

MODEL NO :	TM043YVHG35
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ISSUED DATE:	2017-01-20
	ry Specification luct Specification

Customer:

Approved by	Notes

## **SHANGHAI TIANMA Confirmed:**

Prepared by	Checked by	Approved by
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This technical specification is subjected to change without notice



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## **Record of Revision**

Rev	Issued Date	Description	Editor
1.0	2017.01.20	First Release	Junwen Du
			/



## 1. General Specifications

	Feature	Spec	
	Size	4.3 inch	
	Resolution	480(RGB)x800	
	Technology Type	a-Si	
	Pixel Configuration	R.G.B. Vertical Stripe	
Display Spec.	Pixel pitch(mm)	0.117X0.117	
	Display Mode	SFT Normally Black	
	Surface Treatment	AG	
	Viewing Direction	ALL	
	Gray Scale Inversion Direction	ALL	
	LOM (M v. H v. D) (mana)	LCM:61.96x104.50x1.90	
	LCM (W x H x D) (mm)	CTP+LCM: 67.50x117.70x4.775	
İ	A - Line Ann - (man)	TFT LCD: 56.16X93.6	
	Active Area(mm)	CTP:57.96x95.40	
	CTP Touch Method	Finger	
Mechanical	Number of simultaneous touches	5	
Characteristics	Minimum Touch Area	Φ6	
	CTP Structure	G+G	
	With /Without TSP	With TSP	
	Matching FPC Connection Type	CN1:FH26-45S-0.3SHW CN2:UJU PF050-B06B-C09-A	
	LED Numbers	8 LEDS	
	Weight (g)	TBD	
	Interface	RGB 24 bit+SPI	
Electrical	Color Depth	16.7M	
Characteristics	Driver IC	CTP: ST1633I	
	Driver IC	TFT: ILI9806E	

Note 1: Viewing direction for best image quality is different from TFT definition. There is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002

Note 3: LCM weight tolerance: ± 5%



# 2. Input/Output Terminals

### 2.1 LCM FPC

Matching connector type:CN1:FH26-45S-0.3SHW

No	Symbol	I/O	Description	Comment
1	GND	Р	Ground	
2	LEDA	Р	Power Supply for LED	
3	LEDK	Р	Power Supply for LED	
4	VCC	Р	Power Supply Type2.8V	
5	IOVCC	Р	Power Supply Type1.8V or 2.8V	
6	SDO	0	Serial data output pin for SPI interface	>
7	SDI	I	Serial data input pin for SPI interface	
8	GND	Р	Ground	
9	SCL_WR	I	Serial clock input	
10	CS	I	Chip select input. Low: select and accessible High: not select and not accessible	
11	IM3	-	NC	
12	RESET	I	Reset pin. Initializes the LSI when low. Must be reset after power-on	
13	R0	1	Data bus pin	
14	R1	1	Data bus pin	
15	R2	I	Data bus pin	
16	R3	1//	Data bus pin	
17	R4		Data bus pin	
18	R5	$\{(\mathbf{I},\mathbf{J})\}$	Data bus pin	
19	R6		Data bus pin	
20	R7		Data bus pin	
21	G0	I	Data bus pin	
22	G1	I	Data bus pin	
23	G2	I	Data bus pin	
24	G3	I	Data bus pin	
25	G4	I	Data bus pin	
26	G5	I	Data bus pin	
27	G6	I	Data bus pin	
28	G7	I	Data bus pin	
29	B0	I	Data bus pin	



30	B1	I	Data bus pin	
31	B2	I	Data bus pin	
32	В3	I	Data bus pin	
33	B4	I	Data bus pin	
34	B5	I	Data bus pin	
35	B6	I	Data bus pin	
36	B7	I	Data bus pin	
37	DE	I	Data Enable signal Low: access enabled High: access inhibited	
38	GND	Р	Ground	
39	PCLK	I	Pixel clock signal	
40	GND	Р	Ground	
41	HS	I	Line synchronizing signal	
42	VS	I	Frame synchronizing signal	
43	IC_ID	-	No connect (Test pin)	
44	LED_PWM	0	LED PWM frequency output for LED driver control Leave it open when not in use	
45	GND	Р	Ground	

Table 2.1 input terminal pin assignment

#### 2.2 CTP FPC

Matching connector type: CN2:UJU PF050-B06B-C09-A

No	Symbol I/O		Description	Comment
1	SCL	I/O	I2C Serial Clock	
2	SDA	1/0	I2C Serial data	
3	INT	I/O	Indicate coordinate data ready	
4	RST	I	System reset signal input, active low	
5	VDD	Р	Power supply	
6	GND	Р	Power Ground	

Note 1: I/O----Input/Output

I----Input

O-----Output

P-----Power/Ground



## 3. Absolute Maximum Ratings

GND=0V

Item	Symbol	MIN	MAX	Unit	Remark
Analog Supply Voltage	VCC	-0.3	4.6	V	
Logic Supply Voltage	IOVCC	-0.3	4.6		Note1
Input voltage	$V_{IN}$			V	
Operating Temperature	Тор	-20	70	$^{\circ}\mathbb{C}$	
Storage Temperature	Tst	-30	80	$^{\circ}\mathbb{C}$	
Dolotivo I Ivrosiditv			≤95	%	Ta≶40°C
			≤85	%	40°C < Ta ≤ 50°C
Relative Humidity Note2	RH		≤55	%	50°C < Ta ≤ 60°C
Notez			≤36	%	60℃ <ta≤70℃< td=""></ta≤70℃<>
			≤24	%	70℃ <ta≤80℃< td=""></ta≤80℃<>
Absolute Humidity	AH		≤70	g/m³	Ta>70°C

Table 3 Absolute Maximum Ratings

Note1: Input voltage include R0~R7, G0~G7, B0~B7, Hsync, Vsync, DE, PCLK,SDI, SCL\_WR,CS, RESET.. Note2: Ta means the ambient temperature.

It is necessary to limit the relative humidity to the specified temperature range.

Condensation on the module is not allowed.



