

MODEL	NO. :	TM065QDHG02
SSUED	DATE:	2012-05-23

VERSION : <u>Ver 2.5</u>

■Preliminary Specification □Final Product Specification

Customer:

Approved by	Notes

SHANGHAI TIANMA Confirmed:

Prepared by	Checked by	Approved by

This technical specification is subjected to change without notice



Table of Contents

Record of Revision	
Updated Mechanical Drawing	
Updated Timing Table	
1. General Specifications	
2. Input/Output Terminals	5
3. BLOCK DIAGRAM	6
4. DC ELECTRICAL CHARACTERISTICS	
4.1 Absolute Maximum Ratings	
5. Timing CHARACTERISTICS	
6. POWER ON/OFF SEQUENCE	12
7. APPENDIX	
8. Optical Characteristics	15
9. Environmental / Reliability Test	18
10. Mechanical Drawing	
11. Packing Drawing	21
12. Precautions for Use of LCD Modules	



Record of Revision

Rev	Issued Date	Description	Editor
1.0	2011-8-5	Preliminary release.	Pingping_wang
1.1	2011-09-01	Updated Surface Treatment and Interface	Pingping_wang
1.2	2011-09-29	Updated Mechanical Drawing	Pingping_wang
2.0	2012-02-09	Updated Timing Table	Pingping_wang
2.1	2012-02-22	Updated current consumption	Pingping_wang
2.2	2012-03-29	Updated weight/ Ivcc/ Temperature test condition	Pingping_wang
2.3	2012-04-12	Updated the Characteristics and Electronic Characteristics	Pingping_wang
2.4	2012-04-17	Updated the Mechanical Drawing	Pingping_wang
2.5	2012-05-25	Update packing information	Pingping_wang



1. General Specifications

	Feature	Spec
	Size	6.5 inch
	Resolution	640 (RGB)× 480
	Interface	6bit LVDS
	Color Depth	262K
	Technology Type	a-Si
	Pixel Pitch (mm)	0.207x0.207
Display Spec.	Pixel Configuration	R.G.B. Vertical Stripe
	Display Mode TM with No	TM with Normally White
	Surface Treatment	AR/TMR
	Viewing Direction	12 o'clock
	Gray Scale Inversion Direction	6 o'clock
	LCM (W x H x D) (mm)	153.0 (W) * 118 (H) *11.9 (D)
	Active Area(mm)	132.480 x 99.360
	With /Without TSP	Without TSP
Mechanical	Weight (g)	165g
Characteristics	LED Numbers	12 LEDs
	Drive IC	NT39413B×2+NT39207B× 1

Note 1: Viewing direction for best image quality is different from TFT definition, there is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002

Note 3: LCM weight tolerance: ± 5%



2. Input/Output Terminals

2.1 TFT LCD Panel _____6bit LVDS

Mating connector DF19-20S-1C

Pi	Symbol	I/O	Description	Remark
ŋ.	VDD	Р	Power Supply	
2	VDD	Р	Power Supply	
3	GND	Р	Ground	
4	NC	-	Not connected	
5	RXIN1-	I	LVDS Receiver Signal(-)	
6	RXIN1+	I	LVDS Receiver Signal(+)	
7	GND	Р	Ground	
8	RXIN2-	ı	LVDS Receiver Signal(-)	
9	RXIN2+	ı	LVDS Receiver Signal(+)	
10	GND	Р	Ground	
11	RXIN3-	ı	LVDS Receiver Signal(-)	
12	RXIN3+	ı	LVDS Receiver Signal(+)	
13	GND	Р	Ground	
14	RXCLK-	I	LVDS Receiver Clock Signal(-)	
15	RXCLK+	I	LVDS Receiver Clock Signal(+)	
16	NC	-	Not connected	
17	U/D	ı	Vertical reverse (L: up to down scan H: down to up scan)	Note: Don't let this pin open
18	R/L	I	Horizontal reverse (H; left to right scan L; right to left)	Note: Don't let this pin open
19	NC	U -	Not connected	
20	NC	-	Not connected	

P: Power/GND; I: input pin; O: output

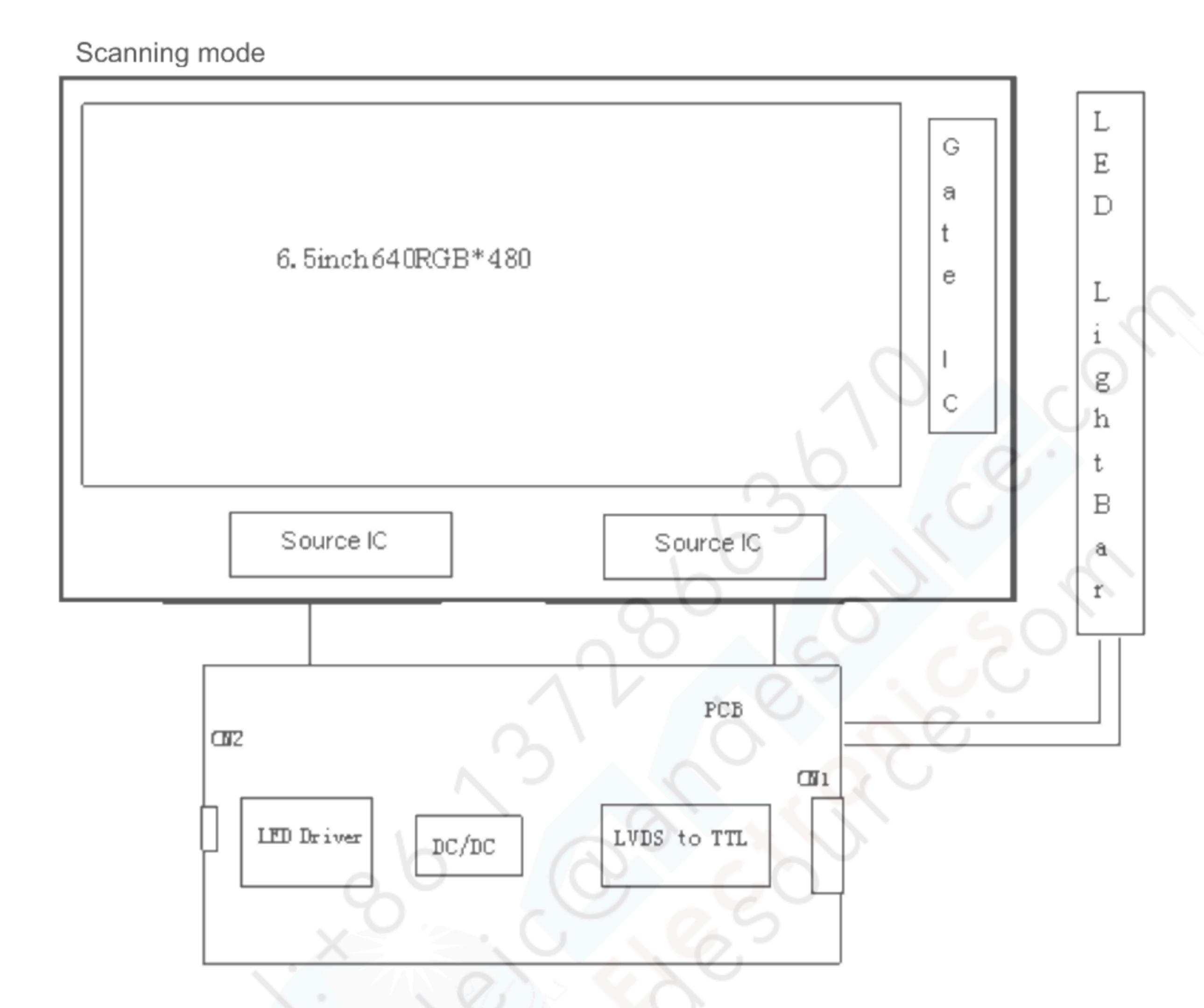
2.2 CN2 (Backlight Interface)

Matching connector: STM P24016

Pin	Symbol	Pin Description
1	VLED	12V Input
2	VLED	12V Input
3	GND	Ground
4	GND	Ground
5	LED On/Off	3.3V On; GND Off
6	PWM DIM	Dimming signal



3. BLOCK DIAGRAM





4. DC ELECTRICAL CHARACTERISTICS

4.1 Absolute Maximum Ratings

(GND=0V, Ta = 25°C)

Item	Symbol	MIN	MAX	Unit	Remark
LCD Drive Voltage	VCC	-0.50	5.00	V	Note 4-1
LED BLU Drive Voltage	VLED	0	20	V	
LED BLU Drive Dim Voltage	DIM	0	5	V	
Operating Temperature	Тор	-20	70	°C	
Storage Temperature	Tst	-30	80	°C	

Note 4-1: The parameter is for driver IC (Source driver & Gate driver) only.

4.2 Recommended Operating Condition

4.2.1 LCD DC Characteristics

(GND=0V, Ta = 25°C)

Item		Symbol	MIN	TYP	MAX	Unit	Remark
Digital supply Voltage		VCC	3.00	3.30	3.60	V	
Current co	Current consumption			210	315	mA	Note 4-2
I	Low Level	V _{IL}	0		0.3×VCC	V	HD,VD,R0~R5,
Input Signal Voltage	High Level	V _{IH}	0.7×VCC		VCC	V	G0~G5,B0~B5, DENA,REV.

