:

 $\delta_{WHITE(9P)}$ = Maximum(L_{on1} , L_{on2} ,..., L_{on9})/ Minimum(L_{on1} , L_{on2} ,..., L_{on9})

4. Response time T_{γ} is the average time required for display transition by switching the input signal for five luminance ratio (0%,25%,50%,75%,100% brightness matrix) and is based on F_v =60Hz to optimize.

Ме	asured	Target									
Response Time		0%	25%	50%	75%	100%					
	0%		0% to 25%	0% to 50%	0% to 75%	0% to 100%					
	25%	25% to 0%		25% to 50%	25% to 75%	25% to 100%					
Start	50%	50% to 0%	50% to 25%		50% to 75%	50% to 100%					
	75%	75% to 0%	75% to 25%	75% to 50%		75% to 100%					
	100%	100% to 0%	100% to 25%	100% to 50%	100% to 75%						

T₇ is determined by 10% to 90% brightness difference of rising or falling period. (As illustrated)

The response time is defined as the following figure and shall be measured by switching the input signal for "any level of grey(bright)" and "any level of gray(dark)".

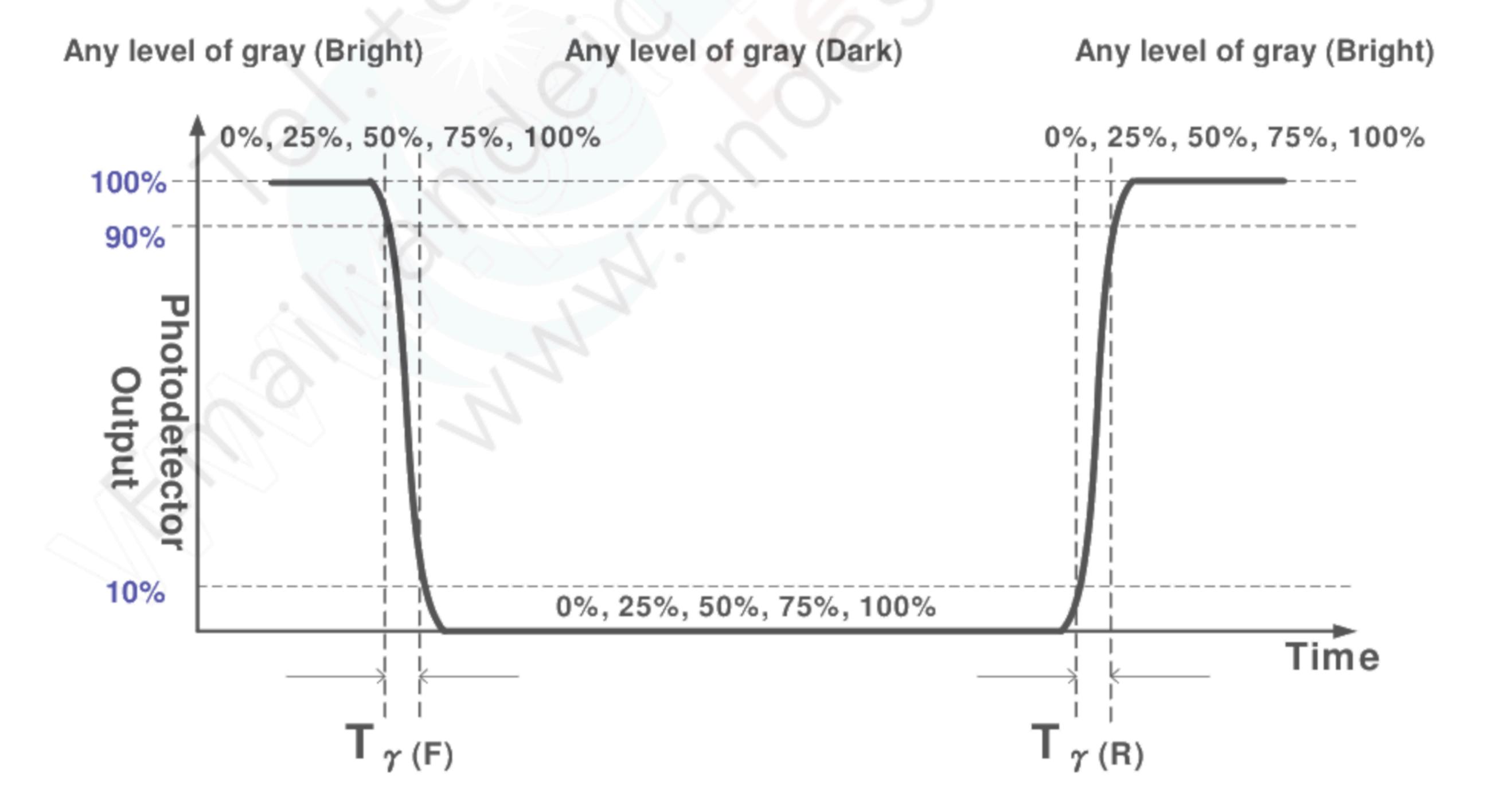
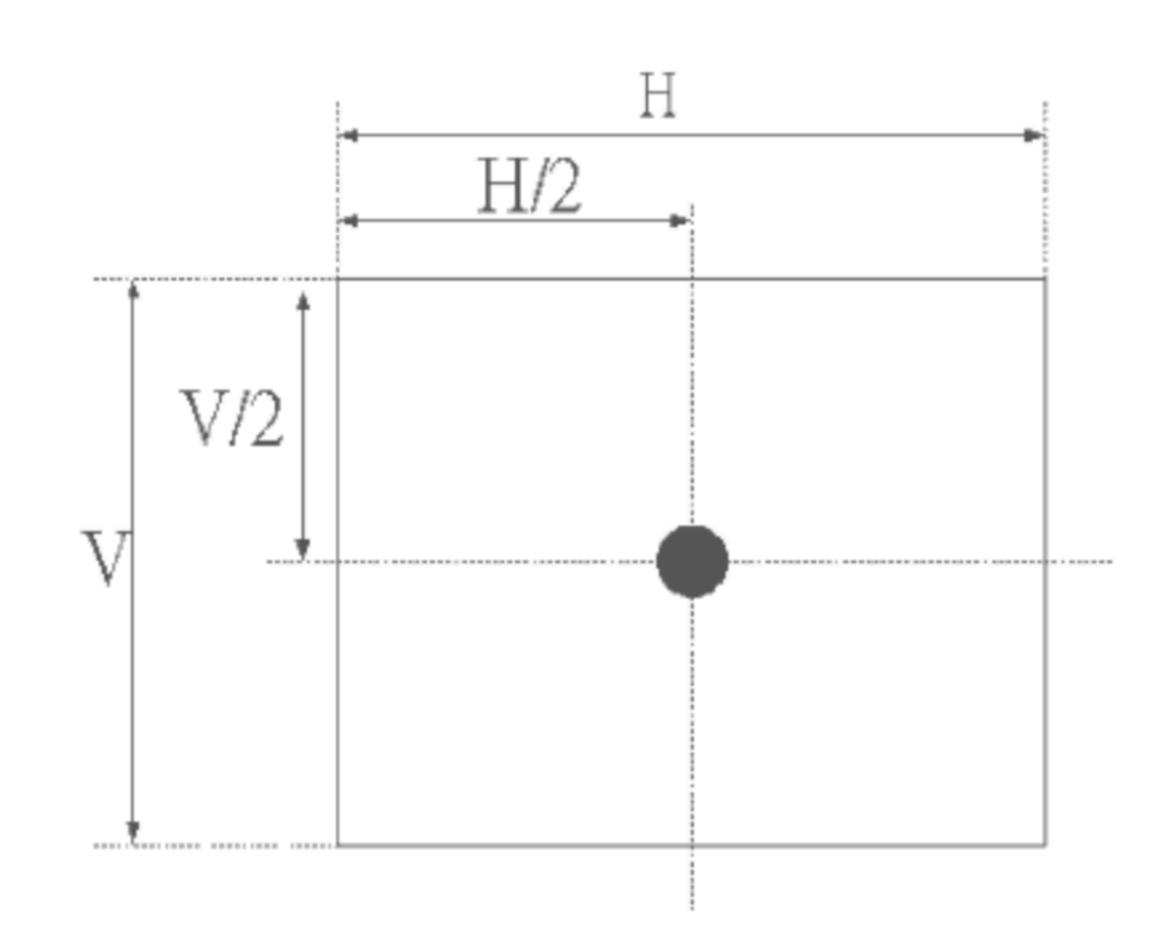
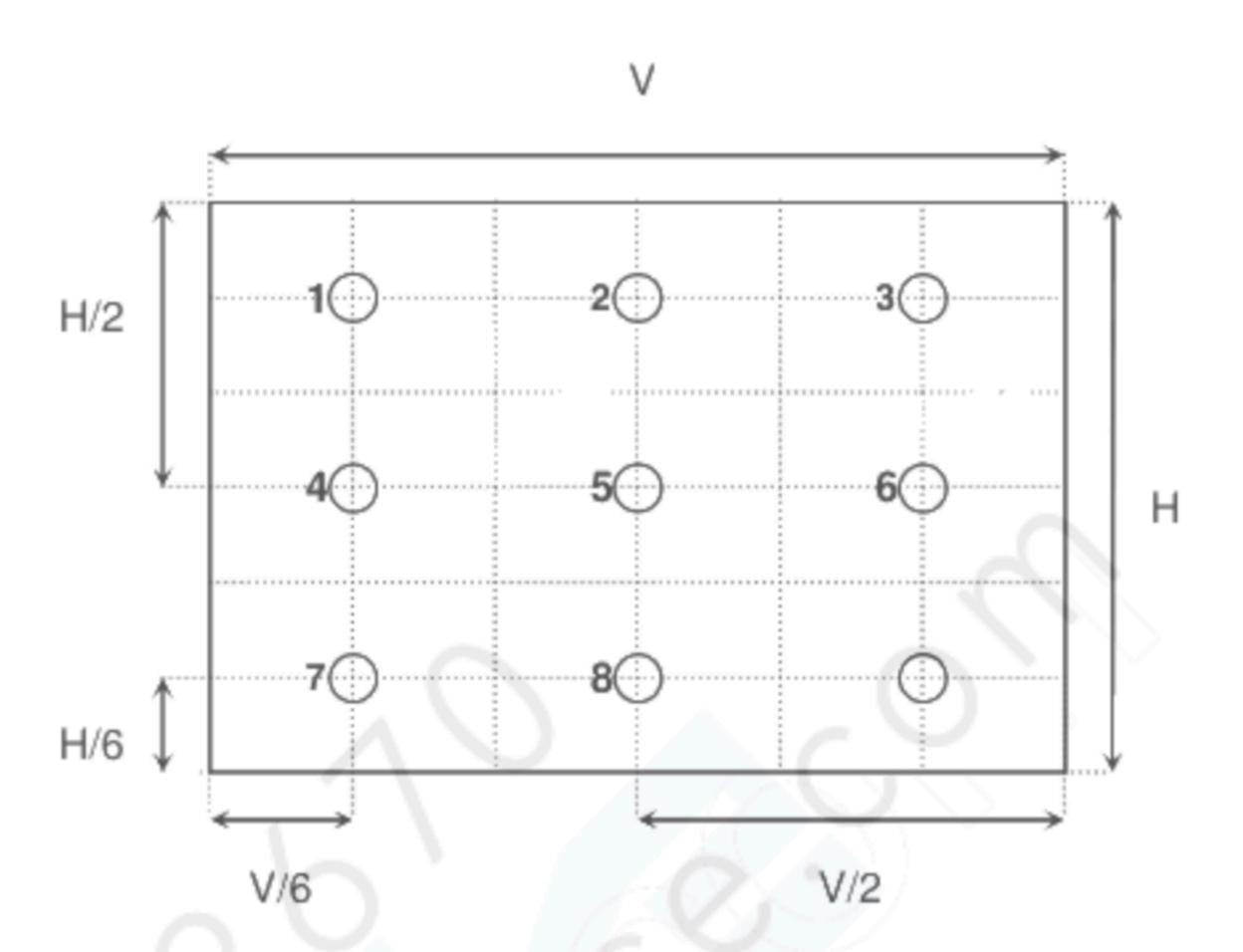