## 4. Electrical Characteristics

### 4.1 Driving LCD Panel

GND=0V,  $Ta = 25^{\circ}C$ 

Item		Symbol	MIN	TYP	MAX	Unit	Remark
Logic operation Voltage		IOVCC	1.65	3.15	3.3	V	
Analog operation Voltage		VCC	2.6	3.15	3.3	٧	
Input Signal	High Level	VIH	0.7* IOVCC	1	IOVCC	V	
Voltage	Low Level	VIL	-0.3	-	0.3*IOVCC	V	
Output High Level		VOH	0.8*IOVCC	-	IOVCC	V	IOH=-1mA
Signal Voltage	Low Level	VOL	0	-//	0.2*IOVCC	V	IOH=1mA
(Panel+LSI) Power Consumption		White Mode	-	99	150	m W	2.8V

Table 4.1 LCD module electrical characteristics

#### 4.2 Driving Backlight

GND=0V, Ta = 25°C

Item	Symbol	MIN	TYP	MAX	Unit	Remark
Forward Current	I <sub>F</sub> ((	-	20	-	mA	Per 1 LEDs string
Forward Voltage	$V_{F}$	Y	25.6	-	V	Per 1 LEDs string
Backlight Power Consumption	$W_{BL}$	-	512	-	mW	8 LEDs
Life Time		10,000	(20,000)		Hrs	

Table 4.2 backlight unit electrical characteristics

Note 1: The figure below shows the connection of backlight LED.

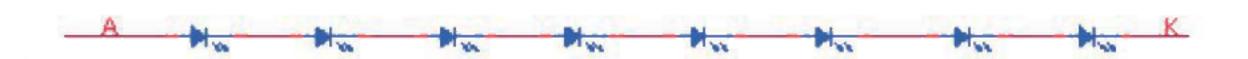


Figure 4.2.1 LED backlight circuit

Note 2: One LED:  $I_F = 20 \text{ mA}$ ,  $V_F = 3.2 \text{V}$ 

Note 3: I<sub>F</sub> is defined for one channel LED.

Optical performance should be evaluated at Ta=25°C only.

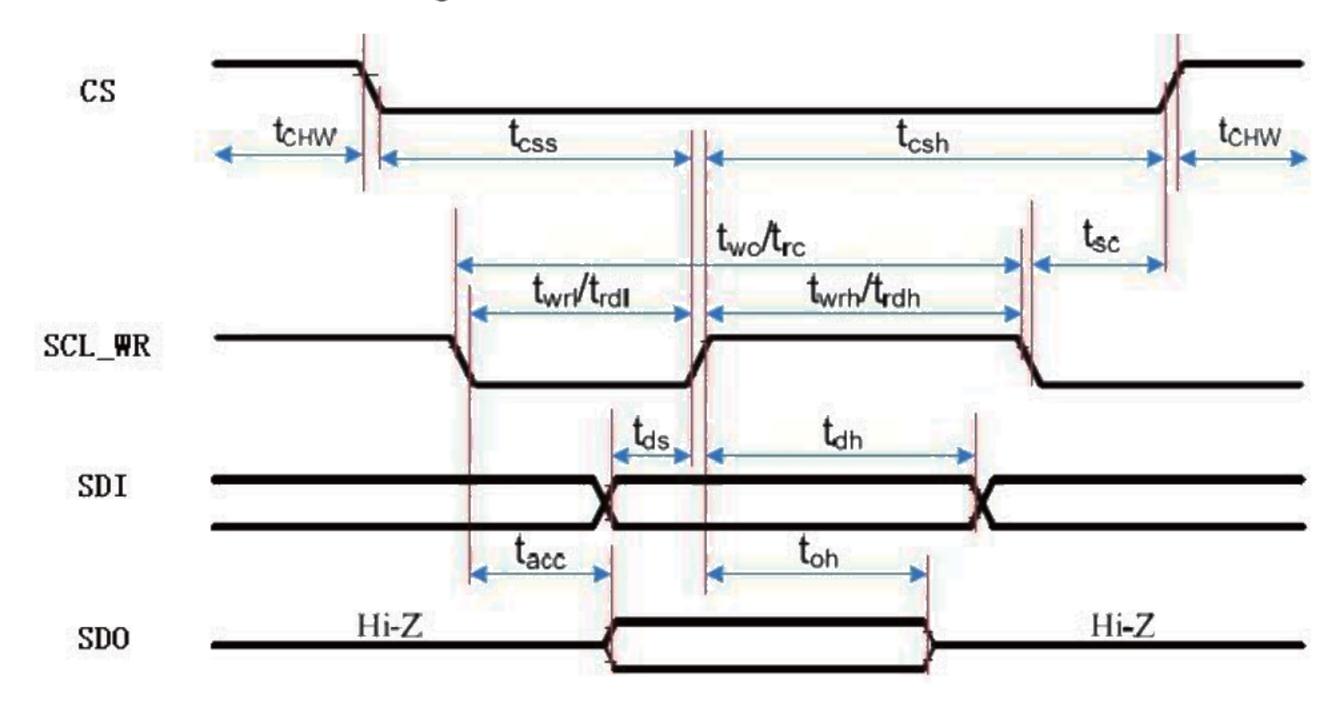
If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.