Note4-2: To test the current dissipation, use "all Black Pattern" test pattern at 3.3V of VCC.

4.2.2 Backlight Unit

(GND=0V, Ta=25℃)

ltem	Symbol	MIN	TYP	MAX	Unit	Remark
LED driver input voltage	VLED	9	12	15	V	100% Duty
LED driver input current	ILED	180	200	240	mA	100% Duty
Backlight Power Consumption	W _{BL}	_	2400		mW	100% Duty
V/LED 0 = /04	on	2.4	3.3	_	V	
VLED On/Off	off		0	0.5	V	
PWM voltage	High	2.4	3.3	_	V	
T VVIVI VOILage	Low		0	0.6	V	
Dimming Frequency	Fpwm	200		30K	hZ	
Dimming Duty	Dpwm	5		100	%	



4.2.3 LED Driving Characteristics(internal use only).

(GND=0V, Ta=25°C)

Item	Symbol	MIN	TYP	MAX	Unit	Remark
Forward Current	I		120	160	mA	
Forward Voltage	V _{BL}		19.2	21.0	V	Note 4-4
Backlight Power Consumption	W _{BL}		2304		mW	

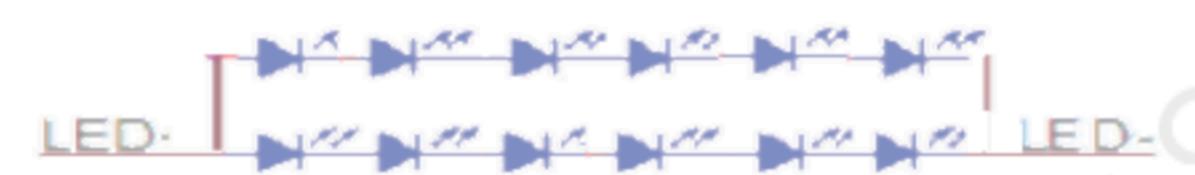
Note 4-3: The LED driving condition is defined for each LED module.

Note 4-4: The LED must be drive by constant forward current and the LED forward voltage only for reference. Optical performance should be evaluated at Ta=25°C only.If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

Note 4-5: One LED: IF =60 mA, VF =3.2V.

Note 4-7: Lifetime: 50000H (typ)