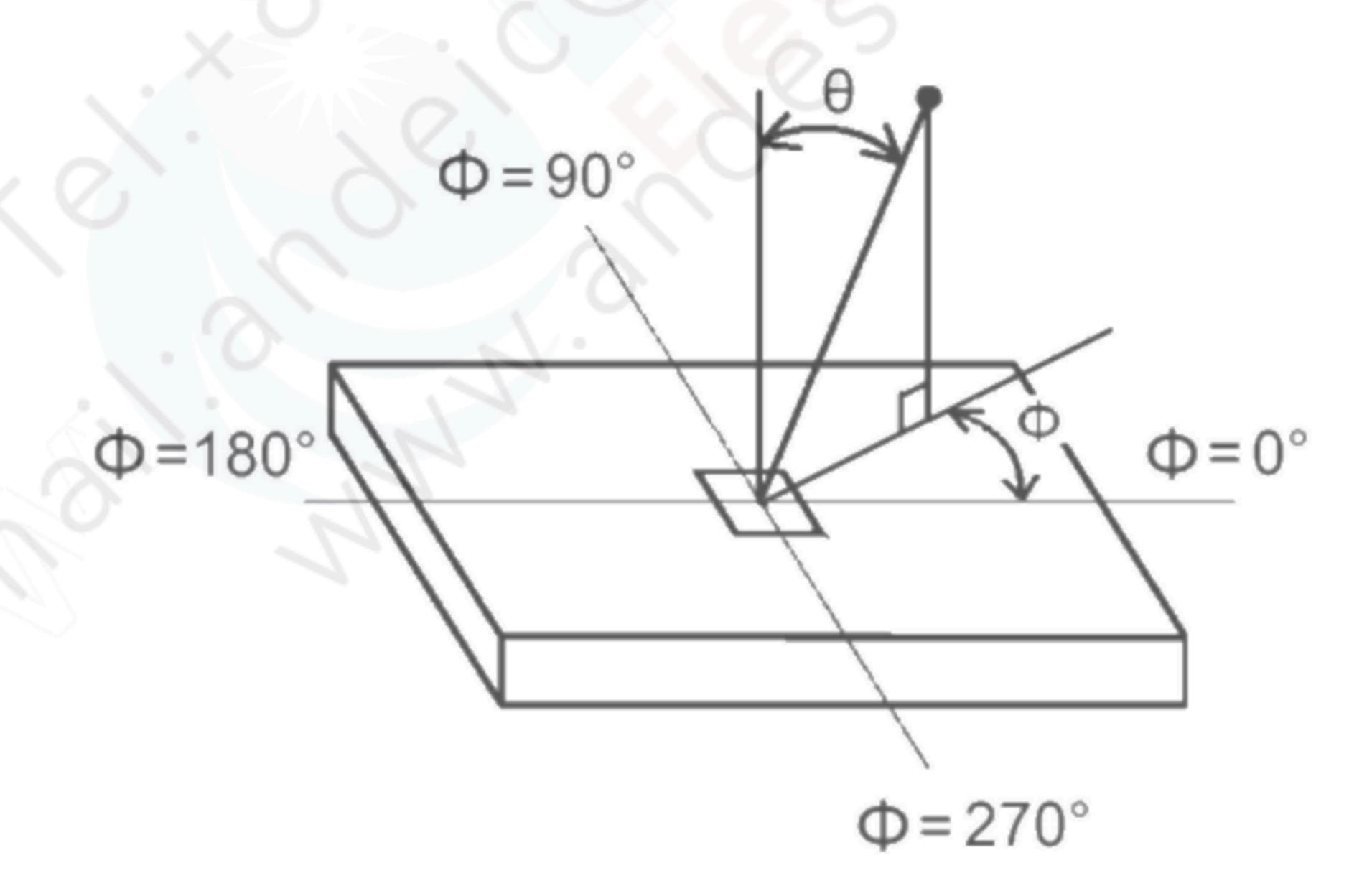
FIG. 2 Luminance





5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG3.

FIG.3 Viewing Angle





5. Mechanical Characteristics

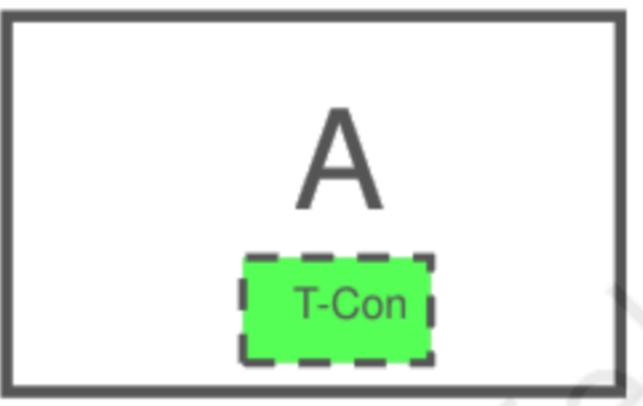
The contents provide general mechanical characteristics for the model P420HVN02.0. In addition the figures in the next page are detailed mechanical drawing of the LCD.

It	em	Dimension	Unit	Note
	Horizontal	958.2	mm	
	Vertical	551.10	mm	