# 5 Timing Chart

#### 5.1 Serial Interface Characteristics

## 5.1.1 Serial Interface Timing



GND=0V. Ta = 25°C

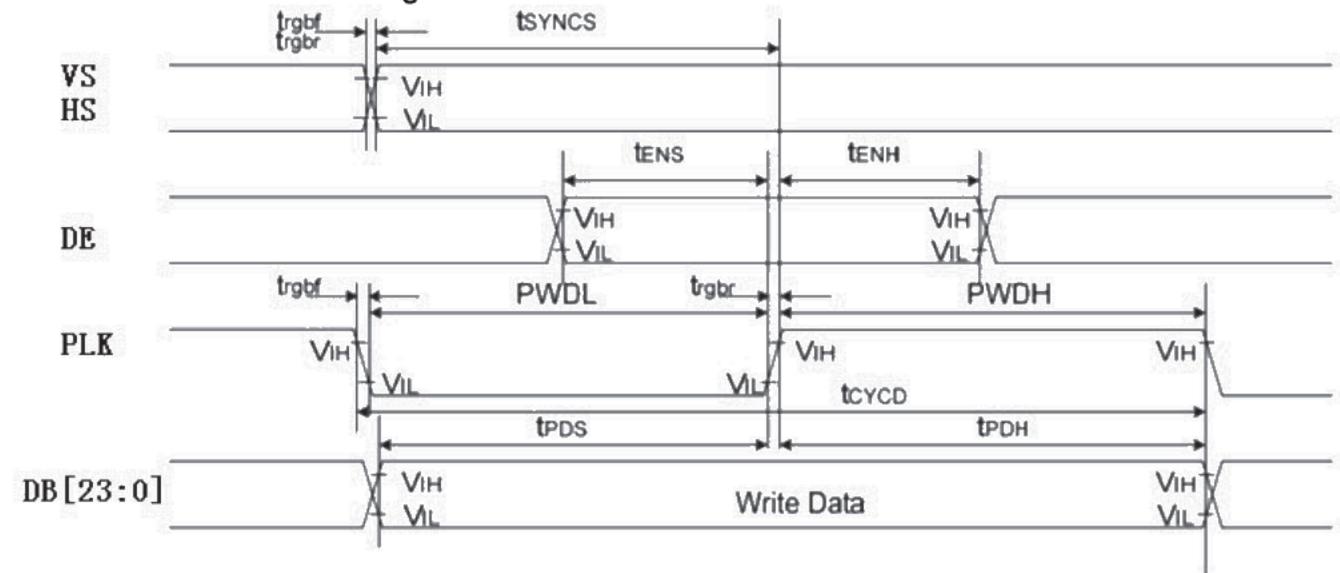
					GND=0V, $Ia = 25 C$
Symbol	Parameter min		max	Unit	Description
tcss	Chip select time(Write)	15	-	ns	
tcsh	Chip select hold time(Read)	15	-	ns	
tchw	CS"H"pulse width	40	-	ns	
twc	Serial clock cycle(Write)	30	-	ns	
twrh	SCL"H"pulse width(Write)	10	-	ns	
twrl	SCL"L"pulse width(Write)	10	-	ns	
trc	Serial clock cycle(Read)	150	-	ns	
trdh	SCL"H"pulse width(Read)	60	-	ns	
trdl	SCL"L"pulse width(Read)	60	-	ns	
tacc	Access time(Read)	10	50	ns	For maximum CL=30pF
toh	Output disable time(Read)	15	50	ns	For minimum CL=8pF
tds	Data setup time(Write)	10	-	ns	
tdh	Data hold time(Write)	10	-	ns	
	tcss tcsh tcнw twc twrh twrl trc trdh trdl tacc toh tds	tcsh Chip select time(Write) tcsh Chip select hold time(Read) tchw CS"H"pulse width twc Serial clock cycle(Write) twrh SCL"H"pulse width(Write) twrl SCL"L"pulse width(Write) trc Serial clock cycle(Read) trdh SCL"H"pulse width(Read) trdl SCL"L"pulse width(Read) tacc Access time(Read) toh Output disable time(Read) tds Data setup time(Write)	tcss Chip select time(Write) 15 tcsh Chip select hold time(Read) 15 tchw CS"H"pulse width 40 twc Serial clock cycle(Write) 30 twrh SCL"H"pulse width(Write) 10 twrl SCL"L"pulse width(Write) 10 trc Serial clock cycle(Read) 150 trdh SCL"H"pulse width(Read) 60 trdl SCL"H"pulse width(Read) 60 trdl SCL"L"pulse width(Read) 10 toh Output disable time(Read) 15 tds Data setup time(Write) 10	tcss Chip select time(Write) 15 - tcsh Chip select hold time(Read) 15 - tchw CS"H"pulse width 40 - twc Serial clock cycle(Write) 30 - twrh SCL"H"pulse width(Write) 10 - twrl SCL"L"pulse width(Write) 10 - trc Serial clock cycle(Read) 150 - trdh SCL"H"pulse width(Read) 60 - trdl SCL"H"pulse width(Read) 60 - trdl SCL"L"pulse width(Read) 60 - tacc Access time(Read) 10 50 toh Output disable time(Read) 15 50 tds Data setup time(Write) 10 -	tcss Chip select time(Write) 15 - ns tcsh Chip select hold time(Read) 15 - ns tchw CS"H"pulse width 40 - ns twc Serial clock cycle(Write) 30 - ns twrh SCL"H"pulse width(Write) 10 - ns twrl SCL"L"pulse width(Write) 10 - ns trc Serial clock cycle(Read) 150 - ns trdh SCL"H"pulse width(Read) 60 - ns trdl SCL"L"pulse width(Read) 60 - ns tacc Access time(Read) 10 50 ns toh Output disable time(Read) 15 50 ns tds Data setup time(Write) 10 - ns

Note: Does not include signal rise and fall times.