LED Connection of Backlight

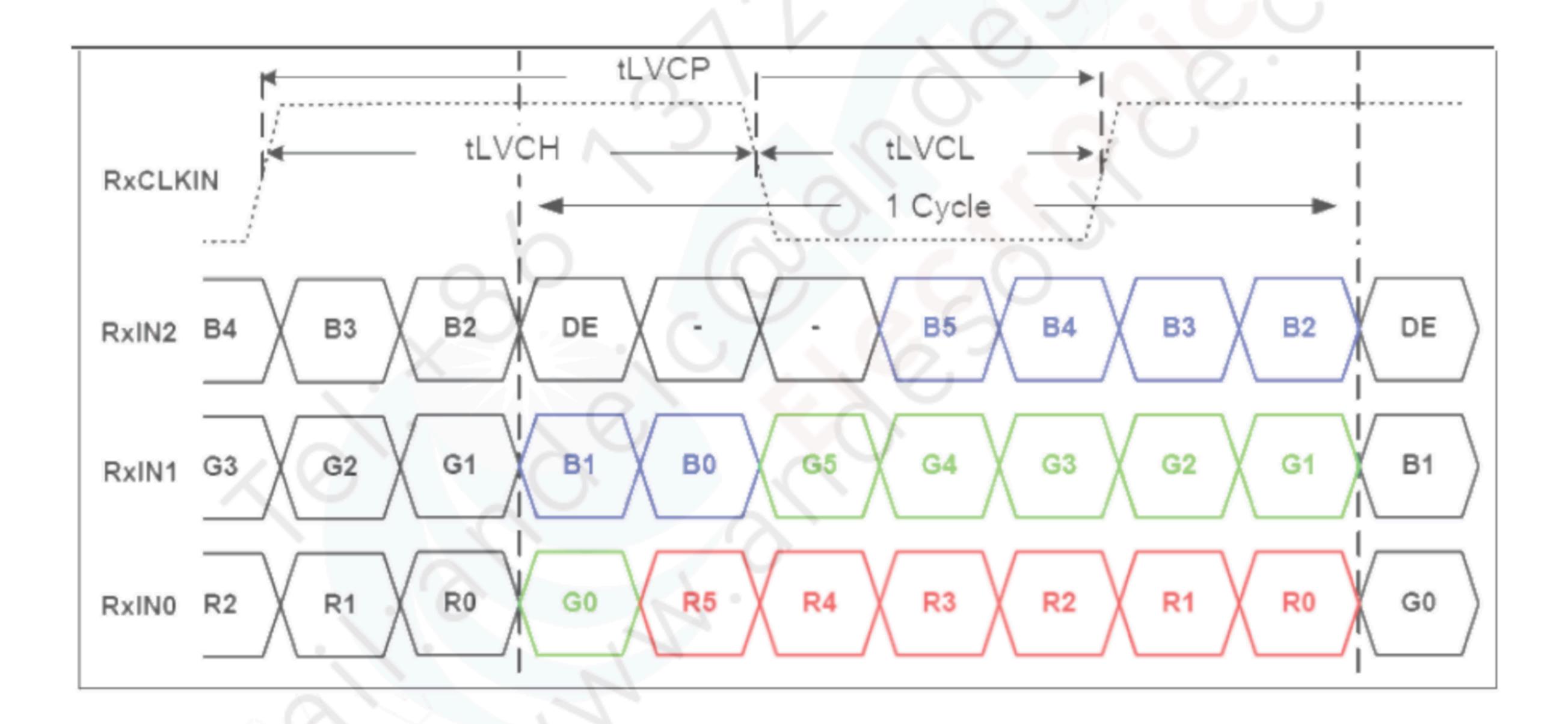


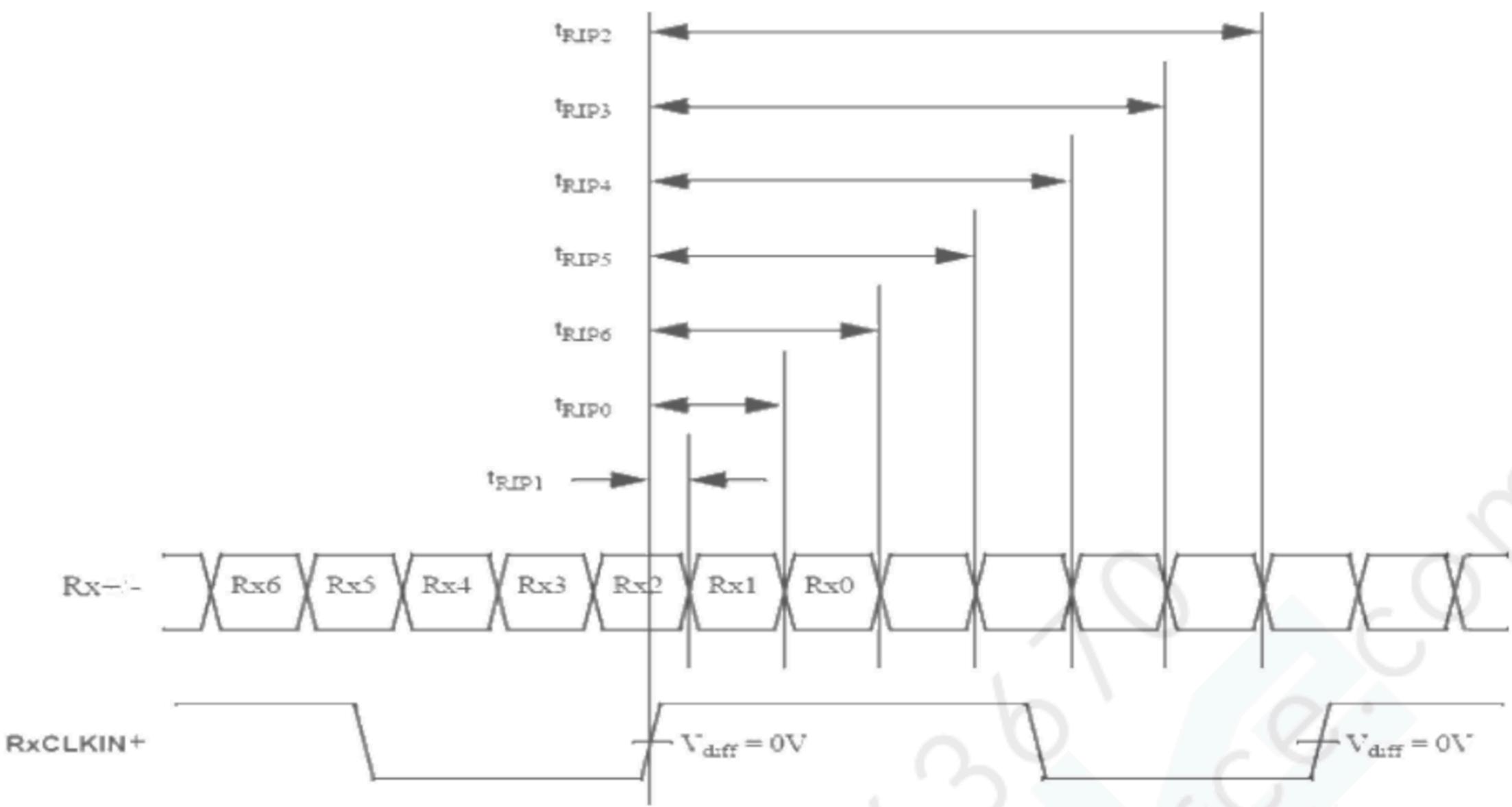


5. Timing CHARACTERISTICS

5.1 AC Electrical Chracteristics

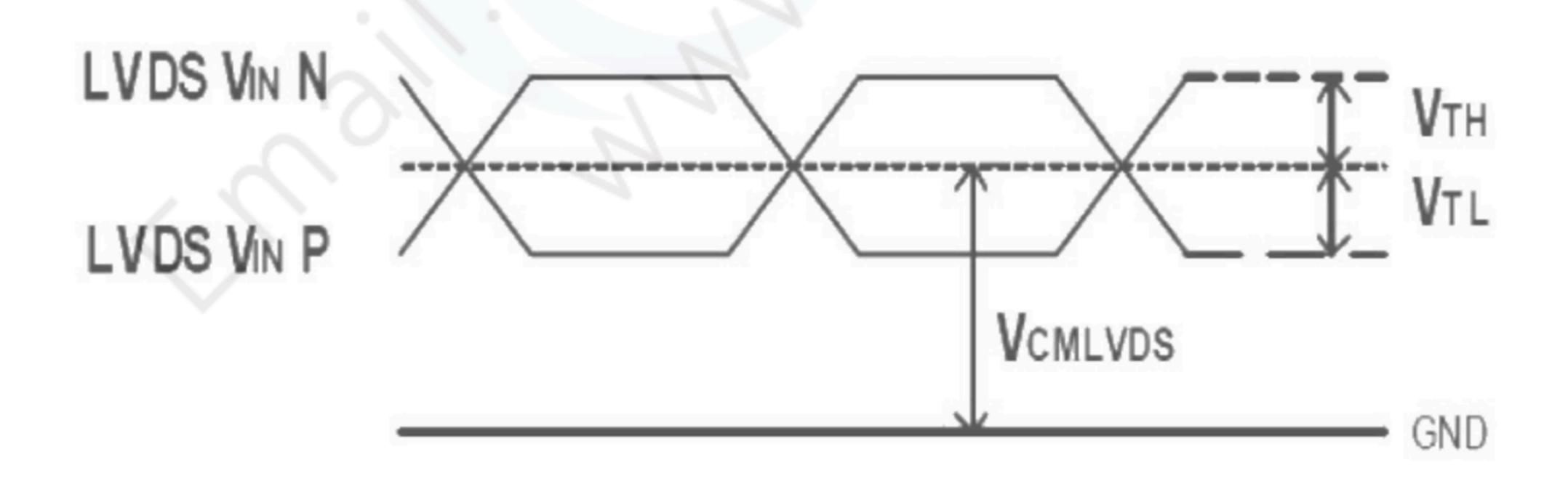
Parameter	Symbol	Min	Тур	Max	Unit	Remark
RxCLKIN frequency	flvcp	24.8	25.2	31.5	MHZ	
RxCLKIN Period	tlvcp	40.3	39.7	31.7	ns	
RxCLKIN High Time	tlvch		4T/7		ns	
RxCLKIN Low Time	tlvcl		3T/7		ns	
Input Data Position0	tRIP1	-0.4	0.0	0.4	ns	
Input Data Position1	tRIP0	T/7-0.4	T/7	T/7+0.4	ns	
Input Data Position2	tRIP6	2T/7-0.4	2T/7	2T/7+0.4	ns	
Input Data Position3	tRIP5	3T/7-0.4	3T/7	3T/7+0.4	ns	
Input Data Position4	tRIP4	4T/7-0.4	4T/7	4T/7+0.4	ns	
Input Data Position5	tRIP3	5T/7-0.4	5T/7	5T/7+0.4	ns	
Input Data Position6	tRIP2	6T/7-0.4	6T/7	6T/7+0.4	ns	





5.2 DC Electrical Characteristics

				_			
Item		Symbol	MIN	TYP	MAX	Unit	Remark
Digital supply Voltage		VCC	3.00	3.30	3.60	V	
Valta a	Low Level	VIL	0		0.3*VCC	V	Only for REV
	High Level	VIH	0.7*VCC		VCC	V	Offig for KEV
Common Mode Voltage		VCMLVDS	-	1.25			For RxINx+/-,
Differential Input High Threshold		VTH	- (-0)	-	+100	mV	RxCLKIN+/-
Differential Input Low Threshold		VTL	-100	6-0	-	mV	
Input Current		IIN	-10	5	+10	uA	
Resistance		R		100	-	Ω	
Current of digital supply voltage		IVCC	-	205	_		VCC=3.3V colorbar pattern