Outline Dimension	Depth (Dmin)	9.9	mm	to rear
	Depth (Dmax)	26.65	mm	to wall mount
Weight	950	0	g	

5.1 Placement Suggestions

 Landscape Mode: The default placement is T-Con Side on the bottom side and the image is shown upright via viewing from the front.

Landscape (Front view)



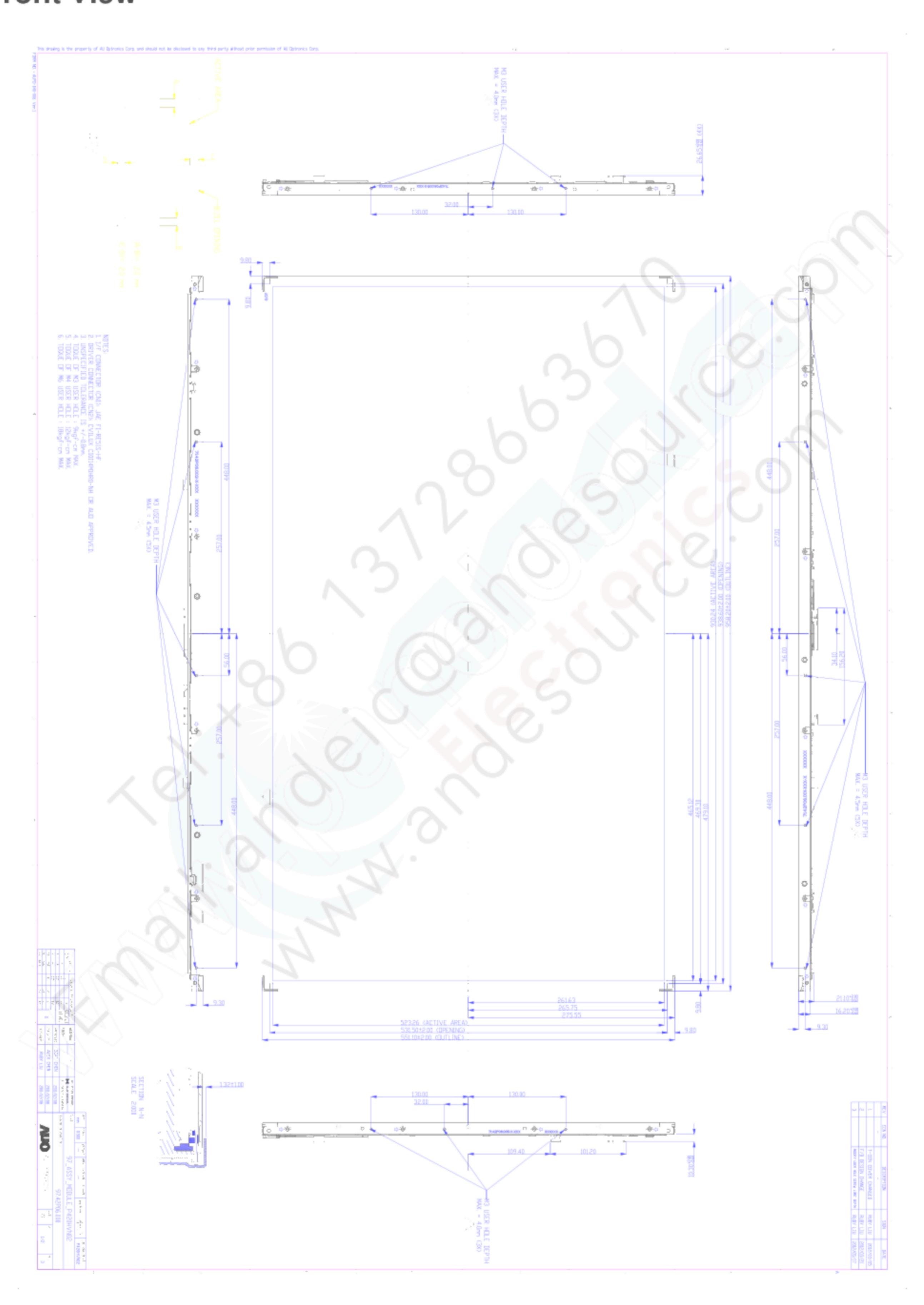
Portrait Mode: The default placement is that T-Con side has to be placed on the left side via viewing from the front.