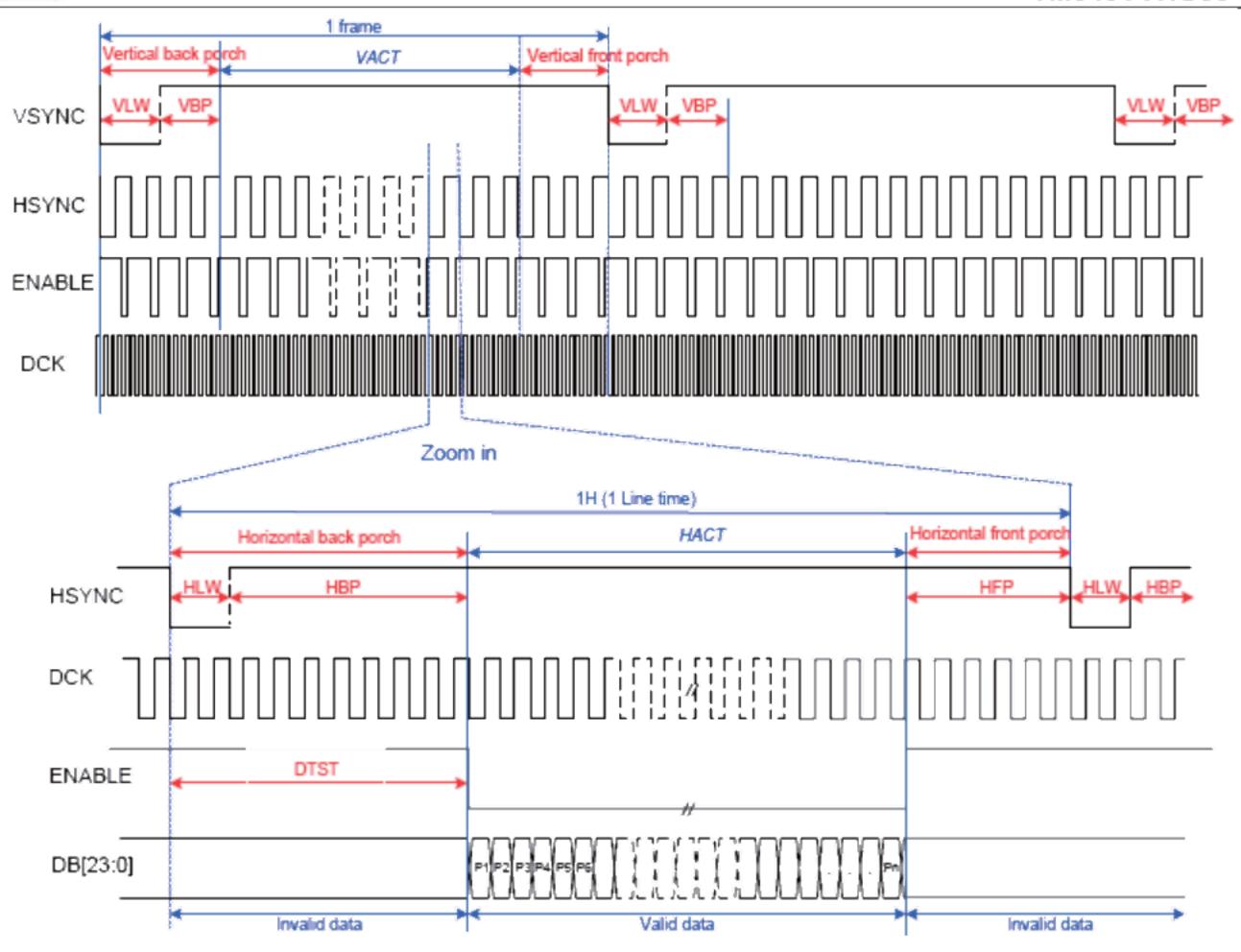
#### 5.2 RGB Interface Characteristics

## 5.2.1 RGB Interface Timing



Signal	Symbol	Parameter	min	max	Unit	Description
VS/HS	tSYNCS	VS/HS setup time	5	-	ns	
	tSYNCH	VS/HS hold time	5	-	ns	
DE	tENS	DE setup time	5	-	ns	
	tENH	DE hold time	5	-	ns	24/18/16-bit bus RGB interface mode
DB[23:0]	tPOS	Data setup time	5	-	ns	NGB interface mode
	tPDH	Data hold time	5	-	ns	
	PWDH	PLK high-level period	13	-	ns	
PLK	PWDL	PLK low-level period	13	-	ns	
	tCYCD	PLK cycle time	28	-	ns	
	trgbr,trgbf	PLK,HS,VS rise/fall time	-	15	ns	





VLW: VSYNC Low pulse Width HLW: HSYNC Low pulse Width DTST: Data Transfer Startup Time Pn: pixel 1, pixel 2..., pixel n.

Parameters	Symbols	Condition	Min.	Тур.	Max.	Units
Frame Rate	FR		50	820	70	fps
Horizontal Low Pulse Width	HLW		5	( <b>x</b> )	80	DOTCLK
Horizontal Back Porch	HBP		10	-	85	DOTCLK
Horizontal Address	HACT	5	-	480		DOTCLK
Horizontal Front Porch	HFP		5	150	80	DOTCLK
Horizontal Blanking Period	HBP + HFP		60		90	DOTCLK
Vertical Low Pulse Width	VLW	0	2		4	Line
Vertical Back Porch*	VBP		4	(70)	II.	Line
Vertical Address	VACT	0	100	800	( Test )	Line
Vertical Front Porch	VFP		2	(#3		Line
Vertical Blanking Period	VBP + VFP		6		ASSES.	Line
Data Clock	DCLK		23.5	IED .	34.9	MHz



## 5.3 Reset Input Timing

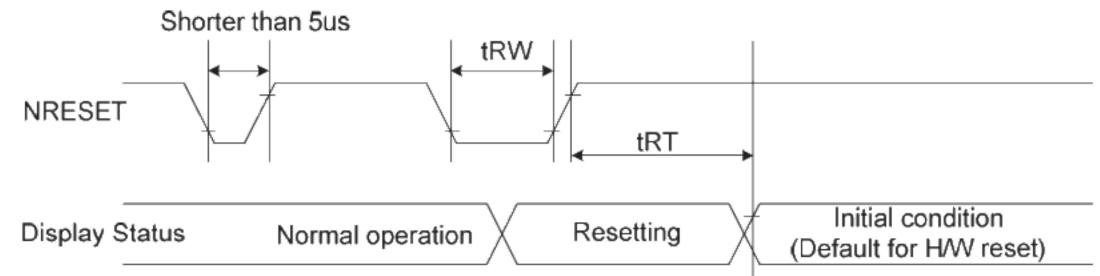


Figure 6.4: Reset input timing

GND=0V, Ta = 25°C

				QIVI	D-0 V, Ta - 25 C
Signal	Symbol	Parameter	min	max	Unit
	tRW	Reset pulse duration	10		us
RESET	tRT	Reset cancel		5(note 1,5)	ms
				120(note 1,6,7)	ms

#### Note:

1.The reset cancel includes also required time for loading ID bytes, VCOM setting and other settings from OTP to registers. This loading is done every time when there is H/W reset cancel time (tRT) within 5 ms after a rising edge of RESET.

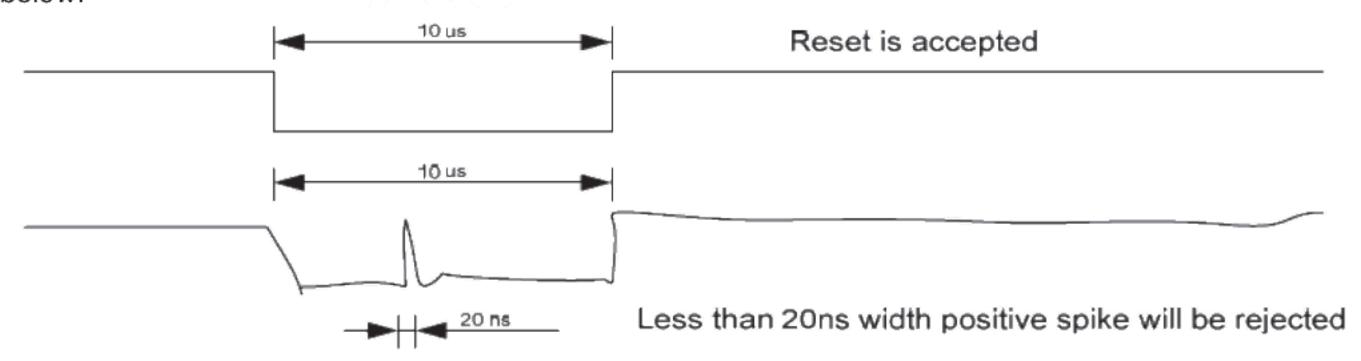
2.Spike due to an electrostatic discharge on RESET line does not cause irregular system reset

according to following table.