LVDS DC timing diagram

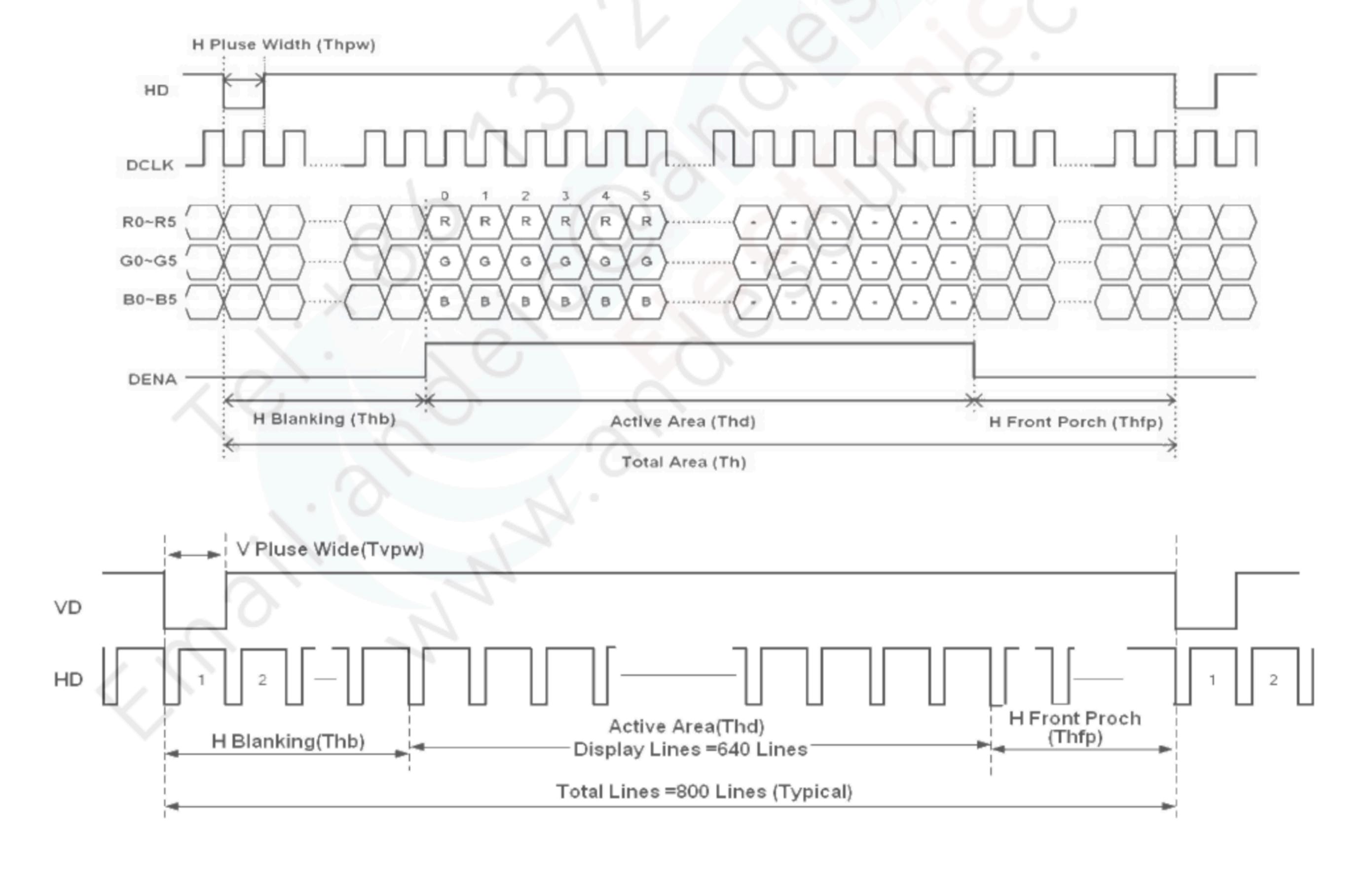


5.3 Timing Table

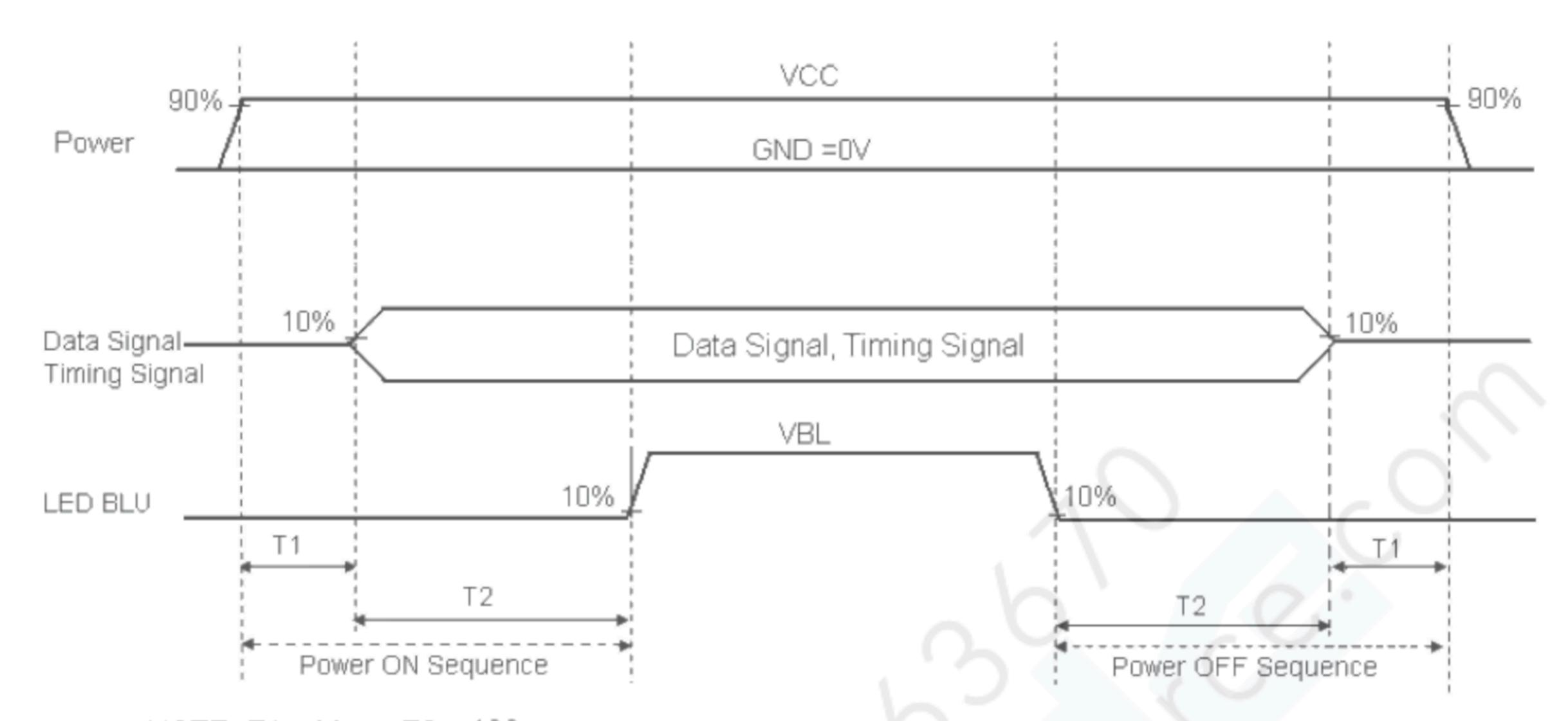
(VCC=3.3V, AVDD=10V, GND=0V, Ta=25°C)

Parameter	Symbol	Symbol	Min.	Тур.	Max.	Unit
DCLK	Dot clock frequency	Fclk	24.8	25.2	31.5	MHz
DCLK	Dot clock cycle	Tclk	31.75	39.68	40.32	ns
	Horizontal	Thd	640	640	640	Tclk
	1 horizontal line	Th	800	800	1000	Tclk
HD	Hsync pluse width	Thpw	1			Tclk
	Horizontal blank	Thb	144	144	144	Tclk
	Horizontal front porch	Thfp	16	16	216	Tclk
	Vertical display area	Tvd		480		Th
	Vsync period time	Tv	516	525	570	Th
VD	Vsync pluse width	Tvpw	1			Th
	Vsync blank	Tvb	35	35	35	Th
	Vsync front porch	Tvfp	1	10	55	Th

Note5-1: DEN timing refer to HD, VD input timing



6. POWER ON/OFF SEQUENCE



NOTE: T1≥30ms; T2≥100ms;

7. APPENDIX

7.1 LCD DC Characteristics

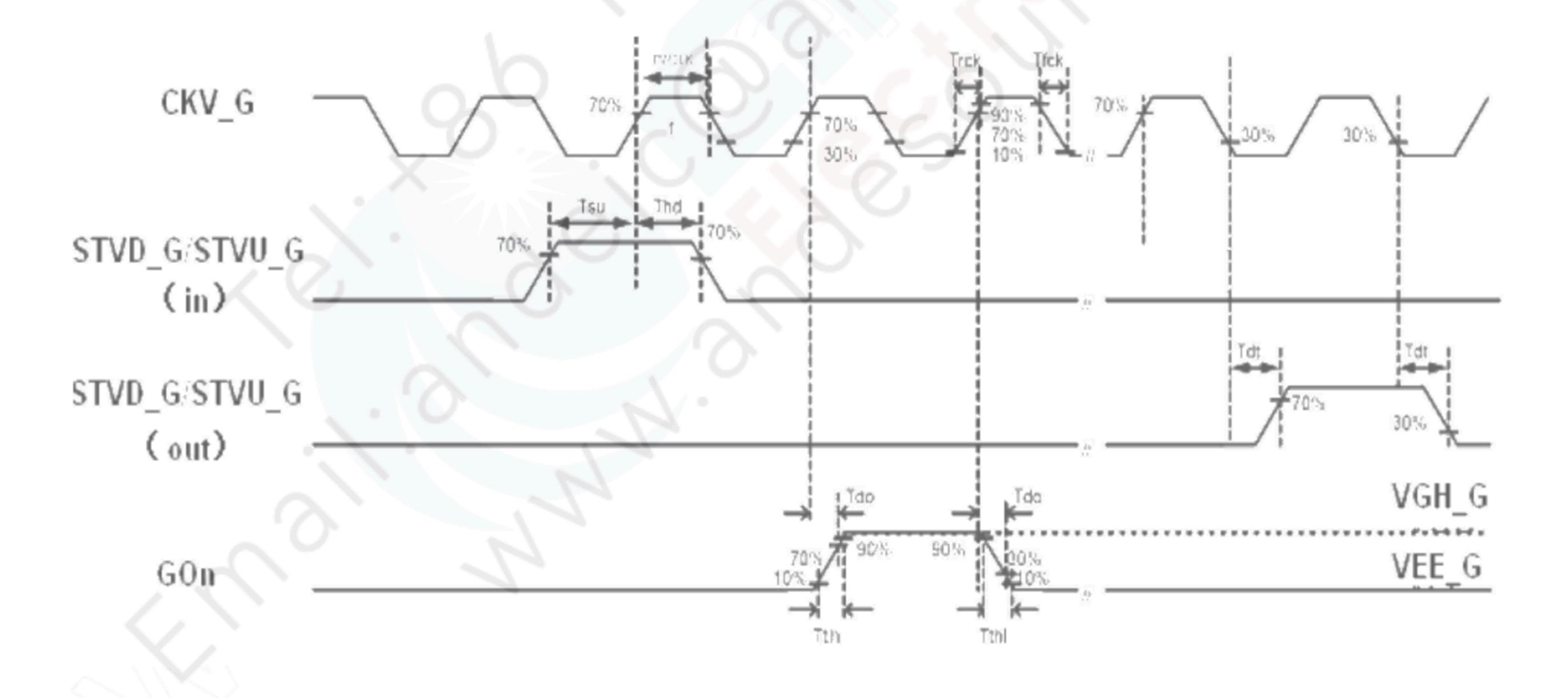
(GND=0V, Ta = 25°C)