Portrait (Front view)



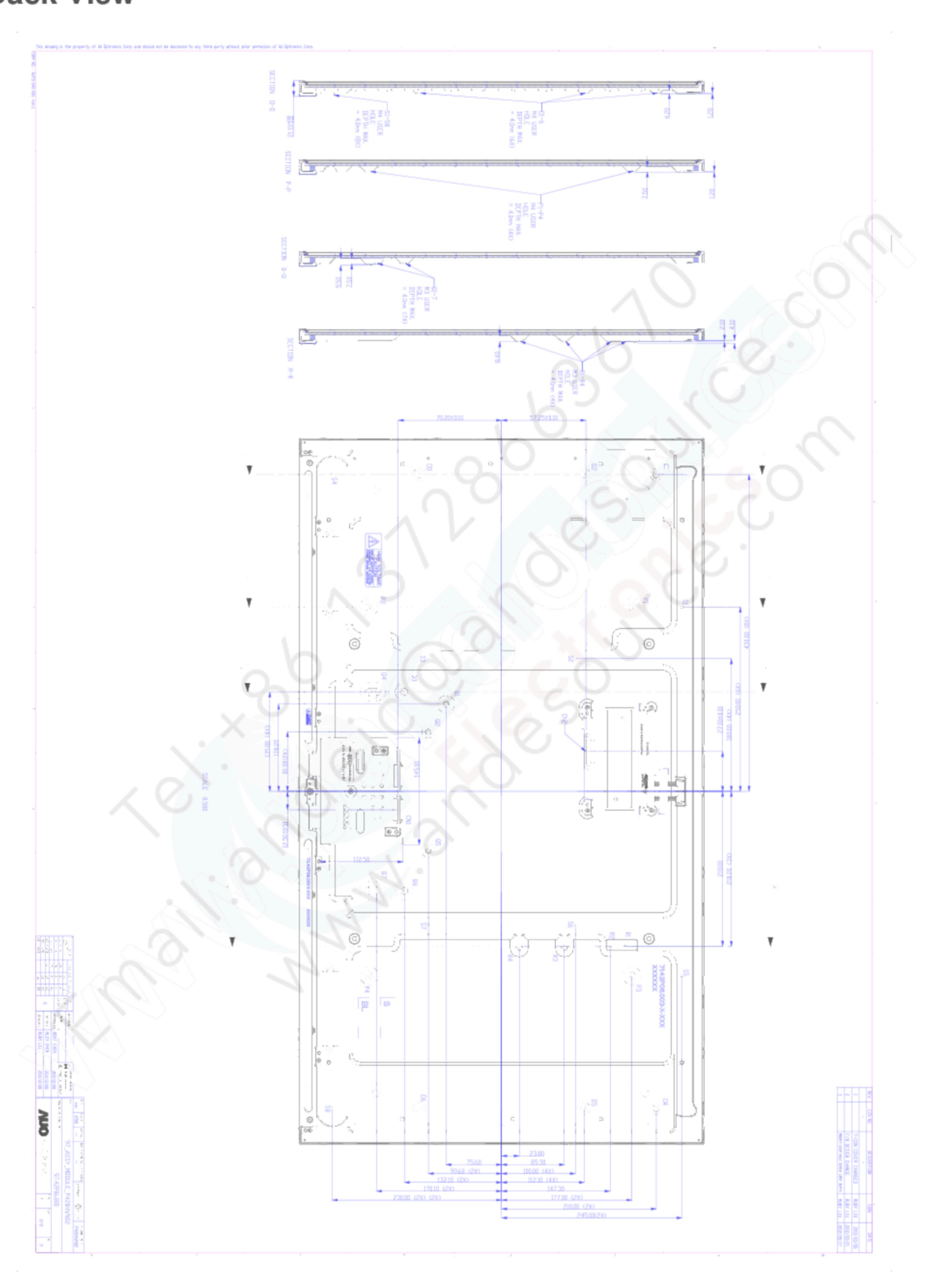


Front View





Back View





6. Reliability Test Items

	Test Item	Q'ty	Condition
1	High temperature storage test	3	60℃, 500hrs
2	Low temperature storage test	3	-20°C, 500hrs
3	High temperature operation test	3	50℃, 500hrs
4	Low temperature operation test	3	-5°C, 500hrs
5	Vibration test (non-operation)	3	Wave form: random Vibration level: 1.0G RMS Bandwidth: 10-300Hz, Duration: X, Y, Z 10min One time each direction
6	Shock test (non-operation)	3	Shock level: 50G Waveform: half since wave, 11ms Direction: ±X, ±Y, ±Z, One time each direction
7	Vibration test (With carton)	1(PKG)	Random wave (1.05G RMS, 10-200Hz) 10mins/ Per each X,Y,Z axes
8	Drop test (With carton)	1(PKG)	Height: 25.4cm (ASTMD4169-I) Front->Rear->Left->Right->Bottom->Bottom (refer ASTM D 5276)



7. International Standard

7.1 Safety