RESET Pulse	Action		
Shorter than 5us	Reset Rejected		
Longer than 9us	Reset		
Between 5us and 9us	Reset stars		

- 3. During the Resetting period, the display will be blanked (The display is entering blanking sequence, which maximum time is 120 ms, when Reset Starts in Sleep Out mode. The display remains the blank state in Sleep In mode.) and then return to Default condition for Hardware Reset.
  - 4. Spike Rejection also applies during a valid reset pulse as shown

below:

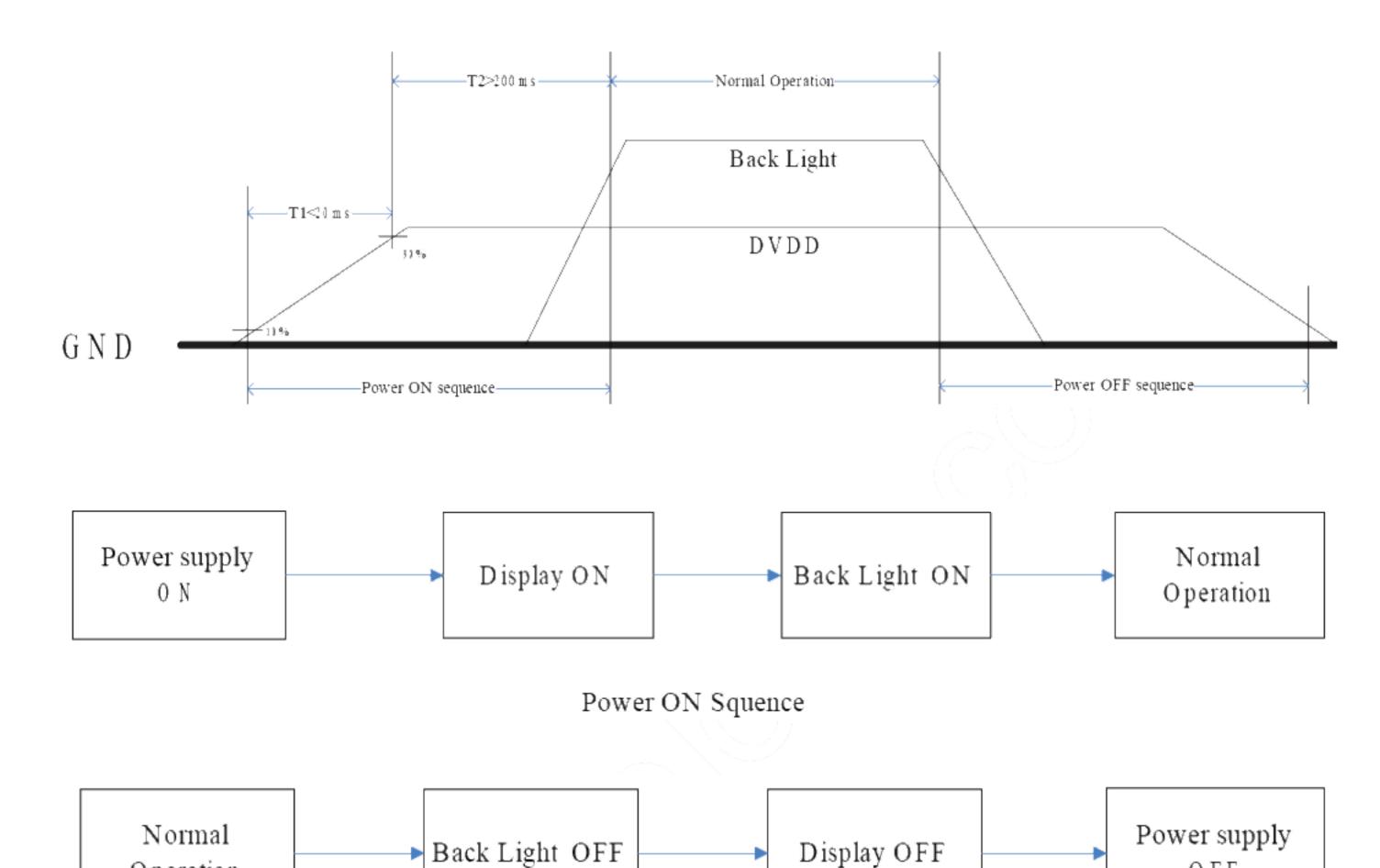


- 5. When Reset applied during Sleep In Mode.
- 6. When Reset applied during Sleep Out Mode.
- 7.It is necessary to wait 5msec after releasing RESET before sending commands. Also Sleep Out command cannot be sent for 120msec.



Operation

## 5.4 Power ON/OFF Timing



Power OFF Squence

OFF



## 6 Capacitive Touch Panel

#### 6.1 Touch Panel Module Characteristics

Item	Description	Note
Driver IC	ST1633I	
Multi Touch Suppor	5 fingers	Add Gesture
Interface	I2C	
Surface hardness	≥7H	
Slave Address	0X70	
Host SCL,SDA Pull-Up Resistance	On customer's board	

6.2 Absolute Maximum Ratings

Item	Symbol	Min	Тур	Max	Unit	Remark	
Operating Temperature	TOP	-20		+70	°C		
Storage Temperature	TST	-30		+80	°C		
Input voltage range	VDDTP	-0.3	/	+6.0	٧		
Static Electricity	Be sure that you are grounded when handing TP						

Note1: If the module exceeds the absolute maximum ratings, it may be damaged permanently .Also, if the module operated with the absolute maximum ratings for a long time, its reliability may drop.



### 6.3 DC Electrical Characteristics

Condition: VDD=IOVDD=3.3V,Ta=25<sup>o</sup>C,unless be specified individually.