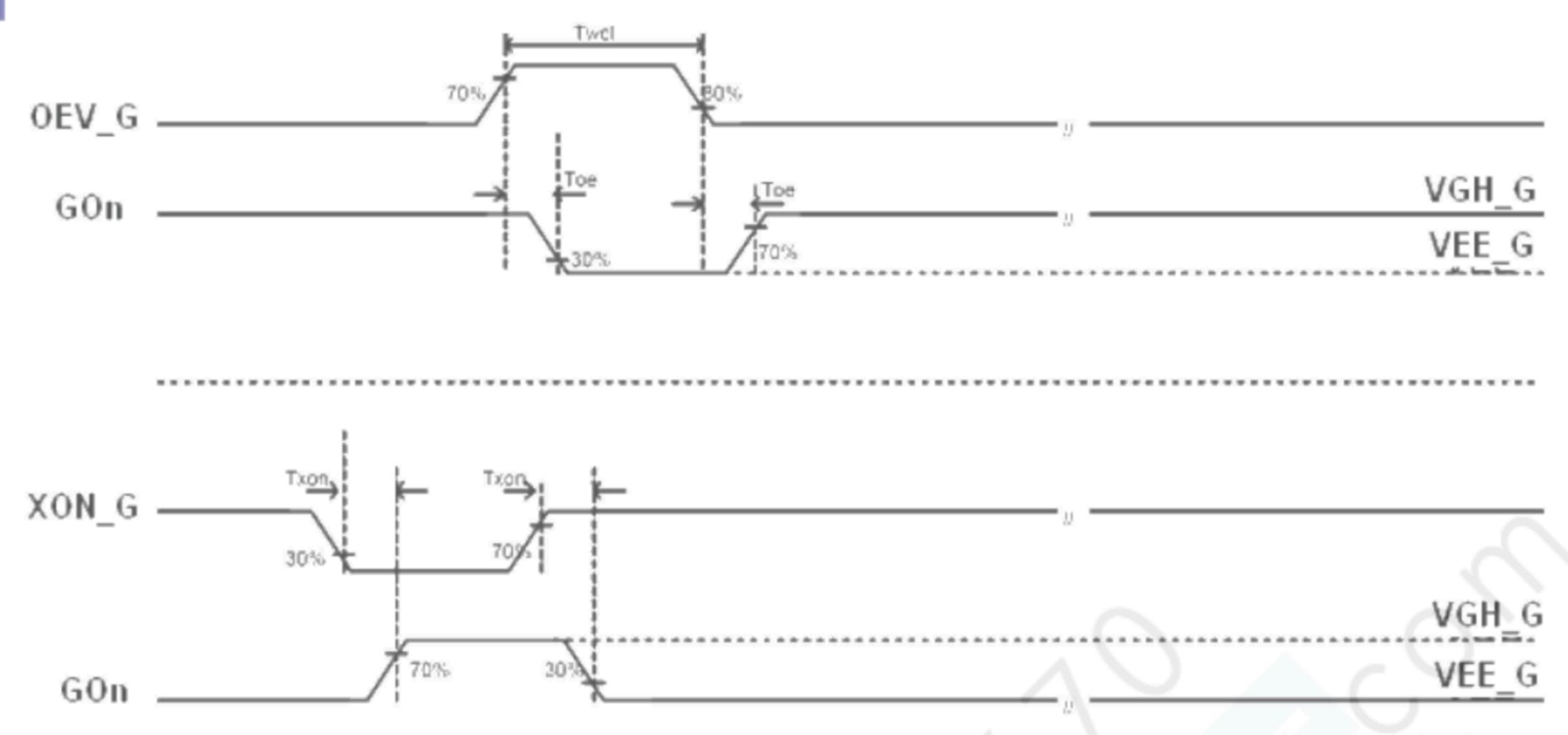
					,		
It	em	Symbol	MIN	TYP	MAX	Unit	Remark
Digital supply Voltage		VCC	3.00	3.30	3.60	V	
Analog sup	oply Voltage	AVDD	10.37	10.95	11.34	V	
Gate or	n voltage	VGH G	19.00	20.00	21.00	V	
Gate of	f voltage	VEE G	-6.30	-6.00	-5.70	V	
Common	Electrode	VCOM		4.73		V	Note7-2
Input Signal	Low Level	VIL	0		0.3×VCC	V	
Voltage	High Level	V _{IH}	0.7×VCC		VCC	V	
Output Signal	Low Level	Vol	GND		0.2×VCC	V	
Voltage	High Level	Voн	0.8×VCC		VCC	V	
Current of VC	C Power supply	lvcc		TBD		mA	Note 7-3
VCC (Current				22.78	mA	
AVDD Current					36.14	mA_	
VGH G Current					0.34	mA	
VEE G	Current				0.36	mA	

Note7-2: For different LCM, the value may have a bit of difference.

Note7-3: To test the current dissipation, use "all Black Pattern".

7.2 Gate Driver Input Timing





AC Characteristics

(VGH_G=20V, VEE_G=-6V, VCC=3.3V, GND=0V, TA=25°C)

Cumbal	Doromotoro	N/lin	Tyrn	Max	Llmit	Domork
Symbol	Parameters	Min	Тур	Max	Unit	Remark
Tdt	STVD_G/STVU_G Delay Time	\neg		500	ns	
Tdo	Driver Output Delay Time	0	_	900	ns	
Tthl	Output Falling Time	_	400	800	ns	
Ttlh	Output Rise Time	+	500	1000	ns	
Toe	OEV_G to Driver Output Delay Time			900	ns	
Fclk	CKV_G Frequency			200	KHz	
Trck	CKV_G Rise Time			100	ns	
Tfck	CKV_G Falling Time		9	100	ns	
PWCLK	CKV_G Pluse Width (High period or Low period)	500		_	ns	
Tsu	STVD_G/STVU_G Setup Time	200			ns	
Thd	STVD_G/STVU_G Hold Time	300			ns	
Twcl	Output Enable pluse width	1			ns	



8. Optical Characteristics

Ta=25°C

Iten	1	Symbol	Condition	Min	Тур	Max	Unit	Remark
		θТ		50	60			
View Angles		θВ	CD \ 10	60	70		Danna	NI-4- O
		θL	CR≥10	60	70		Degree	Note 2
				60	70			
Contrast Ratio)	CR	θ=()°	400	500			Note1 Note3
D		Ton	25.00		200	20		Note1
Response Tim	ne	T _{OFF}	25°C		20	30	ms	Note4
	VA (In the	X			0.319 ± 0.05			Note5 Note1
	Red	У	Backlight is on		0.355 ± 0.05	(6)		
		X		, \	0.597 ± 0.05	1		
Chanana ati aitu .		У		(()	0.329 ± 0.05			
Chromaticity	C == = ==	X		0-	0.354 ± 0.05			
	Green	У			0.594±0.05			
	Divo	X		(0.157±0.05	6		
	Blue	У			0.114 ± 0.05)		
Uniformity		U		75	80		%	Note1 Note6
NTSC					50		%	Note 5
Luminance		L		600	800		(without TP) cd/m²	Note1 Note7

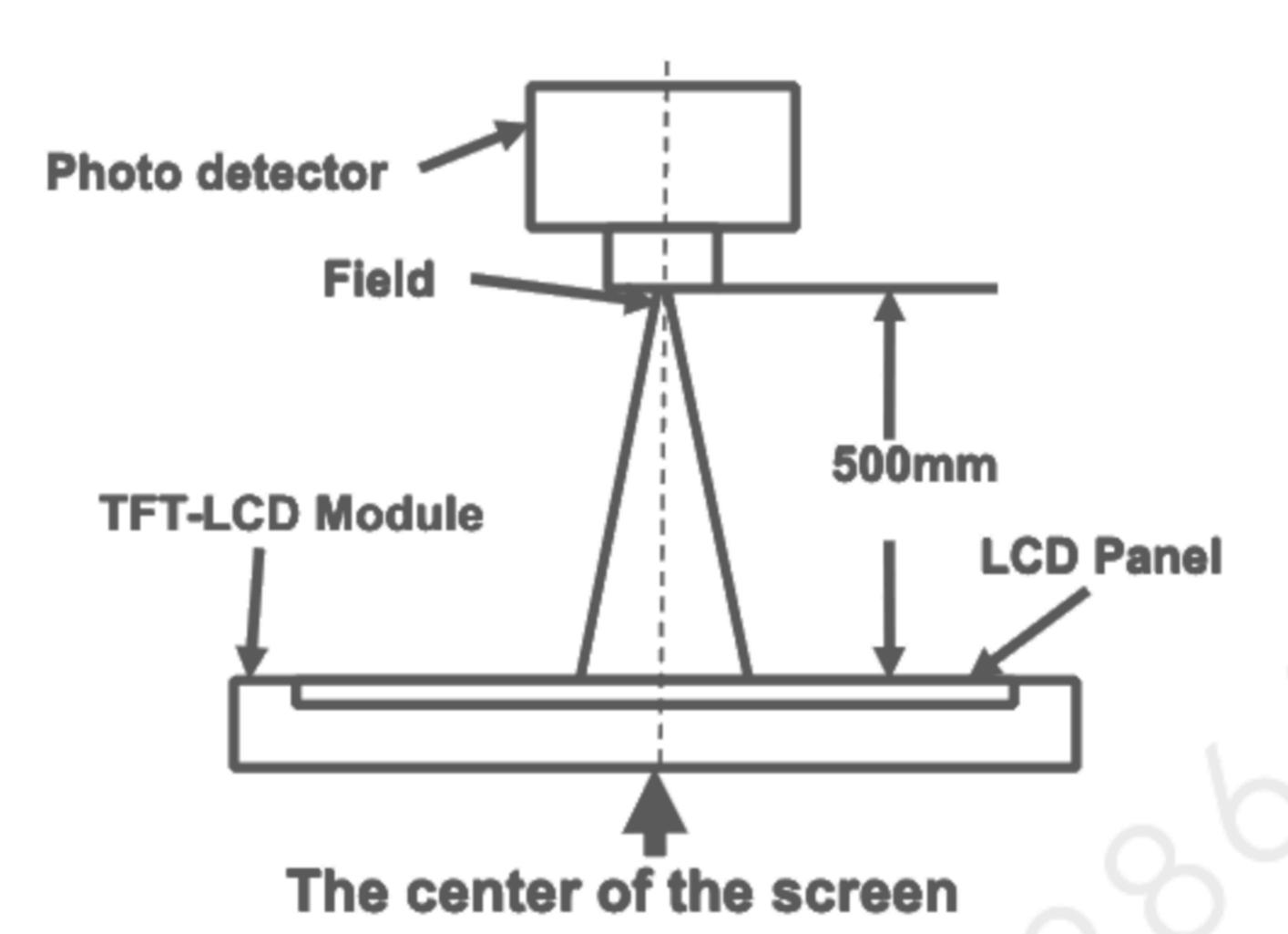
Test Conditions:

- 1. I_F= 20mA, V_F=22.4V,the ambient temperature is 25℃.
- 2. The test systems refer to Note 1 and Note 2.