- (1) UL 60950-1; 2007, Standard for Safety of Information Technology Equipment Including electrical Business Equipment.
- (2) IEC 60950-1: 2005; Standard for Safety of International Electrotechnical Commission
- (3) EN 60950 : 2006+A11; European Committee for Electrotechnical Standardization (CENELEC), EUROPEAN STANDARD for Safety of Information Technology Equipment Including Electrical Business Equipment.

7.2 EMC

- (1) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHz to 40GHz. "American National standards Institute(ANSI), 1992
- (2) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special committee on Radio Interference.
- (3) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization. (CENELEC), 1998

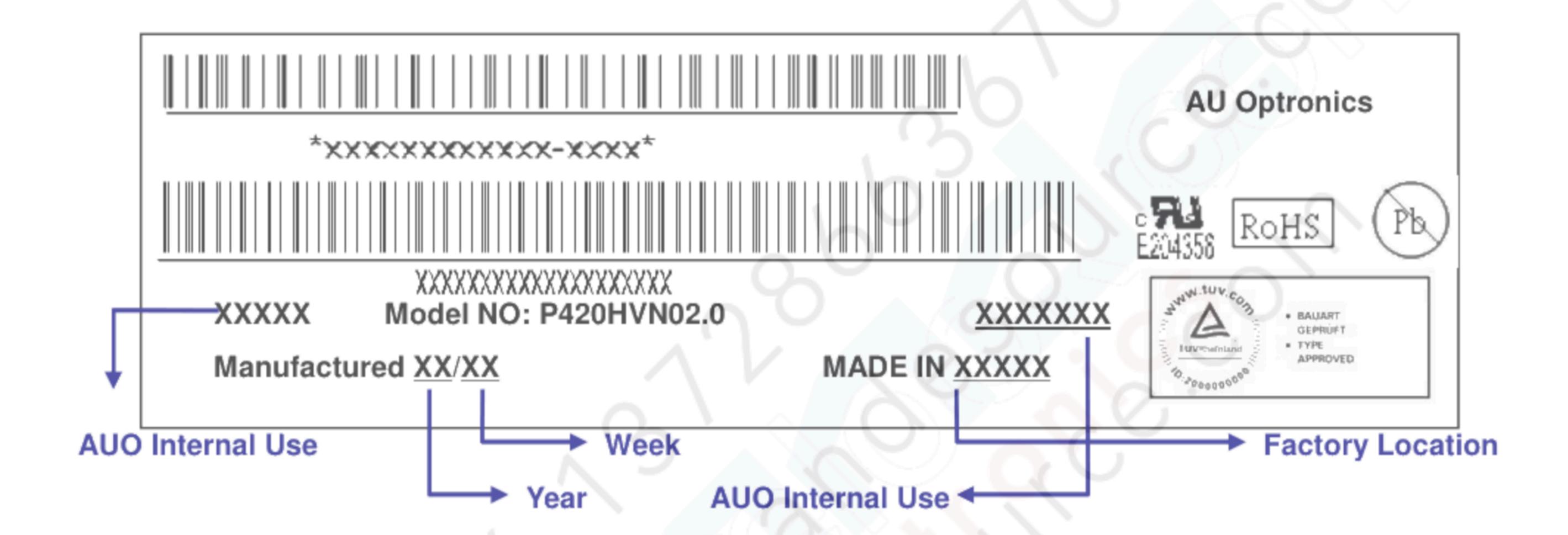


8. Packing

8-1 DEFINITION OF LABEL:

A. Panel Label:





Green mark description

- (1) For Pb Free Product, AUO will add for identification.
- (2) For RoHs compatible products, AUO will add RoHS for identification.