								<del></del>
Item		Symbol	Test Condition	MIN	TYP	MAX	Unit	Remark
Power S	Supply	VDDTP		2.7	3.3	3.6	V	
I/O Pow	er Supply	IOVCC		1.6	3.3	3.6	V	
Input Signal	High Level	Vıн		0.85*IOV CC			V	
Voltage	Low Level	VIL		-		0.15*IOVCC	V	
Operatin	g Current	Inml	21TX,12RX		16.1	24	mA	
Idle Curr	ent	lidle	21TX,12RX,scan rate=20Hz		8.1	12.2	mA	
Power D	own Current	IPD				20	uA	
Input Pu Resistor	'	Rpu		50	<u> </u>	60	Kohm	
Output E Current	Priving	Idrv	Von=IOVDDx0.8	6			mA	
Output S Current	Sinking	Isink	VoL=IOVDDx0.2	10	<u>5-34</u>		mA	
Low Volt	age Reset	VLVR				2.3	V	



#### 6.4 AC Electrical Characteristics

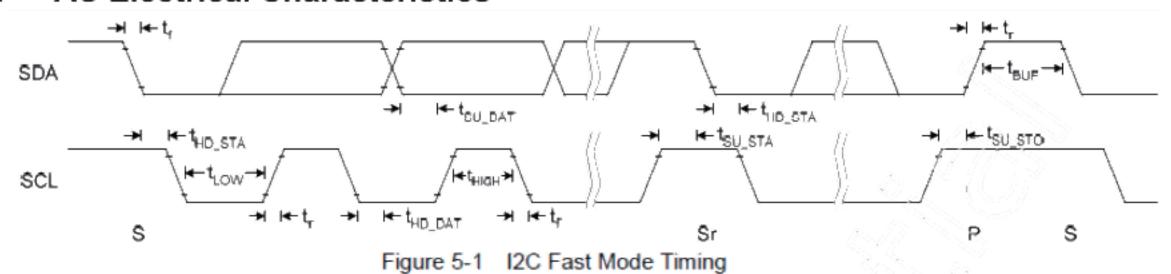


Table 5-3 I2C Fast Mode Timing Characteristic

Conditions: VDD = 3.3V, GND = 0V, T<sub>A</sub> = 25°C

Obligations	5. VDD = 5.5V, OND = 0V, 1 <sub>A</sub> = 25 C				
Symbol	Parameter	$ \wedge$ $-$	Rating	44	Unit
- J		Min.	Тур	Max.	
f <sub>SCL</sub>	SCL clock frequency	0		400	kHz
t <sub>LOW</sub>	Low period of the SCL clock	1.3	),¥	-	us
t <sub>HIGH</sub>	High period of the SCL clock	0.6	7-	-	us
t <sub>f</sub>	Signal falling time	-7	-	300	ns
t <sub>r</sub>	Signal rising time	<u></u>	-	300	ns
t <sub>SU_STA</sub>	Set up time for a repeated START condition	0.6	-	-	us
t <sub>HD_STA</sub>	Hold time (repeated) START condition.  After this period, the first clock pulse is generated	0.6	-	-	us
t <sub>SU_DAT</sub>	Data set up time	100	-	-	ns
t <sub>HD DAT</sub>	Data hold time	0	-	0.9	us
t <sub>su_sto</sub>	Set up time for STOP condition	0.6	-	-	us
t <sub>BUF</sub>	Bus free time between a STOP and START condition	1.3	-	-	us
C <sub>b</sub>	Capacitive load for each bus line	-	-	400	pF



## 6.5 System management

#### 6.5.1 Reset

Master can reset ST1633i through RESET pin. RESET pin is low active and needs hold low for 1us to take effect.

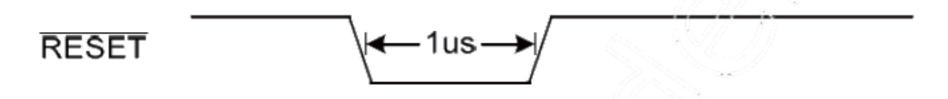


Figure 3-1 RESET Pin Low Pulse Width

#### 6.5.2 Power On/Off Sequence

RESET pin should be held low before power on and power off. During power on, after both VDD and IOVDD reach normal voltage, RESET pin needs to be held low for 5ms to ensure internal block stable.

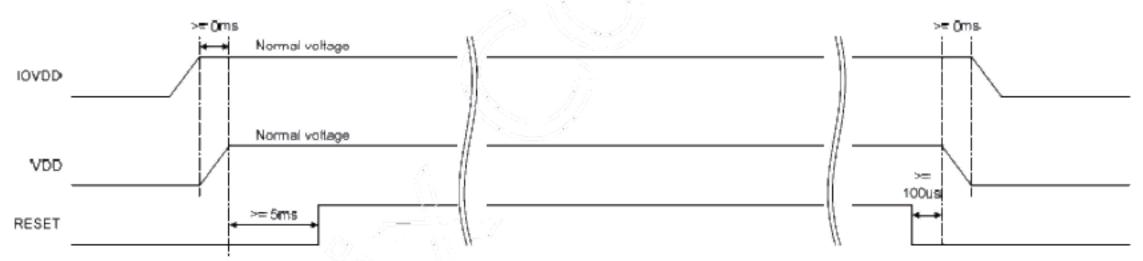


Figure 3-2 Power On/Off Sequence



## 7 Optical Characteristics

Item	1	Symbol	Condition	Min	Тур	Max	Unit	Remark
		θТ		75	85	-		
Viou Angles		θВ	CR≧10	75	85	-	Dograd	Note 0
View Angles		θL		75	85	-	Degree	Note 2
		θR		75	85	-		
Contrast Ratio	)	CR	θ=0°	600	800	- //		Note1 Note3
Response Tim	10	T <sub>ON</sub>	25℃	_	35	50	ms	Note1
nesponse mi		T <sub>OFF</sub>	250		33	30	1115	Note4
	White	Х			0.292			
	vville	у			0.317			Note5
	Pod	Х		- 7	0.625			
Chromoticity	Red	у	Backlight is		0.325			
Chromaticity	Cuan	Х	on	((X)	0.321		_	Note1
	Green	у			0.594			
	Divis	Х			0.154			
	Blue	у		/	0.173			
Uniformity		U	-	75	80		%	Note1 Note6
NTSC			/ -	60	65		%	Note 5
Luminance				250	300		cd/m²	Note1 Note7