Note 1: Definition of optical measurement system.

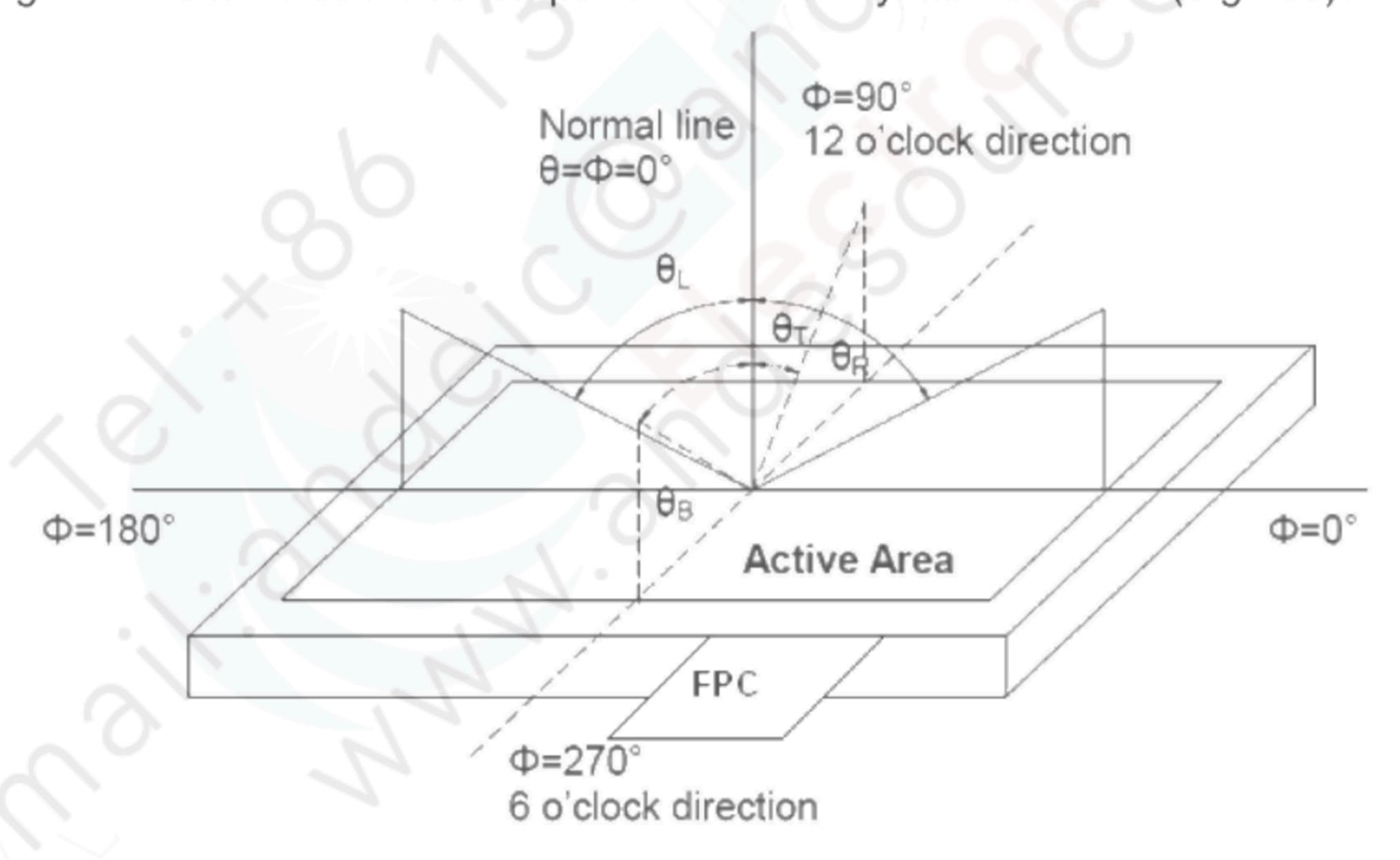
The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Item	Photo detector	Field
Contrast Ratio		
Luminance	CD 2A	10
Chromaticity	SR-3A	
Lum Uniformity		
Response Time	BM-7A	2°

Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



Note 3: Definition of contrast ratio

 $Contrast \ ratio \ (CR) = \frac{Luminance \ measured \ when \ LCD \ is \ on \ the \ "White" \ state}{Luminance \ measured \ when \ LCD \ is \ on \ the \ "Black" \ state}$

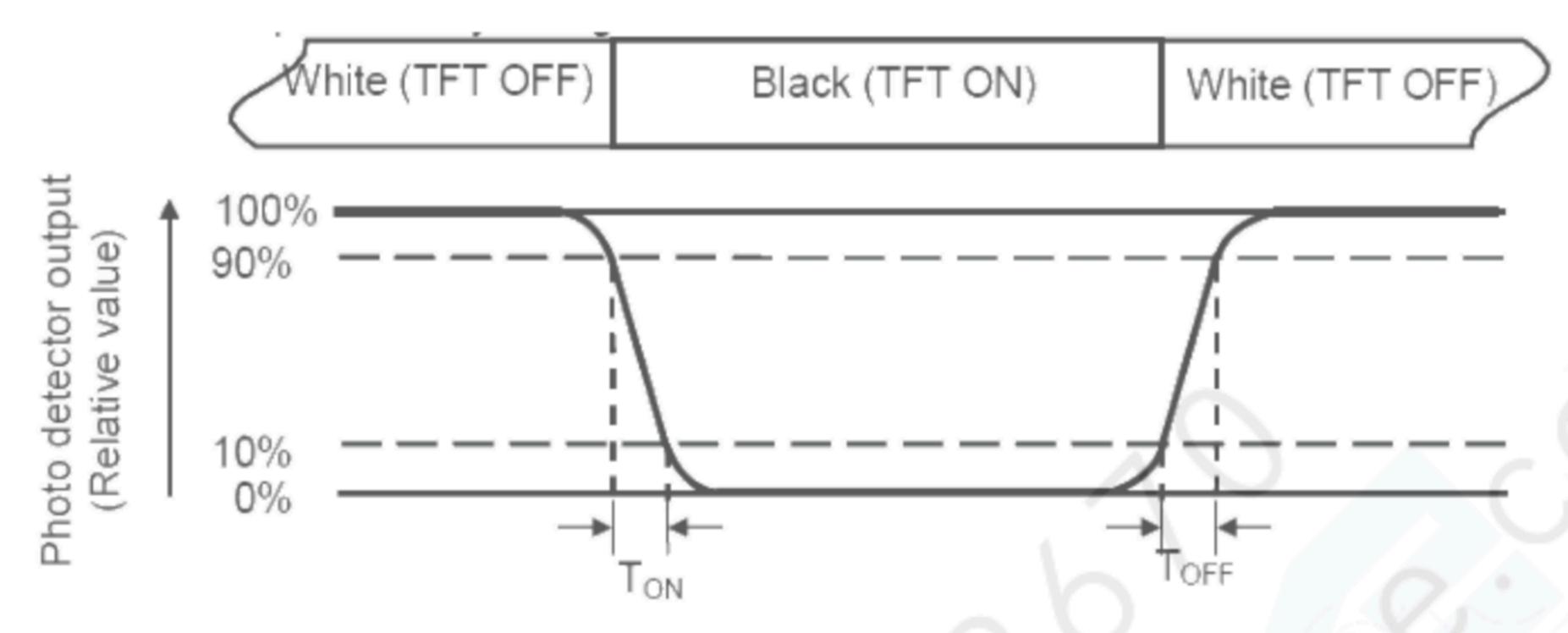
"White state ": The state is that the LCD should drive by Vwhite.

"Black state": The state is that the LCD should drive by Vblack.

Vwhite: To be determined Vblack: To be determined.