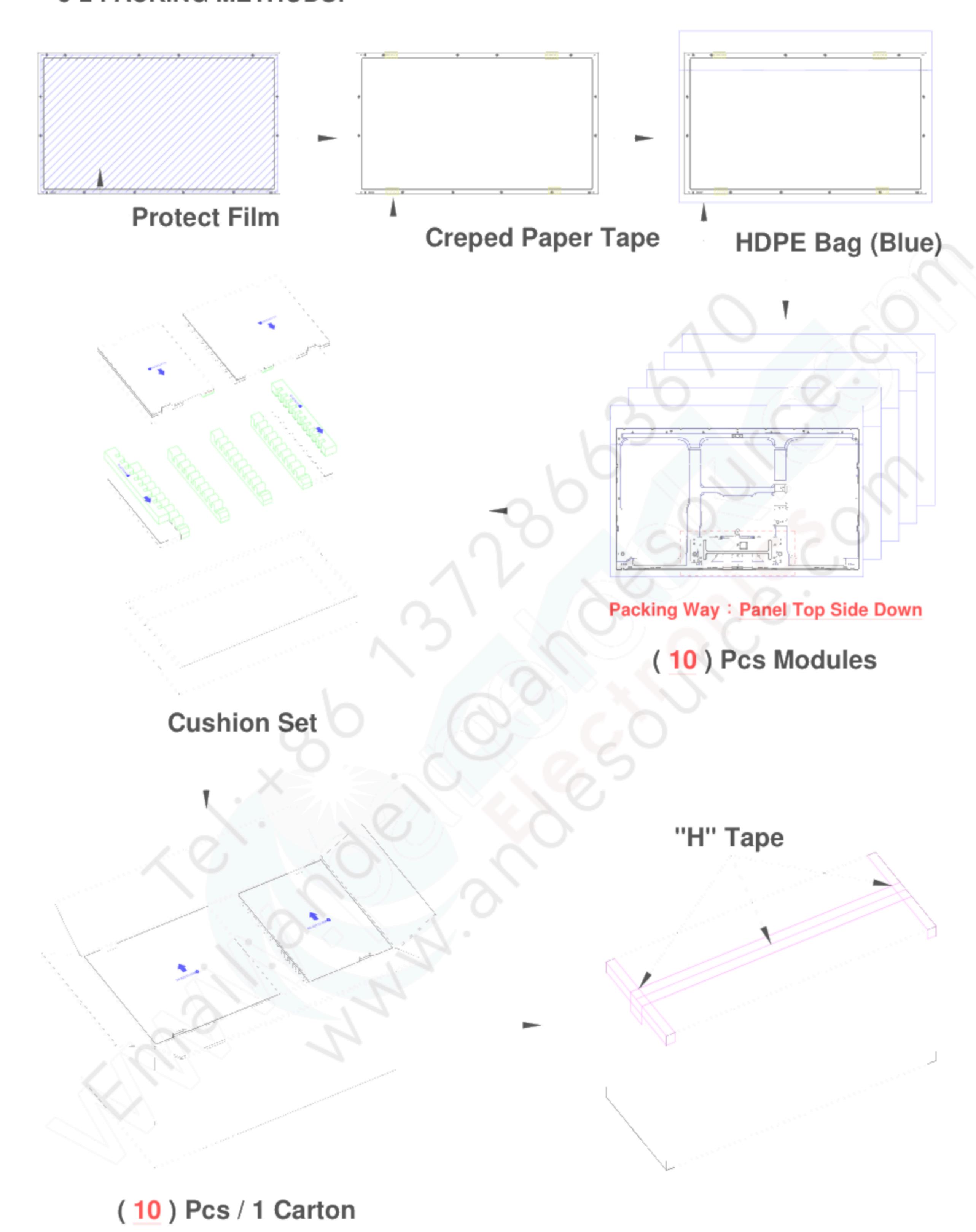
Note: The green Mark will be present only when the green documents have been ready by AUO internal green team. (definition of green design follows the AUO green design checklist.)