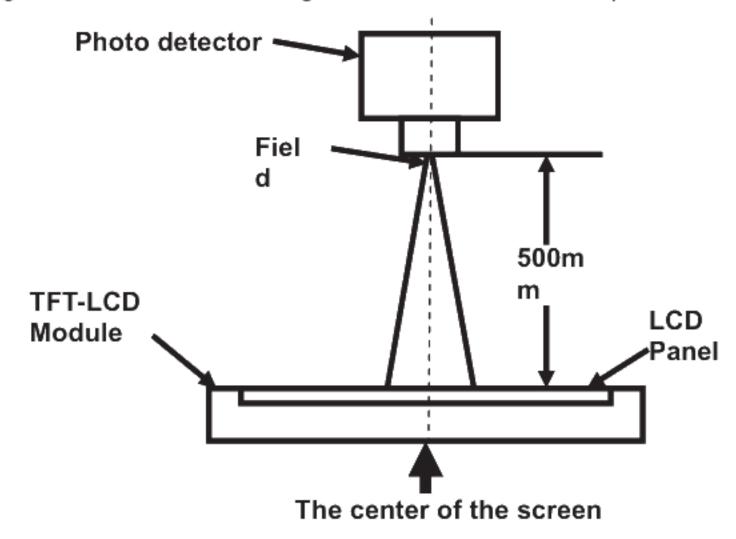
#### Test Conditions:

- 1. I<sub>F</sub>= 20 mA (For each LED), and the ambient temperature is 25℃.
- 2. The test systems refer to Note 1 and Note 2.



## Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system. viewing angle is measured at the center point of the LCD.

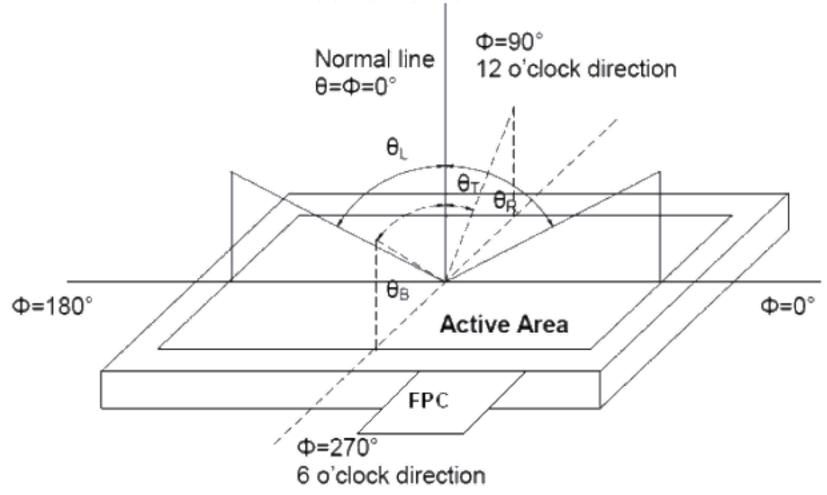


Fig.7.1 Definition of viewing angle

Note 3: Definition of contrast ratio

Contrast ratio (CR) =  $\frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$ 

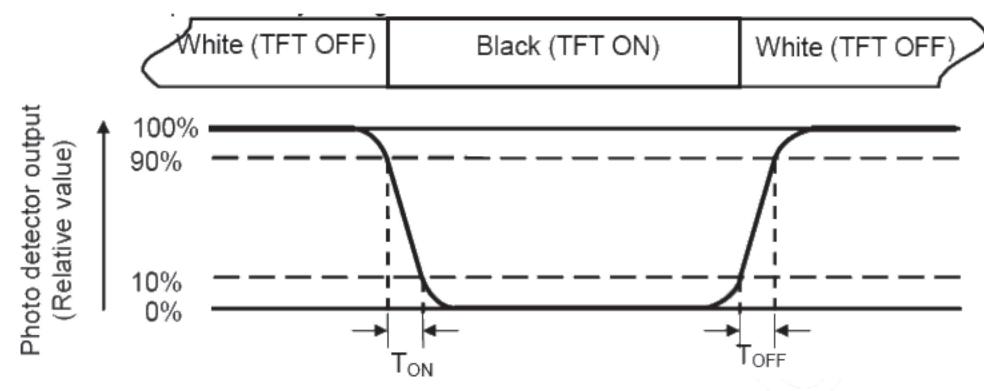
<sup>&</sup>quot;White state ": The state is that the LCD should driven by Vwhite.

<sup>&</sup>quot;Black state": The state is that the LCD should driven by Vblack.



## Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

## Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity(U) = Lmin/Lmax

L-----Active area length W----- Active area width

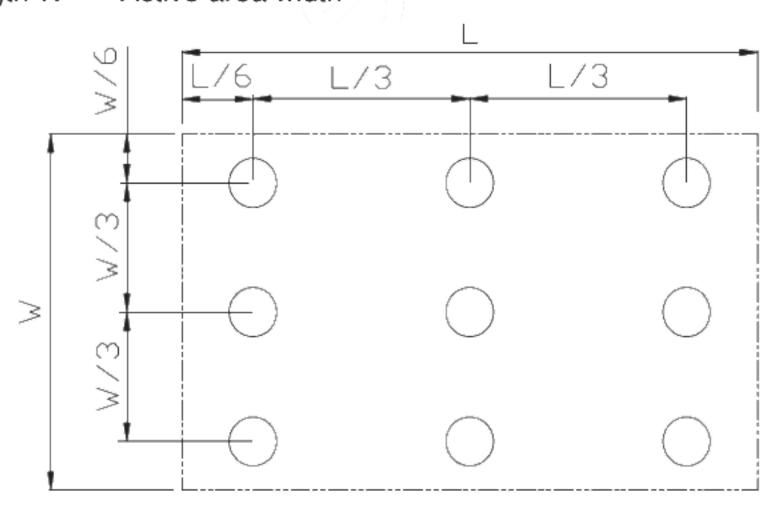


Fig.7.2 Definition of uniformity

Lmax: The measured maximum luminance of all measurement position.

Lmin: The measured minimum luminance of all measurement position.

#### Note 7: Definition of Luminance:

Measure the luminance of white state at center point.