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

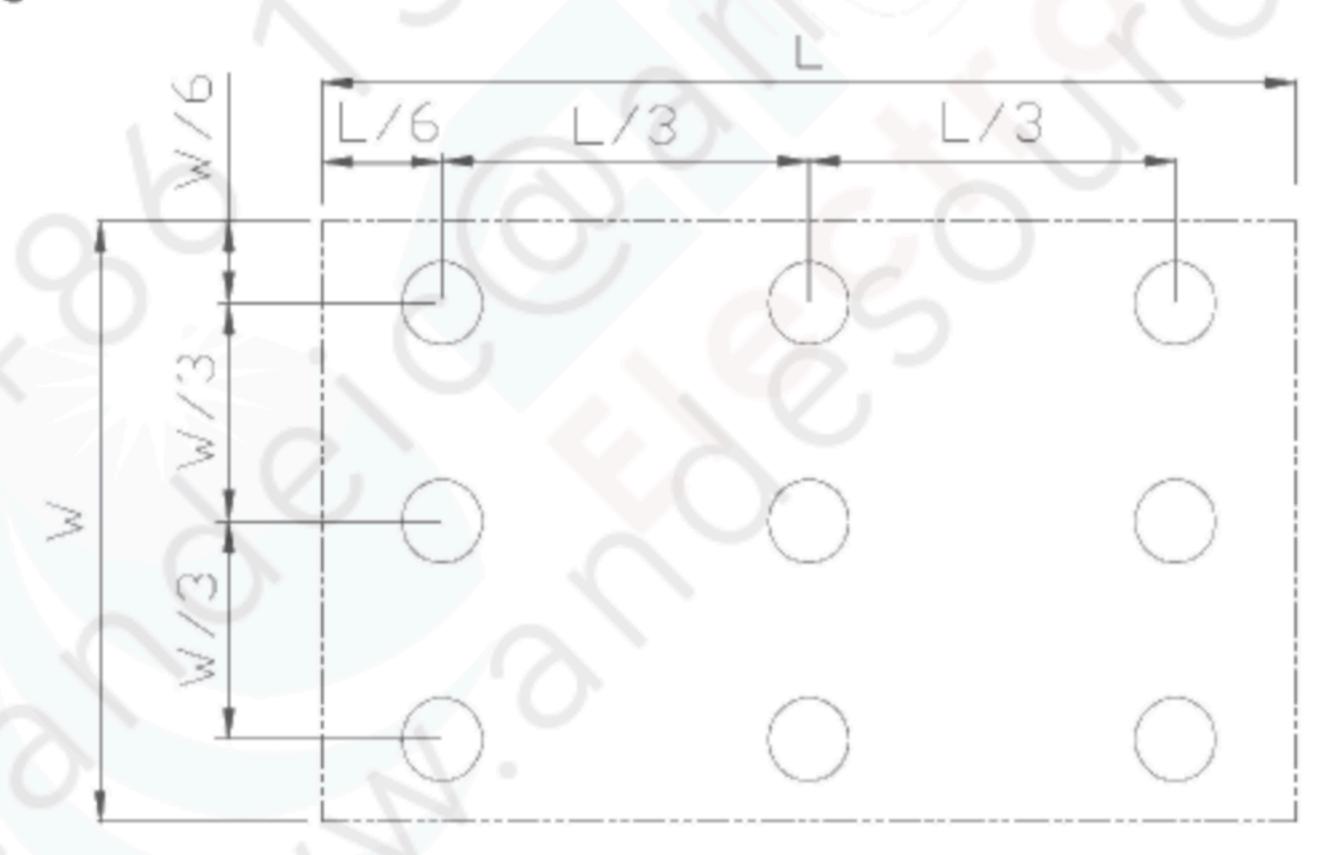
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/Lmax

L----- Active area length W----- Active area width



Lmax: The measured Maximum luminance of all measurement position.

Lmin: The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

Measure the luminance of white state at center point.



9. Environmental / Reliability Test

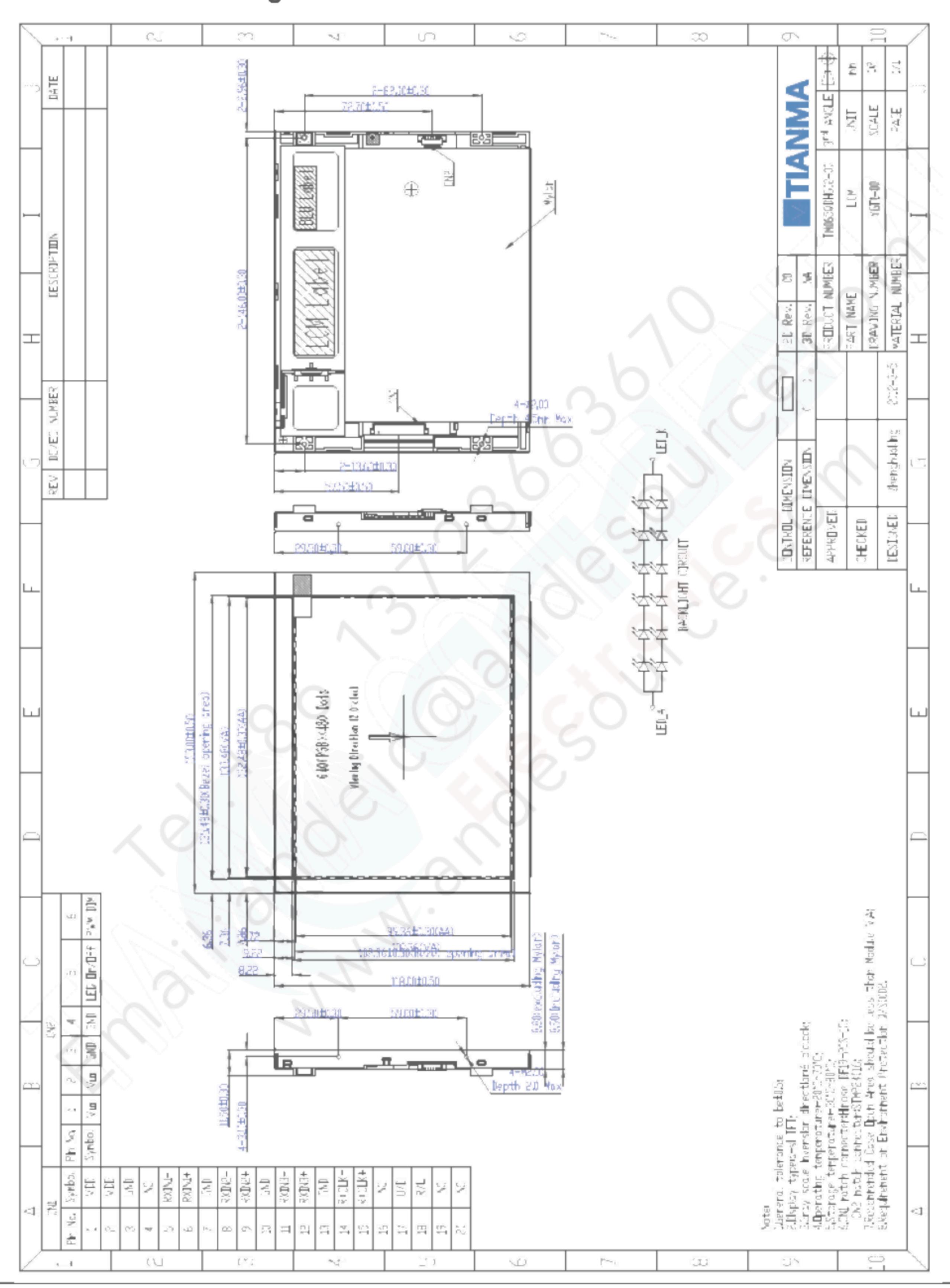
No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts = +70℃, 240 hours	IEC60068-2-2 GB2423.2
2	Low Temperature Operation	Ta = -20℃, 240 hours	IEC60068-2-1 GB2423.1
3	High Temperature Storage	Ta = +80°C, 240hours	IEC60068-2-2 GB2423.2
4	Low Temperature Storage	Ta = -30°C, 240 hours	IEC60068-2-1 GB2423.1
5	Storage at High Temperature and Humidity	Ta = +60℃, 90% RH max,240hours	IEC60068-2-3 GB/T2423.3-
6	Thermal Shock (non-operation)	-30°C 30 min~+80°C 30 min, Change time:5min, 100 Cycle	IEC60068-2-14 GB2423.22
7	ESD	C=150pF,R=330Ω,5point/panel Air:±8Kv,5times; Contact:±4Kv,5times (Environment:15°C~35°C, 30%~60%.86Kpa~106Kpa)	IEC61000-4-2 GB/T2423.5
8	Vibration Test	Frequency range:10~55Hz, Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z. (6 hours for total)(Package condition)	IEC60068-2-6 GB/T2423.10
9	Mechanical Shock (Non Op)	60G 6ms, ±X,±Y,±Z 3times, for each direction	IEC60068-2-27 GB/T2423.5
10	Package Drop Test	Height:80 cm, 1 corner, 3 edges, 6 surfaces	IEC60068-2-32 GB/T2423.8