B. Carton Label:





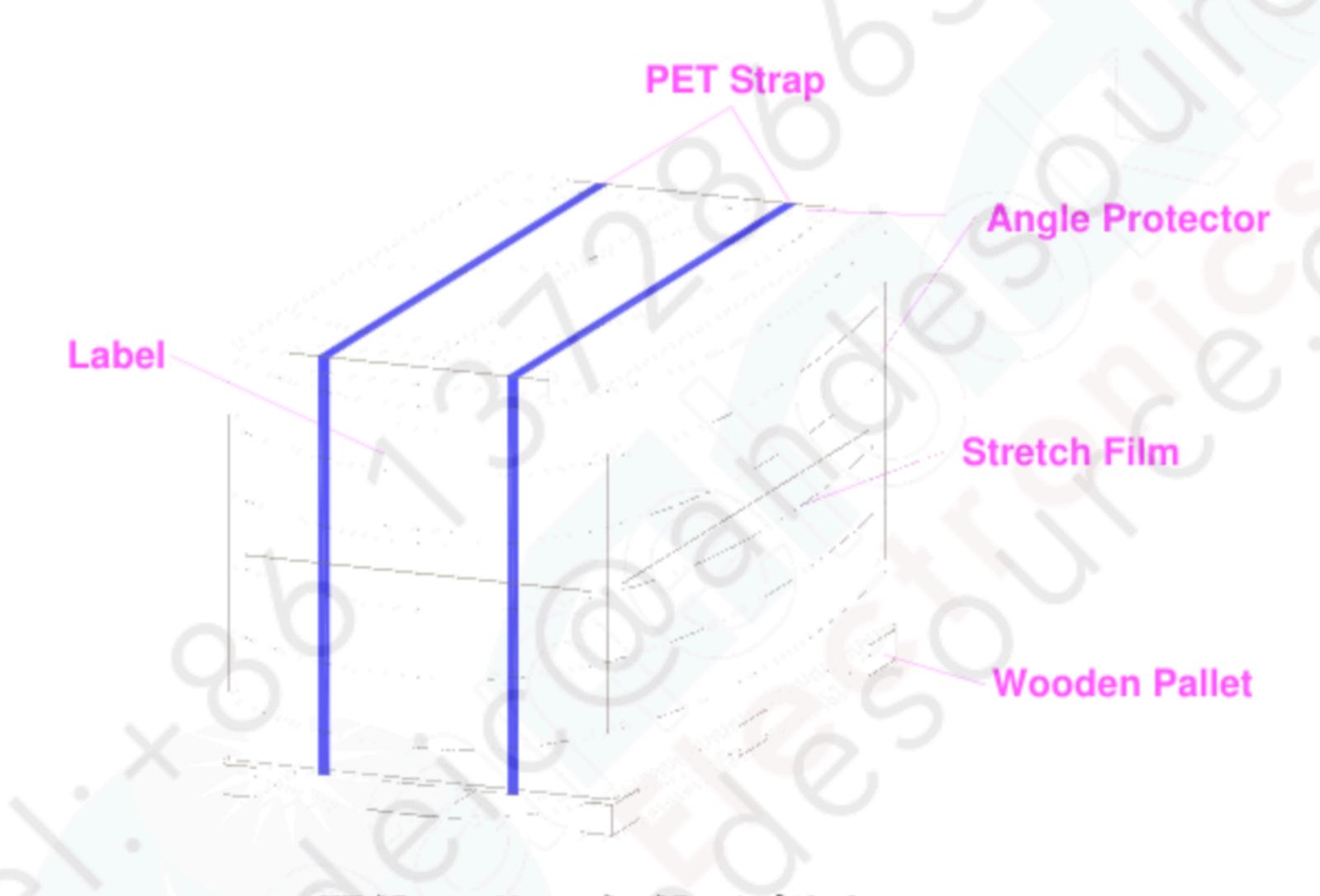
8-2 PACKING METHODS:





8-3 Pallet and Shipment Information

	Item			Packing Remark				
	Item	Qty.	Dimension	Weight (kg)	racking nemark			
1	Packing BOX	10pcs/box	1050(L)*560(W)*640(H)	95				
2	Pallet	1	1150(L)*1070(W)*132(H)	14.5				
3	Boxes per Pallet		2 boxes/pallet					
4	Panels per Pallet							
	Pallet after packing	20	1150(L)*1070(W)*772(H)	204.5				



單棧 pallet 打棧示意圖 Single pallet packaging illustration



9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1 MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. twisted stress) is not applied to module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer.

 Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter cause circuit broken by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizer with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front/ rear polarizer. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2 OPERATING PRECAUTIONS

- (1) The device listed in the product specification sheets was designed and manufactured for TV application
- (2) The spike noise causes the mis-operation of circuits. It should be lower than following voltage: V=±200mV(Over and under shoot voltage)
- (3) Response time depends on the temperature. (In lower temperature, it becomes longer..)
- (4) Brightness of CCFL depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (5) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (6) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (7) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall



be done by system manufacturers. Grounding and shielding methods may be important to minimize the interface.

9-3 ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wristband etc. And don't touch interface pin directly.

9-4 PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5 STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5℃ and 35℃ at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

9-6 HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) The protection film is attached to the bezel with a small masking tape. When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

9-7 Operating Condition in PID Application

- If the continuous static display is required, periodically inserting a motion picture is strongly recommended.
- (2) Recommend to periodically change the background color and background image.
- (3) Recommend not to continuously operate over 20 hours a day.
- (4) Recommend to adopt one of the following actions after long time display.
 - I. Running the screen saver (motion picture or black pattern)
 - II. Power off the system for a while
- (5) Try not to run the LCD in a closed environment. Suitable venting on the system cover would be helpful for cooling.



(6) It is better to adapt active cooling with fans for long time displaying, especially for high luminance LCD model.