## 8 Environmental / Reliability Test

No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts = +70°C, 240 hours	IEC60068-2-1:2007 GB2423.2-2008
2	Low Temperature Operation	Ta = -20°C, 240 hours	IEC60068-2-1:2007 GB2423.1-2008
3	High Temperature Storage	Ta = +80°C, 240 hours	IEC60068-2-1:2007 GB2423.2-2008
4	Low Temperature Storage	Ta = -30°C, 240 hours	IEC60068-2-1:2007 GB2423.1-2008
5	Storage at High Temperature and Humidity	Ta = +60°C, 90% RH max,240hours	IEC60068-2-78 :2001 GB/T2423.3—2006
6	Thermal Shock (non-operation)	-30°C 30 min~+70°C 30 min, Change time:5min, 20 Cycle	Start with cold temperature, End with high temperature, IEC60068-2-14:1984,GB2423.22 -2002
7	ESD	C=150pF,R=330Ω,5point/panel Air:±8Kv,5times; Contact:±4Kv,5times (Environment:15℃~35℃, 30%~60%.86Kpa~106Kpa)	IEC61000-4-2:2001 GB/T17626.2-2006
8	Vibration Test	Frequency range:10~55Hz Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z. (6 hours for total)	IEC60068-2-6:1982 GB/T2423.10—1995
9	Mechanical Shock (Non Op)	Half Sine Wave 60G 6ms, ±X,±Y,±Z 3times for each direction	IEC60068-2-27:1987 GB/T2423.5—1995
10	Package Drop Test	Height:60cm, 1corner,3edges,6surfaces	IEC60068-2-32:1990 GB/T2423.8—1995

Note1: Ts is the temperature of panel's surface.

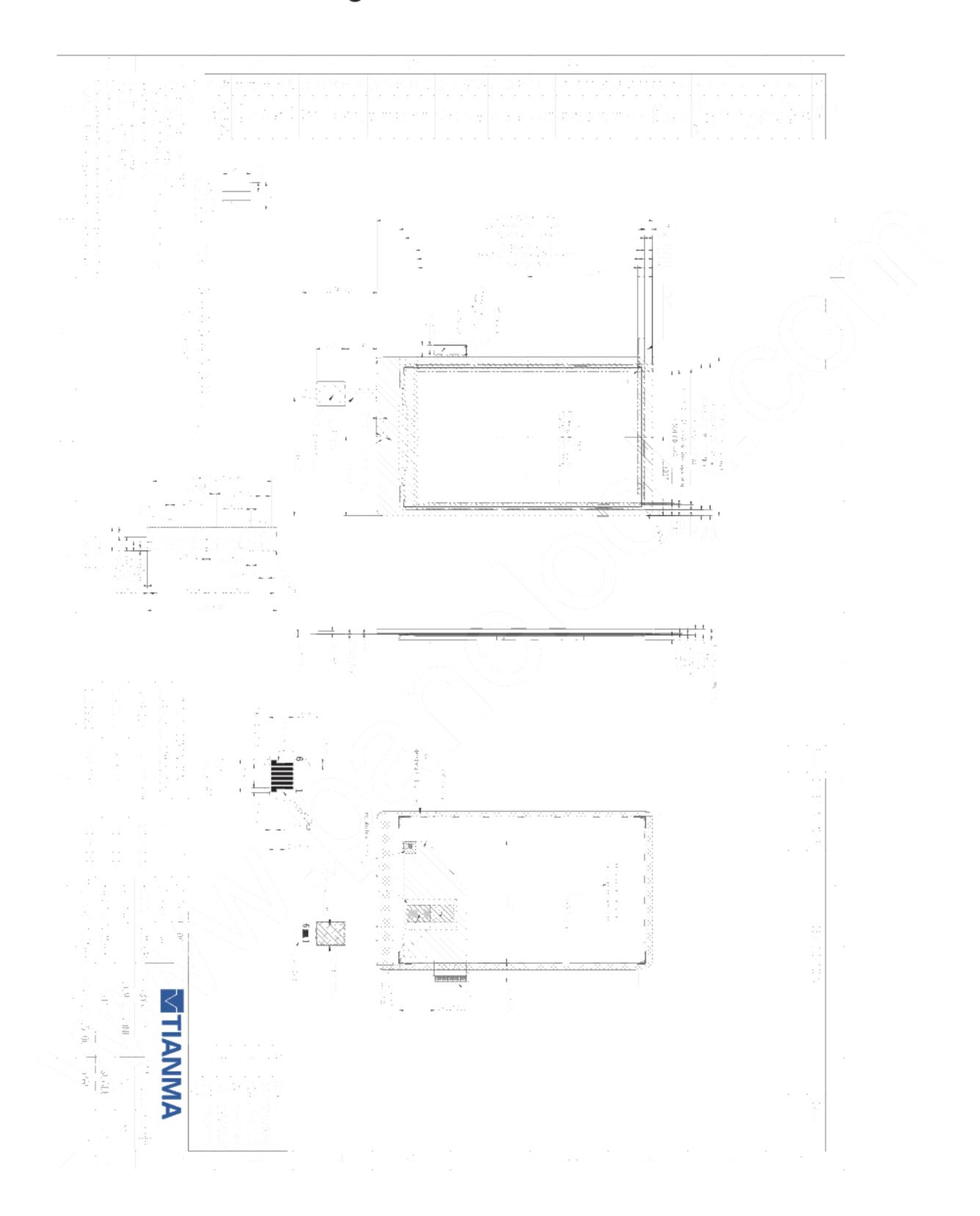
Note2: Ta is the ambient temperature of sample.

Note3: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

Note 4: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.



# 9 Mechanical Drawing





### 10 Precautions for Use of LCD Modules

#### 10.1 Handling Precautions

- 10.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 10.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, pro mptly wash it off using soap and water.
- 10.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 10.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 10.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
  - Isopropyl alcohol
  - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 10.1.6 Do not attempt to disassemble the LCD Module.
- 10.1.7 If the logic circuit power is off, do not apply the input signals.
- 10.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
- 10.1.8.1 Be sure to ground the body when handling the LCD Modules.
- 10.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.
- 10.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 10.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

#### 10.2 Storage precautions

- 10.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 10.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

  Temperature : 0°C ~ 40°C Relatively humidity: ≤80%
- 10.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

#### 10.3 Transportation Precautions:

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.