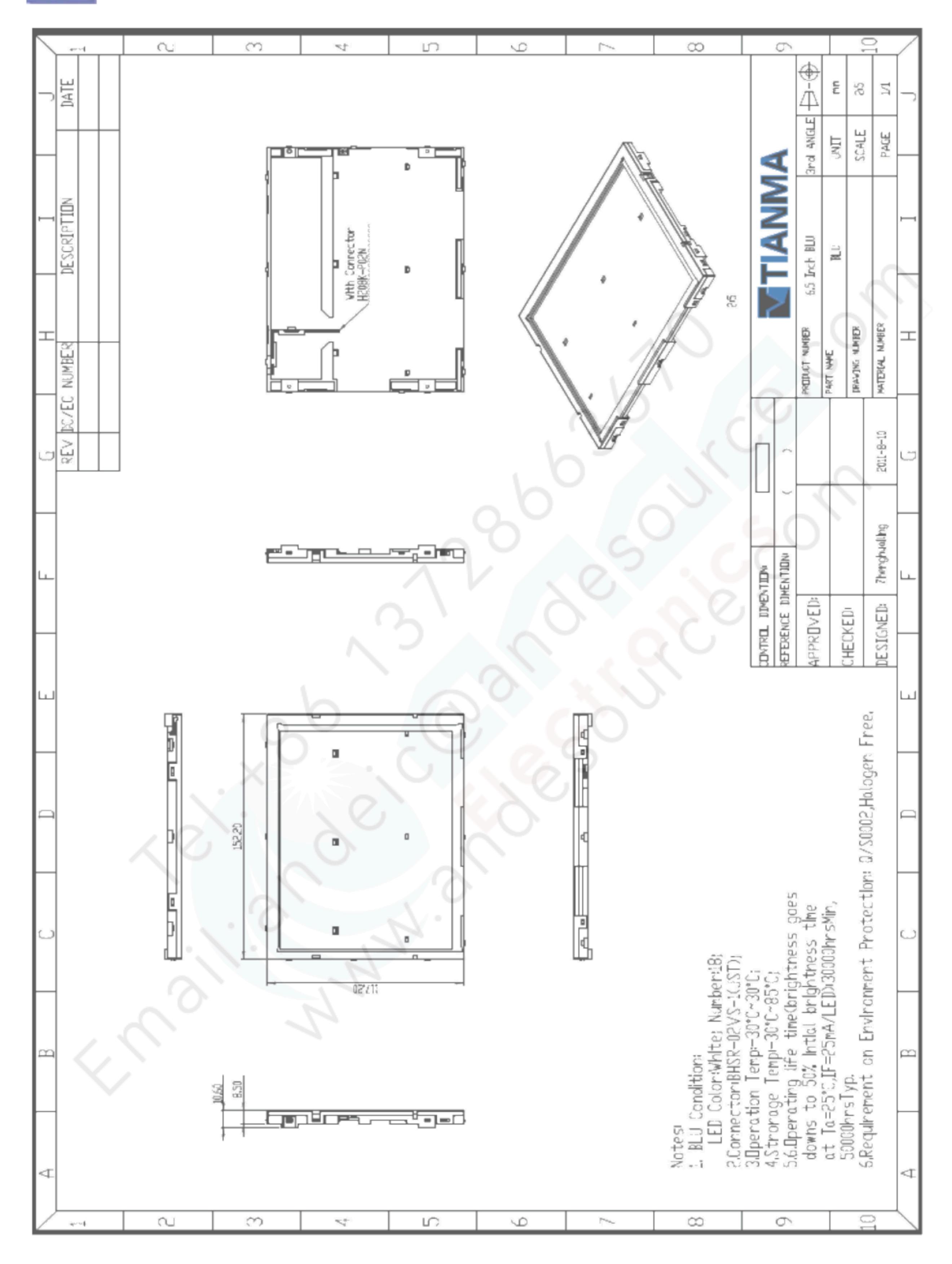
Note1: Ts is the temperature of panel's surface.

Note2: Ta is the ambient temperature of samples.



10. Mechanical Drawing

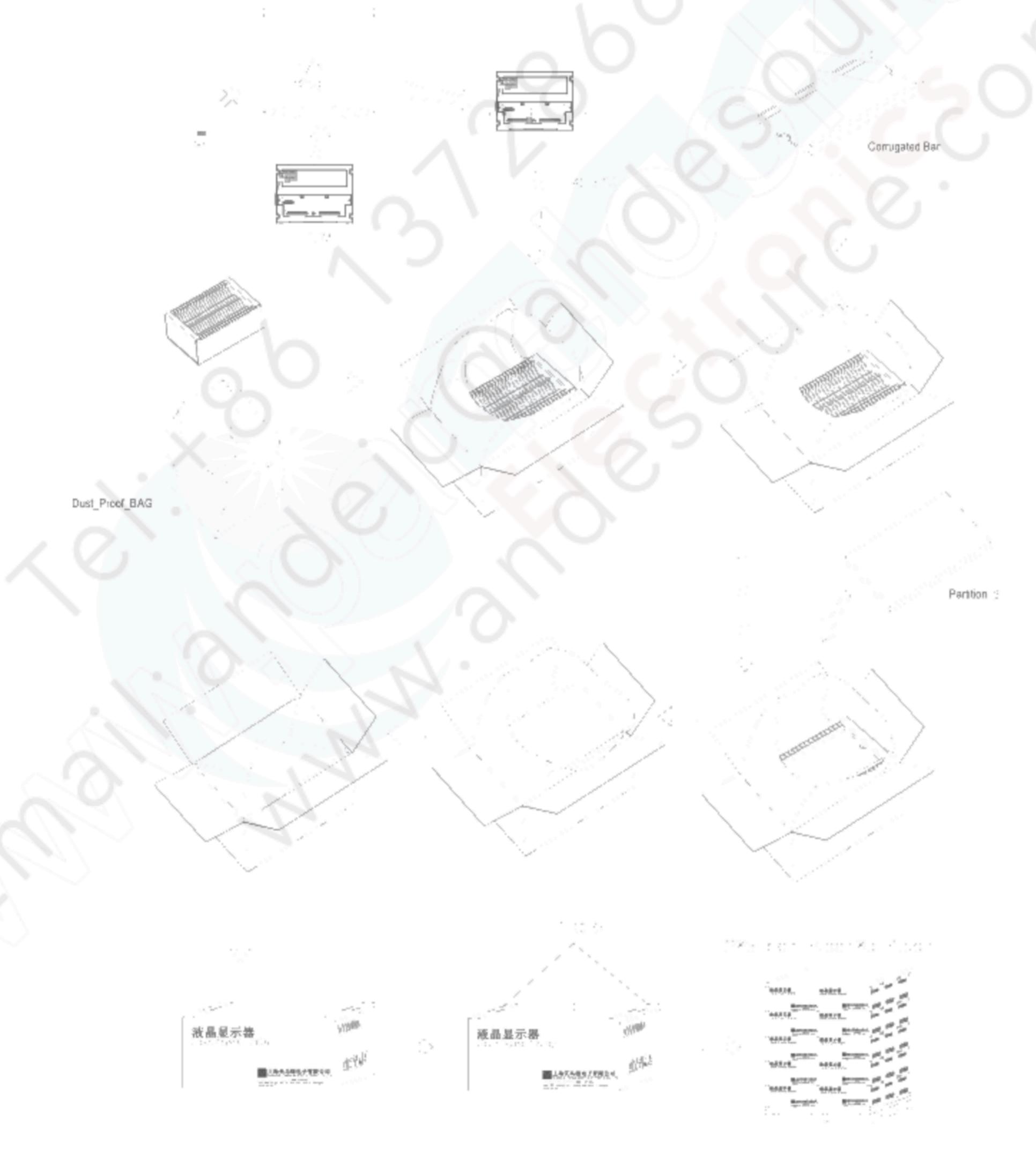






11. Packing Drawing

No	ltem	Model(Material)	Dimensions (mm)	Unit Weigt (Kg)	Quantity	Remark		
1	LCM TM065QDHG02-00		153.0 * 118 *11.9	0.165	42			
2	Partition-1	Corrugated Paper	525×345×217	1.8	1	Anti-static		
3	Anti-static Bag	PE	200×185	0.0055	42	Anti-static		
4	Dust-Proof Bag	PE	700×545	0.06	1			
5	Partition_2	Corrugated Paper	505×332	0.098	1			
6	Corrugated Paper	Corrugated Paper	433×317	0.1	4			
7	Carton	Corrugated Paper	544×365×250	0.76	1			
8	Total Weight (Kg)	TBD±5%						





12. Precautions for Use of LCD Modules

12.1 Handling Precautions

- 12.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 12.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 12.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 12.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 12.1.5 If the display surface is contaMinated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 12.1.6 Do not attempt to disassemble the LCD Module.
- 12.1.7 If the logic circuit power is off, do not apply the input signals.
- 12.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 - 12.1.8.1 Be sure to ground the body when handling the LCD Modules.
 - 12.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.
- 12.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 12.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

12.2 Storage precautions

- 12.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
 - 12.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0°C ~ 40°C Relatively humidity: ≤80%

12.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

12.3 Transportation Precautions

12.3.1 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.